

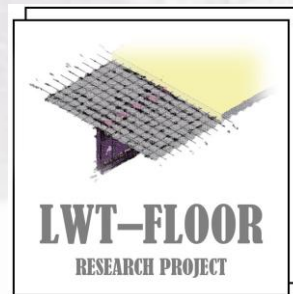
Project title: **Innovative lightweight cold-formed steel-concrete composite floor system**

Acronym: **LWT-FLOOR** Project ID: **UIP-2020-02-2964**

5th LWT-FLOOR Project Workshop, Zagreb, 18th-19th December 2025

LWT-FLOOR Project Overview of the realised activities

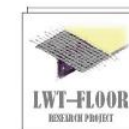
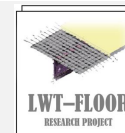
Ivan Lukačević



University of Zagreb/Faculty of Civil Engineering

<http://www.grad.unizg.hr/lwtfloor>

1. Introduction



Partnerske organizacije: // Partners organisations:



SVEUČILIŠTE U ZAGREBU
GRAĐEVINSKI FAKULTET
UNIVERSITY OF ZAGREB
FACULTY OF CIVIL ENGINEERING



Financiranje: // Funding:



5. Radionica LWT-FLOOR 5th Workshop LWT-FLOOR

Inovativna lagana međukatna konstrukcija – spregnuti sustav hladno oblikovani čelik i beton // Innovative lightweight cold-formed steel-concrete composite floor system

Sveučilište u Zagrebu // University of Zagreb

Građevinski fakultet // Faculty of Civil Engineering

Kačićeva 26 // Kacicева 26

Zagreb, 18.-19. prosinca 2025. // Zagreb, 18th-19th December 2025

Financiranje: // Funding:



Organizator // Organizer



SVEUČILIŠTE U ZAGREBU
GRAĐEVINSKI FAKULTET
UNIVERSITY OF ZAGREB
FACULTY OF CIVIL ENGINEERING

Potpورا // Support



<https://www.grad.unizg.hr/lwtfloor>

<https://www.grad.unizg.hr/lwtfloor>



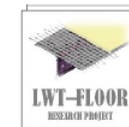
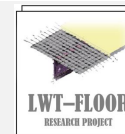
University of Zagreb
Faculty of Civil Engineering
LWT-FLOOR Project
<http://www.grad.unizg.hr/lwtfloor>

Project title: **Innovative lightweight cold-formed steel-concrete composite floor system**

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5th LWT-FLOOR Project Workshop, Zagreb, 18th-19th December 2025

1. Introduction



Projekt LWT-FLOOR povezuje najnovije spoznaje u novoj, brzjoj i produktivnoj tehnologiji točkastog zavarivanja i inovativna rješenja sprežanja hladno oblikovanog čelika i betona predlažući novu metodu izgradnje kao kombinaciju sastavljenih hladno oblikovanih čeličnih elemenata i betonske ploče. Ovaj ekonomičan i održiv sustav lagane međukatne konstrukcije nudi vitalne prednosti u smislu visokog stupnja predgotovljenosti, mogućnosti ponovne upotrebe i mogućih velikih raspona. Glavni cilj projekta je uspostaviti novu istraživačku grupu koja će posjedovati znanje i opremu za istraživanje novog sustava međukatne konstrukcije s fokusiranim znanstvenim interesima u potrazi za konkurentnijim nacionalnim i međunarodnim financiranjem. Kako bi se istražile i vrednovala komponente i sustav u cjelini, planira se opsežno eksperimentalno, numeričko i probabilističko istraživanje. U okviru istraživanja posebna pozornost će biti posvećena točkastim zavarima i inovativnim vrstama posmične veze s mogućnošću projektiranja za demontažu i potencijalom za buduće

The LWT-FLOOR project integrates state-of-the-art knowledge in new, fast and productive spot-welding technology and innovative cold-formed steel-concrete composite solutions proposing a new construction method as a combination of built-up cold-formed steel members and cast-in-place concrete slab. This cost-effective and sustainable floor system offers vital benefits in terms of a high degree of prefabrication, reusability and long spanning capability. The main objective of the project is to establish a new research group that will possess knowledge and equipment for research on new composite floor system with focused scientific interests in a search for more competitive national and international funding. In order to investigate and validate components and proposed system, the extensive experimental, numerical and probabilistic research is planned. Within research, a particular focus will be given to spot-welding connections and innovative types of shear connections with possibility of design for demountability and the potential of re-use or

ponovne uporabe ili recikliranja na kraju životnog vijeka uključujući analize životnog ciklusa. Kalibrirani numerički modeli temeljeni na eksperimentalnim ispitivanjima sustava i njegovih komponenta omogućit će, uz primjenu probabilističkih metoda, procjenu prikladnosti sustava za veće raspone. Projekt će donijeti nove vještine istraživačkoj grupi i istraživačkoj instituciji, a pored toga obranit će se i dvije disertacije te objaviti znanstveni radovi u najcitatiranijim časopisima. Ovaj inovativni projekt, koji osigurava čvrste veze između akademske zajednice i industrije, povećat će mobilnost i ojačati dugoročnu suradnju između dva sektora. Probabilističke analize i procjene ponašanja predloženog rješenja u životnom ciklusu međukatne konstrukcije bit će od ključnog značaja za pripremu prvog analitičkog prijedloga za izradu preporuka za projektiranje ovog novog sustava u okviru europskih norma.

recycling at the end of design life through the application of lifecycle analyses. Calibrated and validated numerical models based on experimental tests of the system and its components will allow, through the application of probabilistic methods, evaluation of the system suitability for larger spans. The project will bring out new skills to the research group and the research institution, besides which two dissertations will be defended and scientific papers in most cited journals will be published. This innovative project, providing strong connections between the scientific community and industry, will increase the mobility as well as strengthen long-term cooperation between the two sectors. Probabilistic analyses and life cycle performance evaluation of the proposed floor system solution will be crucial for establishing the first analytical proposal for design recommendations of this new system within the European standards.

PROGRAM // PROGRAMME

1. dan, soba 121, 1. kat glavna zgrada // 1st day, room 121, 1st floor main building

14h00 – 14h10 REGISTRACIJA // REGISTRATION

14h10 – 14h15 OTVARANJE // OPENING

14h15 – 15h00 Daniel-Viorel Ungureanu

Najnovija dostignuća u sastavljenim čeličnim elementima od hladno oblikovanih profila s valovitim hrptom
Recent Developments in Built-Up Cold-Formed Steel Components with Corrugated Webs

15h00 – 15h30 DISKUSIJA // DISCUSSION

2. dan, soba 215, 2. kat glavna zgrada // 2nd day, room 215, 2nd floor main building

11h00 – 11h10 REGISTRACIJA // REGISTRATION

11h10 – 12h00 Ivan Lukačević

LWT-FLOOR projekt - pregled realiziranih aktivnosti

LWT-FLOOR project - overview of the realised activities

12h00 – 12h20 Ivan Čurković, Ivan Lukačević, Vlaho Žuvelek, Andrea Rajić, Marko Bartolac

Eksperimentalno istraživanje ponašanja demontažnog posmičnog spoja u spregnutim nosačima od hladnooblikovanog čelika i betona

Experimental Investigation on the Behaviour of the Demountable Shear Connection in Cold-Formed Steel-Concrete Composite Beams

12h20 – 12h40 Vlaho Žuvelek, Ivan Čurković, Ivan Lukačević, Andrea Rajić

Pristup metodom konačnih elemenata ponašanju demontažnog posmičnog spoja u spregnutim nosačima od hladnooblikovanog čelika i betona

Finite Element Approach on the Behaviour of the Demountable Shear Connection in Cold-Formed Steel-Concrete Composite Beams

12h40 – 13h00 Vlaho Žuvelek, Ivan Čurković

Pouzdanost posmične veze kod spregnutog sustava izvedenog od hladno oblikovanoga čelika i betona – sažetak doktorskog rada

Reliability of Shear Connection in Cold-Formed Steel-Concrete Composite System – PhD summary

13h00 – 13h30 STANKA // BREAK

13h30 – 13h50 Ivan Lukačević, Ivan Čurković, Andrea Rajić, Vlaho Žuvelek, Marko Bartolac

Ponašanje LWT-FLOOR spregnutih međukatnih nosača: eksperimentalno ispitivanje

Performance of LWT-FLOOR Steel-Concrete Composite Floor Beams: Full-Scale Experimental Study

13h50 – 14h10 Andrea Rajić, Ivan Lukačević, Ivan Čurković, Vlaho Žuvelek

Parametarska analiza osjetljivosti otpornosti na savijanje spregnutog sustava od sastavljenih hladno oblikovanih čeličnih profila i betona

Parametric Sensitivity Analysis on Bending Resistance of Built-Up Cold-Formed Steel-Concrete Composite System

14h10 – 14h30 Andrea Rajić, Ivan Lukačević

Pouzdanost spregnutoga međukatnoga sustava čelik-beton izvedenoga od hladno oblikovanih sastavljenih čeličnih elemenata – sažetak doktorskog rada

Reliability of Composite Steel-Concrete Floor System Made of Built-Up Cold-Formed Steel Elements – PhD summary

14h30 – 14h50 Emanuel Krupa-Jurić, Ivan Lukačević

Primjena sastavljenih nosača od hladno oblikovanih čeličnih profila s valovitim hrptom

Application of Built-Up Beams Made of Cold-Formed Steel Profiles with Corrugated Webs

14h50 – 15h00 ZATVARANJE RADIONICE // CLOSING OF WORKSHOP

<https://www.grad.unizg.hr/lwtfloor>

<https://www.grad.unizg.hr/lwtfloor>

1. Introduction

O1 ...to establish research group

ER1: Research group equipped with knowledge and instrumentation for specimen's preparation, experimental, numerical and probabilistic testing, understanding components and overall behaviour of the proposed system through the entire life cycle.

O6 ...to prepare project proposals and applying to other sources of funding

ER6: Research group as a centre of expertise self-sustained through other national and international funding sources.

O5 ...to establish an analytical proposal for design recommendations for this new type of floor system

ER5: Technical recommendations for design and fabrication will be proposed

O2 ...to investigate and validate, experimentally, numerically and probabilistically components of proposed system

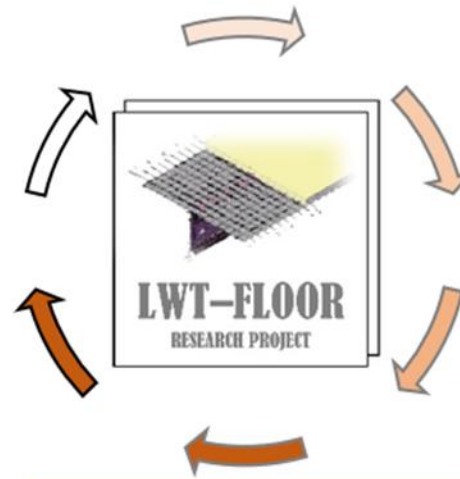
ER2: Technical report with test results on materials and optimal welded and shear connections solutions.

O3 ...to investigate and validate, experimentally, numerically and probabilistically proposed system

ER3: Technical report with results for the proposed system

O4 ...to validate proposed floor system through on numerical parametric studies, probabilistic methods and life cycle analyses

ER4: Report with validation of FE models for different floor system typologies and results of numerical, probabilistic and life cycle studies of specimens with larger spans.



2. Realised activities 1st year

| 1 st Project Period | |
|--|---------------------|
| Results to be achieved | RG member |
| D1. Defined project implementation management plan (O1 to O6) – finished | IL |
| D2. Project Kickoff Meeting: Electronic data exchange facilities will be organized for communication data sharing (O1 to O6) – finished | All |
| D3. Project webpage installation, profile of the project on the Academic Social Network Site and visual identity of the project (O1 to O6) – finished | IL |
| D4. Presentation of project on the web site (O1 to O6) – continuous job... | IL, PhD Student (D) |
| D5. Literature delivered (O2 to O5) – finished | IL |
| D6. PhD student employed; research group established (O1) – planned July 2021, realised Nov 2021 | All |
| D7. 1 st Research group coordination meeting (O1 to O6) - finished | All |
| D8. Training for PhD student – Cold-formed steel (O2 to O5) – not realised due to delay of D6. | D |
| D9. Training for PhD student – Composite structures (O2 to O5) - not realised due to delay of D6. | D |
| D10. Design of specimens for testing and technical specification for fabrication (O2, O3) – finished | IL, D, MB, IĆ, IČ |
| D11. Fabrication of material specimens (O2) – finished | IL, D, MB, IĆ, IČ |
| D12. Fabrication of spot-welded connections (O2) - finished | IL, D, MB, IĆ, IČ |
| D13. Fabrication of shear connections (O2) - finished | IL, D, MB, IĆ, IČ |
| D14. Presentation of the project results one or two papers (ICMS'21) and one or two papers (IABSE 2021) (O2) – EUROSTEEL 2021, WMCAUS 2021, IC-UBT 2021, LIMAS 2021 | IL, D, IĆ, IČ, IČ |
| D15. Journal Paper SCOPUS WoS Q3, Q4 – state of the art paper (O2, O3) – finished | IL, D, MB, IĆ, IČ |
| D16. 1st Workshop organised (O1 to O2) – finished (17th of December 2021) | All |

2. Realised activities 1st year

- D1. Defined project implementation management plan (O1 to O6)



Inovativna lagana međukatna konstrukcija – spregnuti sustav
hladno oblikovani čelik i beton - LWT-FLOOR: UIP-2020-02-2964
Voditelj: Ivan Lukačević
Sveučilište u Zagrebu, Građevinski fakultet, Hrvatska
<http://www.grad.unizg.hr/lwtfloor>
Dokument: Plan upravljanja projektom

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PLAN UPRAVLJANJA PROJEKTOM LWT-FLOOR

Zagreb, 2021.

iii

2. Realised activities 1st year

- D2. Project Kickoff Meeting: Electronic data exchange facilities will be organized for communication data sharing

Project title: **Innovative lightweight cold-formed steel-concrete composite floor system**
Acronym: **LWT-FLOOR** Project ID: **UIP-2020-02-2964**
Kickoff research group meeting - 17.2.2021.

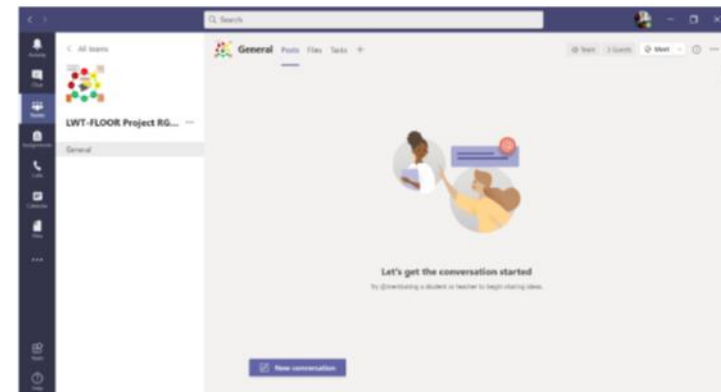
LWT-FLOOR Project Innovative lightweight cold-formed steel-concrete composite floor system

Ivan Lukačević



 University of Zagreb/Faculty of Civil Engineering
<http://www.grad.unizg.hr/lwtfloor>

4. Electronic data exchange facilities



- OneDrive folder in LWT-FLOOR Project RG Team

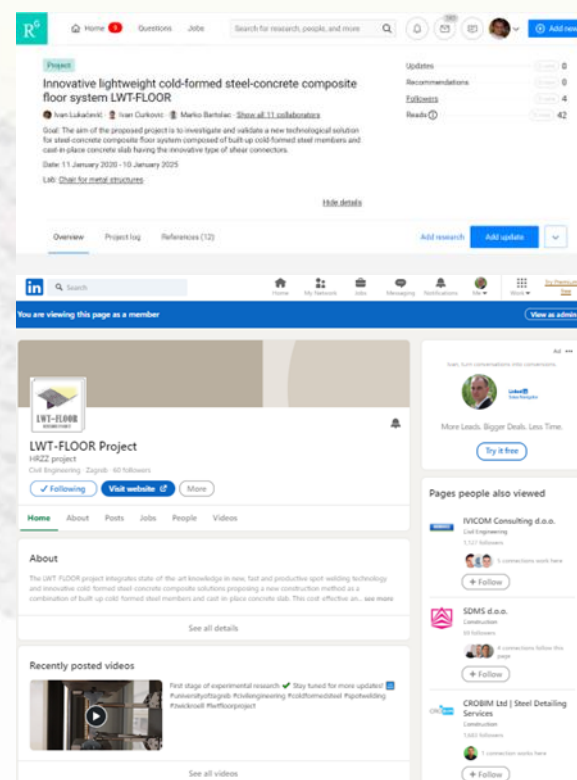
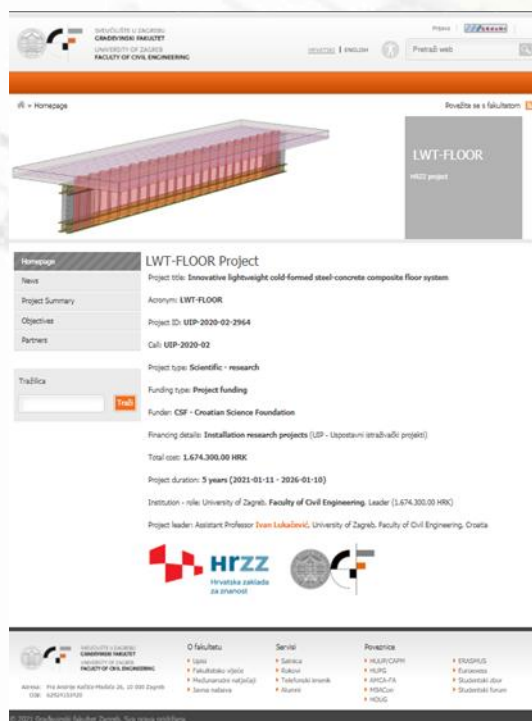
 University of Zagreb
Faculty of Civil Engineering
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Kickoff research group meeting - 17.2.2021. Ivan Lukačević

16


2. Realised activities 1st year

- D3. Project webpage installation, profile of the project on the Academic Social Network Site and visual identity of the project (O1 to O6)



2. Realised activities 1st year

• D4. Presentation of project on the web site (O1 to O6)



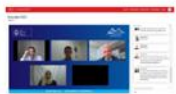
202109 | 07 |
 Edited: 2021-09-07 at 14:09
 Author: Ivan Lukačević

Presentation of the LWT-FLOOR project at WMCAUS 2021 Symposium

I. Lukačević presented the paper "Innovative Lightweight Cold-Formed Steel-Concrete Composite Floor System – LWT-FLOOR project" at the 6th World Multidisciplinary Civil Engineering-Architecture-Urban Planning Symposium WMCAUS 2021, Prague, Czech Republic, which has been organised from 30 August–3 September 2021. The conference program can be found at the following link: [/news/51905/WMAUS 2021 Program Book.pdf](#).

The paper deals with the overview of the LWT-FLOOR project.

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202109 | 07 |
 Edited: 2021-09-07 at 14:07
 Author: Ivan Lukačević

Presentation of the paper at Eurosteel 2021 Conference


I. Lukačević presented the paper "Numerical study on bending resistance of cold-formed steel back-to-back built-up elements" at the 9th European Conference on Steel and Composite Structures, Eurosteel 2021, Sheffield, UK, which has been organised online from 1–3 September 2021. The conference program can be found at the following link: [/news/51504/eurosteel-programme-final-v4.pdf](#).

The paper deals with the numerical study on bending resistance of cold-formed steel built-up elements which are one of the basic components of the LWT-FLOOR system.

The presented paper has been published in Wiley-Ernst & Sohn journal on papers:

Lukačević, Ivan; Unguresanu, Viorel; Vasić, Anđelo; Čurković, Ivan Numerical study on bending resistance of cold-formed steel back-to-back built-up elements // CE papers, 4 (2021), 2-4: 487-494 doi:10.1002/cepa.1320 (međunarodna recenzija, članak, znanstveni)

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202107 | 16 |
 Edited: 2021-07-16 at 14:37
 Author: Ivan Lukačević

Presentation of the LWT-FLOOR project - Visit of experts from EPFL to FCE

During the presentation of various research project activities of experts from Ecole Polytechnique Fédérale de Lausanne (EPFL) and experts from the University of Zagreb, Faculty of Civil Engineering (FCE), on the 14th of July 2021 Assistant Professor Ivan Čurković presented brief overview of LWT-FLOOR project.

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202102 | 07 |
 Author: Ivan Lukačević

Official start of the LWT-FLOOR project

We are happy to announce that LWT-FLOOR project officially started on January 11th, 2021.

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[Archive] [New news] [Administration]



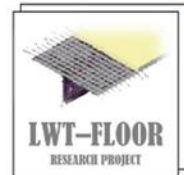
202112 | 03 |
 Author: Ivan Lukačević

Presentation of the paper at 3rd International Conference on Lightweight Design of Engineering Structures – LIMAS 2021

I. Lukačević presented the paper "Numerical Analysis of Lightweight Cold-Formed Steel-Concrete Composite Floor System" at the 3rd International Conference on Lightweight Design of Engineering Structures – LIMAS 2021, Edinburgh, UK, which has been organised from 22-23 November 2021 online. The conference program can be found at the following link: <https://asranet.co.uk/Conferences/LIMAS>.

The paper deals with the overview of the LWT-FLOOR project and the results of preliminary numerical evaluations.

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202111 | 25 |
 Author: Ivan Lukačević

LWT-FLOOR project logo has been created!

LWT-FLOOR project logo has been created!

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202111 | 25 |
 Edited: 2021-11-25 at 08:48
 Author: Ivan Lukačević

The LWT-FLOOR research group has been established!

The LWT-FLOOR research group has been established! From the 15th of November, a PhD student Andrea Rajčić has been employed, and from the 22nd of November, she is officially a member of the LWT-FLOOR research group! Congratulations, Andrea Rajčić!

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202111 | 19 |
 Edited: 2021-11-24 at 08:02
 Author: Ivan Lukačević

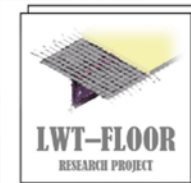
Presentation of the paper at 10th International Conference on Business, Technology and Innovation 2021

A. Rajčić presented the paper "Behaviour of lightweight built-up cold-formed steel-concrete composite beam in bending" at the 10th International Conference on Business, Technology and Innovation 2021 - sub conference 10th International Civil Engineering, Infrastructure and Environment Conference, Priština, Kosovo, which has been organised online from 29–30 October 2021. The abstract of the paper can be found at the following link: <https://conferences.ubt-uni.net/2021/wp-content/uploads/2021/11/10th-International-Conference-on-Business-Technology-and-Innovation.pdf>

The paper deals with the numerical study on bending resistance of built-up cold-formed steel-concrete composite beam.

