

Project title: **Innovative lightweight cold-formed steel-concrete composite floor system**

Acronym: **LWT-FLOOR** Project ID: **UIP-2020-02-2964**

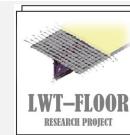
5<sup>th</sup> LWT-FLOOR Project Workshop, Zagreb, 18<sup>th</sup>-19<sup>th</sup> December 2025

# LWT-FLOOR Project Overview of the realised activities

Ivan Lukačević



# 1. Introduction



Partnerske organizacije: // Partners organisations:



SVEUČILIŠTE U ZAGREBU  
GRAĐEVINSKI FAKULTET  
UNIVERSITY OF ZAGREB  
FACULTY OF CIVIL ENGINEERING



Financiranje: // Funding:



## 5. Radionica LWT-FLOOR 5<sup>th</sup> Workshop LWT-FLOOR

Inovativna lagana međukatna konstrukcija – spregnuti sustav hladno oblikovani čelik i beton // Innovative lightweight cold-formed steel-concrete composite floor system

Sveučilište u Zagrebu // University of Zagreb

Građevinski fakultet // Faculty of Civil Engineering

Kačiceva 26 // Kaciceva 26

Zagreb, 18.-19. prosinca 2025. // Zagreb, 18<sup>th</sup>-19<sup>th</sup> December 2025

Financiranje: // Funding:



HRZZ  
Hrvatska zaklada  
za znanost



HRZZ  
Croatian Science  
Foundation

Organizator // Organizer



SVEUČILIŠTE U ZAGREBU  
GRAĐEVINSKI FAKULTET  
UNIVERSITY OF ZAGREB  
FACULTY OF CIVIL ENGINEERING

Potpore // Support



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<https://www.grad.unizg.hr/lwtfloor>



University of Zagreb  
Faculty of Civil Engineering  
LWT-FLOOR Project  
<http://www.grad.unizg.hr/lwtfloor>

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# 1. Introduction

Projekt LWT-FLOOR povezuje najnovije spoznaje u novoj, brzoj i produktivnoj tehnologiji točkastog zavarivanja i inovativna rješenja sprečanja hladno oblikovanog čelika i betona predlažući novu metodu izgradnje kao kombinaciju sastavljenih hladno oblikovanih čeličnih elemenata i betonske ploče. Ovaj ekonomičan i održiv sustav lagane međukatne konstrukcije nudi vitalne prednosti u smislu visokog stupnja predgotovljenosti, mogućnosti ponovne upotrebe i mogućih velikih raspona. Glavni cilj projekta je uspostaviti novu istraživačku grupu koja će posjedovati znanje i opremu za istraživanje novog sustava međukatne konstrukcije s fokusiranim znanstvenim interesima u potrazi za konkurenčnjim nacionalnim i međunarodnim financiranjem. Kako bi se istražile i vrednovale komponente i sustav u cjelini, planira se opsežno eksperimentalno, numeričko i probabilističko istraživanje. U okviru istraživanja posebna pozornost će biti posvećena točkastim zavarima i inovativnim vrstama posmješne veze s mogućnošću projektiranja za demontažu i potencijalom za buduće

The LWT-FLOOR project integrates state-of-the-art knowledge in new, fast and productive spot-welding technology and innovative cold-formed steel-concrete composite solutions proposing a new construction method as a combination of built-up cold-formed steel members and cast-in-place concrete slab. This cost-effective and sustainable floor system offers vital benefits in terms of a high degree of prefabrication, reusability and long spanning capability. The main objective of the project is to establish a new research group that will possess knowledge and equipment for research on new composite floor system with focused scientific interests in a search for more competitive national and international funding. In order to investigate and validate components and proposed system, the extensive experimental, numerical and probabilistic research is planned. Within research, a particular focus will be given to spot-welding connections and innovative types of shear connections with possibility of design for demountability and the potential of re-use or

ponovne uporabe ili recikliranja na kraju životnog vijeka uključujući analize životnog ciklusa. Kalibrirani numerički modeli temeljeni na eksperimentalnim ispitivanjima sustava i njegovih komponenta omogućit će, uz primjenu probabilističkih metoda, procjenu prikladnosti sustava za veće raspone. Projekt će donijeti nove vještine istraživačkoj grupi i istraživačkoj instituciji, a pored toga obraniti će se i dvije disertacije te objaviti znanstveni radovi u najcitatirijim časopisima. Ovaj inovativni projekt, koji osigurava čvrste veze između akademske zajednice i industrije, povećat će mobilnost i ojačati dugoročnu suradnju između dva sektora. Probabilističke analize i procjene ponašanja predloženog rješenja u životnom ciklusu međukatne konstrukcije bit će od ključnog značaja za pripremu prvog analitičkog prijedloga za izradu preporuka za projektiranje ovog novog sustava u okviru europskih norma.

recycling at the end of design life through the application of lifecycle analyses. Calibrated and validated numerical models based on experimental tests of the system and its components will allow, through the application of probabilistic methods, evaluation of the system suitability for larger spans. The project will bring out new skills to the research group and the research institution, besides which two dissertations will be defended and scientific papers in most cited journals will be published. This innovative project, providing strong connections between the scientific community and industry, will increase the mobility as well as strengthen long-term cooperation between the two sectors. Probabilistic analyses and life cycle performance evaluation of the proposed floor system solution will be crucial for establishing the first analytical proposal for design recommendations of this new system within the European standards.

## PROGRAM // PROGRAMME

### 1. dan, soba 121, 1. kat glavna zgrada // 1<sup>st</sup> day, room 121, 1<sup>st</sup> floor main building

- 14h00 – 14h10 REGISTRACIJA // REGISTRATION  
14h10 – 14h15 OTVARANJE // OPENING  
14h15 – 15h00 Daniel-Viorel Ungureanu  
Najnovija dostignuća u sastavljenim čeličnim elementima od hladno oblikovanih profila s valovitim hrptom  
Recent Developments in Built-Up Cold-Formed Steel Components with Corrugated Webs

