# Seismic Behaviour of Composite Panel Composed of Laminated Wood and Bearing Glass - Experimental Investigation

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**Abstract.** Within the bilateral scientific project between the Institute of Earthquake Engineering and Engineering Seismology - UKIM-IZIIS, St. Cyril and Methodius University, Skopje, Republic of Macedonia and the Civil Engineering Faculty, University of Zagreb, Croatia, experimental testing of full scale composite timber-glass innovative panels was carried out on the seismic shaking table at IZIIS for the purpose of defining their behaviour and stability under real earthquake conditions. The seismic excitations selected for the shake-table testing of the model were four representative accelerograms recorded during the following earthquakes: El Centro, Petrovac, Kobe and Friuli. The idea was to investigate the seismic behavior of the model under several types of earthquakes, considering their different frequency content, peak acceleration and time duration. The performed tests showed clearly the behaviour of the composite panels and the failure mechanism under strong earthquake motion.

## Introduction

The glass is a material with very high compressive strength and modulus of elasticity, which is around 1/3 of the modulus of elasticity for steel. As a material, the glass is not ductile but brittle and behaves elastically until failure. Considering that in modern architecture and building construction glass panels are not used only as facade elements, but also as a part of the main structure, a special detailing and design of the contacts between all the elements of the structural system should be carried out.

The main purpose of the bilateral scientific project between the Institute of Earthquake Engineering and Engineering Seismology - UKIM-IZIIS, St. Cyril and Methodius University, Skopje, Republic of Macedonia and the Civil Engineering Faculty, University of Zagreb, Croatia, entitled "Seismic Resistance of Timber-Structural Glass Systems with Optimal Energy Dissipation" was to develop a simple diaphragm configuration of a glued laminated wood and bearing glass and to test the main characteristics under the effect of in-plane loads. Development of a mathematical model to be used in design of such structural elements and analyses of the interaction between them and the surrounding structure was one of the activities, as well. The tested structural element was developed within the research cooperation between the Faculty of Civil and Geodetic Engineering of University of Ljubljana, Slovenia and the Civil Engineering Faculty, University of Zagreb, Croatia before launching of the above mentioned bilateral cooperation.

Experimental testing of full scale composite timber-glass innovative panels was carried out on the seismic shaking table at IZIIS for the purpose of defining their behaviour and stability under real earthquake conditions.

#### **Tested model**

The model was composed of two identical innovative panels. Each panel consisted of a pair of two 10 mm sheets of toughened glass laminated together and framed by a glued laminated wooden frame. The panel was 320 cm long and 272 cm high. The cross-section dimensions of the posts and the girts were equal, 9.2 cm in width and 16 cm in height. The posts and girts were connected in each corner by a steel bolt having a diameter of 24 mm fixed over the punched metal plates (Figure 6). In lateral direction, a solid glued laminated wooden panel having dimensions of 190/270/9 cm was placed for preventing the out-of-plane deformation of the main panels. Four ribbed corner connectors 105/105 mm were used to fix each panel to the reinforced concrete foundation beam by two bolts M12. Each corner connector was fixed to the wooden frame by 10 4/60 mm annular nails.

In order to consider a real 3-storey structure additional mass of 10.6t was placed and connected rigidly to the wooden roof slab. This applied load was in correspondence with the gravity load applied to the previously tested panels (in-plane) in quasi-static conditions in the Laboratory of the Faculty of Civil and Geodetic Engineering of the University of Ljubljana. In such way, the comparison between the obtained results on that occasion with the results obtained during the seismic tests presented in this paper, was possible. Fig. 1 shows the assembled model loaded and instrumented for testing on the shaking table.