The presented paper will be published in Conference proceedings soon.

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202112 | 23 |
 Author: Ivan Lukačević

Merry Christmas and a happy and prosperous new year!

We wish you a Merry Christmas and a happy and prosperous new year!

LWT-FLOOR Project Research Group Members

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202112 | 23 |
 Edited: 2021-12-23 at 12:17
 Author: Andrea Rajčić

The first workshop of LWT-FLOOR project

On December 17th, the first LWT-FLOOR project workshop was held. We thank all the presenters and participants of the workshop.

The videos of workshop presentations and discussions will be published on the project web page soon.

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202112 | 20 |
 Author: Andrea Rajčić

The first research group meeting

On 3rd of December, the first online meeting of the research group was held, at which the achievements of the project so far were presented, as well as the plans for the continuation of the project implementation. The current members of the project were introduced to the newly employed doctoral students and their roles in the project activities.

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202112 | 20 |
 Edited: 2021-12-20 at 13:28
 Author: Ivan Lukačević

New research group member!

PhD student Vlaho Žuvelek become officially a member of the LWT-FLOOR research group. Congratulations, Vlaho Žuvelek!

[Delete | Edit]



202112 | 10 |
 Edited: 2021-12-10 at 21:39
 Author: Ivan Lukačević

1st Workshop LWT-FLOOR Project

1st LWT-FLOOR Project WORKSHOP will be organised at the University of Zagreb, Faculty of Civil Engineering, Zagreb, Croatia on 17th of December 2021. Aims of the workshop are the presentation of the LWT-FLOOR project background, presentations and discussions about planned activities and recent results and presentation of other activities of the research group members and project advisors related to the composite and cold-formed steel structural elements.

A workshop flyer with the programme is available [HERE](#).

The link for the live event via MS Teams is available [HERE](#).

[Delete | Edit]

2. Realised activities 1st year

- D5. Literature delivered (O2 to O5)



2. Realised activities 1st year

- D6. PhD student employed; research group established (O1)



202111 | 25 |

Edited: 2021-11-25 at 08:48

Author: Ivan Lukačević

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202112 | 20 |

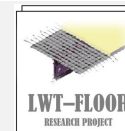
Edited: 2021-12-20 at 13:28

Author: Ivan Lukačević

New research group member!

PhD student Vlaho Žuvelek become officially a member of the LWT-FLOOR research group. Congratulations, Vlaho Žuvelek!

2. Realised activities 1st year



- D7. 1st Research group coordination meeting (O1 to O6)

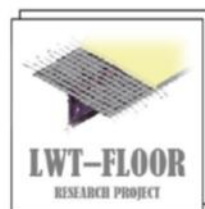
Project title: **Innovative lightweight cold-formed steel-concrete composite floor system**

Acronym: **LWT-FLOOR** Project ID: **UIP-2020-02-2964**

1st research group meeting – 3.12.2021.

LWT-FLOOR Project **Innovative lightweight cold-formed steel-concrete composite floor system**

Ivan Lukačević



University of Zagreb/Faculty of Civil Engineering

<http://www.grad.unizg.hr/lwtfloor>

2. Realised activities 1st year

- D10. Design of specimens for testing and technical specification for fabrication (O2, O3)



PROJEKTIRANJE UZORAKA ZA ISPITIVANJE I TEHNIČKE SPECIFIKACIJE ZA IZRADU LWT- FLOOR

Zagreb, 2021.



Inovativna lagana međukatna konstrukcija – spregnuti sustav
nadno oblikovani čelik i beton - LWT-FLOOR: UIP-2020-02-2964
Voditelj: Ivan Lukčević
Sveučilište u Zagrebu, Građevinski fakultet, Hrvatska
<http://www.grad.unizg.hr/lwtfloor>
Projektiranje uzoraka za ispitivanje i teh. specifikacije za izradu

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| 2 OPĆENITO | 2 |
| 3 VLAČNO I TLAČNO ISPITIVANJE UZORAKA MATERIJALA | 4 |
| 3.1 Općenito | 4 |
| 3.2 Čelični limovi | 4 |
| 3.3 Armatura | 6 |
| 3.4 Vijci | 6 |
| 3.5 Beton | 6 |
| 4 VLAČNO ISPITIVANJE TOČKASTIH ZAVARA | 7 |
| 5 ISPITIVANJE UZORAKA POSMIČNIH VEZA | 10 |
| 6 ISPITIVANJE UZORAKA ČELIČNIH NOSAČA | 16 |
| 7 ISPITIVANJE UZORAKA SUSTAVA LWT-FLOOR | 19 |

2. Realised activities 1st year

- D11. Fabrication of material specimens (O2)



Inovativna lagana međukatna konstrukcija – spregnuti sustav
Medio otkriveni čelik i beton – LWT-FLOOR: UIP-2020-02-2964
Voditelj: Ivan Lukacević
Sveučilište u Zagrebu, Građevinski fakultet, Hrvatska
<https://www.grad.unizg.hr/lwtfloor>
Uzorci materijala

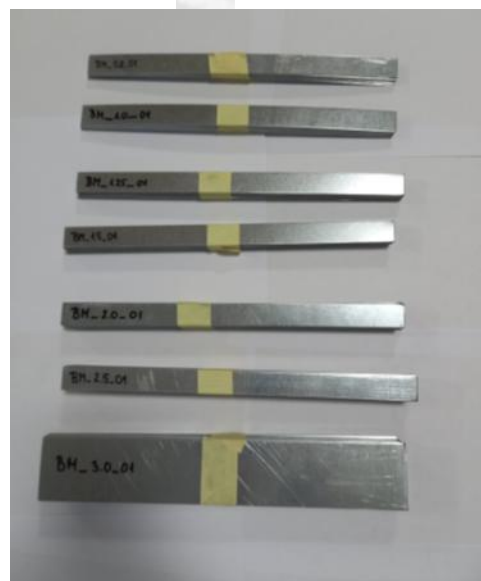
SADRŽAJ

| | |
|-------------------------------|-----|
| SADRŽAJ | iii |
| 1 OPĆE INFORMACIJE O PROJEKTU | 1 |
| 2 UZORCI MATERIJALA | 2 |
| 2.1 Čelični limovi | 2 |
| 2.2 Armatura | 11 |
| 2.3 Vijci | 12 |
| 2.4 Beton | 13 |



UZORCI MATERIJALA LWT-FLOOR

Zagreb, 2021.



2. Realised activities 1st year

- D12. Fabrication of spot-welded connections (O2)



UZORCI MATERIJALA LWT-FLOOR

Zagreb, 2021.



Inovativna lagana međukatna konstrukcija – spregnuti sustav
hladno oblikovani čelik i beton - LWT-FLOOR: UIP-2020-02-2964
Voditelj: Ivan Lukušević
Sveučilište u Zagrebu, Građevinski fakultet, Hrvatska
<https://www.grad.unizg.hr/lwtfloor>
Uzorci točkastih zavrta

SADRŽAJ

| | |
|-------------------------------|-----|
| SADRŽAJ | iii |
| 1 OPĆE INFORMACIJE O PROJEKTU | 1 |
| 2 UZORCI TOČKASTIH ZAVARA | 2 |



2. Realised activities 1st year

- D13. Fabrication of shear connections (O2)



Inovativna lagana međukatna konstrukcija – spregnuti sustav
hidno oblikovani čelik i beton - LWT-FLOOR: UIP-2020-02-2964
Voditelj: Ivan Lukačević
Sveučilište u Zagrebu, Građevinski fakultet, Hrvatska
<http://www.grad.unizg.hr/lwtfloor>
Uzorci posmičnih veza

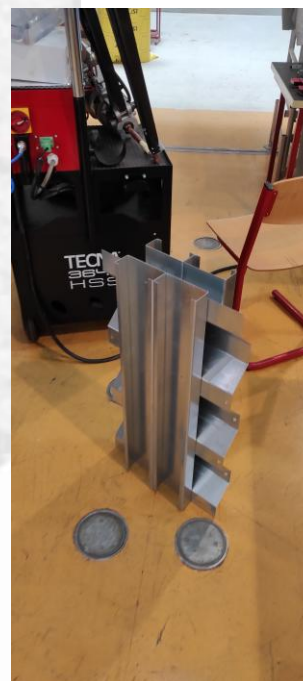
SADRŽAJ

| | |
|-------------------------------|-----|
| SADRŽAJ | iii |
| 1 OPĆE INFORMACIJE O PROJEKTU | 1 |
| 2 UZORCI POSMIČNIH VEZA | 2 |



UZORCI POSMIČNIH VEZA LWT-FLOOR

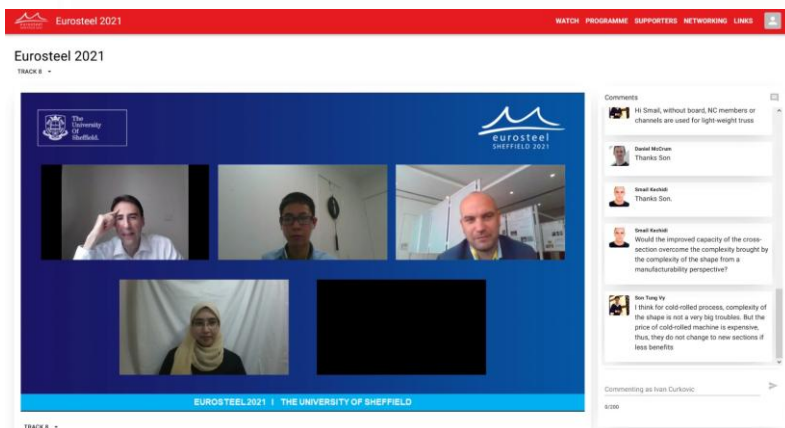
Zagreb, 2021.



iii

2. Realised activities 1st year

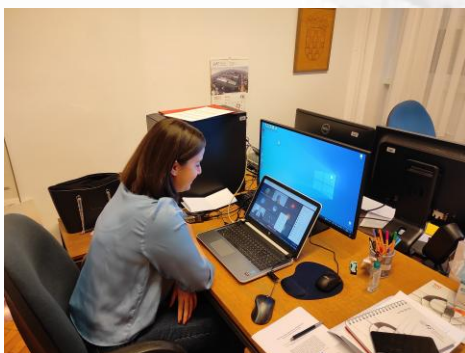
- D14. Presentation of the project results one or two papers (ICMS'21) and one or two papers (IABSE 2021) (O2)



EUROSTEEL 2021



WMCAUS 2021



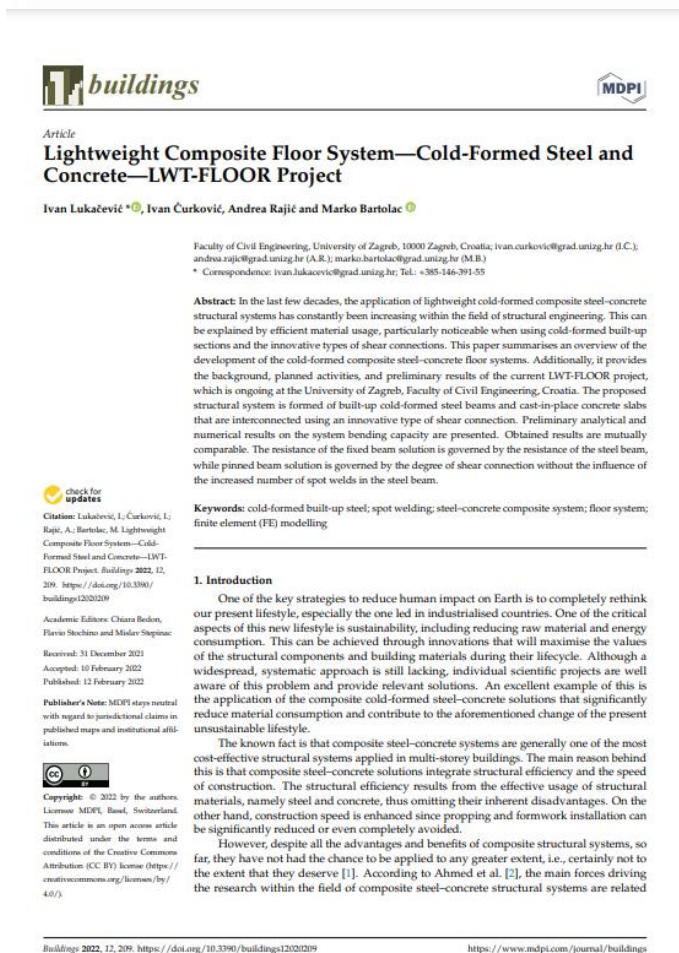
IC-UBT 2021



LIMAS 2021

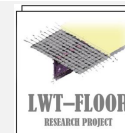
2. Realised activities 1st year

- D15. Journal Paper SCOPUS WoS Q3, Q4 – state of the art paper (O2, O3)



2. Realised activities 1st year

- D16. 1st Workshop organised (O1 to O2)



Partnerske organizacije // Partners organisations:



SVEUČILIŠTE U ZAGREBU
GRAĐEVINSKI FAKULTET
UNIVERSITY OF ZAGREB
FACULTY OF CIVIL ENGINEERING



TEHNIČKO VELEUČILIŠTE U
ZAGREBU ZAGREB UNIVERSITY
OF APPLIED SCIENCES



Financiranje // Funding:



Hrvatska zaklada
za znanost



Croatian Science
Foundation

<https://www.grad.unizg.hr/lwtfloor>

1. Radionica LWT-FLOOR 1st Workshop LWT-FLOOR

Inovativna lagana međukatna konstrukcija – sprengnuti sustav hladno oblikovani čelik i beton // Innovative lightweight cold-formed steel-concrete composite floor system

Sveučilište u Zagrebu // University of Zagreb
Građevinski fakultet // Faculty of Civil Engineering
Kačićeva 26 // Kacicva 26
Zagreb, 17. prosinca 2021. // Zagreb, 17th December 2021

Financiranje // Funding:



Hrvatska zaklada
za znanost



Croatian Science
Foundation

Organizator // Organizer



SVEUČILIŠTE U ZAGREBU
GRAĐEVINSKI FAKULTET
UNIVERSITY OF ZAGREB
FACULTY OF CIVIL ENGINEERING

Potpora // Support



Gradnja Group

<https://www.grad.unizg.hr/lwtfloor>

inovativnim vrstama poslužne vere s mogućnošću
projekiranja za demontazu i potencijalom za buduće

The LWT-FLOOR project integrates state-of-the-art knowledge in new, fast and productive spot-welding technology and innovative cold-formed steel-concrete composite solutions proposing a new construction method as a combination of built-up cold-formed steel members and cast-in-place concrete slab. This cost-effective and sustainable floor system offers vital benefits in terms of a high degree of prefabrication, reusability and long spanning capability. The main objective of the project is to establish a new research group that will possess knowledge and equipment for research on new composite floor system with focused scientific interests in a search for more competitive national and international funding. In order to investigate and validate components and proposed system, the extensive experimental, numerical and probabilistic research is planned. Within research, a particular focus will be given to spot-welding connections and innovative types of shear connections with possibility of design for demountability and the potential of re-use or

vrne uporabe ili recikliranja na kraju životnog
i uključujući analize životnog ciklusa. Kalibrirani
rizički modeli temeljeni na eksperimentalnim
vanjima sustava i njegovih komponenta
pukću će, uz primjenu probabilističkih metoda,
enu prikladnosti sustava za veće raspone. Projekt
sonjati nove vještine istraživačkoj grupi i
ivačkoj instituciji, a pored toga obranit će se i
disertacije te objavit će znanstveni radovi u
tiranijim časopisima. Ovakv inovativni projekt, koji
rava čvrste veze između akademske zajednice i
tržnje, povećat će mobilnost i ojačati dugoročnu
vezu između dva sektora. Probabilističke analize i
ene posnažanje predloženo rješenja u životnom
u međukatne konstrukcije bit će od ključnog
za pripremu prvog analitičkog prijedloga za
preporuku za projektiranje ovog novog sustava
u okviru europskih norma.

recycling at the end of design life through the application
of lifecycle analyses. Calibrated and validated numerical
models based on experimental tests of the system and its
components will allow, through the application of
probabilistic methods, evaluation of the system suitability
for larger spans. The project will bring out new skills to the
research group and the research institution, besides which
two dissertations will be defended and scientific papers in
most cited journals will be published. This innovative
project, providing strong connections between the
scientific community and industry, will increase the
mobility as well as strengthen long-term cooperation
between the two sectors. Probabilistic analyses and life
cycle performance evaluation of the proposed floor
system solution will be crucial for establishing the first
analytical proposal for design recommendations of this
new system within the European standards.

<https://www.grad.unizg.hr/lwtfloor>

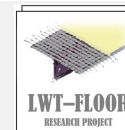
PROGRAM // PROGRAMME

Na daljinu/Online

| | |
|---------------|---|
| 09h45 – 10h00 | REGISTRACIJA // REGISTRATION |
| 10h00 – 10h20 | doc. dr. sc. Ivan Lukačević Otvoravanje radionice – prezentacija LWT-FLOOR projekta Opening Session – presentation of the LWT-FLOOR project |
| 10h20 – 10h40 | prof. dr. sc. Daniel Violett Ungureanu, izv. prof. dr. sc. Jean-Benoit Sastavljeni hladnooblikovani nosači s hrgtom od valovitog lima Corrugated web built-up cold-formed beams |
| 10h40 – 11h00 | doc. dr. sc. Ivan Lukačević Istraživanja čvrstoće savijenih sastavljenih hladno oblikovanih čeličnih nosača Investigations on spot welded built-up cold-formed steel beams |
| 11h00 – 11h30 | STANKA // BREAK |
| 11h30 – 11h50 | Andrea Rajić, mag. ing. arh. i. Vlaho Žuvelić, mag. ing. arh. i. Numeričke analize lagane sastavljenog sprengnutog nosača hladnooblikovani čelik beton Numerical analysis of lightweight cold-formed steel-concrete composite floor system |
| 11h50 – 12h10 | doc. dr. sc. Marko Bartolac Aktivnosti Laboratorija za ispitivanje konstrukcija na Sveučilištu u Zagrebu – Građevinskom fakultetu Scope of activities of Structural testing laboratory at the University of Zagreb – Faculty of Civil Engineering |
| 12h10 – 12h30 | Andrea Rajić, mag. ing. arh. i. Posnažanje lagane sprengnutog nosača – sastavljeni hladno oblikovani čelik i beton Islođenog savijanju Behaviour of lightweight built-up cold-formed steel-concrete composite beam in bending |
| 12h30 – 13h00 | STANKA // BREAK |
| 13h00 – 13h20 | doc. dr. sc. Ivan Lukačević Numerička studija otpornosti na savijanje hladnooblikovanih sastavljenih elemenata Numerical study on bending resistance of cold-formed steel back-to-back built-up elements |
| 13h20 – 13h40 | doc. dr. sc. Ivan Lukačević Posnažanje stijene sa čeličnom i sprengnutom ispunom Steel and composite steel-concrete shear panels |
| 13h40 – 14h00 | Antoni Rendić, mag. ing. arh. i. doc. dr. sc. Davor Stajčić Nosivost LSF zidova pri požarnom opterećenju Loadbearing capacity of LSF walls under fire exposure |
| 14h00 – 14h10 | ZATVARANJE RADIONICE // CLOSING OF WORKSHOP |

<https://www.grad.unizg.hr/lwtfloor>

3. Realised activities 2nd year



| 2 nd Project Period | |
|---|--------------------|
| Results to be achieved | RG member |
| D1. Presentation of project on the web site (O1 to O6) – continuous job... | IL, AR |
| D2. 2 nd and 3 rd Research group coordination meeting (O1 to O6) - 2nd July 3rd Today☺ | All |
| D3. Training for one group member Introduction to Abaqus/Standard and Abaqus/Explicit (O2 to O5) – finished | AR |
| D4. Training for one group member Abaqus/Explicit: Advanced Topics (O2 to O5) – finished | AR or VŽ |
| D5. Training for one group member experimental deformation analysis (O2, O3) – finished | AR or MB |
| D6. Technical report with test results on materials- 160 tests, see Application form (O2) – we are working on it | IL, AR, MB, IC, VŽ |
| D7. Technical report with test results on spot welded connections - 330 tests, see Application form (O2) – we are working on it | IL, AR, MB, IC, VŽ |
| D8. Technical report with results for tested types of shear connections - 30 tests, see Application form (O2) – we are working on it | IL, AR, MB, IC, VŽ |
| D9. Technical report with interpretation of results for tested types of shear connections - 30 tests, see Application form (O2) – we are working on it | IL, AR, MB, IC, VŽ |
| D10. Fabrication of full-scale steel specimens – 4 (3) specimens, see Application form (O3)– finished | IL, AR, MB, IC, VŽ |
| D11. Fabrication of full-scale composite specimens – 4 (3) specimens, see Application form (O3) – we are working on it | IL, AR, MB, IC, VŽ |
| D12. Presentation of one or two papers (SDSS 2022) (O2) - finished | AR, IC |
| D13. 2nd Workshop organised (O1 to O2) – End of 2022 (15th of December 2022) | All |



3. Realised activities 2nd year

• D1. Presentation of project on the web site (O1 to O6)



202206 | 21 |

Edited: 2022-06-21 at 11:25
Author: Ivan Lukačević

Presentation of the LWT-FLOOR project and recent project activities the International scientific and technical conference «Modern structures of metal and wood»

A. Rajić presented the report "Innovative lightweight composite floor system – built-up cold-formed steel-concrete" at the International scientific and technical conference «Modern structures of metal and wood», Odesa, Ukraine, which has been organised online from 9–11 June 2022. The report can be found at the following link: <https://odabamdpk.wixsite.com/sbornik/arhiveconf?lang=en>

The recorded presentations from the conference can be found at the following link: <https://odabamdpk.wixsite.com/sbornik/conferences?lang=en>



202206 | 13 |

Edited: 2022-06-21 at 11:06
Author: Ivan Lukačević

Push tests of innovative shear connection

Master students of the course Composite Structures (2nd year of graduate master study) on Wednesday, June 8, 2022, had the opportunity to attend a push-out laboratory test of innovative shear connection in the Laboratory for Structural Testing at the University of Zagreb, Faculty of Civil Engineering.