### 15h00 – 15h30 DISKUSIJA // DISCUSSION

### 2. dan, soba 215, 2. kat glavna zgrada // 2<sup>nd</sup> day, room 215, 2<sup>nd</sup> floor main building

- 11h00 – 11h10 REGISTRACIJA // REGISTRATION  
11h10 – 12h00 Ivan Lukačević  
LWT-FLOOR projekt - pregled realiziranih aktivnosti  
LWT-FLOOR project - overview of the realised activities  
12h00 – 12h20 Ivan Čurković, Ivan Lukačević, Vlado Žuvelek, Andrea Rajić, Marko Bartolac  
Eksperimentalno istraživanje ponašanja demontažnog posmičnog spoja u spregnutim nosačima od hladnooblikovanog čelika i betona  
Experimental Investigation on the Behaviour of the Demountable Shear Connection in Cold-Formed Steel-Concrete Composite Beams  
12h20 – 12h40 Vlado Žuvelek, Ivan Čurković, Ivan Lukačević, Andrea Rajić  
Pristup metodom konačnih elemenata ponašanju demontažnog posmičnog spoja u spregnutim nosačima od hladnooblikovanog čelika i betona  
Finite Element Approach on the Behaviour of the Demountable Shear Connection in Cold-Formed Steel-Concrete Composite Beams  
12h40 – 13h00 Vlado Žuvelek, Ivan Čurković  
Pouzdanost posmješne veze kod spregnutog sustava izvedenog od hladno oblikovanoga čelika i betona – sažetak doktorskog rada  
Reliability of Shear Connection in Cold-Formed Steel-Concrete Composite System – PhD summary  
13h00 – 13h30 STANKA // BREAK
- 13h30 – 13h50 Ivan Lukačević, Ivan Čurković, Andrea Rajić, Vlado Žuvelek, Marko Bartolac  
Ponašanje LWT-FLOOR spregnutih međukatnih nosača: eksperimentalno ispitivanje  
Performance of LWT-FLOOR Steel-Concrete Composite Floor Beams: Full-Scale Experimental Study  
13h50 – 14h10 Andrea Rajić, Ivan Lukačević, Ivan Čurković, Vlado Žuvelek  
Parametarska analiza osjetljivosti otpornosti na savijanje spregnutog sustava od sastavljenih hladno oblikovanih čeličnih profila i betona  
Parametric Sensitivity Analysis on Bending Resistance of Built-Up Cold-Formed Steel-Concrete Composite System  
14h10 – 14h30 Andrea Rajić, Ivan Lukačević  
Pouzdanost spregnutoga međukatnoga sustava čelik-beton izvedenoga od hladno oblikovanih sastavljenih čeličnih elemenata – sažetak doktorskog rada  
Reliability of Composite Steel-Concrete Floor System Made of Built-Up Cold-Formed Steel Elements – PhD summary  
14h30 – 14h50 Emanuel Krupa-Jurić, Ivan Lukačević  
Primjena sastavljenih nosača od hladno oblikovanih čeličnih profila s valovitim hrptom  
Application of Built-Up Beams Made of Cold-Formed Steel Profiles with Corrugated Webs  
14h50 – 15h00 ZATVARANJE RADIONICE // CLOSING OF WORKSHOP

<https://www.grad.unizg.hr/lwtfloor>

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# 1. Introduction

## O1 ...to establish research group

ER1: Research group equipped with knowledge and instrumentation for specimen's preparation, experimental, numerical and probabilistic testing, understanding components and overall behaviour of the proposed system through the entire life cycle.

## O6 ...to prepare project proposals and applying to other sources of funding

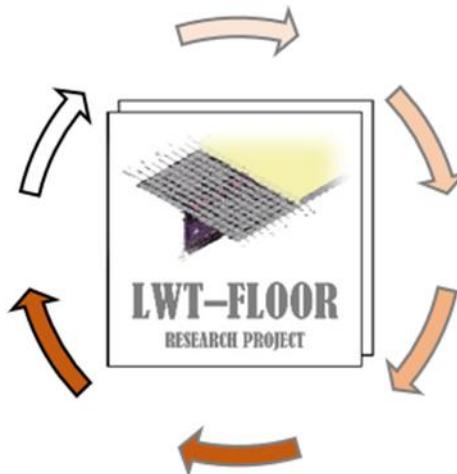
ER6: Research group as a centre of expertise self-sustained through other national and international funding sources.

## O5 ...to establish an analytical proposal for design recommendations for this new type of floor system

ER5: Technical recommendations for design and fabrication will be proposed

## O2 ...to investigate and validate, experimentally, numerically and probabilistically components of proposed system

ER2: Technical report with test results on materials and optimal welded and shear connections solutions.



## O3 ...to investigate and validate, experimentally, numerically and probabilistically proposed system

ER3: Technical report with results for the proposed system

## O4 ...to validate proposed floor system through on numerical parametric studies, probabilistic methods and life cycle analyses

ER4: Report with validation of FE models for different floor system typologies and results of numerical, probabilistic and life cycle studies of specimens with larger spans.

# 2. Realised activities 1<sup>st</sup> year

1 <sup>st</sup> Project Period	
Results to be achieved	RG member
D1. Defined project implementation management plan (O1 to O6) – finnished	IL
D2. Project Kickoff Meeting: Electronic data exchange facilities will be organized for communication data sharing (O1 to O6) – finnished	All
D3. Project webpage installation, profile of the project on the Academic Social Network Site and visual identity of the project (O1 to O6) – finnished	IL
D4. Presentation of project on the web site (O1 to O6) – continuous job...	IL, PhD Student (D)
D5. Literature delivered (O2 to O5) – finnished	IL
D6. PhD student employed; research group established (O1) – planed July 2021, realised Nov 2021	All
D7. 1 <sup>st</sup> Research group coordination meeting (O1 to O6) - finnished	All
D8. Training for PhD student – Cold-formed steel (O2 to O5) – not realised due to delay of D6.	D
D9. Training for PhD student – Composite structures (O2 to O5) - not realised due to delay of D6.	D
D10. Design of specimens for testing and technical specification for fabrication (O2, O3) –finnished	IL, D, MB, IĆ, IĆ
D11. Fabrication of material specimens (O2) – finnished	IL, D, MB, IĆ, IĆ
D12. Fabrication of spot-welded connections (O2) - finnished	IL, D, MB, IĆ, IĆ
D13. Fabrication of shear connections (O2) - finnished	IL, D, MB, IĆ, IĆ
D14. Presentation of the project results one or two papers (ICMS'21) and one or two papers (IABSE 2021) (O2) – EUROSTEEL 2021, WMCAUS 2021, IC-UBT 2021, LIMAS 2021	IL, D, IĆ, IĆ, IĆ
D15. Journal Paper SCOPUS WoS Q3, Q4 – state of the art paper (O2, O3) – finnished	IL, D, MB, IĆ, IĆ
D16. 1 <sup>st</sup> Workshop organised (O1 to O2) – finnished (17th of December 2021)	All

# 2. Realised activities 1<sup>st</sup> year

- D1. Defined project implementation management plan (O1 to O6)



Inovativna lagana međudatna konstrukcija – spregnuti sustav  
hladno oblikovani čelik i beton - LWT-FLOOR: UIP-2020-02-2964  
Voditelj: Ivan Lukacic  
Sveučilište u Zagrebu, Građevinski fakultet, Hrvatska  
<https://www.grad.unizg.hr/lwtfloor>  
Dokument: Plan upravljanja projektom

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## PLAN UPRAVLJANJA PROJEKTOM LWT-FLOOR

Zagreb, 2021.

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# 2. Realised activities 1<sup>st</sup> year

- D2. Project Kickoff Meeting: Electronic data exchange facilities will be organized for communication data sharing

Project title: Innovative lightweight cold-formed steel-concrete composite floor system  
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Kickoff research group meeting - 17.2.2021.