Fig.1. Loaded and instrumented model ready for testing

The shaking table in IZIIS Laboratory is a pre-stressed reinforced concrete plate with dimensions 5x5 m in plan and has the possibilities for simulation of different types of dynamic motion: random, harmonic, impulse, earthquake etc. Four vertical hydraulic actuators support it. The working frequency range of the shaking table is 0.1-80Hz, and the maximum mass of a model is limited to 40t. The max accelerations are 0.7g in horizontal and 0.5g in vertical direction, and the max. displacements are 0.125m in horizontal and 0.05m in vertical direction. The shaking system controls five degrees of freedom of the table, two translations and three rotations. This three-variable control system (MTS) is capable to control displacements, velocities and accelerations, simultaneously.

The model was instrumented for measuring the input as well as the response at characteristic points. Both panels had the same instrumentation, Fig. 2. At the top of the model, there were 4 accelerometers, one at each corner. 2 LP's were placed at the level of the foundations and 2 at the top to measure the absolute displacement of the model. Several LVDT's for measuring the slippages and deformation were placed at the critical points at the connection between the glass and the

wooden frame. To obtain information about the strains in the glass panels, 14 strain gages were used. The total number of channels was 44, as presented in Table 1. The real time recording of the model response was performed by a 72-channel high-speed data acquisition system.

Table 1. Institution of the model				
Description/Position	Instrument	Channel (CH)		
Foundation of the model	Acc.	CH1, CH2		
Foundation of the model	LP	CH9, CH10		
Top of the model	Acc.	CH3,CH4, CH5,CH6		
Top of the model-right side	LP	CH11		
Top of the model-left side	LP	CH12		
Foundation of the model	LVDT	CH13, CH30		
Top of the model	LVDT	CH14, CH31		
Slip between the foundation and the shaking table	LVDT	CH15, CH32		
Uplifting of the panels	LVDT	CH16, CH21, CH33, CH38		
Deformation of the wooden frame	LVDT	CH17, CH20, CH34, CH37		
Slip between the glass and the wooden frame	LVDT	CH18, CH22, CH35, CH39		
Slip between the foundation and the wooden frame	LVDT	CH19, CH36		
Strains in the glass	SG	CH23,CH24,CH25,CH26,CH27,		
		CH28,CH29,CH40,CH41,CH42,		
		CH43,CH44,CH45,CH46		





Fig. 2. Instrumentation of the model with LVDT's and SG (on the glass)

# **Testing Procedure**

**Dynamic Characteristics of the Model.** Dynamic characteristics of the model were obtained before the seismic testing by measuring the ambient vibrations at selected points and processing the records by use of the Artemis software. The obtained results are given in Figure 3 and in Table 2.



Fig. 3. Peak picking of the dominant frequencies

1	Tuble 2. Dominant frequencies of the model			
Mode	Frequency [Hz]	Direction		
FDD Mode 1	2.83	Longitudinal		
FDD Mode 2	7.42	Transversal		
FDD Mode 3	9.28	Torsion		
FDD Mode 4	15.14			

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**Seismic Shaking Table Tests.** The seismic excitations selected for the shake-table testing of the model were four representative accelerograms recorded during the following earthquakes: El Centro  $(a_{max}=0.34g)$ , Petrovac  $(a_{max}=0.47g)$ , Kobe  $(a_{max}=0.58g)$  and Friuli  $(a_{max}=0.31g)$ . The idea was to investigate the seismic behavior of the model under several types of earthquakes, considering their different frequency content, peak acceleration and time duration. The tests were performed in series, with increasing intensities until the damage occurrence in the model. The applied input intensities in a series were decided to be around the same percentage of the max. acceleration (full scale) of the applied earthquake. The model frequencies were checked after each series of test by random excitation or by sine-sweep test. The final tests were performed by using the most unfavorable excitation, i.e. the Kobe earthquake because it produced very intensive shaking and response of the model. The last 4 tests were performed by harmonic excitation having frequencies equal to the frequencies of the model after the seismic tests accomplishment, f=4.0Hz and f=6.0 Hz, in order to see the effects of the resonance conditions.

Presented in Table 3 are the performed tests, the input intensity measured at the level of the model foundation, as well as the max. response acceleration measured at the top of the model.