Before testing in the laboratory, the HRZZ project LWT-FLOOR is presented to students.

More information can be found [here](#).



202202 | 12 |

Edited: 2022-02-12 at 16:20
Author: Ivan Lukačević

New paper related to LWT-FLOOR project has been published!

Lukačević, Ivan; Čurković, Ivan; Rajić, Andrea; Bartolac, Marko **Lightweight Composite Floor System—Cold-Formed Steel and Concrete—LWT-FLOOR Project** // *Buildings*, 12, (2022) no. 2: 209; <https://doi.org/10.3390/buildings12020209>



202210 | 04 |

Author: Andrea Rajić

The International Colloquium on Stability and Ductility of Steel Structures

Two new research papers have been presented at the International Colloquium on Stability and Ductility of Steel Structures (SDSS 2022) held at the University of Aveiro, Portugal, on the 14–16 of September 2022. The paper "Numerical Investigation of Shear Connection in Cold-formed Steel-concrete Composite Beam" coauthored by Ivan Čurković, Ivan Lukačević, Vlaho Žuvelek, Andrea Rajić has been presented by Assistant Professor Ivan Čurković (<https://onlinelibrary.wiley.com/doi/10.1002/cepa.1827>). The paper "Parametric Finite Element Analyses of Lightweight Cold-formed Steel-concrete Composite Floor Beams" coauthored by Ivan Lukačević, Ivan Čurković, Andrea Rajić, Vlaho Žuvelek has been presented by Research Assistant Andrea Rajić (<https://onlinelibrary.wiley.com/doi/10.1002/cepa.1826>).



202209 | 09 |

Author: Andrea Rajić

8th DOCTORAL SYMPOSIUM IN CIVIL ENGINEERING

A. Rajić presented the paper "Analyses of LWT-FLOOR system bending resistance" at the 8th Doctoral Symposium in Civil Engineering which has been organised from 5–6 September 2022 at the Faculty of Civil Engineering, University of Zagreb, Croatia.

The symposium program can be found at the following link: https://master.grad.hr/phd-simpozij/2022/Program_Simpozij_2022-EN.pdf



202209 | 09 |

Edited: 2022-09-09 at 08:34
Author: Andrea Rajić

8th DOCTORAL SYMPOSIUM IN CIVIL ENGINEERING

V. Žuvelek presented the paper "Numerical study of shear connection in cold-formed steel-concrete composite beam" at the 8th Doctoral Symposium in Civil Engineering which has been organised from 5–6 September 2022 at the Faculty of Civil Engineering, University of Zagreb, Croatia.

The symposium program can be found at the following link: https://master.grad.hr/phd-simpozij/2022/Program_Simpozij_2022-EN.pdf



202210 | 28 |

Author: Ivan Lukačević

Best Student Presentation Award at CFSRC 2022 Colloquium

PhD student and Research Assistant **Andrea Rajić** received an award for best student presentation at CFSRC 2022 Colloquium for the presentation of the paper "Numerical study of cold-formed steel-concrete composite floor system with demountable shear connectors". More info can be found [here](#). Congratulations Andrea!!!!



202210 | 28 |

Edited: 2022-10-28 at 13:32
Author: Ivan Lukačević

Cold-Formed Steel Research Consortium Colloquium 2022 (CFSRC Colloquium 2022)

Three new research papers have been presented at the Cold-Formed Steel Research Consortium Colloquium 2022 (CFSRC Colloquium 2022) organised online at Johns Hopkins University by Thin-Walled Structure Group, Baltimore, USA, on the 17–19 of October 2022. The paper "Numerical study of cold-formed steel-concrete composite floor system with demountable shear connectors", coauthored by Andrea Rajić, Ivan Lukačević, Ivan Čurković and Vlaho Žuvelek has been presented by Research Assistant Andrea Rajić (<https://scholarship.library.jhu.edu/handle/1774.2/67728>). The paper "Numerical study of the behavior of the bolted shear connection in cold-formed steel-concrete composite beam", coauthored by Vlaho Žuvelek, Ivan Čurković, Ivan Lukačević and Andrea Rajić, has been presented by Research Assistant Vlaho Žuvelek (<https://scholarship.library.jhu.edu/handle/1774.2/67727>). The paper "Numerical parametric study on corrugated web built-up beams with pinned end supports", coauthored by Ivan Lukačević and Viorel Ungureanu, has been presented by Assistant Professor Ivan Lukačević (<https://scholarship.library.jhu.edu/handle/1774.2/67697>).



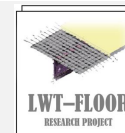
202210 | 04 |

Edited: 2022-10-04 at 15:50
Author: Andrea Rajić

Presentation of papers at 9th gathering of young researchers in the field of construction and related technical sciences called COMMON FOUNDATIONS 2022

V. Žuvelek and A. Rajić presented their papers at the 9th gathering of young researchers in the field of construction and related technical sciences called COMMON FOUNDATIONS 2022 which has been organised from 28–30 September 2022 in Osijek, Croatia.

3. Realised activities 2nd year



- D2. 2nd and 3rd Research group coordination meeting (O1 to O6)

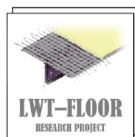
Project title: **Innovative lightweight cold-formed steel-concrete composite floor system**

Acronym: **LWT-FLOOR** Project ID: **UIP-2020-02-2964**

2nd research group meeting – 22.7.2022.

LWT-FLOOR Project Innovative lightweight cold-formed steel-concrete composite floor system

Ivan Lukačević



University of Zagreb/Faculty of Civil Engineering
<http://www.grad.unizg.hr/lwtfloor>

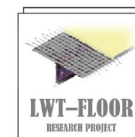
Project title: **Innovative lightweight cold-formed steel-concrete composite floor system**

Acronym: **LWT-FLOOR** Project ID: **UIP-2020-02-2964**

3rd research group meeting – 5.12.2022.

LWT-FLOOR Project Innovative lightweight cold-formed steel-concrete composite floor system

Ivan Lukačević



University of Zagreb/Faculty of Civil Engineering
<http://www.grad.unizg.hr/lwtfloor>



University of Zagreb
Faculty of Civil Engineering
LWT-FLOOR Project
<http://www.grad.unizg.hr/lwtfloor>

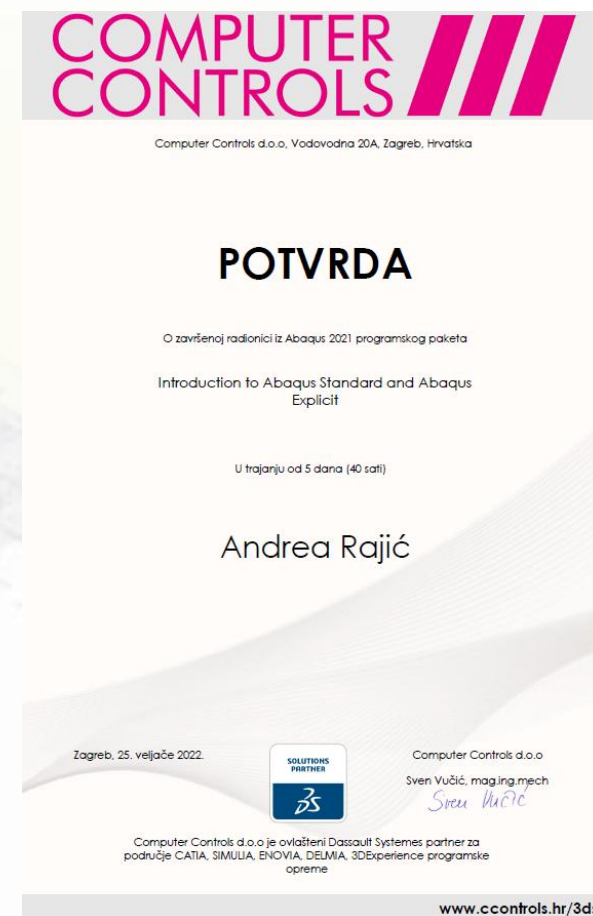
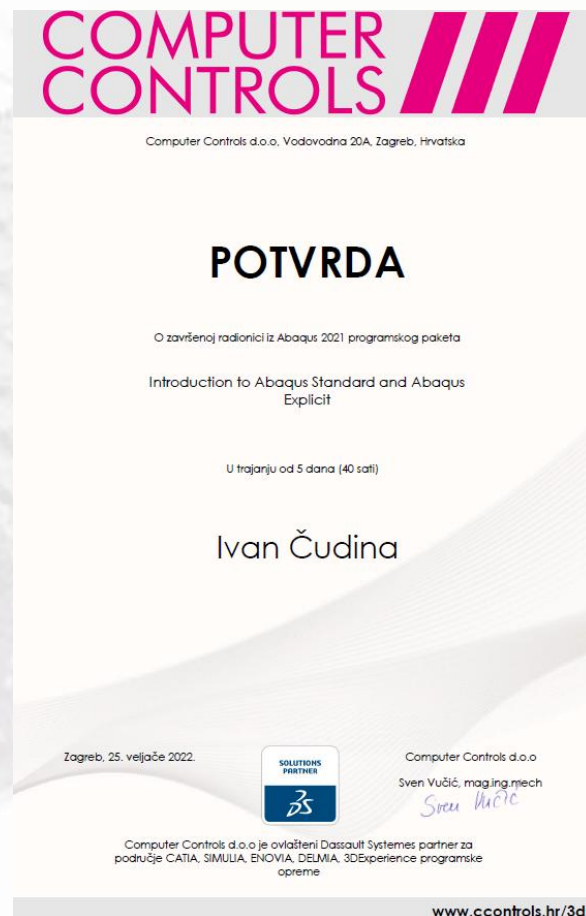
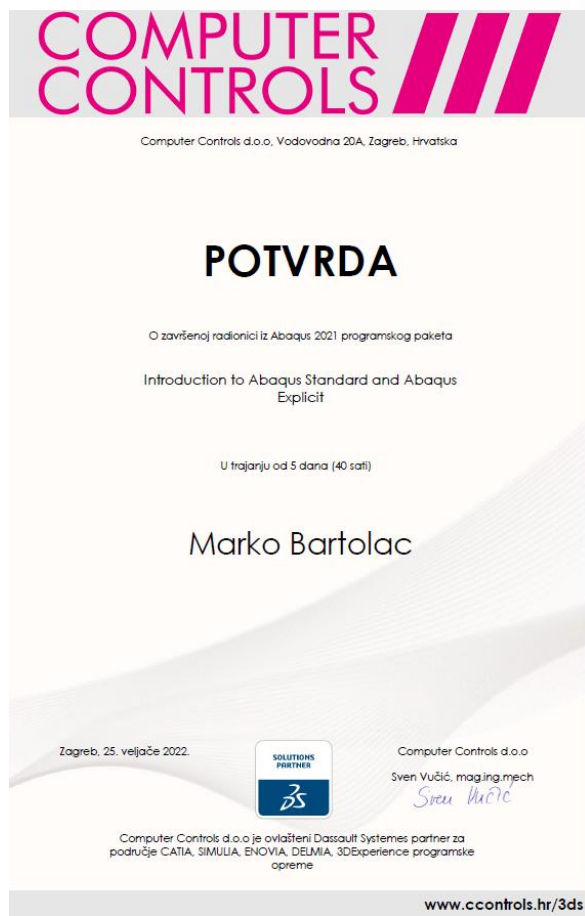
Project title: **Innovative lightweight cold-formed steel-concrete composite floor system**

Acronym: **LWT-FLOOR** Project ID: **UIP-2020-02-2964**

5th LWT-FLOOR Project Workshop, Zagreb, 18th-19th December 2025

3. Realised activities 2nd year

- D3. Training for one group member Introduction to Abaqus/Standard and Abaqus/Explicit (O2 to O5)



3. Realised activities 2nd year

- D4. Training for one group member Abaqus/Explicit: Advanced Topics (O2 to O5)



3. Realised activities 2nd year

- D5. Training for one group member experimental deformation analysis (O2, O3)



3. Realised activities 2nd year

- D6. Technical report with test results on materials- 160 (186) tests, see Application form (O2) – finished



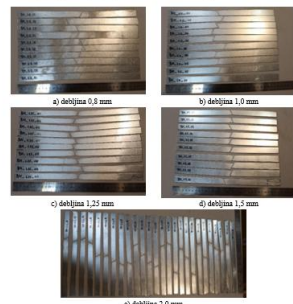
TEHNIČKO IZVJEŠĆE S REZULTATIMA ISPITIVANJA NA UZORCIMA MATERIJALA

Zagreb, 2022.



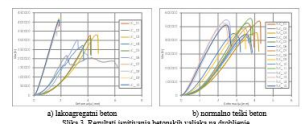
2.2 Čelične sprovete

Debljine ispitanih čeličnih sproveta su: 0,8 mm, 1,0 mm, 1,25 mm, 1,5 mm, 2,0 mm, 2,5 mm i 3,0 mm. Ukupno je ispitano 10 čeličnih sproveta debljina 0,8 mm-1,5 mm. Sproveta debljina 2,0 mm ispitano je 36 uzoraka od čega je 35 uzoraka izvršeno iz pojnice i ispitiva C profila kako bi se potvrdilo tene karakteristike kao i kod uzorak 10 sproveta. Čelični čelični sproveta debljine 2,5 mm ispitano je 33 komada od čega su 22 sproveta izvršena iz C profila, dok je kod debljine 3,0 mm ispitano bilo 8 (od 10 je dodatno ispitano). Čelični sproveta s oznakom OD 150 ispitano je 8. Ukupno je ispitano 135 uzoraka čeličnih sproveta.

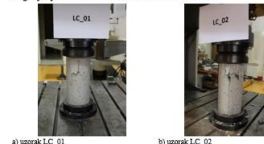


2.3 Betonski valjci

Betonski valjci promjera 150 mm te visine 300 mm ispitani su na drobljenje te se utvrdio modul elastičnosti. Ukupno je ispitano 25 valjaka (10 valjaka od lakonagregatnog betona te 15 valjaka od normalno teškog betona) od čega je 8 valjaka ispitano na modul elastičnosti, a nakon toga su svi valjci podvrgnuti ispitivanju na drobljenje.



Fotografije ispitanih uzoraka dane su u nastavku na slikama 4 i 5.

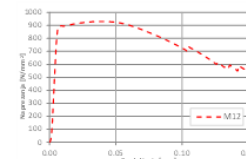


a) uzorak LC_01

b) uzorak LC_02

2.4 Vijci

Ukupno je ispitano 11 vijaka od čega 6 vijaka M12 te 5 vijaka M16. Rezultati ispitivanja vijaka M12 prikazani su na slici 7, a vijaka M16 na slici 8.



Slika 7. Rezultat ispitivanja vijaka M12

2.5 Armaturne šipke

Ukupno je ispitano 5 šipki promjera 8 mm te dužine 500 mm. Na slici 11. prikazani su uzorci prije ispitivanja, a na slici 12. nakon ispitivanja. Dijagram na slici 13. prikazuje rezultat ispitivanja za šipke.



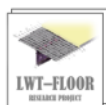
Slika 11. Uzorci za armaturnih šipki prije ispitivanja

2.6 Armaturne mreže

Ukupno je ispitano 5 šipki izdvojenih iz armaturne mreže. Šipke su promjera 10 mm i dužine 500 mm. Na slici 14. prikazani su uzorci prije ispitivanja, a na slici 15. nakon ispitivanja. Dijagram na slici 16. prikazuje rezultat ispitivanja za šipke izdvojene iz armaturne mreže.

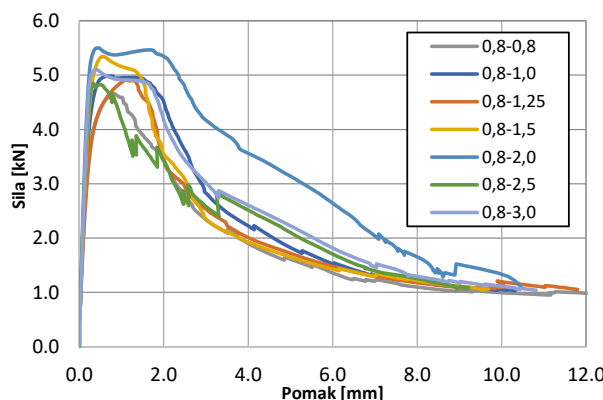
3. Realised activities 2nd year

- D7. Technical report with test results on spot welded connections - 330 (558) tests, see Application form (O2)



TEHNIČKO IZVJEŠĆE S REZULTATIMA
ISPITIVANJA ZAVARENIH SPOJEVA

Zagreb, 2022.



3. Realised activities 2nd year

- D8. Technical report with results for tested types of shear connections - 30 tests, see Application form (O2)



TEHNIČKO IZVJEŠĆE S REZULTATIMA ZA ISPITANE TIPOVE POSMIČNE VEZE

Zagreb, 2022.

2.2. Uzorci BB_01-03 i BB_04-06



Slika 3. Uzorci BB_01-03 i BB_04-06 tijekom ispitivanja

2.3. Uzorci BCWB_01-03 i BCWB_04-06



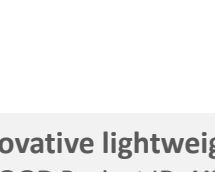
Slika 4. Uzorci BCWB_01-03 i BCWB_04-06 tijekom ispitivanja

2.4. Uzorci BCWB_01-03 i BCWB_04-06



Slika 5. Uzorci BCWB_01-03 i BCWB_04-06 tijekom ispitivanja

2.5. Uzorci BCWB_01-03 i BCWB_04-06



Slika 6. Uzorci BCWB_01-03 i BCWB_04-06 tijekom ispitivanja

2.6. Uzorci BCWB_01-03 i BCWB_04-06



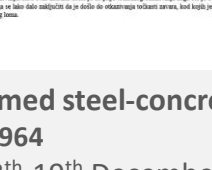
Slika 7. Uzorci BCWB_01-03 i BCWB_04-06 tijekom ispitivanja

2.7. Uzorci CW_NC_01-03 i CW_NC_04-06



Slika 8. Uzorci CW_NC_01-03 i CW_NC_04-06 tijekom ispitivanja

2.8. Uzorci CW_NC_01-03 i CW_NC_04-06



Slika 9. Uzorci CW_NC_01-03 i CW_NC_04-06 tijekom ispitivanja

2.9. Uzorci CW_NC_01-03 i CW_NC_04-06



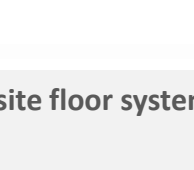
Slika 10. Uzorci CW_NC_01-03 i CW_NC_04-06 tijekom ispitivanja

2.10. Uzorci CW_NC_01-03 i CW_NC_04-06



Slika 11. Uzorci CW_NC_01-03 i CW_NC_04-06 tijekom ispitivanja

2.11. Uzorci CW_NC_01-03 i CW_NC_04-06



Slika 12. Uzorci CW_NC_01-03 i CW_NC_04-06 tijekom ispitivanja

3. Realised activities 2nd year

- D9. Technical report with interpretation of results for tested types of shear connections - 30 tests, see Application form (O2)



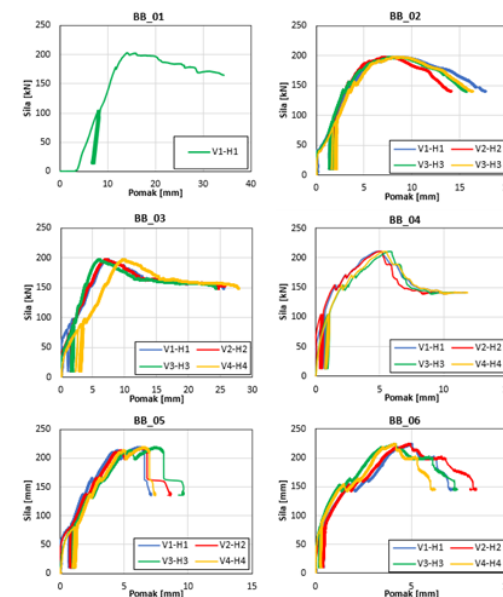
TEHNIČKO IZVJEŠĆE S INTERPRETACIJOM REZULTATA ZA ISPITANE TIPOVE POSMIČNE VEZE

Zagreb, 2022.



Inovativna lagana međukatna konstrukcija – spregnuti sustav
hidrono oblikovani čelik i beton – LWT-FLOOR: UIP-2020-02-2964
Voditelj: Ivan Lukacinski
Sveučilište u Zagrebu, Građevinski fakultet, Hrvatska
<https://www.grad.unizg.hr/lwtfloor>
Dokument: Tehničko izvješće – posmična veza – interpretacija

2.2 Rezultati



Slika 1. Rezultati ispitivanja u obliku krivulje sila-pomak za uzorke BB_01-03 i BB_04-06

Naime, uzorak BB_01 se smatra kao testni uzorak koji služio za konfiguraciju postavki ispitivanja. Međutim ukoliko promotre ostali uzorci BB_XX može se uočiti da su postigli zadovoljavajuću otpornost kao i duktilnost obzirom na tip sustava.