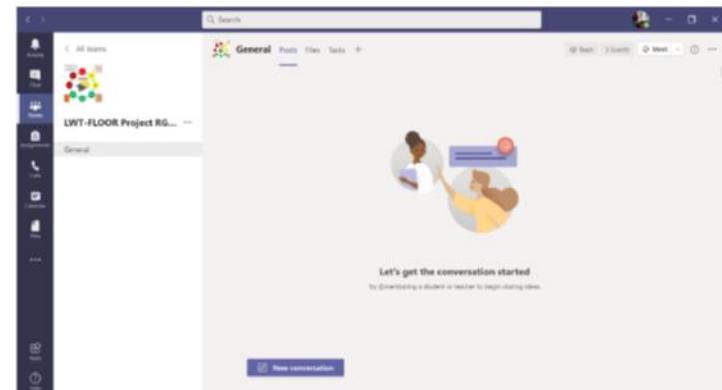
## LWT-FLOOR Project Innovative lightweight cold-formed steel-concrete composite floor system

Ivan Lukačević



University of Zagreb/Faculty of Civil Engineering  
<http://www.grad.unizg.hr/lwtfloor>

## 4. Electronic data exchange facilities



- OneDrive folder in LWT-FLOOR Project RG Team

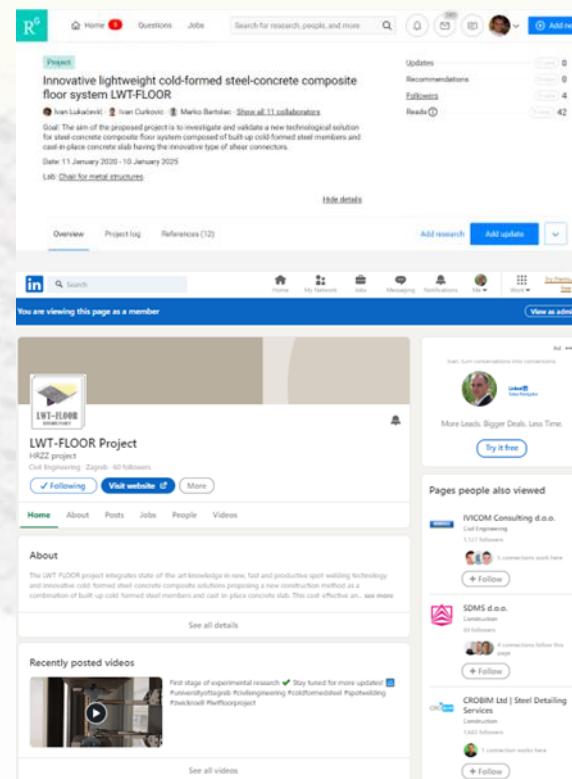
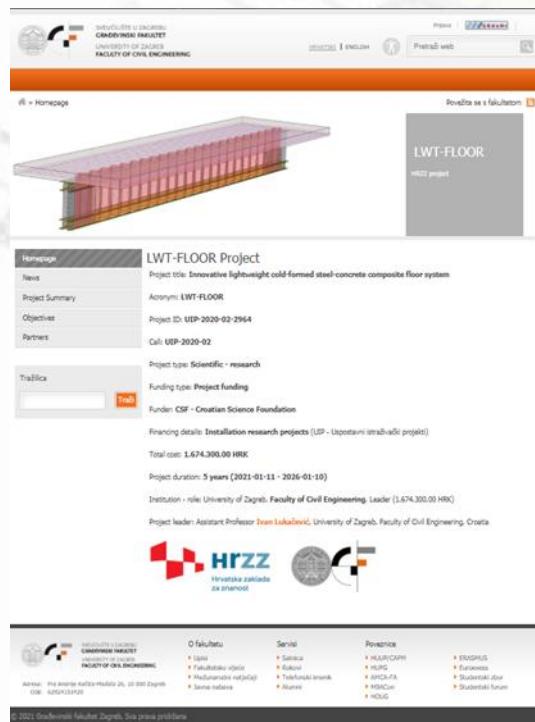
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Kickoff research group meeting - 17.2.2021. Ivan Lukačević

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# 2. Realised activities 1<sup>st</sup> year

- D3. Project webpage installation, profile of the project on the Academic Social Network Site and visual identity of the project (O1 to O6)



# 2. Realised activities 1<sup>st</sup> year

## • D4. Presentation of project on the web site (O1 to O6)



202109 | 07 | Edited: 2021-09-07 at 14:09 | Author: Ivan Lukačević

Presentation of the LWT-FLOOR project at WMCAUS 2021 Symposium  
I. Lukačević presented the paper "Innovative Lightweight Cold-Formed Steel-Concrete Composite Floor System – LWT-FLOOR project" at the 6th World Multidisciplinary Civil Engineering-Architecture-Urban Planning Symposium WMCAUS 2021, Prague, Czech Republic, which has been organised from 30 August-3 September 2021. The conference program can be found at the following link: [/\\_news/51505/WMCAUS 2021 Program Book.pdf](#).  
The paper deals with the overview of the LWT-FLOOR project.

[ Delete | Edit ]



202109 | 07 | Edited: 2021-09-07 at 14:07 | Author: Ivan Lukačević

Presentation of the paper at Eurosteel 2021 Conference  
I. Lukačević presented the paper "Numerical study on bending resistance of cold-formed steel back-to-back built-up elements" at the 9th European Conference on Steel and Composite Structures, Eurosteel 2021, Sheffield, UK, which has been organised online from 1-3 September 2021. The conference program can be found at the following link: [/\\_news/51504/eurosteel-programme-final-V4.pdf](#).

The paper deals with the numerical study on bending resistance of cold-formed steel built-up elements which are one of the basic components of the LWT-FLOOR system.

The presented paper has been published in Wiley-Ernst & Sohn journal *ce/papers*:

Lukačević, Ivani; Ungureanu, Viorel; Valičić, Andjelj; Čuković, Ivan Numerical study on bending resistance of cold-formed steel back-to-back built-up elements // CE papers. 4 (2021), 2-4; 467-494 doi:10.1002/cepa.1220 (međunarodna recenzija, članak, znanstveni)

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202107 | 16 | Edited: 2021-07-16 at 14:37 | Author: Ivan Lukačević

Presentation of the LWT-FLOOR project - Visit of experts from EPFL to FCE  
During the presentation of various research project activities of experts from Ecole Polytechnique Fédérale de Lausanne (EPFL) and experts from the University of Zagreb, Faculty of Civil Engineering (FCE), on the 14th of July 2021 Assistant Professor Ivan Čuković presented brief overview of LWT-FLOOR project.

[ Delete | Edit ]



202102 | 07 | Author: Ivan Lukačević

Official start of the LWT-FLOOR project  
We are happy to announce that LWT-FLOOR project officially started on January 11<sup>th</sup>, 2021.

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[ Archive ] [ New news ] [ Administration ]

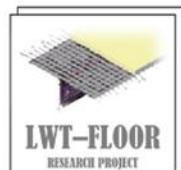


202112 | 03 | Author: Ivan Lukačević

Presentation of the paper at 3rd International Conference on Lightweight Design of Engineering Structures - LIMAS 2021  
I. Lukačević presented the paper "Numerical Analysis of Lightweight Cold-Formed Steel-Concrete Composite Floor System" at the 3rd International Conference on Lightweight Design of Engineering Structures - LIMAS 2021, Edinburgh, UK, which has been organised from 22-23 November 2021 online. The conference program can be found at the following link: [https://asranet.co.uk/Conferences/LIMAS](#).

The paper deals with the overview of the LWT-FLOOR project and the results of preliminary numerical evaluations.

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202111 | 25 | Author: Ivan Lukačević

LWT-FLOOR project logo has been created!  
LWT-FLOOR project logo has been created!

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202111 | 25 | Edited: 2021-11-25 at 08:48 | Author: Ivan Lukačević

The LWT-FLOOR research group has been established!

The LWT-FLOOR research group has been established! From the 15th of November, a PhD student Andrea Rajić has been employed, and from the 22nd of November, she is officially a member of the LWT-FLOOR research group! Congratulations, Andrea Rajić!