Test	Excitation	Input acc. [g]	Max. response	Damage		
No.			acceleration [g]	Occurrence		
3	El Centro earthquake	0.046	0.09			
4	Petrovac Earthquake	0.058	0.07			
5	Kobe Earthquake	0.06	0.08			
6	Friuli Earthquake	0.04	0.06			
8	El Centro Earthquake	0.14	0.20			
9	Petrovac Earthquake	0.13	0.16			
10	Kobe Earthquake	0.14	0.20			
11	Friuli Earthquake	0.10	0.19			
13	El Centro Earthquake	0.25	0.35			

Table 3. Performed seismic tests on the shaking table

14	Petrovac Earthquake	0.27	0.35	
15	Kobe Earthquake	0.30	0.45	
16	Friuli Earthquake	0.17	0.38	
18	El Centro Earthquake	0.35	0.50	
19	Petrovac Earthquake	0.45	0.50	
20	Kobe Earthquake	0.50	1.0	First damage
21	Friuli Earthquake	0.25	0.5	
22	Friuli Earthquake	0.30	0.5	
24	Kobe Earthquake	0.60	0.8	Damage
	-			development
26	Kobe Earthquake	0.50	1.0	-

#### **Experimental results**

The first series of seismic tests was with low intensity level, 4-6 %g. The second and the third series were with intensities of 10-14%g and 17-30%g, respectively. The model was vibrating intensively, but in a very stable manner. No damage was noticed.

In the fourth series of tests, when the input intensities reached 35%-50%g, the response acceleration at the top of the model reached twice the input value of the Kobe and Friuli earthquake - 1g and 0,5g, respectively (see Table 3). The vibration was very intensive, especially during the Kobe earthquake with a=0.5g, and the first damages occurred in the upper beam of the wooden frame. Presented in Fig. 4 are the time histories of the input acceleration and displacement for the Kobe earthquake as well as the response of the model at the top. The time histories of input acceleration and displacement as well as response of the model during the final test with intensity of 0.6g - Kobe earthquake are presented in Fig.5. During this test damage developed and it was only in the wooden frame. Although the vibration of the model was very strong, there was no damage or cracks in the glass. The whole mechanism of energy dissipation during the shaking developed in the wooden frame, expressed through sliding of the glass in contact with the frame. This was the main idea during the development of the innovative composite panel and in the design of the connection between the glass and the frame. The photo presenting the type of damage in the wood is given in Fig. 6.

The slip between the glass and the wooden frame for both panels during the test with intensity 0.5g, as well as during the test with intensity 0.6g is presented in Figs. 7 and 8, respectively. The max. slip value reached around 33mm. It is evident that there is a residual deformation in the corner connection of 8 mm.



Fig. 4. Input motion and response of the model, Kobe earthquake, test 20



Fig. 5. Input motion and response of the model, Kobe earthquake, test 24

#### Conclusions

The seismic shaking table testing of the model composed of innovative panels of glued laminated wood and bearing glass was successfully carried-out on the shaking table in the IZIIS laboratory.

The performed tests showed clearly the behaviour of the composite panels and the failure mechanism under strong earthquake motion. It is manifested by slip of the glass along the wooden frame and permanent deformations in the wood, without any damage in the glass. The panels dissipated energy trough sliding of the glass and activating of the connectors (connection) in the corners of the wooden frame.

The connections in the wooden frame are considered essential part of the panel in the failure mechanism development.

The seismic tests proved that the innovative composite panel can be considered as a promising structural system, in which the bearing glass and the wood are working together, conforming to each other in a beneficial manner.

The dynamic tests results showed very good agreement with the results obtained during the quasi-static tests of the panels.



Fig. 6. Detail of damage in the wooden frame



Fig. 7. Slipping between the glass and the wooden frame during the Kobe earthquake, test 20



Fig. 8. Slipping between the glass and the wooden frame during the Kobe earthquake, test 24

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