3

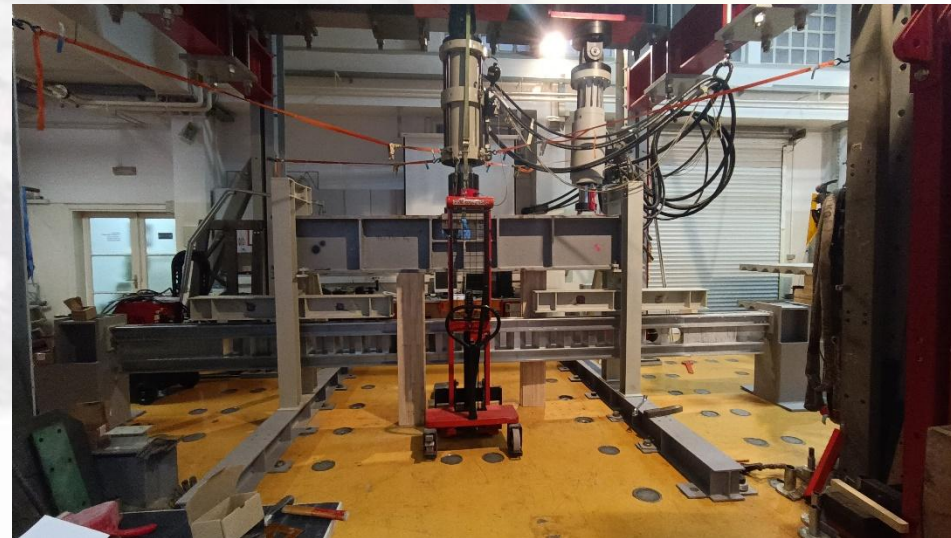
3. Realised activities 2nd year

- D10. Fabrication of full-scale steel specimens – 3 specimens, see Application form (O3)



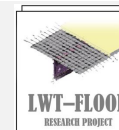
3. Realised activities 2nd year

- D11. Fabrication of full-scale composite specimens – 3 specimens, see Application form (O3)



3. Realised activities 2nd year

- D12. Presentation of one or two papers (SDSS 2022) (O2)



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SDSS 2022
The International Colloquium on Stability and Quality of Steel Structures
14-16 September, University of Zagreb, Croatia

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ORIGINAL ARTICLE

Numerical Investigation of Shear Connection in Cold-formed Steel-concrete Composite Beam

Ivan Čurković¹, Ivan Lukačević¹, Vlaho Žuvelek¹, Andrea Rajić¹

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Abstract
Researches show that composite systems made by combining cold-formed steel (CFS) elements and concrete can produce excellent properties compared to traditional solutions. One of the solutions which employs CFS elements and concrete is the subject of research within the LWT-FLOOR project. The LWT-FLOOR system consists of built-up CFS beams with corrugated web, connected by spot welds and concrete slab with an innovative shear connection. This paper presents a numerical investigation of two types of shear connections suitable for the proposed composite solution. One type of shear connection is completed using bolts which provide a direct shear connection between the flange profiles of the steel girder and the concrete slab. The second type of shear connection is achieved using cold-formed rib connector realised through a steel beam corrugated web. In this case, the connection between the profiles of the steel beam and the concrete flange is realised indirectly, i.e., through spot welds between C profiles and corrugated web. The results of FE simulations indicate that a solution with bolts ensures higher shear, but reduces its ductility. These results provide the basis for the conduction of experimental push-out tests of the proposed shear connection types.

Keywords
composite beam, cold-formed steel (CFS), spot-weld, built-up section, composite dowel rib connector, demountable shear connector

1 Introduction

Over the past few years, topics regarding the environmental impact of the built environment have become widely investigated. These topics address the sustainability of the construction industry, which can, in part, be achieved through the conservation of energy and raw material by increasing the values of the structural components and building materials during their lifecycle. An excellent example of such an approach is the application of composite steel-concrete structural systems, which have been around for quite some time now. In the first place, the application of composite steel-concrete structural systems ensures effective usage of each structural material (steel and concrete) to avoid their inherent disadvantages while also integrating increased construction speeds.

These advantages in the field of steel-concrete composite floor systems can be further enhanced by using a newly proposed structural system composed of built-up cold-formed steel (CFS) corrugated web girders and concrete slabs connected using innovative types of shear connections. The application of CFS sections in steel-concrete composite floor systems can result in

many advantages depending on the applied structural solutions [1]–[4].

On the other hand, corrugated web beams have emerged in the past couple of decades and have seen various applications. Their primary advantages over hot-rolled or welded I-sections are weight reduction and increased beam local and global stability.

To investigate the behaviour of the newly proposed structural system which is comprised of built-up CFS with corrugated web connected by spot welds and concrete slab with innovative type of shear connection, the scientific project LWT-FLOOR has been proposed and is currently ongoing at the University of Zagreb, Faculty of Civil Engineering, Croatia. The goal of the project is to investigate all the components of the structural system, as well as the entire system using numerical, experimental, and probabilistic methods to establish analytical proposals for the design recommendations.

This paper aims to present the results of a numerical investigation of two types of shear connections that are suitable for the proposed composite solution. The first type of shear connection is completed using demountable headed stud shear connectors, i.e., bolts, which provide a direct shear connection between the flange profiles of the steel girder and the concrete slab. The second type of analysed shear

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<https://doi.org/10.1002/oeqa.1827>

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SDSS 2022
The International Colloquium on Stability and Quality of Steel Structures
14-16 September, University of Zagreb, Croatia

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ORIGINAL ARTICLE

Parametric Finite Element Analyses of Lightweight Cold-formed Steel-concrete Composite Floor Beams

Ivan Lukačević¹, Ivan Čurković¹, Andrea Rajić¹, Vlaho Žuvelek¹

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Abstract
Composite structural systems have many benefits, such as a high degree of prefabrication, reusability and long span capability. The main advantage of such systems is manifested through the optimal utilisation of structural steel and concrete. Additionally, allowing for demountability and reusability, the system can also result in a much smaller carbon footprint at the end of life. These advantages are particularly emphasised with the implementation of cold-formed steel section. This paper presents an innovative solution for a composite floor structure system consisting of built-up cold-formed profiles and concrete slabs made with profiled sheets. The influence of the corrugated web thickness, type of connection between steel beam elements, the degree of shear connection and steel beam height on the overall behaviour of the composite system is analysed. The performed FE analyses showed that the influence of connection between steel beam elements and the degree of shear connection had the most significant impact on system behaviour. In contrast, the steel beam height, the corrugated web thickness and spot weld density had less influence on the analysed composite system behaviour. The obtained results provide the basis for implementing laboratory research on the proposed system.

Keywords
Composite beam, Built-up cold-formed steel beam, Spot welding, Parametric FE analyses

1 Introduction

Composite steel-concrete systems are generally one of the most cost-effective structural systems applied in multi-storey buildings. The development of composite structural systems has resulted in desirable and environmentally friendly floor system solutions with many advantages. The main advantage of this system is manifested through the optimal utilisation of two materials throughout structural efficiency and speed of construction. Additionally, allowing for demountability and reusability, the system can also result in a much smaller carbon footprint at the end of life.

According to Ahmed and Tsavdaridis [1], whose paper presents a detailed overview of the development of the steel-concrete composite system, the main objectives driving the research within the field of composite steel-concrete structural systems are related to the development of innovative construction methods and new structural products, best applications of new as well as underdeveloped materials, and considerations of socioeconomic and environmental consequences towards sustainability and resilience.

The implementation of cold-formed steel sections, which have high ductility and tensile strength, in combination with concrete with high stiffness and compressive strength, is in line with the mentioned objectives.

Cold-formed steel has seen extensive research and application in composite slabs [1]. However, it has not been extensively used in composite beam solutions where the downstand beam is made of cold-formed built-up steel sections and works together with the concrete flange, although such an idea has been around for a couple of decades [2]. Some advantages of composite beams using cold-formed built-up steel sections and concrete slabs are flexibility in architectural and beam cross-section design, the possibility of shallow slab depths, easily adaptation to irregular geometry, enabling reduction of self-weight, etc. Further optimisation of composite systems can also be achieved by reducing self-weight with the application of lightweight concrete. However, the behaviour of such structural solutions has not been up until a recent couple of years, investigated to a greater extent [3].

A review of recent applications of cold-formed steel with different types of shear connections can be found in the paper by Lukačević et al. [4]. Some of these recent applications will be presented in short form in the following paragraphs.

Hanauer [2] was among the first to examine the behaviour of

¹ University of Zagreb, Faculty of Civil Engineering, Zagreb, Croatia

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<https://doi.org/10.1002/oeqa.1828>

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3. Realised activities 2nd year

• D13. 2nd Workshop organised (O1 to O2)

2. Radionica LWT-FLOOR
2nd Workshop LWT-FLOOR

Novotvorba lagane modularne konstrukcije – spregrnuti sustav hladno oblikovani čelik i beton // Innovative lightweight cold-formed steel-concrete composite floor system

Sveučilište u Zagrebu // University of Zagreb
Građevinski fakultet // Faculty of Civil Engineering
Radionica 26 // Radionica 26
Zagreb, 15. prosinca 2022. // Zagreb, 15th December 2022

Partnerne organizacije // Partners organisations:

SVIŠTUŠTVO U ZAGREBU
GROBNIŠKI FAKULTET
UNIVERSITY OF ZAGREB
FACULTY OF CIVIL ENGINEERING

Financiranje // Funding:

HRZZ
Hrvatska zajednica
za znanost

HRZZ
Croatian Science
Foundation

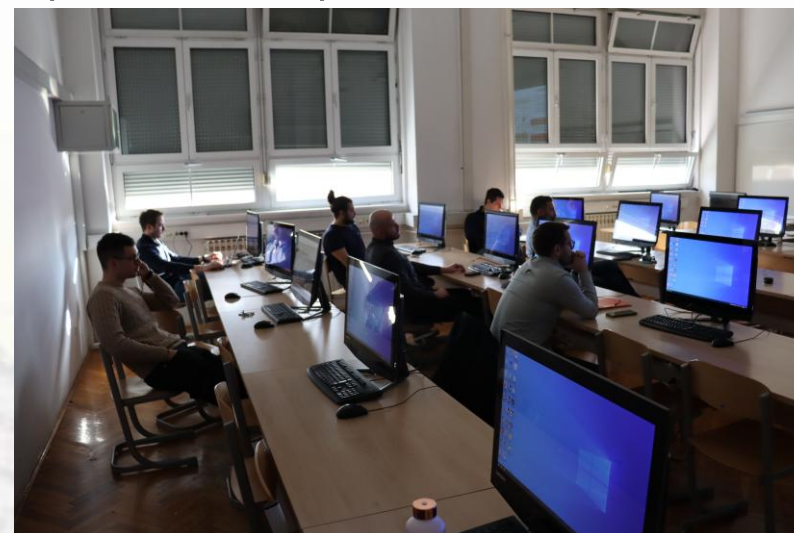
Organizator // Organizer:

UNIVERSITET U ZAGREBU
GROBNIŠKI FAKULTET
UNIVERSITY OF ZAGREB
FACULTY OF CIVIL ENGINEERING

Potporna // Support:

IABSE

https://www.grad.unizg.hr/lwtfloor



PROGRAM // PROGRAMME
Soba 219, 2. kat glavna zgrada // Room 219, 2nd floor main building

09:45 – 10:00 REGISTRACIJA // REGISTRATION
Otvorajna radionica – prezentacija LWT-FLOOR projekta i pregled realiziranih aktivnosti
Opening Session – presentation of the LWT-FLOOR project and overview of the realised activities
Ivan Lukačević, Ivan Čurković, Andreja Ragić, Ivana Šušteršić

10:00 – 10:30 Projektiranje i izrada uzorka materijala, uključujući završni i posrednijski veza
Design and fabrication of material, joint, vented and push-out specimens
Ivan Lukačević, Ivan Čurković, Marko Baranac, Andreja Ragić, Ivana Šušteršić

10:30 – 10:45 Provedba laboratorijskih ispitivanja i analiza rezultata – razmontiranje testiranih zaveli
Implementation and analysis of laboratory tests – base material & joint tests
STANJA // BREAK

10:45 – 11:00 Ivan Čurković, Ivan Lukačević, Marko Baranac, Ivana Šušteršić, Andreja Ragić
Provedba i analiza push-out testa posredne veze kod spregrnutih nosača izvedenih od hladno oblikovanih čelika i betona
Implementation and analysis of the push-out test on shear connectors in composite beams cold-formed steel profiles concrete

11:00 – 11:30 Ivan Lukačević, Ivan Čurković, Andreja Ragić, Ivana Šušteršić
Parametrična analiza laganih spregrnutih nosača hladno oblikovani čelik-beton
Parametric finite element analyses of lightweight cold-formed steel-concrete composite floor beams
Ivan Čurković, Ivan Lukačević, Ivana Šušteršić, Andreja Ragić

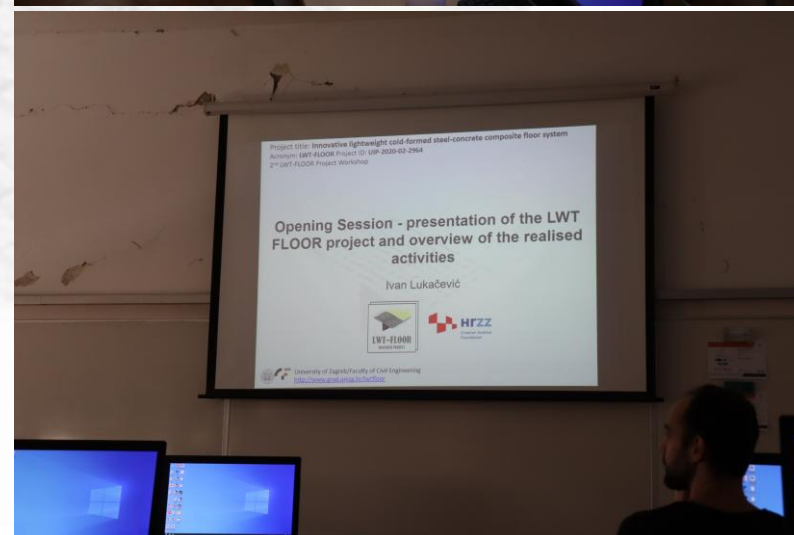
11:30 – 12:00 Numeričko ispitivanje posredne veze kod spregrnutih nosača od hladno oblikovanih čelika i betona
Numerical investigation of shear connector in cold-formed steel-concrete composite beam
STANJA // BREAK

12:00 – 12:30 Andreja Ragić, Ivan Lukačević, Ivan Čurković, Ivana Šušteršić
Numerička analiza spregrnutog međuslojnih sustava hladno oblikovani čelik-beton s demontabilnim posrednim vezama
Numerical study of cold-formed steel-concrete composite floor system with demountable shear connector
Ivana Šušteršić, Ivan Čurković, Ivan Lukačević, Andreja Ragić

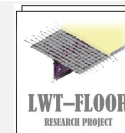
12:30 – 13:00 Numerička analiza ponašanja posredne veze kod spregrnutih nosača izvedenih od hladno oblikovanih čelika i betona
Numerical study of the behaviour of the bolted shear connector in cold-formed steel-concrete comp
Ivan Lukačević, Ivan Čurković, Andreja Ragić, Ivana Šušteršić

13:00 – 13:30 Numerička parametrična studija uzastopnih nosača s valovitim legovima na zglobovima odnosa
Numerical parametric study on corrugated web built-up beams with pinned end supports
DOKONČANJE RADIONICE // CLOSING OF WORKSHOP

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4. Realised activities 3rd year

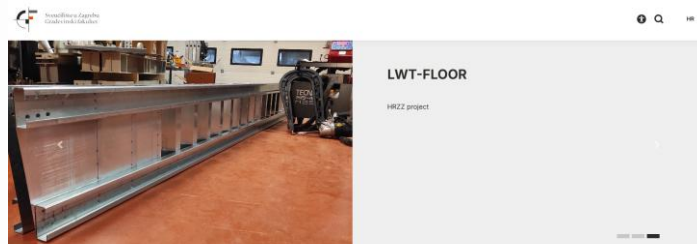


| 3 rd Project Period | |
|---|-------------------------|
| Results to be achieved | RG member |
| D1. Presentation of project on the web site (O1 to O6) – continuous job... | IL, AR |
| D2. 4 th and 5 th Research group coordination meeting (O1 to O6) – 21st of July, 7th of December | All |
| D3. Training for one group member - DAQ system (O2, O3) – finished | MB |
| D4. Technical report with results for full-scale steel specimens - 3 tests, see Application form (O3)– finished | IL, AR, MB, MP, FLB |
| D5. Technical report with results for full-scale composite floor system specimens - 3 tests, see Application form (O3) – finished | IL, AR, MB, IC, VŽ |
| D6. Technical report with interpretation of results for full-scale steel and composite floor system specimens (O3)– finished | IL, AR, MB, IC, VŽ |
| D7. Report with validation of FEM models for analysed types of shear connection (O2)– finished | IL, AR, MP, IC, VŽ, FLB |
| D8. Presentation of one or two papers (ICAEM 2023) and one or two papers (EUROSTEEL 2023) (O2, O3)– EUROSTEEL 2023, MBMST2023, IALCCE 2023 and MASE 2023 | IL, AR, MB, IC, VŽ |
| D9. Journal Paper SCOPUS WoS Q1, Q2 (O2, O3)– 2 papers published | IL, AR, MB, IC, VŽ |
| D10. 3rd Workshop organised (O1 to O3) – 21.12.2023. | All |



4. Realised activities 3rd year

- D1. Presentation of project on the web site (O1 to O6)



Eighth International Symposium on Life-Cycle Civil Engineering (IALCCE 2023)

The new research paper "A comparative life-cycle assessment of structural composite steel-concrete floor systems - A case study" coauthored by Ivan Lukačević, Andrea Rajić, Viorel Ungureanu and Raluca Buzatu is presented by Professor Viorel Ungureanu at the Eighth International Symposium on Life-Cycle...

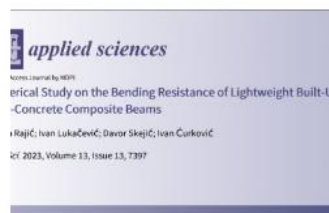
Saznaj više 06.10.2023



10th European conference on steel and composite structures (EUROSTEEL 2023)

Two new research papers have been presented at the 10th European Conference on Steel and Composite Structures (EUROSTEEL 2023) jointly organized by TU Delft, ETH Zurich and Bouwen met Staal, and supported by ECCS held in Amsterdam, from 12 to 14 September 2023. The paper "Performance evaluation of..."

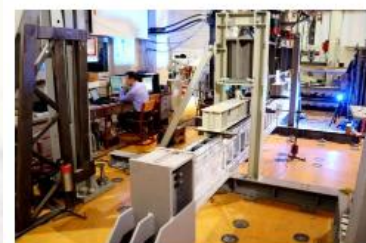
Saznaj više 06.10.2023



New journal paper related to LWT-FLOOR project has been published!

Rajić, A.; Lukačević, I.; Skerjčić, D.; Čurković, I. Numerical Study on the Bending Resistance of Lightweight Built-Up Steel-Concrete Composite Beams. Appl. Sci. 2023, 13, 7397. <https://doi.org/10.3390/app13137397>

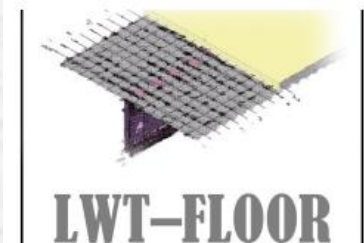
Saznaj više 17.07.2023



Testing of LWT-FLOOR steel girders

The LWT-FLOOR steel girders were tested.

Saznaj više 17.07.2023



Merry Christmas and a happy and prosperous new year!

We wish you a Merry Christmas and a happy and prosperous 2023 year! LWT-FLOOR Project Research Group Members

Saznaj više 23.12.2022



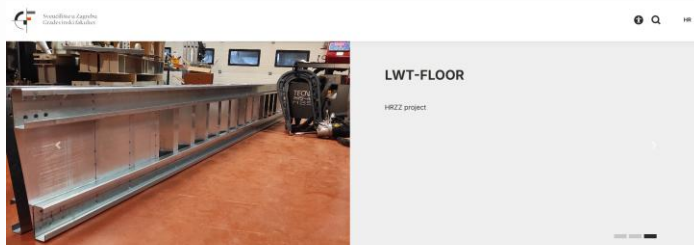
The second workshop of LWT-FLOOR project

On December 15th, the second LWT-FLOOR project workshop was held. We thank all the presenters and participants of the workshop. The workshop presentations will be published on the project web page soon.

Saznaj više 23.12.2022

4. Realised activities 3rd year

- D1. Presentation of project on the web site (O1 to O6)



3rd Workshop LWT-FLOOR Project

3rd LWT-FLOOR Project WORKSHOP will be organised at the University of Zagreb, Faculty of Civil Engineering, Zagreb, Croatia on 21th of December 2023, Council chamber, ground floor left, Kranjceviceva 2. A workshop flyer with the preliminary programme is available HERE .

Saznaj više 12.12.2023



New journal paper related to LWT-FLOOR project has been published!

Rajić, A.; Lukačević, I.; Skejić, D.; Ungureanu, V. Cold-formed Steel-Concrete Composite Beams with Back-to-Back Channel Sections in Bending. Civil engineering journal (Tehran), 9 (2023.), 10; 2345-2369. doi: 10.28991/CEJ-2023-09-10-01

Saznaj više 20.11.2023



Testing of LWT-FLOOR composite girders

The LWT-FLOOR composite girders were tested.

Saznaj više 06.10.2023



Testing of LWT-FLOOR composite girders

The LWT-FLOOR composite girders were tested.

Saznaj više 06.10.2023



14th International Conference "Modern Building Materials, Structures and Techniques" (MBMST 2023)

The new research paper " Laboratory tests of lightweight composite floor system LWT-FLOOR " coauthored by Ivan Lukačević, Marko Bartolac, Ivan Čurković, Andrea Rajić and Vlaho Žuvlek is presented by Professor Marko Bartolac at the 14th International Conference "Modern Building Materials, Structures...

Saznaj više 06.10.2023

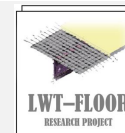


20th International Symposium of MASE - Resilient Structures

Ivan Lukačević and Ivan Čurković presented the paper " Bending resistance of composite steel-concrete floor system made of built-up cold-formed steel elements " at the 920th International Symposium of MASE - Resilient Structures, Skopje, North Macedonia, which has been organised fro 28 to 29 September 2023 in...

Saznaj više 06.10.2023

4. Realised activities 3rd year

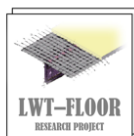


- D2. 4th and 5th Research group coordination meeting (O1 to O6)

Project title: **Innovative lightweight cold-formed steel-concrete composite floor system**
Acronym: **LWT-FLOOR** Project ID: **UIP-2020-02-2964**
4th research group meeting – 21.7.2023.

LWT-FLOOR Project Innovative lightweight cold-formed steel-concrete composite floor system

Ivan Lukačević

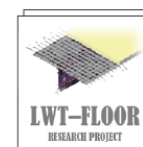


University of Zagreb/Faculty of Civil Engineering
<http://www.grad.unizg.hr/lwtfloor>

Project title: **Innovative lightweight cold-formed steel-concrete composite floor system**
Acronym: **LWT-FLOOR** Project ID: **UIP-2020-02-2964**
5th research group meeting – 7.12.2023.