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202111 | 19 | Edited: 2021-11-24 at 08:02 | Author: Ivan Lukačević

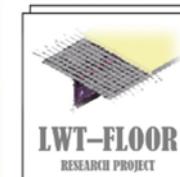
Presentation of the paper at 10th International Conference on Business, Technology and Innovation 2021

A. Rajić presented the paper "Behaviour of lightweight built-up cold-formed steel-concrete composite beam in bending" at the 10th International Conference on Business, Technology and Innovation 2021 - sub conference 10th International Civil Engineering, Infrastructure and Environment Conference, Prishtina, Kosovo, which has been organised online from 29-30 October 2021. The abstract of the paper can be found at the following link: [https://conferences.ubt-uni.net/2021/wp-content/uploads/2021/11/10th-International-Conference-on-Business-Technology-and-Innovation.pdf](#)

The paper deals with the numerical study on bending resistance of built-up cold-formed steel-concrete composite beam.

The presented paper will be published in Conference proceedings soon.

[ Delete | Edit ]



202112 | 23 | Author: Iwan Lukačević

Merry Christmas and a happy and prosperous new year!  
We wish you a Merry Christmas and a happy and prosperous new year!

LWT-FLOOR Project Research Group Members

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202112 | 23 | Edited: 2021-12-23 at 12:17 | Author: Andrea Rajić

The first workshop of LWT-FLOOR project  
On December 17<sup>th</sup>, the first LWT-FLOOR project workshop was held. We thank all the presenters and participants of the workshop.  
The videos of workshop presentations and discussions will be published on the project web page soon.

[ Delete | Edit ]



202112 | 20 | Author: Andrea Rajić

The first research group meeting

On 3<sup>rd</sup> of December, the first online meeting of the research group was held, at which the achievements of the project so far were presented, as well as the plans for the continuation of the project implementation. The current members of the project were introduced to the newly employed doctoral students and their roles in the project activities.

[ Delete | Edit ]



202112 | 20 | Edited: 2021-12-20 at 13:28 | Author: Iwan Lukačević

New research group member!

PhD student Vlado Žuvela become officially a member of the LWT-FLOOR research group. Congratulations, Vlado Žuvela!

[ Delete | Edit ]



202112 | 10 | Edited: 2021-12-10 at 21:39 | Author: Iwan Lukačević

1st Workshop LWT-FLOOR Project

1st LWT-FLOOR Project WORKSHOP will be organised at the University of Zagreb, Faculty of Civil Engineering, Zagreb, Croatia on 17<sup>th</sup> of December 2021, Online. Aims of the workshop are the presentation of the LWT-FLOOR project background, presentations and discussions about planned activities and recent results and presentation of other activities of the research group members and project advisors related to the composite and cold-formed steel structural elements.

A workshop flyer with the programme is available [HERE](#).

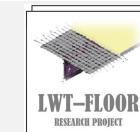
The link for the live event via MS Teams is available [HERE](#).

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## 2. Realised activities 1<sup>st</sup> year

- D5. Literature delivered (O2 to O5)



## 2. Realised activities 1<sup>st</sup> year

- D6. PhD student employed; research group established (O1)



2021 11 | 25 |

Edited: 2021-11-25 at 08:48

Author: Ivan Lukačević

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2021 12 | 20 |

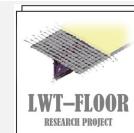
Edited: 2021-12-20 at 13:28

Author: Ivan Lukačević

New research group member!

PhD student Vlaho Žuvelek become officially a member of the LWT-FLOOR research group. Congratulations, Vlaho Žuvelek!

## 2. Realised activities 1<sup>st</sup> year



- D7. 1<sup>st</sup> Research group coordination meeting (O1 to O6)

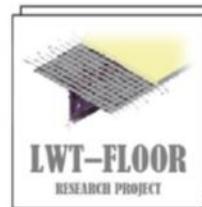
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1<sup>st</sup> research group meeting – 3.12.2021.

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Ivan Lukačević



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5<sup>th</sup> LWT-FLOOR Project Workshop, Zagreb, 18<sup>th</sup>-19<sup>th</sup> December 2025

## 2. Realised activities 1<sup>st</sup> year

- D10. Design of specimens for testing and technical specification for fabrication (O2, O3)



PROJEKTIRANJE UZORAKA ZA ISPITIVANJE I  
TEHNIČKE SPECIFIKACIJE ZA IZRADU LWT-  
FLOOR

Zagreb, 2021.



Inovativna legana mehukatna konstrukcija – spregnuti sustav  
mleđno oblikovani čelični beton - LWT-FLOOR. UIP-2020-02-2964  
Voditelj: Ivan Lukatić  
Sveučilište u Zagrebu, Građevinski fakultet, Hrvatska  
<http://www.grad.unizg.hr/lwtfloor>  
Projektiranje uzorka za ispitivanje i teh. specifikacije za izradu

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## 2. Realised activities 1<sup>st</sup> year

### • D11. Fabrication of material specimens (O2)



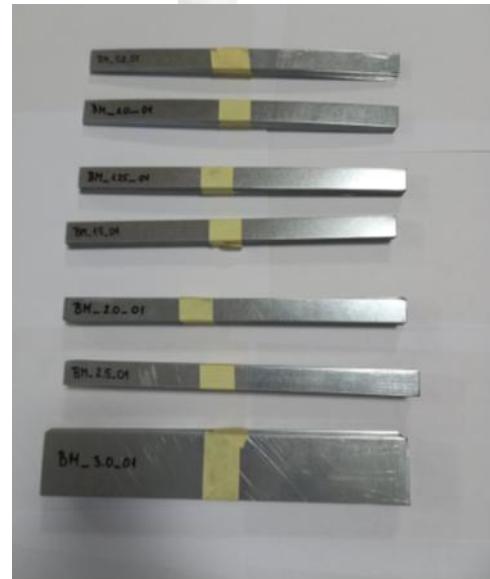
Inovativne lagane međukonstrukcije – spregnuti sustav  
čelik i beton - LWT-FLOOR: UIP-2020-02-2964  
Voditelj: Ivan Lukšić  
Sveučilište u Zagrebu, Građevinski fakultet, Hrvatska  
<http://www.grad.unizg.hr/lwtfloor>  
Uzorci materijala

#### SADRŽAJ

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#### UZORCI MATERIJALA LWT-FLOOR



Zagreb, 2021.



University of Zagreb  
Faculty of Civil Engineering  
LWT-FLOOR Project  
<http://www.grad.unizg.hr/lwtfloor>

Project title: Innovative lightweight cold-formed steel-concrete composite floor system

Acronym: LWT-FLOOR Project ID: UIP-2020-02-2964

5<sup>th</sup> LWT-FLOOR Project Workshop, Zagreb, 18<sup>th</sup>-19<sup>th</sup> December 2025

## 2. Realised activities 1<sup>st</sup> year

- D12. Fabrication of spot-welded connections (O2)



Inovativna lagana međukatna konstrukcija – spregnuti sustav  
hladno oblikovanih čelik i beton - LWT-FLOOR: UIP-2020-02-296  
Voditelj: Ivan Lukáčev  
Sveučilište u Zagrebu, Građevinski fakultet, Hrvatski  
<https://www.grad.unizg.hr/wtfloor>  
Uzorci točkasta zavjera

## SADRŽAJ

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1 OPĆE INFORMACIJE O PROJEKTU .....	1
2 UZORCI TOČKASTIH ZAVARA .....	2