LWT-FLOOR Project Innovative lightweight cold-formed steel-concrete composite floor system

Ivan Lukačević



University of Zagreb/Faculty of Civil Engineering
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Faculty of Civil Engineering
LWT-FLOOR Project
<http://www.grad.unizg.hr/lwtfloor>

Project title: **Innovative lightweight cold-formed steel-concrete composite floor system**
Acronym: **LWT-FLOOR** Project ID: **UIP-2020-02-2964**
5th LWT-FLOOR Project Workshop, Zagreb, 18th-19th December 2025

4. Realised activities 3rd year

- D3. Training for one group member - DAQ system (O2, O3)

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Fax: +386 4 2358311
email: hbm@trcpro.eu
web: www.trcpro.eu

IDDDV: SI 11495219 MŠ: 6421202000

CERTIFIKAT

što potvrđuje da jest

Marko Bartolac

pohađao obuku:

za rad u programskim paketima tvrtke HBK za
prikupljanje i obradu podataka mjerenja

TRCpro d.o.o.
3-5.1.2024

Predavač:
Hotimir Ličen


TRCpro d.o.o.
Vreškova 2, 4000 Kranj



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1/1

4. Realised activities 3rd year

- D4. Technical report with results for full-scale steel specimens - 3 tests, see Application form (O3)



TEHNIČKO IZVJEŠĆE S REZULTATIMA ZA ČELIČNE UZORKE U PRIRODNOJ VELIČINI

Zagreb, 2023.

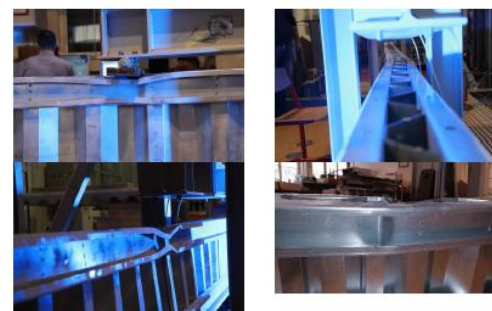


Inovativna lagana međukatna konstrukcija – spregnuti sustav hladno oblikovani čelik i beton – LWT-FLOOR: UIP-2020-02-2964
Voditelj: Ivan Lutačević
Sveučilište u Zagrebu, Građevinski fakultet, Hrvatska
<https://www.grad.unizg.hr/lwtfloor>
Dokument: Tehničko izvješće – Ispitivanje čelični nosač

2.3 Čelični nosač SG2: 500_C20_CW10_SP10



Slika 7. Čelični nosač SG2: 500_C20_CW10_SP10 tijekom ispitivanja



Slika 8. Čelični nosač SG2: 500_C20_CW10_SP10– način opterećenja

6

4. Realised activities 3rd year

- D5. Technical report with results for full-scale composite floor system specimens - 3 tests, see Application form (O3)



TEHNIČKO IZVJEŠĆE S REZULTATIMA ZA SPREGNUTE UZORKE U PRIRODNOJ VELIČINI

Zagreb, 2023.

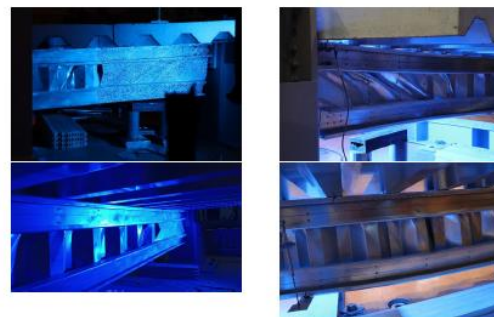


Inovativna lagana međukatna konstrukcija – spregnuti sustav
hladno oblikovani čelik i beton - LWT-FLOOR: UIP-2020-02-2964
Voditelj: Ivan Lukić
Sveučilište u Zagrebu, Građevinski fakultet, Hrvatska
<https://www.grad.unizg.hr/lwtfloor>
Dokument: Tehničko izvješće – ispitivanje spregnuti nosač

2.2 Spregnuti nosač CG1: 400_C25_CW10_SP10



Slika 5. Spregnuti nosač CG1: 400_C25_CW10_SP10 tijekom ispitivanja



Slika 6. Spregnuti nosač CG1: 400_C25_CW10_SP10 – način otkazivanja

5

4. Realised activities 3rd year

- D6. Technical report with interpretation of results for full-scale steel and composite floor system specimens

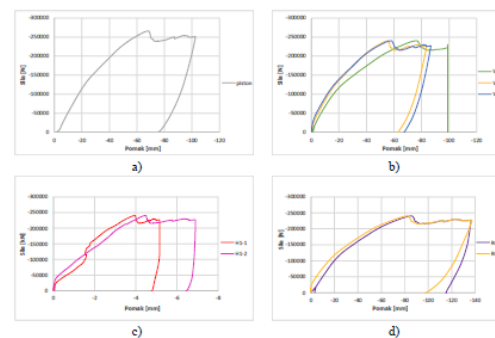


TEHNIČKO IZVJEŠĆE S INTERPRETACIJOM REZULTATA ZA ČELIČNE I SPREGNUTE UZORKE U PRIRODNOJ VELIČINI

Zagreb, 2023.



Slika 4. a) prikazuje odnos sila-pomak mjerene u „pistonu“ kojim je uneseno opterećenje na spregnuti nosač. Maksimalna sila izmjerena u „pistonu“ iznosi 266,28 kN dok je najveći vertikalni pomak „pistona“ 109,4 mm. Na slici 4. b) prikazani su vertikalni pomaci mjereni pomoću LDVT uređaja. Prema LDVT uređaju postavljenom na donju pojasnicu donjeg C profila, vertikalni progib u sredini raspona na donjem dijelu nosača (V1) iznosi 99,07 mm, dok su progibi u trećinama raspona 83,40 mm (V2-1) te 86,68 mm (V2-2). Slika 4. c) prikazuje horizontalni pomak betonske ploče u odnosu na čelični nosač. Ova veličina je važna iz razloga što uslijed djelomične posmične veze (uspostavljena vijcima M12) dolazi do proklizavanja betonske ploče u odnosu na čelični nosač. Analizirajući dijagram na slici 4. c) vidljivo je kako horizontalni pomak ploče na jednom kraju nosača iznosi 5,15 mm (H1-1) dok na drugom kraju nosača iznosi 6,89 mm (H1-2). S obzirom da pri unosu opterećenja može doći do rotacije betonske ploče oko osi paralelne s osi pružanja čeličnog nosača, mjerene su rotacije betonske ploče na dva mjesta u sredini raspona betonske nosača na krajevima betonske ploče. Rotacije su prikazane na slici 4. d). Analizirajući dijagram na slici 4. d) vidljivo je kako nije došlo do rotacije ploče u jednom od dva moguća smjera jer su mjerene veličine podjednake što znači da se ploča podjednako progibala s obje strane nosača (136,15 mm te 137,21 mm).



Slika 4. Rezultati ispitivanja spregnutog nosača CG1

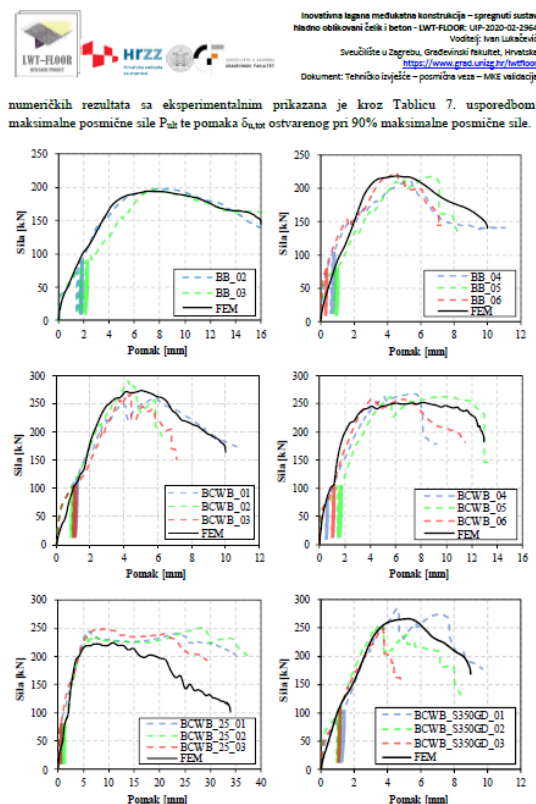
4. Realised activities 3rd year

- D7. Report with validation of FEM models for analysed types of shear connection (O2)



IZVJEŠTAJ S VALIDACIJOM MKE MODELA ZA ANALIZIRANE TIPOVE POSMIČNE VEZE

Zagreb, 2024.



Slika 3. Usporedba numeričkih i eksperimentalnih rezultata iz serije BB i BCWB

7

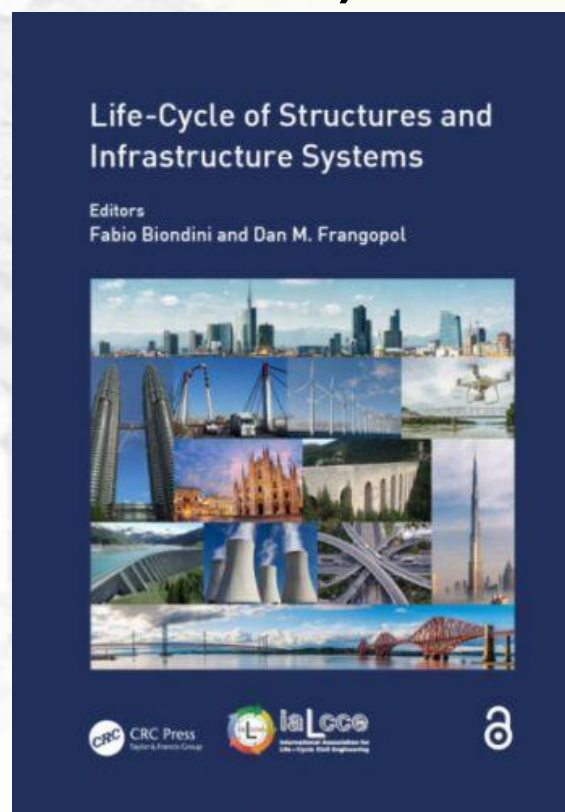
4. Realised activities 3rd year

- D8. Presentation of one or two papers (ICAEM 2023) and one or two papers (EUROSTEEL 2023) (O2, O3)
- **10th European conference on steel and composite structures (EUROSTEEL 2023)**



4. Realised activities 3rd year

- D8. Presentation of one or two papers (ICAEM 2023) and one or two papers (EUROSTEEL 2023) (O2, O3)
- **Eighth International Symposium on Life-Cycle Civil Engineering (IALCCE 2023)**



4. Realised activities 3rd year

- D8. Presentation of one or two papers (ICAEM 2023) and one or two papers (EUROSTEEL 2023) (O2, O3)
- **20th International Symposium of MASE - Resilient Structures**



4. Realised activities 3rd year

- D8. Presentation of one or two papers (ICAEM 2023) and one or two papers (EUROSTEEL 2023) (O2, O3)
- **14th International Conference "Modern Building Materials, Structures and Techniques" (MBMST 2023)**



4. Realised activities 3rd year

- D9. Journal Paper SCOPUS WoS Q1, Q2 (O2, O3)



applied sciences



an Open Access Journal by MDPI

Numerical Study on the Bending Resistance of Lightweight Built-Up Steel-Concrete Composite Beams

Andrea Rajić; Ivan Lukačević; Davor Skejić; Ivan Čurković

Appl. Sci. **2023**, Volume 13, Issue 13, 7397



Available online at www.Civilejournal.org

Civil Engineering Journal

(E-ISSN: 2476-3055; ISSN: 2676-6957)

Vol. 9, No. 10, October, 2023



Cold-formed Steel-Concrete Composite Beams with Back-to-Back Channel Sections in Bending

Andrea Rajić ¹, Ivan Lukačević ^{1*}, Davor Skejić ¹, Viorel Ungureanu ^{2,3}

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Received 23 May 2023; Revised 07 September 2023; Accepted 20 September 2023; Published 01 October 2023

4. Realised activities 3rd year

• D10. 3rd Workshop organised (O1 to O3)



3. Radionica LWT-FLOOR 3rd Workshop LWT-FLOOR

inovativna lagana medukompozitna konstrukcija – sprovedni sustav hladno oblikovanih željeza i betona // innovative lightweight cold-formed steel-concrete composite floor system

svučilnica u Zagrebu // University of Zagreb
Građevinski fakultet // Faculty of Civil Engineering
Kranjčevićeva 2 // Kranjčevićeva 2
Zagreb, 21. prosinca 2023. // Zagreb, 21st December 2023

Financiranje // Funding:



Organizator // Organizer:



Potpora // Support:



Partnerne organizacije // Partners' organisations:



Financiranje // Funding:



<https://www.grad.unizg.hr/lwtfloor>





PROGRAM // PROGRAMME

Vijećnica, prizemlje lijevo, Kranjčevićeva 2 // Council chamber, ground floor left, Kranjčevićeva 2

1900h – 1910h **REGISTRACIJA // REGISTRATION**

1910h – 1940h **Novi sadržaji**
Otvoreno radionice – prezentacija LWT-FLOOR projekta i pregled realiziranih aktivnosti u 3. godini projekta
Opening session – presentation of the LWT-FLOOR project and overview of the realised activities 3rd project year

1940h – 1950h **Novi sadržaji**
Projektiranje i izrada uzoraka čeličnih i sprovednih nosača
Design and fabrication of steel and composite girder specimens

1950h – 1955h **Novi sadržaji**
Priprema laboratorijskih ispitivanja velikih uzoraka
Preparation of laboratory tests of large-scale specimens

1955h – 1960h **Novi sadržaji**
3D skeniranje i priprema uzoraka čeličnih i sprovednih nosača za mjerenje sustavom GOM ARAMIS
3D scanning and preparation of the steel and composite girders for measurement with the GOM ARAMIS system

1960h – 1965h **Novi sadržaji**
Provedba i analiza laboratorijskih ispitivanja čeličnih i sprovednih nosača
Implementation and analysis of the steel and composite girders laboratory tests

1965h – 1970h **Novi sadržaji**
Laboratorijska ispitivanja sprovednih medukompozitnih sustava LWT-FLOOR
Laboratory Tests of Lightweight Composite Floor System LWT-FLOOR

1970h – 1975h **Novi sadržaji**
Proveza podizanja hladno oblikovanih željeza i betona
Performance evaluation of cold-formed steel joist-void connections

1975h – 1980h **Novi sadržaji**
Analiza podizanja nosača sprovednih medukompozitnih sustava LWT-FLOOR
Analysis of the load-carrying capacity of the cold-formed steel-concrete composite floor system

1980h – 1985h **Novi sadržaji**
Usporedba procjene životnog vijeka sprovednih sustava i hladno oblikovanih željeza i betona
Comparative life-cycle assessment of structural composite steel-concrete floor systems – A case study

1985h – 1990h **Novi sadržaji**
Završna diskusija i zaključci // Closing discussion and conclusions

The LWT-FLOOR project integrates state-of-the-art knowledge in new, test and predictive, spin-testing technology and innovative cold-formed steel-concrete composite solution proposing a new construction method as a combination of built-up cold-formed steel members and cast-in-place concrete slabs. This cost-effective and sustainable floor system offers vital benefits in terms of a high degree of prefabrication, reusability, fast and long spanning capability. The main objective of the project is to establish a new research group that will promote knowledge and equipment for research on new composite floor systems with focused scientific interests in a search for more competitive national and international funding. In order to investigate and validate components and proposed system, the extensive experimental, numerical and probabilistic research is planned. Within research, a particular focus will be given to spin-testing connections and innovative types of shear connections with possibility of design for demountability and the potential of re-use or recycling at the end of design life through the application of lifecycle analysis. Calibrated and validated numerical models based on experimental tests of the system and its components will allow, through the application of probabilistic methods, evaluation of the system suitability for larger spans. The project will bring out new skills in the research group and the research institution, besides which top dissertations will be defended and scientific papers in most cited journals will be published. This innovative project, providing strong connections between the scientific community and industry, will increase the mobility as well as strengthen long-term cooperation between the two sectors. Probabilistic analysis and life cycle performance evaluation of the proposed floor system solution will be crucial for establishing the first analytical proposal for design recommendations of this new system within the European standards.

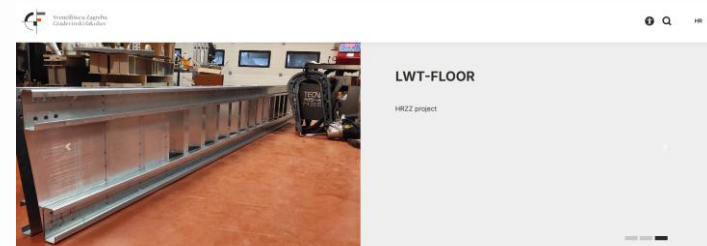
<https://www.grad.unizg.hr/lwtfloor>

5. Realised activities 4th year

| 4 th Project Period | |
|--|-------------------------------------|
| Results to be achieved | RG member |
| D1. Presentation of project on the web site (O1 to O6) – continuous job... | IL, AR |
| D2. 6 th and 7 th Research group coordination meeting (O1 to O6) – 10th of July, 6th of December | All |
| D3. Report with validation of FEM models for different LWT-FLOOR system typologies (O4) - we are working on it | IL, AR, IĆ, VŽ, MP, FLB |
| D4. Report with results of numerical and probabilistic studies of specimens with larger spans (O4) - we are working on it | IL, AR, IĆ, IČ, MP, FLB, VŽ |
| D5. Recommendations for the development of constructive rules and design guidelines through life cycle analyses (O4) – we are working on it | IL, AR, IĆ, IČ, MP, FLB, VŽ |
| D6. Presentation of one or two papers (IABSE 2024) and one or two papers (ICSAS) 2024) (O4)– CESARE 2024 2 papers, ICSAS 2024 1 paper, IABSE 2024 2 papers | IL, ŠS, IL, IĆ, VŽ |
| D7. Journal Paper SCOPUS WoS Q1, Q2 (O3, O4)– 1 paper published | IL, AR, MB, MP, IĆ, IČ, SŠ, VŽ, FLB |
| D8. 4th Workshop organised (O1 to O4, O6)– December 19th 2024 | IL, AR, MB, IĆ, VŽ |
| D9. Projects for national funding prepared (O6)– Znanstveno-tehnoloska-suradnja-između-Republike-Hrvatske-i-Republike-Srbije, NPOO-DOK-2023-10- Emanuel Krupa-Jurić | All |

5. Realised activities 4th year

- D1. Presentation of project on the web site (O1 to O6)



1st Training School for COST Action CA21103 – Implementation of Circular Economy in the Built Environment – CircularB

Two members of our LWT-FLOOR research group, Vlaho Žuvelek and Andrea Rajić, participated in the CESARE'24 Conference and the 1st Training School for COST Action CA21103 – Implementation of Circular Economy in the Built Environment – CircularB – which took place in Timisoara, Romania, from the 29th to the...

Saznaj više 12.07.2024



10th International Conference on Steel and Aluminium Structures (ICSAS24)

The new research paper "Analysis of Demountable Shear Connections in Cold-formed Steel-Concrete Composite Beams: A Finite Element Approach Validated With Experimental Data" coauthored by Vlaho Žuvelek, Ivan Čurković, Ivan Lukačević and Andrea Rajić is presented by Research assistant Vlaho Žuvelek at...

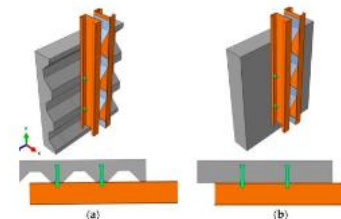
Saznaj više 12.07.2024



4th International Conference "Coordinating Engineering for Sustainability and Resilience" (CESARE 2024)

On the 4th International Conference "Coordinating Engineering for Sustainability and Resilience" CESARE 2024 which was held in Timisoara, Romania on May 29-31, 2024, two research papers of LWT-FLOOR group were presented. 1. Numerical investigation of double-skin cold-formed steel shear wall filled with...

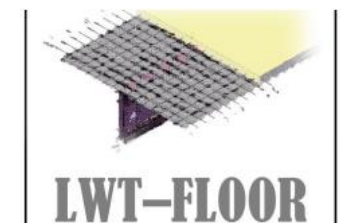
Saznaj više 12.07.2024



New journal paper related to LWT-FLOOR project has been published!

Žuvelek, V.; Čurković, I.; Skejić, D.; Lukačević, I. Parametric Finite Element Analyses of Demountable Shear Connection in Cold-Formed Steel-Concrete Composite Beams. Buildings 2024, 14, 324. <https://doi.org/10.3390/buildings14020324>

Saznaj više 07.05.2024



Merry Christmas and a happy and prosperous new year!

We wish you a Merry Christmas and a happy and prosperous 2024 year! LWT-FLOOR Project Research Group Members

Saznaj više 01.01.2024



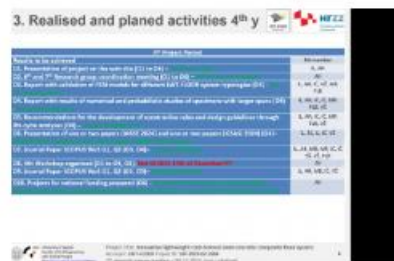
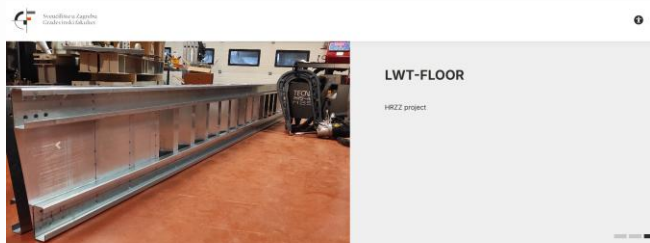
The third workshop of LWT-FLOOR project

On December 21st, the third LWT-FLOOR project workshop was held. We thank all the presenters and participants of the workshop. The workshop presentations will be published on the project web page soon.

Saznaj više 01.01.2024

5. Realised activities 4th year

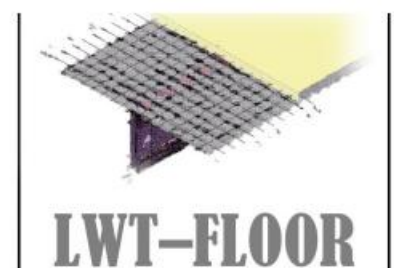
- D1. Presentation of project on the web site (O1 to O6)



The 7th research group meeting

On 6th of December, the 7th online meeting of the research group was held, at which the achievements of the project so far were presented, as well as the plans for the continuation of the project implementation. The current members of the project were introduced to the newly employed doctoral student.

Saznaj više 08.12.2024



New research group member!

New research group member! PhD student Emanuel Krupa-Jurić became officially a member of the LWT-FLOOR research group. Congratulations, Emanuel!

Saznaj više 15.11.2024



4th LWT-FLOOR Project Workshop

The 4th LWT-FLOOR Project Workshop will be organised at the University of Zagreb, Faculty of Civil Engineering, Zagreb, Croatia, on 19 th of December 2024, Small Council chamber, Kranjčevićeva 2. A workshop flyer with the preliminary programme is available [HERE](#).