## UZORCI MATERIJALA LWT-FLOOR

Zagreb, 2021



## 2. Realised activities 1<sup>st</sup> year

### • D13. Fabrication of shear connections (O2)



Inovativna lagana međukatna konstrukcija – spregnuti sustav  
hladno oblikovani čelik i beton - LWT-FLOOR: UIP-2020-02-2964  
Voditelj: Ivan Lukšić  
Sveučilište u Zagrebu, Građevinski fakultet, Hrvatska  
<https://www.grad.unizg.hr/lwtfloor>  
Uzordi posmičnih veza

#### SADRŽAJ

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2 UZORCI POSMIČNIH VEZA .....	2



#### UZORCI POSMIČNIH VEZA LWT-FLOOR

Zagreb, 2021.



iii



University of Zagreb  
Faculty of Civil Engineering  
LWT-FLOOR Project  
<http://www.grad.unizg.hr/lwtfloor>

Project title: Innovative lightweight cold-formed steel-concrete composite floor system  
Acronym: LWT-FLOOR Project ID: UIP-2020-02-2964  
5<sup>th</sup> LWT-FLOOR Project Workshop, Zagreb, 18<sup>th</sup>-19<sup>th</sup> December 2025

## 2. Realised activities 1<sup>st</sup> year

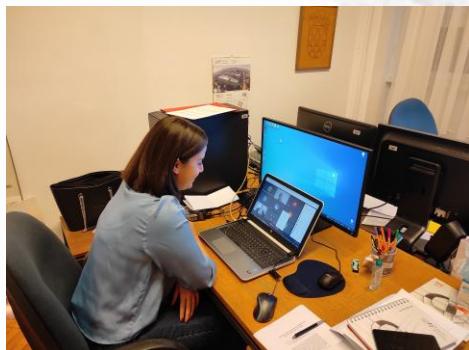
- D14. Presentation of the project results one or two papers (ICMS'21) and one or two papers (IABSE 2021) (O2)



EUROSTEEL 2021



WMCAUS 2021



IC-UBT 2021



LIMAS 2021



University of Zagreb  
Faculty of Civil Engineering  
LWT-FLOOR Project  
<http://www.grad.unizg.hr/lwtfloor>

Project title: Innovative lightweight cold-formed steel-concrete composite floor system  
Acronym: LWT-FLOOR Project ID: UIP-2020-02-2964  
5<sup>th</sup> LWT-FLOOR Project Workshop, Zagreb, 18<sup>th</sup>-19<sup>th</sup> December 2025

# 2. Realised activities 1<sup>st</sup> year

- D15. Journal Paper SCOPUS WoS Q3, Q4 – state of the art paper (O2, O3)

 buildings



*Article*  
**Lightweight Composite Floor System—Cold-Formed Steel and Concrete—LWT-FLOOR Project**

Ivan Lukačević \*, Ivan Čurković, Andrea Rajić and Marko Bartolac 

Faculty of Civil Engineering, University of Zagreb, 10000 Zagreb, Croatia; ivan.curkovic@grad.unizg.hr (I.C.); andrea.rajić@grad.unizg.hr (A.R.); marko.bartolac@grad.unizg.hr (M.B.)  
\* Correspondence: ivan.lukačević@grad.unizg.hr; Tel.: +385-146-391-55

**Abstract:** In the last few decades, the application of lightweight cold-formed composite steel–concrete structural systems has constantly been increasing within the field of structural engineering. This can be explained by efficient material usage, particularly noticeable when using cold-formed built-up sections and the innovative types of shear connections. This paper summarises an overview of the development of the cold-formed composite steel–concrete floor systems. Additionally, it provides the background, planned activities, and preliminary results of the current LWT-FLOOR project, which is ongoing at the University of Zagreb, Faculty of Civil Engineering, Croatia. The proposed structural system is formed of built-up cold-formed steel beams and cast-in-place concrete slabs that are interconnected using an innovative type of shear connection. Preliminary analytical and numerical results on the system bending capacity are presented. Obtained results are mutually comparable. The resistance of the fixed beam solution is governed by the resistance of the steel beam, while pinned beam solution is governed by the degree of shear connection without the influence of the increased number of spot welds in the steel beam.

**Keywords:** cold-formed built-up steel; spot welding; steel–concrete composite system; floor system; finite element (FE) modelling

 check for updates

Citation: Lukačević, I.; Čurković, I.; Rajić, A.; Bartolac, M. Lightweight Composite Floor System—Cold-Formed Steel and Concrete—LWT-FLOOR Project. *Buildings* **2022**, *12*, 209. <https://doi.org/10.3390/buildings12020209>

Academic Editors: Chiara Bedon, Flavio Stecchini and Milivoj Stojnic

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*Buildings* **2022**, *12*, 209. <https://doi.org/10.3390/buildings12020209>

<https://www.mdpi.com/journal/buildings>

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IOP Conference Series: Materials Science and Engineering

**PAPER • OPEN ACCESS**

**Innovative Lightweight Cold-Formed Steel-Concrete Composite Floor System – LWT-FLOOR project**

Ivan Lukačević<sup>1</sup>, Ivan Čurković<sup>1</sup>, Andrea Rajić<sup>1</sup> and Ivan Čudina<sup>1</sup>  
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[IOP Conference Series: Materials Science and Engineering, Volume 1203, Papers](#)

**Citation:** Ivan Lukačević et al 2021 *IOP Conf. Ser.: Mater. Sci. Eng.* **1203** 032078  
DOI: 10.1088/1757-899X/1203/3/032078

 Article PDF

**References** 

**+ Article information**

**Abstract**

To provide the foundations for economic and social prosperity, countries worldwide need to be making a term investment in their building assets. However, there is a lack of a systematic approach, such as manufacturing innovations, to maximize the values of building components and materials in its entire lifecycle. Steel-concrete composite floor systems are one of the most cost-effective construction systems for multi-storey steel buildings because they combine structural efficiency with the speed of construction. These advantages depend on the efficiency of combining steel and concrete structural elements to avoid their inherent disadvantages. This paper presents a solution that integrates state-of-the-art knowledge in new, fast and productive spot-welding technology and innovative cold-formed steel-concrete composite solutions. The solution proposes a new construction method as a combination of built-up cold-formed steel members and cast-in-place concrete slab. The proposed floor system offers key benefits in terms of a high degree of prefabrication, reusability and long spanning capability.

[Export citation and abstract](#)  



## 2. Realised activities 1<sup>st</sup> year

- D16. 1st Workshop organised (O1 to O2)

# 3. Realised activities 2<sup>nd</sup> year

## 2<sup>nd</sup> Project Period

Results to be achieved	RG member
D1. Presentation of project on the web site (O1 to O6) – continuous job...	IL, AR
D2. 2 <sup>nd</sup> and 3 <sup>rd</sup> Research group coordination meeting (O1 to O6) - 2 <sup>nd</sup> July 3 <sup>rd</sup> Today ☺	All
D3. Training for one group member Introduction to Abaqus/Standard and Abaqus/Explicit (O2 to O5) – finished	AR
D4. Training for one group member Abaqus/Explicit: Advanced Topics (O2 to O5) – finished	AR or VŽ
D5. Training for one group member experimental deformation analysis (O2, O3) – finished	AR or MB
D6. Technical report with test results on materials- 160 tests, see Application form (O2) – we are working on it	IL, AR, MB, IĆ, VŽ
D7. Technical report with test results on spot welded connections - 330 tests, see Application form (O2) – we are working on it	IL, AR, MB, IĆ, VŽ
D8. Technical report with results for tested types of shear connections - 30 tests, see Application form (O2) – we are working on it	IL, AR, MB, IĆ, VŽ
D9. Technical report with interpretation of results for tested types of shear connections - 30 tests, see Application form (O2) – we are working on it	IL, AR, MB, IĆ, VŽ
D10. Fabrication of full-scale steel specimens – 4 (3) specimens, see Application form (O3) – finished	IL, AR, MB, IĆ, VŽ
D11. Fabrication of full-scale composite specimens – 4 (3) specimens, see Application form (O3) – we are working on it	IL, AR, MB, IĆ, VŽ
D12. Presentation of one or two papers (SDSS 2022) (O2) - finished	AR, IĆ
D13. 2nd Workshop organised (O1 to O2) – End of 2022 (15th of December 2022)	All

# 3. Realised activities 2<sup>nd</sup> year

## • D1. Presentation of project on the web site (O1 to O6)



202206 | 21 |

Edited: 2022-06-21 at 11:25  
Author: Ivan Lukačević

Presentation of the LWT-FLOOR project and recent project activities the International scientific and technical conference «Modern structures of metal and wood»

A. Rajić presented the report "Innovative lightweight composite floor system – built-up cold-formed steel-concrete" at the International scientific and technical conference «Modern structures of metal and wood», Odessa, Ukraine, which has been organised online from 9–11 June 2022. The report can be found at the following link: <https://odabandipk.wixsite.com/sbormik/arhiveconf?lang=en>

The recorded presentations from the conference can be found at the following link: <https://odabandipk.wixsite.com/sbormik/conferences?lang=en>



202206 | 13 |

Edited: 2022-06-21 at 11:06  
Author: Ivan Lukačević

### Push tests of innovative shear connection

Master students of the course Composite Structures (2nd year of graduate master study) on Wednesday, June 8, 2022, had the opportunity to attend a push-out laboratory test of innovative shear connection in the Laboratory for Structural Testing at the University of Zagreb, Faculty of Civil Engineering.

Before testing in the laboratory, the HRZZ project LWT-FLOOR is presented to students.

More information can be found [here](#).



202202 | 12 |

Edited: 2022-02-12 at 16:20  
Author: Ivan Lukačević

New paper related to LWT-FLOOR project has been published!

Lukačević, Ivan; Čuković, Ivan; Rajić, Andrea; Bartolac, Marko **Lightweight Composite Floor System—Cold-Formed Steel and Concrete—LWT-FLOOR Project** // *Buildings*. 12, (2022) no. 2: 209; <https://doi.org/10.3390/buildings12020209>



202210 | 04 |

Author: Andrea Rajić

### The International Colloquium on Stability and Ductility of Steel Structures

Two new research papers have been presented at the International Colloquium on Stability and Ductility of Steel Structures (SOSS 2022) held at the University of Aveiro, Portugal, on the 14-16 of September 2022. The paper "Numerical Investigation of Shear Connection in Cold-formed Steel-concrete Composite Beam" coauthored by Ivan Čuković, Ivan Lukačević, Vlaho Žuvelek, Andrea Rajić has been presented by Assistant Professor Ivan Čuković (<https://onlinelibrary.wiley.com/doi/10.1002/capa.1827>). The paper "Parametric Finite Element Analyses of Lightweight Cold-formed Steel-concrete Composite Floor Beams" coauthored by Ivan Lukačević, Ivan Čuković, Andrea Rajić, Vlaho Žuvelek has been presented by Research Assistant Andrea Rajić (<https://onlinelibrary.wiley.com/doi/10.1002/capa.1826>).



202209 | 09 |

Author: Andrea Rajić

### 8th DOCTORAL SYMPOSIUM IN CIVIL ENGINEERING

A. Rajić presented the paper "Analyses of LWT-FLOOR system bending resistance" at the 8th Doctoral Symposium in Civil Engineering which has been organised from 5-6 September 2022 at the Faculty of Civil Engineering, University of Zagreb, Croatia.

The symposium program can be found at the following link:  
[https://master.grad.hr/phd-simpozij/2022/Program\\_Simpozij\\_2022-EN.pdf](https://master.grad.hr/phd-simpozij/2022/Program_Simpozij_2022-EN.pdf)



202209 | 09 |

Edited: 2022-09-09 at 08:34  
Author: Andrea Rajić

### 8th DOCTORAL SYMPOSIUM IN CIVIL ENGINEERING

V. Žuvelek presented the paper "Numerical study of shear connection in cold-formed steel-concrete composite beam" at the 8th Doctoral Symposium in Civil Engineering which has been organised from 5-6 September 2022 at the Faculty of Civil Engineering, University of Zagreb, Croatia.

The symposium program can be found at the following link:  
[https://master.grad.hr/phd-simpozij/2022/Program\\_Simpozij\\_2022-EN.pdf](https://master.grad.hr/phd-simpozij/2022/Program_Simpozij_2022-EN.pdf)



202210 | 28 |

Author: Ivan Lukačević

### Best Student Presentation Award at CFSRC 2022 Colloquium

PhD student and Research Assistant Andrea Rajić received an award for best student presentation at CFSRC 2022 Colloquium for the presentation of the paper "Numerical study of cold-formed steel-concrete composite floor system with demountable shear connectors". More info can be found [here](#). Congratulations Andrea!!!!



202210 | 28 |

Edited: 2022-10-28 at 13:32  
Author: Ivan Lukačević

### Cold-Formed Steel Research Consortium Colloquium 2022 (CFSRC Colloquium 2022)

Three new research papers have been presented at the Cold-Formed Steel Research Consortium Colloquium 2022 (CFSRC Colloquium 2022) organised online at Johns Hopkins University by Thin-Walled Structure Group, Baltimore, USA, on the 17-19 of October 2022. The paper "Numerical study of cold-formed steel-concrete composite floor system with demountable shear connectors", coauthored by Andrea Rajić, Ivan Lukačević, Ivan Čuković and Vlaho Žuvelek has been presented by Research Assistant Andrea Rajić (<https://jackson.library.jhu.edu/handle/1774.2/67728>). The paper "Numerical study of the behavior of the bolted shear connection in cold-formed steel-concrete composite beam", coauthored by Vlaho Žuvelek, Ivan Čuković, Ivan Lukačević and Andrea Rajić, has been presented by Research Assistant Vlaho Žuvelek (<https://jackson.library.jhu.edu/handle/1774.2/67727>). The paper "Numerical parametric study on corrugated web built-up beams with pinned end supports", coauthored by Ivan Lukačević and Viorel Ungureanu, has been presented by Assistant Professor Ivan Lukačević (<https://jackson.library.jhu.edu/handle/1774.2/67697>).



202210 | 04 |

Edited: 2022-10-04 at 15:50  
Author: Andrea Rajić

### Presentation of papers at 9th gathering of young researchers in the field of construction and related technical sciences called COMMON FOUNDATIONS 2022

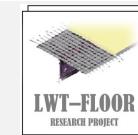
V. Žuvelek and A. Rajić presented their papers at the 9th gathering of young researchers in the field of construction and related technical sciences called COMMON FOUNDATIONS 2022 which has been organised from 28-30 September 2022 in Osijek, Croatia.