Saznaj više 08.12.2024

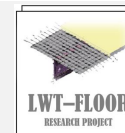


IABSE Congress 2024, San Jose, Costa Rica

LWT-FLOOR research group presented two papers at IABSE Congress 2024, San Jose, Costa Rica: 1. Advancements in Lightweight Cold-Formed Composite Steel-Concrete Floor Systems: Recent Findings from the LWT-FLOOR Project (Ivan Lukačević, Ivan Čurković, Andrea Rajjić, Vlaho Žuvelek) presented by associate...

Saznaj više 08.11.2024

5. Realised activities 4th year

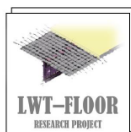


- D2. 6th and 7th Research group coordination meeting (O1 to O6)

Project title: **Innovative lightweight cold-formed steel-concrete composite floor system**
Acronym: LWT-FLOOR Project ID: UIP-2020-02-2964
6th research group meeting – 10.07.2024.

LWT-FLOOR Project Innovative lightweight cold-formed steel-concrete composite floor system

Ivan Lukačević

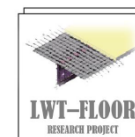


University of Zagreb/Faculty of Civil Engineering
<http://www.grad.unizg.hr/lwtfloor>

Project title: **Innovative lightweight cold-formed steel-concrete composite floor system**
Acronym: LWT-FLOOR Project ID: UIP-2020-02-2964
7th research group meeting – 06.12.2024.

LWT-FLOOR Project Innovative lightweight cold-formed steel-concrete composite floor system

Ivan Lukačević



University of Zagreb/Faculty of Civil Engineering
<http://www.grad.unizg.hr/lwtfloor>

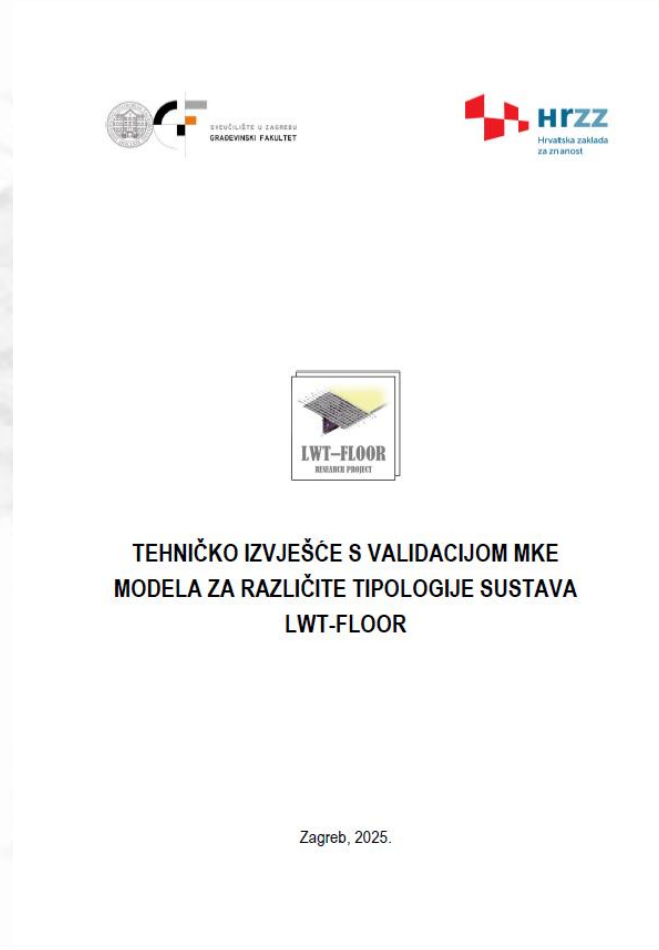


University of Zagreb
Faculty of Civil Engineering
LWT-FLOOR Project
<http://www.grad.unizg.hr/lwtfloor>

Project title: **Innovative lightweight cold-formed steel-concrete composite floor system**
Acronym: **LWT-FLOOR** Project ID: **UIP-2020-02-2964**
5th LWT-FLOOR Project Workshop, Zagreb, 18th-19th December 2025

5. Realised activities 4th year

- D3. Report with validation of FEM models for different LWT-FLOOR system typologies (O4)



5. Realised activities 4th year

- D4. Report with results of numerical and probabilistic studies of specimens with larger spans (O4)

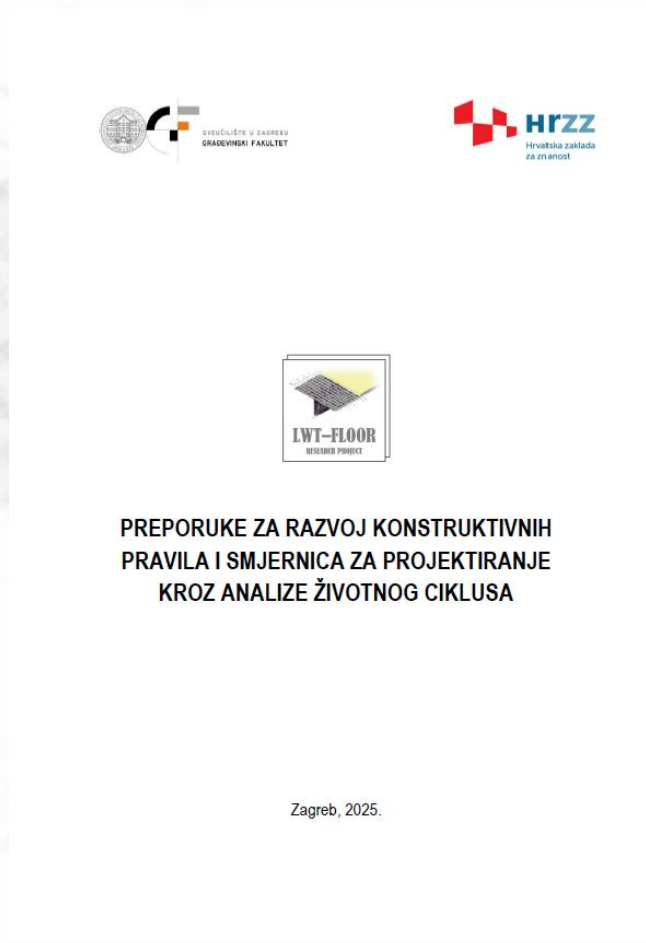


TEHNIČKO IZVJEŠĆE S REZULTATIMA
NUMERIČKIH I PROBABILISTIČKIH STUDIJA
UZORAKA S VEĆIM RASPONIMA

Zagreb, 2025.

5. Realised activities 4th year

- D5. Recommendations for the development of constructive rules and design guidelines through life cycle analyses (O4)



5. Realised activities 4th year

- D6. Presentation of one or two papers (IABSE 2024) and one or two papers (ICSAS) 2024) (O4)
- **4th International Conference "Coordinating Engineering for Sustainability and Resilience" (CESARE 2024)**



5. Realised activities 4th year

- D6. Presentation of one or two papers (IABSE 2024) and one or two papers (ICSAS) 2024) (O4)
- **10th International Conference on Steel and Aluminium Structures (ICSAS24), Rio de Janeiro, Brasil**



5. Realised activities 4th year

- D6. Presentation of one or two papers (IABSE 2024) and one or two papers (ICSAS) 2024) (O4)
- **1st Training School for COST Action CA21103 – Implementation of Circular Economy in the Built Environment – CircularB**



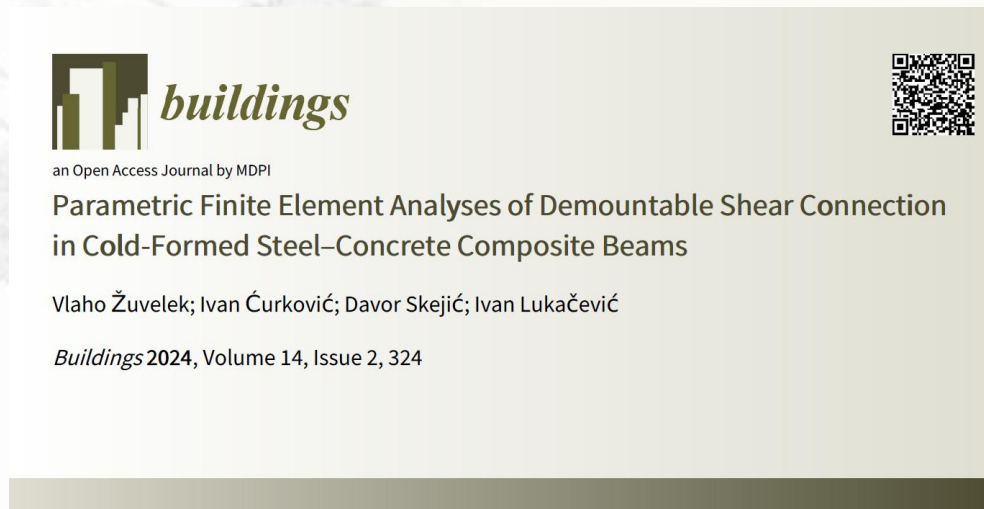
5. Realised activities 4th year

- D6. Presentation of one or two papers (IABSE 2024) and one or two papers (ICSAS) 2024) (O4)
- **IABSE Congress 2024, San Jose, Costa Rica**



5. Realised activities 4th year

- D7. Journal Paper SCOPUS WoS Q1, Q2 (O3, O4)



5. Realised activities 4th year

• D8. 4th Workshop organised (O1 to O4, O6)



4. Radionica LWT-FLOOR
4th Workshop LWT-FLOOR

Inovativna lagana medukutna konstrukcija – sprengani sustav hladno oblikovanog željeza i betona // Innovative lightweight cold-formed steel-concrete composite floor system

Sveučilište u Zagrebu // University of Zagreb
Građevinski fakultet // Faculty of Civil Engineering
Kranjčevićeva 2 // Vojkovačka 2
Zagreb, 18. prosinca 2024. // Zagreb, 19th December 2024

Financiranje // Funding:

Partnerne organizacije // Partners organizations:

 SVEUČILIŠTE U ZAGREBU
GRADJEVINSKI FAKULTET
UNIVERSITY OF ZAGREB
FACULTY OF CIVIL ENGINEERING

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Inovativna
Pitomena
Inovativ

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CONSULTING

Financiranje // Funding:

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Hrvatska zaklada
za znanost

 HRZZ
Croatian Science
Foundation

Organizator // Organizer

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Podpora // Support

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Engineers

<https://www.grad.unizg.hr/lwtfloor>

The LWT-FLOOR project integrates state-of-the-art knowledge in new, fast and productive spot-welding technology and innovative cold-formed steel-concrete composite solutions proposing a new construction method as a combination of built-up cold-formed steel members and cast-in-place concrete slab. This cost-effective and sustainable floor system offers vital benefits in terms of a high degree of prefabrication, reusability and long spanning capability. The main objective of the project is to establish a new research group that will possess knowledge and equipment for research on new composite floor system with focused scientific interests in a search for more competitive national and international funding. In order to investigate and validate components and proposed system, the extensive experimental, numerical and probabilistic research is planned. Within research, a particular focus will be given to spot-welding connections and innovative types of shear connections with possibility of design for demountability and the potential of re-use or recycling at the end of design life through the application of lifecycle analyses. Calibrated and validated numerical models based on experimental tests of the system and its components will allow, through the application of probabilistic methods, evaluation of the system suitability for larger spans. The project will bring out new skills to the research group and the research institution, besides which two dissertations will be defended and scientific papers in most cited journals will be published. This innovative project, providing strong connections between the scientific community and industry, will increase the mobility as well as strengthen long-term cooperation between the two sectors. Probabilistic analyses and life cycle performance evaluation of the proposed floor system solution will be crucial for establishing the first analytical proposal for design recommendations of this new system within the European standards.

potpuno uporabe ili recikliranja na kraju životnog vijeka uključujući analize životnog ciklusa. Kalibrirani numerički modeli temeljeni na eksperimentalnim ispitivanjima sustava i njegovih komponenti omogućit će, uz primjenu probabilističkih metoda, procjenu prikladnosti sustava za veće raspone. Projekt će donijeti nove vještine istraživačkoj grupi i istraživačkoj instituciji, a pored toga obnavljat će se i dalje disertacije te objavit znanstveni radovi u najcitatijim časopisima. Ovaj inovativni projekt, koji osigurava čvrste veze između akademске zajednice i industrije, povećat će mobilnost i ojačati dugoročno suradnju između dva sektora. Probabilističke analize i procjene ponašanja predloženog rješenja u životnom ciklusu medukutne konstrukcije bit će od ključnog značaja za pripremu prvog analitičkog prijedloga za izradu preporuka za projektiranje ovog sustava u okviru europskih normi.

PROGRAM // PROGRAMME
Mala vijećnica, Kranjčevićeva 2 // Small Council chamber, Kranjceviceva 2

10h00 – 10h10 REGISTACIJA // REGISTRATION
10h10 – 10h40
Otvorajće radionice – prezentacija LWT-FLOOR projekta i pregled realiziranih aktivnosti u 4. godini projekta
Opening Session – presentation of the LWT-FLOOR project and overview of the realised activities 4th project year

10h40 – 11h00
Ivan Lukacelvić, Ivan Curković, Andrea Rajić, Vlaho Žuvelak
Napredak u istraživanju laganih medukutnih sprengnutih sustava izvedenih od hladno oblikovanog željeza i betona: Najnoviji rezultati LWT-FLOOR projekta
Advancements in Lightweight Cold-Formed Composite Steel-Concrete Floor Systems: Recent Findings from the LWT-FLOOR Project

11h00 – 11h20
Vlaho Žuvelak, Ivan Curković, Ivan Lukacelvić, Andrea Rajić
Analiza demontabilne posmične veze kod sprengnutog nosača izvedenog hladno oblikovanim željezom i betonom: Metodom konačnih elemenata utemeljenom na eksperimentalnim podacima
Analysis of Demountable Shear Connections in Cold-Formed Steel-Concrete Composite Beams: A Finite Element Approach Validated With Experimental Data

11h20 – 11h40
Andrea Rajić, Ivan Lukacelvić, Ivan Curković, Vlaho Žuvelak
Utjecaj posmične veze i krajnjih uvjeta na vlastite vibracije sprengnute medukutne konstrukcije formirane od hladno oblikovanog željeza i betona
Influence of Shear Connection and End Supports onto Self-Vibrations of Cold-Formed Steel-Concrete Composite Floor

11h40 – 12h00
Numerička parametarska analiza sustava LWT-FLOOR: utjecaj različitih oblika otvora u hrpu
Numerical parametric study of LWT-FLOOR system: effect of various web openings

12h00 – 12h05
STANKA // BREAK

13h00 – 13h20
Ivan Curković, Davor Sklepić, Janko Kočalić, Ivan Lukacelvić
Eksperimentalno istraživanje ponašanja posmičnih stijena sa sprengnutom ispunom pri djelovanju cikličkog opterećenja
Experimental Study on the Performance of Steel and Composite Plate Shear Walls Under Cyclic Behaviour

13h20 – 13h40
Vlaho Žuvelak, Ivan Curković, Ivan Lukacelvić, Andrea Rajić
Numeričko istraživanje dvostranih posmičnih stijena izvedenih hladno oblikovanim željezom sa sprengnutom ispunom
Numerical investigation of Double-Skin Cold-Formed Steel Shear Wall Filled with Concrete

13h40 – 14h00
Enamuel Krupa-Rajić, Ivan Lukacelvić
Nelinearna analiza višekatne željezne zgrade stabilizirane inovativnim posmičnim zidom
Nonlinear analysis of multi - storey steel building with innovative shear wall bracing system

14h00 – 14h10
ZATVARANJE RADIONICE // CLOSING OF WORKSHOP

<https://www.grad.unizg.hr/lwtfloor>

5. Realised activities 4th year

• D9. Projects for national funding prepared (O6)



Financira
Europska unija
NextGenerationEU



Razvoj karijera mladih istraživača - izobrazba novih doktora znanosti

(DOK-2023-10)

Obrazac A¹ - Prijedlog mentora

Rok za prijavu: 31.10.2023.

Potpisan i ovjeren obrazac u PDF formatu potrebno je podignuti u EPP sustav prije isteka roka za prijavu.

Molimo Vas da prije ispunjavanja obrasca pažljivo pročitate uvjete natječaja i Upute za prijavu na natječaj Projekt razvoja karijera mladih istraživača - izobrazba novih doktora znanosti.

Vaša prijava vrednovat će se prema objavljenim kriterijima i na temelju podataka koje ste naveli. Naknadne dopune i izmjene teksta neće biti moguće.

Tekst izvan propisanog ograničenja neće se uzimati u obzir prilikom vrednovanja. Molimo Vas da poštujuete sljedeća ograničenja oblikovanja teksta: font Arial, veličina 10, desna i lijeva margina 2.0, donja margina 1.5, jednostruki prored.

Naslovna stranica:

| | |
|---|---|
| Organizacija-prijavitelj | Sveučilište u Zagrebu, Građevinski fakultet |
| Čelnik Organizacije-prijavitelja | Prof. dr. sc. Domagoj Damjanović |
| Ime i prezime kandidata za mentora | Ivan Lukačević |
| Znanstveno područje kandidata za mentora | Tehničke znanosti |
| Znanstveno polje kandidata za mentora | Građevinarstvo |
| Naziv doktorskog studija koji će asistent upisati i ustanova na kojoj se provodi | Poslijediplomski sveučilišni studij Doktorski studij, smjer Inženjerske konstrukcije, Sveučilište u Zagrebu, Građevinski fakultet |
| Naziv znanstvenog projekta ² u koji je uključen mentor i u okviru kojeg će asistent provoditi istraživanje | Inovativna lagana međukatna konstrukcija – spregnuti sustav hladno oblikovani čelik i beton – LWT-FLOOR, UIP-2020-02-2964 |
| Organizacija/e na kojoj se projekt provodi | Sveučilište u Zagrebu, Građevinski fakultet |
| Izvor financiranja projekta | Hrvatska zaklada za znanost |
| Iznos na koji je projekt ugovoren ³ | 1.674.300,00 |
| Status mentora na projektu (voditelj/suradnik) | Voditelj |
| Datum početka i završetka projekta | 11.01.2021-10.01.2026. |

5. Realised activities 4th year

• D9. Projects for national funding prepared (O6)

ZNANSTVENO-TEHNOLOŠKA SURADNJA SA SRBIJOM

1. NAZIV PROJEKTA

| | |
|-------------------------------------|---|
| NAZIV PROJEKTA NA HRVATSKOME JEZIKU | Razvoj demontažnih spregnutih međukatnih konstrukcija kao doprinos zaštiti životne sredine |
| NAZIV PROJEKTA NA ENGLESKOME JEZIKU | Development of demountable composite floor structures to contribute to environmental protection |
| ZNANSTVENO PODRUČJE – POLJE - GRANA | Tehničke znanosti-Građevinarstvo-Nosive konstrukcije |
| VRSTA ISTRAŽIVANJA | <input type="checkbox"/> TEMELJNO <input type="checkbox"/> PRIMJENJENO <input checked="" type="checkbox"/> RAZVOJNO |
| TRAJANJE PROJEKTA | 01.05.2024. do 30.04.2026. |

1. a. – AKTIVAN PROJEKT (koji osigurava temeljno financiranje) - navesti naziv i datum završetka projekta

| | |
|--|---|
| Hrvatska zaklada za znanost | Inovativna lagana međukatna konstrukcija – spregnuti sustav hladno oblikovani čelik i beton, LWT-FLOOR, UIP-2020-02-2964, 10.01.2026. |
| a) voditelj | |
| b) suradnik uz suglasnost voditelja | |
| Europski strukturni i investicijski fondovi, programi EU-a | - |
| a) voditelj | |
| b) suradnik uz suglasnost voditelja | |
| Sredstva matične ustanove | - |
| a) voditelj | |
| b) suradnik uz suglasnost voditelja | |

2. HRVATSKI VODITELJ PROJEKTA

| | |
|---|---|
| IME | Ivan |
| PREZIME | Lukačević |
| AKADEMSKI STUPANJ | Doktor znanosti |
| ZNANSTVENO ILI ZNANSTVENO-NASTAVNO RADNO MJESTO | Izvanredni profesor |
| USTANOVA | Sveučilište u Zagrebu, Građevinski fakultet |
| ADRESA | Fra Andrije Kačića-Miošića 26 (privremena adresa Kranjčevićeva 2) |
| TEL./E-MAIL | +385 1 4690 874 / ivan.lukacevic@grad.unizg.hr |
| OIB USTANOVE | 62924153420 |
| IBAN USTANOVE | HR022360001101219412 |

3. SRPSKI VODITELJ PROJEKTA

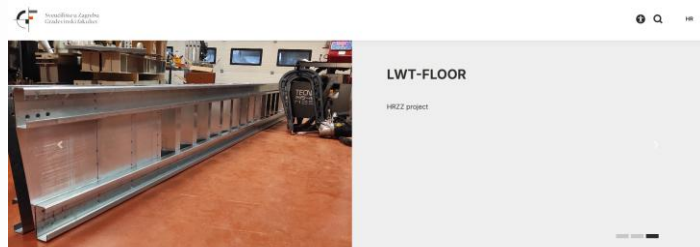
| | |
|---|--|
| IME | Milan |
| PREZIME | Spremić |
| AKADEMSKI STUPANJ | Doktor znanosti |
| ZNANSTVENO ILI ZNANSTVENO-NASTAVNO RADNO MJESTO | Izvanredni profesor |
| USTANOVA | Sveučilište u Beogradu, Građevinski fakultet |
| ADRESA | Bulevar kralja Aleksandra 73, Beograd |
| TEL./E-MAIL | +381 63 866 4910 / spremitc@imk.grf.bg.ac.rs |

6. Realised activities 5th year

| 5 th Project Period | |
|--|---------------------|
| Results to be achieved | RG member |
| D1. Presentation of project on the web site (O1 to O6) – continuous job... | IL, AR |
| D2. 8 th and 9 th Research group coordination meeting (O1 to O6) - 16th of July, 9th today☺ | All |
| D3. Analytical proposal for design recommendations for steel simply supported girders (O5) - we are working on it | IL, AR, IĆ, VŽ, EKJ |
| D4. Analytical proposal for design recommendations for composite LWT-FLOOR system elements (O5) - we are working on it | IL, AR, IĆ, VŽ, EKJ |
| D5. Recommendations for design and fabrication prepared (O5) – we are working on it | IL, AR, IĆ, VŽ, EKJ |
| D6. Presentation of one or two papers (SDSS 2025 and on IABSE 2025 conferences) (O5) – Zajednički temelji 2025 1 paper, PhD Symposium 1 paper, IABSE 2025 1 paper, SDSS 2025 3 papers | IL, IĆ, AR, EKJ |
| D7. Journal Paper SCOPUS WoS Q1, Q2 (O3, O4)– 1 paper published (2 papers under review) | IL, AR, IĆ, VŽ, MB |
| D8. 5th Workshop organised (O1 to O4, O6)– Today☺ | All |
| D9. Projects for international funding prepared (O6) - HORIZON-FASTER, INSTITUCIONALNI ISTRAŽIVAČKI PROJEKT –CWBframe | All |

6. Realised activities 5th year

- D1. Presentation of project on the web site (O1 to O6)



International Colloquium on Stability and Ductility of Steel Structures (SDSS 2025), Barcelona, Spain

The LWT-FLOOR research group presented three papers: 1. Finite Element Approach on the Behaviour of the Demountable Shear Connection in Cold-Formed Steel-Concrete Composite Beams (Vlaho Žuvelek, Ivan Čurković, Ivan Lukačević, Andrea Rajić) presented by associate professor Ivan Čurković 2. Performance of...