University of Zagreb  
Faculty of Civil Engineering  
LWT-FLOOR Project  
<http://www.grad.unizg.hr/lwtfloor>

Project title: **Innovative lightweight cold-formed steel-concrete composite floor system**  
Acronym: **LWT-FLOOR** Project ID: **UIP-2020-02-2964**  
5<sup>th</sup> LWT-FLOOR Project Workshop, Zagreb, 18<sup>th</sup>-19<sup>th</sup> December 2025

# 3. Realised activities 2<sup>nd</sup> year



- D2. 2<sup>nd</sup> and 3<sup>rd</sup> Research group coordination meeting (O1 to O6)

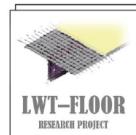
Project title: Innovative lightweight cold-formed steel-concrete composite floor system

Acronym: LWT-FLOOR Project ID: UIP-2020-02-2964

2<sup>nd</sup> research group meeting – 22.7.2022.

## LWT-FLOOR Project Innovative lightweight cold-formed steel-concrete composite floor system

Ivan Lukačević



University of Zagreb/Faculty of Civil Engineering  
<http://www.grad.unizg.hr/lwtfloor>

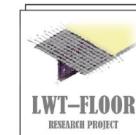
Project title: Innovative lightweight cold-formed steel-concrete composite floor system

Acronym: LWT-FLOOR Project ID: UIP-2020-02-2964

3<sup>rd</sup> research group meeting – 5.12.2022.

## LWT-FLOOR Project Innovative lightweight cold-formed steel-concrete composite floor system

Ivan Lukačević



University of Zagreb/Faculty of Civil Engineering  
<http://www.grad.unizg.hr/lwtfloor>



University of Zagreb  
Faculty of Civil Engineering  
LWT-FLOOR Project  
<http://www.grad.unizg.hr/lwtfloor>

Project title: Innovative lightweight cold-formed steel-concrete composite floor system

Acronym: LWT-FLOOR Project ID: UIP-2020-02-2964

5<sup>th</sup> LWT-FLOOR Project Workshop, Zagreb, 18<sup>th</sup>-19<sup>th</sup> December 2025

# 3. Realised activities 2<sup>nd</sup> year

- D3. Training for one group member Introduction to Abaqus/Standard and Abaqus/Explicit (O2 to O5)



Computer Controls d.o.o., Vodovodna 20A, Zagreb, Hrvatska

## POTVRDA

O završenoj radionici iz Abaqus 2021 programskog paketa

Introduction to Abaqus Standard and Abaqus Explicit

U trajanju od 5 dana (40 sati)

Marko Bartolac



Computer Controls d.o.o.  
Sven Vučić, mag.ing.mech  
*Sven Vučić*

Zagreb, 25. veljače 2022.

Computer Controls d.o.o. je ovlašteni Dassault Systems partner za područje CATIA, SIMULIA, ENOVIA, DELMIA, 3DEXperience programske opreme

[www.ccontrols.hr/3ds](http://www.ccontrols.hr/3ds)



Computer Controls d.o.o., Vodovodna 20A, Zagreb, Hrvatska

## POTVRDA

O završenoj radionici iz Abaqus 2021 programskog paketa

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[www.ccontrols.hr/3ds](http://www.ccontrols.hr/3ds)



Computer Controls d.o.o., Vodovodna 20A, Zagreb, Hrvatska

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O završenoj radionici iz Abaqus 2021 programskog paketa

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Andrea Rajić



Computer Controls d.o.o.  
Sven Vučić, mag.ing.mech  
*Sven Vučić*

Zagreb, 25. veljače 2022.

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[www.ccontrols.hr/3ds](http://www.ccontrols.hr/3ds)



University of Zagreb  
Faculty of Civil Engineering  
LWT-FLOOR Project  
<http://www.grad.unizg.hr/lwtfloor>

Project title: Innovative lightweight cold-formed steel-concrete composite floor system

Acronym: LWT-FLOOR Project ID: UIP-2020-02-2964

5<sup>th</sup> LWT-FLOOR Project Workshop, Zagreb, 18<sup>th</sup>-19<sup>th</sup> December 2025

### 3. Realised activities 2<sup>nd</sup> year

- D4. Training for one group member Abaqus/Explicit: Advanced Topics (O2 to O5)



### 3. Realised activities 2<sup>nd</sup> year

- D5. Training for one group member experimental deformation analysis (O2, O3)



# 3. Realised activities 2<sup>nd</sup> year

- D6. Technical report with test results on materials- 160 (186) tests, see Application form (O2) – finished



## 2.2 Čelične spravite

Debljine ispitanih čeličnih spravita su: 0,8 mm, 1,0 mm, 1,25 mm, 1,5 mm, 2,0 mm, 2,5 mm i 3,0 mm. Ukupno je ispitano 10 čeličnih spravita debljina 0,8 mm-1,5 mm. Spravita debljina 2,5 mm ispitano je 36 uvezaka od čega je 35 uvezaka iz početka i 1 uvezak iz C profila kada je uvezak učinkovit. Uzorak je učinkovit u krov uveličajući 10 uvezaka. Uzorak (elastičnost) je u debljini 2,5 mm ispitano je 33 komada od čega su 23 spravote izrađene iz C profila, dok je kod debljina 3,0 takvih spravita bilo 8 (od 10 je dodatno ispitano). Čelična spravita s oznakom OD 330 ispitano je 8. Ukupno je ispitano 135 uzoraka čeličnih spravita.

a) debljina 0,8 mm  
b) debljina 1,0 mm  
c) debljina 1,25 mm  
d) debljina 1,5 mm  
e) debljina 2,0 mm



## TEHNIČKO IZVJEŠĆE S REZULTATIMA ISPITIVANJA NA UZORCIMA MATERIJALA

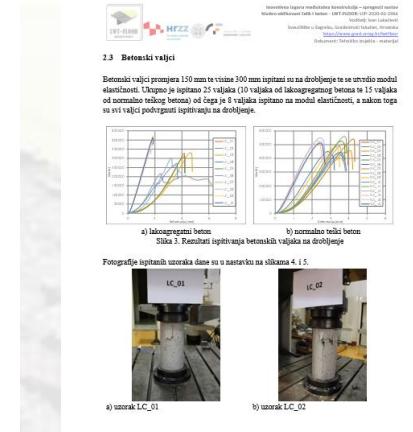
Zagreb, 2022.

## 2.5 Armaturne šipke

Ukupno je ispitano 5 šipki promjera 8 mm te dužine 500 mm. Na slici 11. prikazani su uzorci prije ispitivanja, a na slici 12. nakon ispitivanja. Dijagram na slici 13. prikazuje rezultat ispitivanja za šipke.

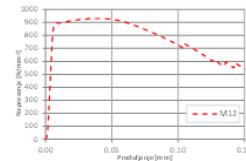


Slika 11. Uzorci za armaturnih šipki prije ispitivanja



## 2.4 Vijci

Ukupno je ispitano 11 vijaka od čega 6 vijaka M12 te 5 vijaka M16. Rezultati ispitivanja vijaka M12 prikazani su na slici 7, a vijaka M16 na slici 8.