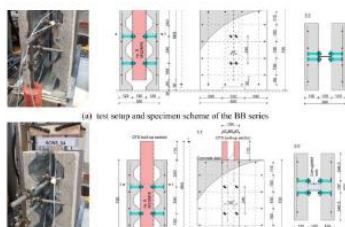
Saznaj više 19.09.2025



IABSE Congress 2025, Ghent, Belgium

LWT-FLOOR research group member presented one paper at the IABSE Congress 2025, Ghent, Belgium: Parametric sensitivity analysis on bending resistance of built-up cold-formed steel-concrete composite system (Andrea Rajić , Ivan Lukačević , Ivan Čurković , Vlaho Žuvelek) presented by research assistant Andrea...

Saznaj više 19.09.2025



New journal paper related to LWT-FLOOR project has been published!

Žuvelek, V.; Čurković, I.; Lukačević, I.; Rajić, A.; Analysis of demountable shear connections in cold-formed steel-concrete composite beams: A finite element approach validated with experimental data, Thin-Walled Structures, Volume 214, September 2025, 113327, <https://doi.org/10.1016/j.tws.2025.113327>

Saznaj više 08.05.2025

| LWT-FLOOR Project Progress | |
|---|---------|
| Tasks to be finished | PLANNED |
| D1. Presentation of project on the website (D1 to D6) | PLANNED |
| D2. Research group coordination meeting (D2 to D6) | PLANNED |
| D3. Analytical proposal for design recommendations for steel-concrete composite system (D3 to D6) | PLANNED |
| D4. Analytical proposal for design recommendations for composite LWT-FLOOR system elements (D4 to D6) | PLANNED |
| D5. Research studies for design and fabrication prepared (D5 to D6) | PLANNED |
| D6. Presentation of work at the project meeting (D6 to D6) and on-site 2025 conference (D6 to D6) | PLANNED |
| D7. Approval of design recommendations (D7 to D6) | PLANNED |
| D8. 1st Workshop organized (D8 to D6, 1st) | PLANNED |
| D9. Projects for experimental testing prepared (D9 to D6) | PLANNED |

9th research group meeting

On 5th December, the 9th online meeting of the research group was held, during which the project's achievements to date were presented, along with plans for the continuation of the project.

Saznaj više 08.12.2025



Andrea Rajić has successfully defended PhD thesis

✨ The LWT-FLOOR research group is delighted to share that our member Andrea Rajić has successfully defended her PhD thesis: Reliability of composite steel-concrete floor system made of built-up cold-formed steel elements 🎉 Our congratulations go to Andrea on this remarkable achievement! The...

Saznaj više 19.09.2025

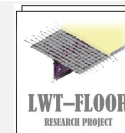


Vlaho Žuvelek has successfully defended PhD thesis

✨ LWT-FLOOR research group is proud to announce that our member Vlaho Žuvelek has successfully defended their PhD thesis: Reliability of shear connection in cold-formed steel-concrete composite system 🎉 We warmly congratulate Vlaho on this great achievement! This dissertation was carried out under...

Saznaj više 19.09.2025

6. Realised activities 4th year

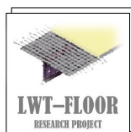


- D2. 8th and 9th Research group coordination meeting (O1 to O6)

Project title: **Innovative lightweight cold-formed steel-concrete composite floor system**
Acronym: LWT-FLOOR Project ID: UIP-2020-02-2964
6th research group meeting – 10.07.2024.

LWT-FLOOR Project Innovative lightweight cold-formed steel-concrete composite floor system

Ivan Lukačević

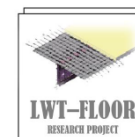


University of Zagreb/Faculty of Civil Engineering
<http://www.grad.unizg.hr/lwtfloor>

Project title: **Innovative lightweight cold-formed steel-concrete composite floor system**
Acronym: LWT-FLOOR Project ID: UIP-2020-02-2964
7th research group meeting – 06.12.2024.

LWT-FLOOR Project Innovative lightweight cold-formed steel-concrete composite floor system

Ivan Lukačević



University of Zagreb/Faculty of Civil Engineering
<http://www.grad.unizg.hr/lwtfloor>



University of Zagreb
Faculty of Civil Engineering
LWT-FLOOR Project
<http://www.grad.unizg.hr/lwtfloor>

Project title: **Innovative lightweight cold-formed steel-concrete composite floor system**
Acronym: **LWT-FLOOR** Project ID: **UIP-2020-02-2964**
5th LWT-FLOOR Project Workshop, Zagreb, 18th-19th December 2025

6. Realised activities 5th year

- D3. Analytical proposal for design recommendations for steel simply supported girders (O5)
- D4. Analytical proposal for design recommendations for composite LWT-FLOOR system elements (O5)
- D5. Recommendations for design and fabrication prepared (O5)
- we are working on reports...

6. Realised activities 5th year

- D6. Presentation of one or two papers (SDSS 2025 and on IABSE 2025 conferences) (O5)
- **IABSE Congress 2025, Ghent, Belgium**



6. Realised activities 5th year

- D6. Presentation of one or two papers (SDSS 2025 and on IABSE 2025 conferences) (O5)
- **International Colloquium on Stability and Ductility of Steel Structures (SDSS 2025), Barcelona, Spain**



6. Realised activities 5th year

- D7. Journal Paper SCOPUS WoS Q1, Q2 (O3, O4)



Thin-Walled Structures

Volume 214, September 2025, 113327



Analysis of demountable shear connections in cold-formed steel-concrete composite beams: A finite element approach validated with experimental data

Vlaho Žuvelek✉, Ivan Ćurković✉, Ivan Lukačević✉, Andrea Rajić✉

[Show more](#) ✓

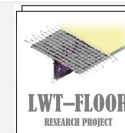
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<https://doi.org/10.1016/j.tws.2025.113327> ↗

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6. Realised activities 5th year

• D8. 5th Workshop organised (O1 to O4, O6)







**5. Radionica LWT-FLOOR
5th Workshop LWT-FLOOR**

inovativna lagana međukatna konstrukcija – spregnuti sustav hladno oblikovani čelik i beton // Innovative lightweight cold-formed steel-concrete composite floor system

Sveučilište u Zagrebu // University of Zagreb
Građevinski fakultet // Faculty of Civil Engineering
Kališeva 26 // Kavcova 26
Zagreb, 18-19. prosinca 2025. // Zagreb, 18th-19th December 2025

Financiranje // Funding

Partnerne organizacije // Partners organisations

UP Hrvatska
TEHNIČKO VELEUČILIŠTE U ZAGREBU
ZAGREB UNIVERSITY OF APPLIED SCIENCES

TVZ

IVICOM CONSULTING

Financiranje // Funding

HRZZ
Hrvatska zaklada za znanost

HRZZ
Croatian Science Foundation

Organizator // Organizer

Sveučilište u Zagrebu
GRAĐEVINSKI FAKULTET
UNIVERSITY OF ZAGREB
FACULTY OF CIVIL ENGINEERING

Potpora // Support

IABSE
Croatian Office

<https://www.grad.unizg.hr/lwtfloor>

<https://www.grad.unizg.hr/lwtfloor>

Projekt LWT-FLOOR povećanje najnovije znanja u novoj, brz i produktivnoj tehnologiji točkastog zavarivanja i inovativna rješenja sprežanja hladno oblikovanih čelika i betona predlažu nove metode izgradnje kao kombinaciju sastavnih hladno oblikovanih čeličnih elemenata i betonske ploče. Ovak ekonomičan i održiv sustav lagane međukatne konstrukcije nudi velike prednosti u smislu visokog stupnja predgotovljenosti, mogućnosti ponovne upotrebe i mogućih velikih raspona. Ciljevi ovog projekta je uspostaviti novu istraživačku grupu koja će pojeđivati znanje i opremljati za istraživanje novog sustava međukatne konstrukcije s fokusiranim znanstvenim interesima u potrazi za konkurentnijim racionalnim i međunarodnim financiranjem. Kako bi se istražile i vrednovale komponente i sustav u cjelini, planira se opsežno eksperimentalno, numeričko i probabilističko istraživanje. U okviru istraživanja posebna pozornost će biti posvećena točkastim zavarima i inovativnim vrstama spojeva veze s mogućnošću projektiranja za demontažu i potencijalom za buduću

The LWT-FLOOR project integrates state-of-the-art knowledge in new, fast and productive spot-welding technology and innovative cold-formed steel-concrete composite solutions proposing a new construction method as a combination of built-up cold-formed steel members and cast-in-place concrete slab. This cost-effective and sustainable floor system offers vital benefits in terms of a high degree of prefabrication, reusability and long spanning capability. The main objective of the project is to establish a new research group that will possess knowledge and equipment for research on new composite floor system with focused scientific interests in a search for more competitive national and international funding. In order to investigate and validate components and proposed system, the extensive experimental, numerical and probabilistic research is planned. Within research, a particular focus will be given to spot-welding connections and innovative types of shear connections with possibility of design for demountability and the potential of re-use or



PROGRAM // PROGRAMME

1. dan, soba 121, 1. kat glavna zgrada // 1st day, room 121, 1st floor main building

1400 – 1410 REGISTRACIJA // REGISTRATION
1410 – 1415 OTVARANJE // OPENING
1415 – 1500 Daniel Vokac Ungemund

Najnovija dostignuća u sastavljenim čeličnim elementima od hladno oblikovanih profila s valovitim tlocrtnom
Recent Developments in Built-Up Cold-Formed Steel Components with Corrugated Webs

2. dan, soba 215, 2. kat glavna zgrada // 2nd day, room 215, 2nd floor main building

1500 – 1505 REGISTRACIJA // REGISTRATION
1510 – 1500 Ivan Lukačević

LWT-FLOOR projekt - pregled realiziranih aktivnosti
LWT-FLOOR project - overview of the realised activities
Ivan Lukačević, Ivan Lukačević, Vlaho Žuvelić, Andrea Rajč, Marko Bartolac
Eksperimentalno istraživanje ponašanja demontažnog posmičnog spoja u spregnutim nosačima od hladnooblikovanih čelika i betona
Experimental investigation on the behaviour of the demountable shear connection in Cold-Formed Steel-Concrete Composite Beams
Vlaho Žuvelić, Ivan Curković, Ivan Lukačević, Andrea Rajč
Pristup metodom konačnih elemenata ponašanju demontažnog posmičnog spoja u spregnutim nosačima od hladnooblikovanih čelika i betona
Finite Element Approach on the Behaviour of the Demountable Shear Connection in Cold-Formed Steel-Concrete Composite Beams
Vlaho Žuvelić, Ivan Curković
Pouzdanost posmične veze kod spregnutog sustava izvedenog od hladno oblikovanih čelika i betona – sažetak doktorskog rada
Reliability of Shear Connection in Cold-Formed Steel-Concrete Composite System – PhD summary
1300 – 1310 STANKA // BREAK
1310 – 1320 Ponašanje LWT-FLOOR spregnutih međukatnih nosača: eksperimentalno ispitivanje
Performance of LWT-FLOOR Steel-Concrete Composite Floor Beams: Full-Scale Experimental Study
Andrea Rajč, Ivan Lukačević, Ivan Curković, Vlaho Žuvelić
Parametarska analiza ojetljivosti otpornosti na savijanje spregnutog sustava od sastavnih hladno oblikovanih čeličnih profila i betona
Parametric Sensitivity Analysis on Bending Resistance of Built-Up Cold-Formed Steel-Concrete Composite System
Andrea Rajč, Ivan Lukačević
Pouzdanost spregnutoga međukatnoga sustava čelik-beton izvedenoga od hladno oblikovanih sastavnih čeličnih elemenata – sažetak doktorskog rada
Reliability of Composite Steel-Concrete Floor System Made of Built-Up Cold-Formed Steel Elements – PhD summary
Emanuel Krupa Jelić, Ivan Lukačević
Primjena sastavnih nosača od hladno oblikovanih čeličnih profila s valovitim tlocrtnom
Application of Built-Up Beams Made of Cold-Formed Steel Profiles with Corrugated Webs
1450 – 1500 ZATVARANJE RADIONICE // CLOSING OF WORKSHOP

<https://www.grad.unizg.hr/lwtfloor>

<https://www.grad.unizg.hr/lwtfloor>

6. Realised activities 5th year

• D9. Projects for international funding prepared (O6)

Administrative forms

Proposal ID **SEP-211126249**

Acronym **FASTER**

1 - General information

Fields marked * are mandatory to fill.

| | | | |
|---|--|-------------------------------|-------------|
| Topic | HORIZON-CL5-2024-D4-02-04 | Type of Action | HORIZON-RIA |
| Call | HORIZON-CL5-2024-D4-02 | Type of Model Grant Agreement | HORIZON-AG |
| Acronym | FASTER | | |
| Proposal title | Flexible Adaptable Modular Structures for Transformative Earth-centric Renovation | | |
| Note that for technical reasons, the following characters are not accepted in the Proposal Title and will be removed: < > * & | | | |
| Duration in months | 48 | | |
| Fixed keyword 1 | Energy efficient buildings | | |
| Free keywords | Reclaimed & Recycled Materials; Reversible structures; Renovation and Retrofitting; Adaptable Building Solutions; Stakeholder Engagement; Service Life Extension; Structural Health Monitoring | | |

Abstract *

The project "Flexible Adaptable Modular Structures for Transformative Earth-centric Renovation" (FASTER) introduces a next-generation approach to construction and renovation, built on the principles of the circular economy. . Key objectives include developing innovative structural elements and building components from sustainable and recycled materials, incorporating reversible connections to enhance deconstruction and reuse, and using digital tools like Digital Twin and BIM for lifecycle management.


By developing modular building components—ranging from 1D load-bearing elements (e.g., beams, columns) to 2D panels (e.g., walls, facades, floors)—FASTER empowers architects, engineers, and contractors to assemble and disassemble structures quickly, safely, and with minimal waste.


Drawing on recycled and CO₂-storing materials (timber, steel, concrete, and masonry) and innovative connection methods, the project extends the service life of buildings, making them more adaptable to changing uses and future expansions. Through robust structural health monitoring enabled by digital twins and IoT sensors, FASTER ensures that modular elements remain reliable over time—facilitating early detection of defects and preventative maintenance.

FASTER leverages a multi-disciplinary consortium comprising academic institutions, industry partners, and regional stakeholders. Together, they will produce novel design guidelines, conduct life-cycle assessments, and validate the performance of pilot projects in diverse European climates—involving renovation scenarios. Beyond technical innovations, FASTER engages with local and regional value chains, providing training to the workforce and facilitating participatory approaches that strengthen social acceptance. The project's ambition is to reshape the construction sector: reducing material consumption, cutting carbon emissions, and establishing a replicable blueprint for future-ready, modular and reversible buildings across Europe.

6. Realised activities 5th year

- D9. Projects for international funding prepared (O6)

 **Financira
Europska unija**
NextGenerationEU



1. OSNOVNI PODATCI O PROJEKTU

Naziv projekta
na hrvatskom jeziku

Primjena sastavljenih nosača od hladno oblikovanih čeličnih profila s valovitim hrptom u okvirnim konstrukcijama

Naziv projekta
na engleskom jeziku

Application of Built-up Cold-Formed Steel Corrugated Web Beams in Frame Structures

Akronim

CWBframe

Znanstveno područje projekta
Navedi znanstveno područje u kojem se projekt prijavljuje.

Tehničke znanosti

Znanstveno polje projekta
Navedi znanstveno polje u kojem se projekt prijavljuje.

Građevinarstvo

Sažetak projekta
najviše 1000 znakova bez razmaka

Projekt CWBframe usmjeren je na istraživanje i razvoj inovativnog konstrukcijskog sustava okvirne konstrukcije izvedene sastavljenim nosačima od hladno oblikovanih čeličnih profila s valovitim hrptom (CWB). CWB nosači objedinjuju prednosti tankostjenih profila i prednosti valovitog hrpta, čime se postiže velika krutost i otpornost uz znatno smanjenje utroška materijala u usporedbi s konvencionalnim valjanim profilima. Takvo rješenje omogućuje visoki stupanj predgotovljenosti i racionalizaciju procesa proizvodnje, čime se doprinosi povećanju učinkovitosti i smanjenju ugljičnog otiska. Glavni cilj projekta je razviti pouzdani postupak proračuna za primjenu CWB nosača u čeličnim okvirnim konstrukcijama koji integrira analitičke, numeričke, eksperimentalne i probabilističke metode. Provest će se laboratorijska ispitivanja CWB nosača te opsežne parametarske analize temeljene na razvijenim i validiranim naprednim numeričkim modelima. Poseban naglasak stavlja se na istraživanje mehanizama otkazivanja uz primjenu probabilističkih metoda i analiza životnog ciklusa u svrhu ocjene pouzdanosti i dugoročne održivosti sustava.

7. Publications

Journal papers:

1. Lukačević, Ivan; Ungureanu, Viorel; Valčić, Anđelo; Ćurković, Ivan: **Numerical study on bending resistance of cold- formed steel back-to-back built-up elements** // *ce/papers*, **4** (2021), 2-4; 487-494 doi:10.1002/cepa.1320 (međunarodna recenzija, članak, znanstveni)
2. Lukačević, Ivan; Ćurković, Ivan; Rajić, Andrea; Čudina, Ivan: **Innovative Lightweight Cold-Formed Steel-Concrete Composite Floor System – LWT-FLOOR project** // IOP conference series. Materials science and engineering, **1203** (2021), 1-10 doi:10.1088/1757-899X/1203/3/032078 (međunarodna recenzija, članak, znanstveni)
3. Lukačević, Ivan; Ćurković, Ivan; Rajić, Andrea; Bartolac, Marko: **Lightweight Composite Floor System—Cold-Formed Steel and Concrete—LWT-FLOOR Project** // *Buildings*, **12**, (2022) no. 2: 209; /doi.org/10.3390/buildings12020209 (međunarodna recenzija, članak, znanstveni)
4. Lukačević, Ivan; Ćurković, Ivan; Rajić, Andrea; Žuvelek, Vlaho: **Parametric Finite Element Analyses of Lightweight Cold-formed Steel-concrete Composite Floor Beams** // *ce/papers*, **5** (2022), 4; 836-846 doi:10.1002/cepa.1826 (međunarodna recenzija, članak, znanstveni)
5. Ćurković, Ivan; Lukačević, Ivan; Žuvelek, Vlaho; Rajić, Andrea: **Numerical Investigation of Shear Connection in Cold- formed Steel-concrete Composite Beam** // *ce/papers*, **5** (2022), 4; 847-856 doi:10.1002/cepa.1827 (međunarodna recenzija, članak, znanstveni)
6. Rajić, A.; Lukačević, I.; Skejić, D.; Ćurković, I. **Numerical Study on the Bending Resistance of Lightweight Built-Up Steel-Concrete Composite Beams** // *Appl. Sci.* **13** (2023), 7397. /doi.org/10.3390/app13137397 (međunarodna recenzija, članak, znanstveni)
7. Rajić, A.; Lukačević, I.; Ćurković, I.; Žuvelek, V. **Performance evaluation of cold-formed steel spot weld connections** // *ce/papers*, **6/2023** (2023), 3-4; 1959-1964. doi: 10.1002/cepa.2627
8. Žuvelek, V.; Ćurković, I.; Lukačević, I.; Rajić, A. **Finite Element Analyses of Demountable Shear Connection in Cold-Formed Steel-Concrete Composite Beam Based on Experimental Data** // *ce/papers*, **6/2023** (2023), 3-4; 213-219. doi: 10.1002/cepa.2629
9. Rajić, A.; Lukačević, I.; Skejić, D.; Ungureanu, V. **Cold-formed Steel-Concrete Composite Beams with Back-to-Back Channel Sections in Bending** // *Civil engineering journal (Tehran)*, **9** (2023), 10; 2345-2369. doi: 10.28991/CEJ-2023-09-10-01
10. Žuvelek, V.; Ćurković, I.; Skejić, D.; Lukačević, I. **Parametric Finite Element Analyses of Demountable Shear Connection in Cold-Formed Steel-Concrete Composite Beams** // *Buildings* **2024**, **14**(2), 324.
11. Žuvelek, V.; Ćurković, I.; Lukačević, I.; Rajić, A.; **Analysis of demountable shear connections in cold-formed steel-concrete composite beams: A finite element approach validated with experimental data**, *Thin-Walled Structures*, Volume 214, September 2025, 113327, <https://doi.org/10.1016/j.tws.2025.113327>

7. Publications

Conference Papers:

1. Rajić, Andrea; Lukačević, Ivan: **Behaviour of lightweight built up cold-formed steel concrete composite beam in bending** // 10th International Conference on Business, Technology and Innovation 2021 - Conference Book of Abstract / Hajrizi, Edmond (ur.). Pristina: UBT – Higher Education Institution, 2021. str. - (predavanje, međunarodna recenzija, cjeloviti rad (in extenso), znanstveni)
2. Lukačević, Ivan; Čurković, Ivan; Rajić, Andrea; Čudina, Ivan: **Numerical analysis of lightweight cold-formed steel- concrete composite floor system** // 3rd International Conference on Lightweight Materials & Engineering Structures LIMAS – 2021 Proceedings / Das, Purnendu (ur.). Glasgow: ASRANet Ltd, 2021. str. 20-28 (predavanje, međunarodna recenzija, cjeloviti rad (in extenso), znanstveni)
3. Žuvelek Vlaho; Čurković Ivan: **Numeričko modeliranje posmične veze između čelika i betona kod spregnutih nosača izvedenih od hladno oblikovanih profila** // 8. Simpozij doktorskog studija građevinarstva Zbornik radova (Proceedings of the 8th Symposium on Doctoral Studies in Civil Engineering) / Štirmer, Nina (ur.). Zagreb, 2022. str. 97-110 doi:10.5592/CO/PhDSym.2022.08 (ostalo, domaća recenzija, cjeloviti rad (in extenso), znanstveni)
4. Andrea Rajić, Ivan Lukačević: **Analiza otpornosti na savijanje LWT-FLOOR sustava** // Osmi simpozij doktorskog studija građevinarstva, Zagreb, Republika Hrvatska, 2022. str. 57-71 doi:10.5592/CO/PhDSym.2022 (predavanje, domaća recenzija, cjeloviti rad (in extenso), znanstveni)
5. Rajić, Andrea ; Lukačević, Ivan **Numerička analiza spregnutog sustava hladno oblikovani čelik-beton s demontažnim posmičnim spojem** // Zbornik radova devetog skupa istraživača iz područja građevinarstva i srodnih tehničkih znanosti / Krstić, Hrvoje ; Anić, Filip ; Jeleč, Mario (ur.). Osijek: Građevinski i arhitektonski fakultet Sveučilišta Josipa Jurja Strossmayera u Osijeku, 2022. str. 125-130
6. Žuvelek, Vlaho ; Čurković, Ivan **Numeričko modeliranje ponašanja demontažne posmične veze spregnutih nosača izvedenih od hladno oblikovanog čelika i betona** // Zbornik radova devetog skupa istraživača iz područja građevinarstva i srodnih tehničkih znanosti / Krstić, Hrvoje ; Anić, Filip ; Jeleč, Mario (ur.). Osijek: Građevinski i arhitektonski fakultet Sveučilišta Josipa Jurja Strossmayera u Osijeku, 2022. str. 107-116
7. Žuvelek, Vlaho; Čurković, Ivan; Lukačević, Ivan; Rajić, Andrea: **Numerical study of the behavior of the bolted shear connection in cold-formed steel-concrete composite beam** // Cold-Formed Steel Research Consortium Colloquium 2022 (CFSRC Colloquium 2022), Baltimore, United States, 2022. ID102, 12 (predavanje, međunarodna recenzija, cjeloviti rad (in extenso), znanstveni)
8. Rajić, Andrea; Lukačević, Ivan; Čurković, Ivan; Žuvelek, Vlaho: **Numerical study of cold-formed steel-concrete composite floor system with demountable shear connectors** // Cold-Formed Steel Research Consortium Colloquium 2022 (CFSRC Colloquium 2022), Baltimore, United States, 2022. ID103, 10 (predavanje, međunarodna recenzija, cjeloviti rad (in extenso), znanstveni)

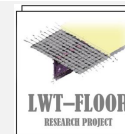
7. Publications

9. Lukačević, Ivan; Ungureanu, Viorel **Numerical parametric study on corrugated web built-up beams with pinned end supports** // *Cold-Formed Steel Research Consortium Colloquium 2022 (CFSRC Colloquium 2022)*, Baltimore, United States, 2022. ID59, 10 (predavanje, međunarodna recenzija, cjeloviti rad (in extenso), znanstveni)
10. Lukačević, Ivan; Rajić, Andrea; Ungureanu, Viorel; Buzatu, Raluca **A comparative life-cycle assessment of structural composite steel-concrete floor systems – A case study** // *Life-Cycle of Structures and Infrastructure Systems*. London: Taylor & Francis, 2023. str. 751-758 doi: /doi.org/10.1201/9781003323020
11. Lukačević, Ivan; Čurković, Ivan; Rajić, Andrea; Žuvelek, Vlaho **Bending resistance of composite steel-concrete floor system made of built-up cold-formed steel elements** // *PROCEEDINGS OF THE 20th INTERNATIONAL SYMPOSIUM OF MASE*. Skopje: Sveučilište sv. Ćirila i Metoda Skopje, 2023. str. 421-430
12. Lukačević, Ivan; Bartolac, Marko; Čurković, Ivan; Rajić, Andrea; Žuvelek, Vlaho **Laboratory Tests of Lightweight Composite Floor System LWT-FLOOR** // *Modern Building Materials, Structures and Techniques*. Springer Nature Switzerland, 2023.
13. Lukačević, Ivan; Ungureanu, Viorel; Čurković, Ivan; Žuvelek, Vlaho; Rajić, Andrea **Investigations on spot weld and shear connections in built-up corrugated web steel-concrete composite beams** // *Proceedings of the 11th International Conference on Advances in Steel Structures*. Hong Kong: Hong Kong Institute of Steel Construction, 2023. str. 1-2.
14. Rajić, Andrea; Lukačević, Ivan; Čurković, Ivan; Žuvelek, Vlaho **Influence of Shear Connection and End Supports onto Self-vibrations of Cold-Formed Steel Concrete Composite Floor** 4th International Conference "Coordinating Engineering for Sustainability and Resilience" & Midterm Conference of CircularB "Implementation of Circular Economy in the Built Environment". Cham: Springer Nature Switzerland, 2024. str. 95-104 doi: 10.1007/978-3-031-57800-7_8
15. Žuvelek, Vlaho; Čurković, Ivan; Lukačević, Ivan; Rajić, Andrea **Numerical Investigation of Double-Skin Cold-Formed Steel Shear Wall Filled with Concrete** 4th International Conference "Coordinating Engineering for Sustainability and Resilience" & Midterm Conference of CircularB "Implementation of Circular Economy in the Built Environment". Cham: Springer Nature Switzerland, 2024. str. 105-115 doi: 10.1007/978-3-031-57800-7_9
16. Žuvelek, Vlaho; Čurković, Ivan; Lukačević, Ivan; Rajić, Andrea **Analysis of Demountable Shear Connections in Cold-formed Steel-Concrete Composite Beams: A Finite Element Approach Validated With Experimental Data** 10th International Conference on Steel and Aluminium Structures (ICSAS 2024), Rio de Janeiro, Brasil, 2024
17. Lukačević, Ivan; Čurković, Ivan; Rajić, Andrea; Žuvelek, Vlaho **Advancements in Lightweight Cold-Formed Composite Steel-Concrete Floor Systems: Recent Findings from the LWT-FLOOR Project** IABSE Congress San Jose 2024 Beyond Structural Engineering in a Changing World, San Jose, Costa Rica, 2024
18. Rajić, Andrea; Lukačević, Ivan; Čurković, Ivan; Žuvelek, Vlaho **Numerical parametric study of LWT-FLOOR system: effect of various web openings** IABSE Congress San Jose 2024 Beyond Structural Engineering in a Changing World, San Jose, Costa Rica, 2024

Conference Abstracts:

1. Lukačević, Ivan; Ćurković, Ivan; Rajić, Andrea; Čudina, Ivan: **Innovative Lightweight Cold-Formed Steel-Concrete Composite Floor System – LWT-FLOOR project** // *6th WMCAUS 2021 - 6th World Multidisciplinary Civil Engineering-Architecture-Urban Planning Symposium - ABSTRACT BOOK* / Yilmaz, Işık ; Marschalko, Marian ; Drusa, Marian (ur.). Prag: World Multidisciplinary Civil Engineering-Architecture-Urban Planning Symposium, 2021. str. 427-427 (predavanje, međunarodna recenzija, sažetak, znanstveni)
2. Rajić, Andrea; Lukačević, Ivan: **Behaviour of lightweight built up cold-formed steel concrete composite beam in bending** // *10th International Conference on Business, Technology and Innovation 2021 - Conference Book of Abstract* / Hajrizi, Edmond (ur.). Pristina: UBT – Higher Education Institution, 2021. str. 247-247 (predavanje, međunarodna recenzija, sažetak, znanstveni)
3. Rajić, Andrea; Lukačević, Ivan; Ćurković, Ivan; Žuvelek, Vlaho: **Innovative lightweight composite floor system – built-up cold formed steel-concrete** // *Modern structures of metal and wood - Book of Abstract* Odesa: Ministry of Education and Science of Ukraine; Odesa State Academy of Civil Engineering and Architecture Rzeszów; University of Technology (Poland); University of Rijeka (Croatia), 2022. str. 18-20 (predavanje, međunarodna recenzija, sažetak, znanstveni)

7. Publications



1st LWT-FLOOR Project Workshop

1st LWT-FLOOR Project WORKSHOP was organised at the University of Zagreb, Faculty of Civil Engineering, Zagreb, Croatia on 17th of December 2021.

Aims of the workshop was the presentation of the LWT-FLOOR project background, presentations and discussions about planned activities and recent results and presentation of other activities of the research group members and project advisors related to the composite and cold-formed steel structural elements. A workshop flyer with the programme is available [HERE](#).

The recorded videos of the workshop presentations are available via the following links:

doc. dr. sc. Ivan Lukačević: [Opening Session – presentation of the LWT-FLOOR project](#)

prof. dr. sc. Daniel Violel Ungureanu, izv. prof. dr. sc. Ioan Both: [Corrugated web built-up cold-formed beams](#)

doc. dr. sc. Ivan Lukačević: [Investigations on spot welded built-up cold-formed steel beams](#)

Andrea Rajić, mag. ing. aedif., Vlaho Žuvelek, mag. ing. aedif.: [Numerical analysis of lightweight cold-formed steel-concrete composite floor system](#)

doc. dr. sc. Marko Bartolac: [Scope of activities of Structural testing laboratory at the University of Zagreb - Faculty of Civil Engineering](#)

Andrea Rajić, mag. ing. aedif.: [Behaviour of lightweight built up cold-formed steel-concrete composite beam in bending](#)

doc. dr. sc. Ivan Lukačević: [Numerical study on bending resistance of cold-formed steel back-to-back built-up elements](#)

doc. dr. sc. Ivan Čurković: [Steel and composite steel-concrete shear panels](#)

Anton Kralj, mag. ing. aedif., prof. dr. sc. Davor Skejić: [Loadbearing capacity of LSF walls under fire exposure](#)

doc. dr. sc. Ivan Lukačević: [Closing of Workshop](#)

Presentations from Cold-Formed Steel Research Consortium Colloquium 2022 (CFSRC Colloquium 2022)

Andrea Rajić, mag. ing. aedif.: [Numerical study of cold-formed steel-concrete composite floor system with demountable shear connectors](#)

Vlaho Žuvelek, mag. ing. aedif.: [Numerical study of the behavior of the bolted shear connection in cold-formed steel-concrete composite beam](#)

doc. dr. sc. Ivan Lukačević: [Numerical parametric study on corrugated web built-up beams with pinned end supports](#)

2nd LWT-FLOOR Project Workshop

2nd LWT-FLOOR Project WORKSHOP was organised at the University of Zagreb, Faculty of Civil Engineering, Zagreb, Croatia on 15th of December 2022.

The workshop presentations are available via the following links:

doc. dr. sc. **Ivan Lukačević**: [Opening Session presentation of the LWT FLOOR project and overview of the realised activities](#)

doc. dr. sc. **Ivan Lukačević**, doc. dr. sc. **Ivan Čurković**, Andrea Rajić, mag. ing. aedif., Vlaho Žuvelek, mag. ing. aedif.: [Design and fabrication of material, spot welded and push-out specimens](#)

doc. dr. sc. Ivan Lukačević, doc. dr. sc. Ivan Čurković, izv. prof. dr. sc. Marko Bartolac, **Andrea Rajić**, mag. ing. aedif., Vlaho Žuvelek, mag. ing. aedif.: [Implementation and analyses of laboratory tests-base material & spot welds](#)

doc. dr. sc. Ivan Čurković, doc. dr. sc. Ivan Lukačević, izv. prof. dr. sc. Marko Bartolac, **Vlaho Žuvelek**, mag. ing. aedif., Andrea Rajić, mag. ing. aedif.: [Implementation and analysis of the push-out test on shear connectors in composite beams cold-formed steel profiles-concrete](#)

doc. dr. sc. Ivan Lukačević, doc. dr. sc. Ivan Čurković, **Andrea Rajić**, mag. ing. aedif., Vlaho Žuvelek, mag. ing. aedif.: [Parametric finite element analyses of lightweight cold-formed steel-concrete composite floor beams](#)

doc. dr. sc. **Ivan Čurković**, doc. dr. sc. Ivan Lukačević, Vlaho Žuvelek, mag. ing. aedif., Andrea Rajić, mag. ing. aedif.: [Numerical investigation of shear connection in cold-formed steel-concrete composite beam](#)

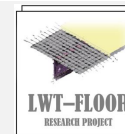
Andrea Rajić, mag. ing. aedif., doc. dr. sc. Ivan Lukačević, doc. dr. sc. Ivan Čurković, Vlaho Žuvelek, mag. ing. aedif.: [Numerical study of cold-formed steel-concrete composite floor system with demountable shear connectors](#)

Vlaho Žuvelek, mag. ing. aedif., doc. dr. sc. Ivan Čurković, Andrea Rajić, mag. ing. aedif., doc. dr. sc. Ivan Lukačević: [Numerical study of the behaviour of the bolted shear connection in cold-formed steel-concrete composite beams](#)

doc. dr. sc. **Ivan Lukačević**, prof. dr. sc. Daniel Violel Ungureanu: [Numerical parametric study on corrugated web built-up beams with pinned end supports](#)



7. Publications



3rd LWT-FLOOR Project Workshop

3rd LWT-FLOOR Project WORKSHOP was organised at the University of Zagreb, Faculty of Civil Engineering, Zagreb, Croatia on 21th of December 2023.

The workshop presentations are available via the following links:

Ivan Lukačević: Opening Session – presentation of the LWT-FLOOR project and overview of the realised activities 3rd project year

Ivan Ćurković, Ivan Lukačević, Andrea Rajić, Vlaho Žuvelek: Design and fabrication of steel and composite girder specimens

Marko Bartolac, Ivan Lukačević, Ivan Ćurković, Andrea Rajić, Vlaho Žuvelek: Preparation of laboratory tests of large-scale specimens

Andrea Rajić, Vlaho Žuvelek, Ivan Lukačević, Ivan Ćurković, Janko Koščak, Marko Bartolac: 3D scanning and preparation of the steel and composite girders for measurement with the GOM ARAMIS system

Andrea Rajić, Ivan Lukačević, Ivan Ćurković, Marko Bartolac, Vlaho Žuvelek: Implementation and analysis of the steel and composite girders laboratory tests

Marko Bartolac, Ivan Lukačević, Ivan Ćurković, Andrea Rajić, Vlaho Žuvelek: Laboratory Tests of Lightweight Composite Floor System LWT-FLOOR

Andrea Rajić, Ivan Lukačević, Ivan Ćurković, Vlaho Žuvelek: Performance evaluation of cold-formed steel spot weld connections

Vlaho Žuvelek, Ivan Ćurković, Ivan Lukačević, Andrea Rajić: Finite Element Analyses of Demountable Shear Connection in Cold-Formed Steel-Concrete Composite Beam Based on Experimental Data

Ivan Lukačević, Andrea Rajić, Daniel Viorel Ungureanu, Raluca Buzatu: A comparative life-cycle assessment of structural composite steel-concrete floor systems – A case study

4th LWT-FLOOR Project Workshop

4th LWT-FLOOR Project WORKSHOP was organised at the University of Zagreb, Faculty of Civil Engineering, Zagreb, Croatia on 19th of December 2024.

The workshop presentations are available via the following links:

Ivan Lukačević: Opening Session – presentation of the LWT-FLOOR project and overview of the realised activities 4th project year

Ivan Lukačević, Ivan Ćurković, Andrea Rajić, Vlaho Žuvelek: Advancements in Lightweight Cold-Formed Composite Steel-Concrete Floor Systems: Recent Findings from the LWT-FLOOR Project

Vlaho Žuvelek, Ivan Ćurković, Ivan Lukačević, Andrea Rajić: Analysis of Demountable Shear Connections in Cold-formed Steel-Concrete Composite Beams: A Finite Element Approach Validated With Experimental Data

Andrea Rajić, Ivan Lukačević, Ivan Ćurković, Vlaho Žuvelek: Influence of Shear Connection and End Supports onto Self-vibrations of Cold-Formed Steel-Concrete Composite Floor

Andrea Rajić, Ivan Lukačević, Ivan Ćurković, Vlaho Žuvelek: Numerical parametric study of LWT-FLOOR system: effect of various web openings

Ivan Ćurković, Davor Skejić, Janko Koščak, Ivan Lukačević: Experimental Study on the Performance of Steel and Composite Plate Shear Walls Under Cyclic Behaviour

Vlaho Žuvelek, Ivan Ćurković, Ivan Lukačević, Andrea Rajić: Numerical Investigation of Double-Skin Cold-Formed Steel Shear Wall Filled with Concrete

Emanuel Krupa-Jurić, Ivan Lukačević: Nonlinear analysis of multi-storey steel building with innovative shear wall bracing system

8. Equipment

- Inverter Spot-welding machine



8. Equipment

- Data Acquisition System



8. Equipment

- 2 PCs



8. Equipment

- Force measuring sensors



- Linear Variable Differential Transformers



8. Equipment

- Camera



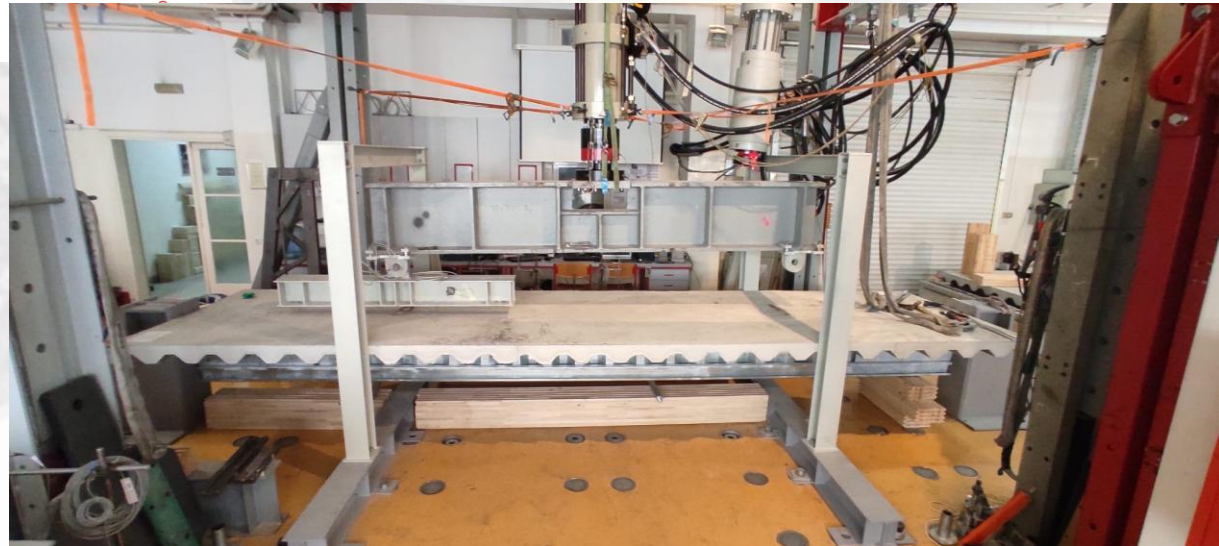
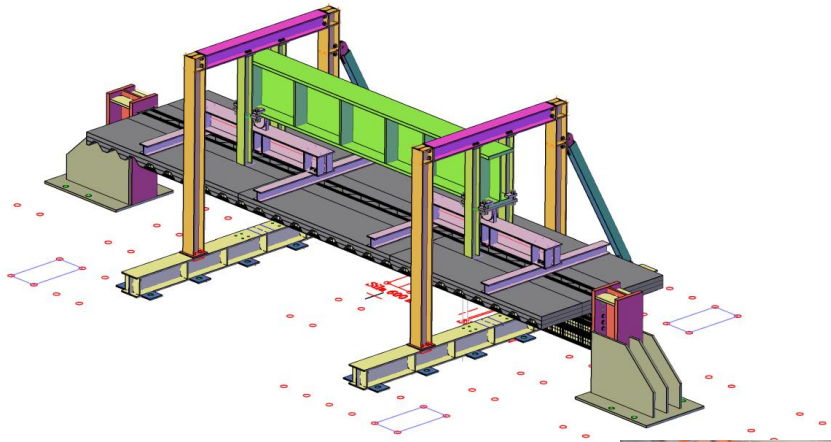
8. Equipment

- 3D scanner



8. Equipment

- Test rig for Zwick&Roell servo hydraulic machine



8. Equipment

- Workstation Fujitsu CELSIUS R970B



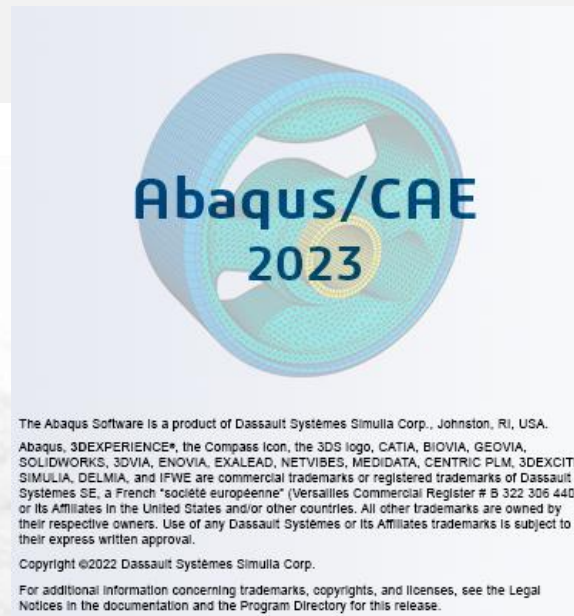
8. Equipment

- PC Lenovo ThinkCentre Neo 50t G4, 12JB0023CR



9. Software

- Abaqus



- StruRel



- OpenLCA



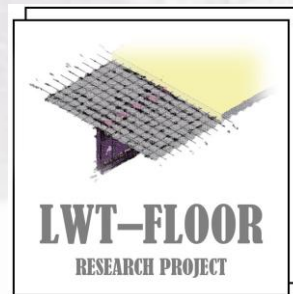
Project title: **Innovative lightweight cold-formed steel-concrete composite floor system**

Acronym: **LWT-FLOOR** Project ID: **UIP-2020-02-2964**

5th LWT-FLOOR Project Workshop, Zagreb, 18th-19th December 2025

LWT-FLOOR Project Overview of the realised activities

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