Slika 7. Rezultat ispitivanja vijaka M12

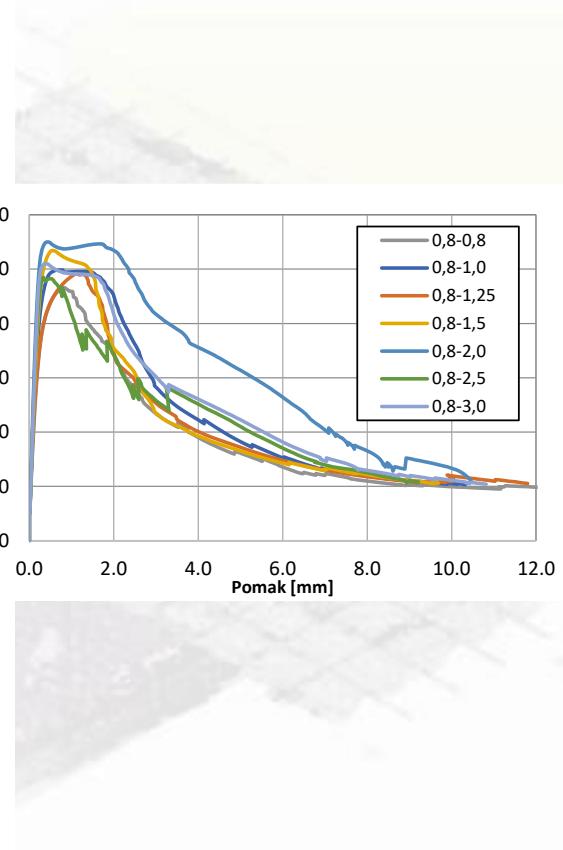
## 2.6 Armaturne mreže

Ukupno je ispitano 5 šipki izdvojenih iz armaturne mreže. Šipke su promjera 10 mm i dužine 500 mm. Na slici 14. prikazani su uzorci prije ispitivanja, a na slici 15. nakon ispitivanja. Dijagram na slici 16. prikazuje rezultat ispitivanja za šipke izdvojene iz armaturne mreže.



### 3. Realised activities 2<sup>nd</sup> year

- D7. Technical report with test results on spot welded connections - 330 (558) tests, see Application form (O2)



TEHNIČKO IZVJEŠĆE S REZULTATIMA  
ISPITIVANJA ZAVARENIH SPOJEVA

Zagreb, 2022.



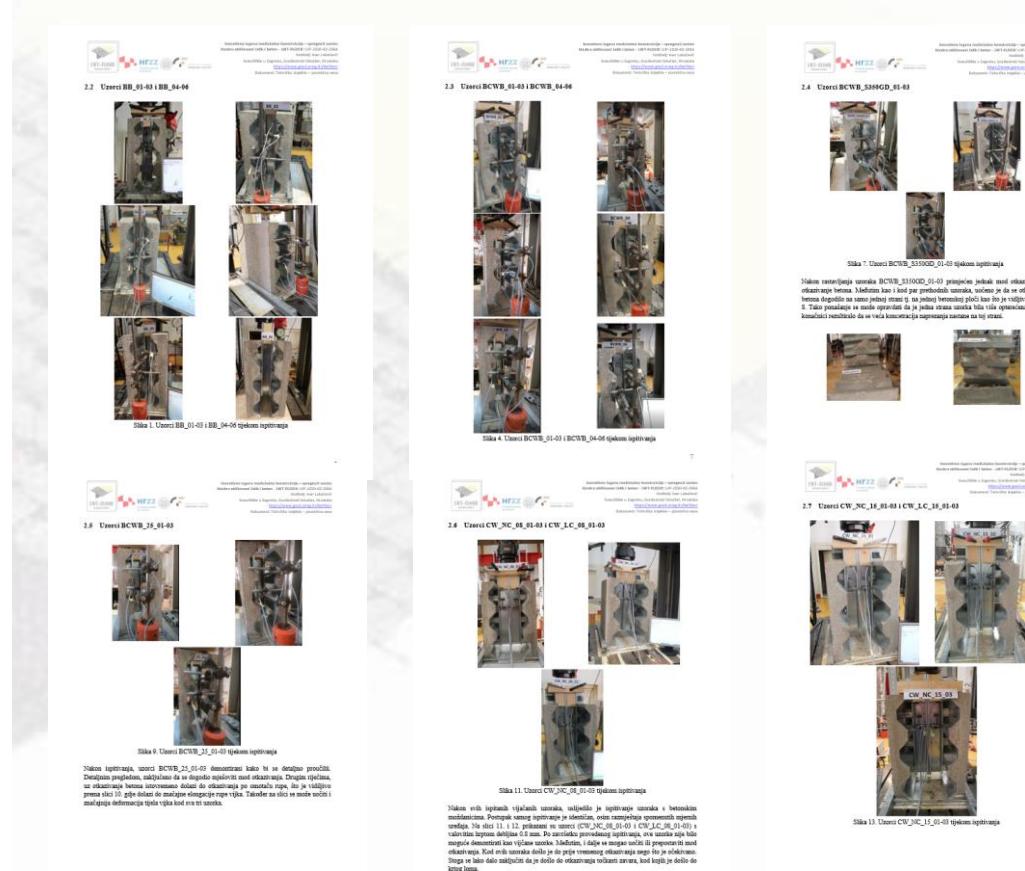
# 3. Realised activities 2<sup>nd</sup> year

- D8. Technical report with results for tested types of shear connections - 30 tests, see Application form (O2)



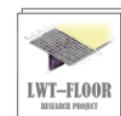
## TEHNIČKO IZVJEŠĆE S REZULTATIMA ZA ISPITANE TIPOVE POSMIČNE VEZE

Zagreb, 2022.



# 3. Realised activities 2<sup>nd</sup> year

- D9. Technical report with interpretation of results for tested types of shear connections - 30 tests, see Application form (O2)

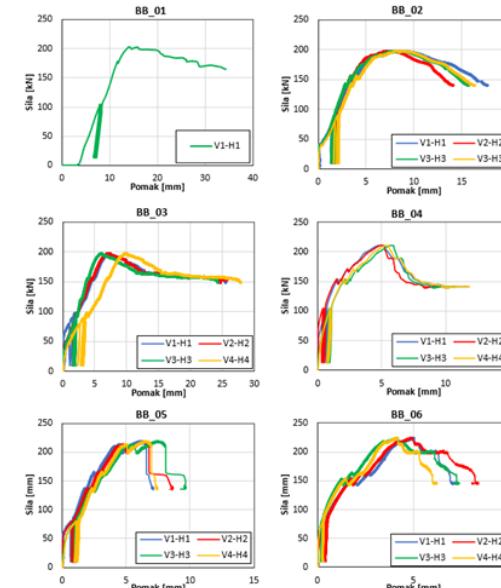


## TEHNIČKO IZVJEŠĆE S INTERPRETACIJOM REZULTATA ZA ISPITANE TIPOVE POSMIČNE VEZE

Zagreb, 2022.

Inovativna lagana međukatna konstrukcija – spregnuti sustav  
hladno oblikovani željezni beton – LWT-FLOOR: UIP-2020-02-2964  
Voditelj: Ivan Lukačević  
Sveučilište u Zagrebu, Građevinski fakultet, Hrvatska  
<https://www.grad.unizg.hr/lwtfloor>

### 2.2 Rezultati



Slika 1. Rezultati ispitivanja u obliku krivulje sile-pomak za uzorke BB\_01-03 i BB\_04-06

Naime, uzorak BB\_01 se smatra kao testni uzorak koji služio za konfiguraciju postavki ispitivanja. Međutim ukoliko prometore ostali uzorci BB\_XX može se uočiti da su postigli zadovoljavajuću otpornost kao i duktilnost obzirom na tip sustava.

3



University of Zagreb  
Faculty of Civil Engineering  
LWT-FLOOR Project  
<http://www.grad.unizg.hr/lwtfloor>

Project title: Innovative lightweight cold-formed steel-concrete composite floor system  
Acronym: LWT-FLOOR Project ID: UIP-2020-02-2964  
5<sup>th</sup> LWT-FLOOR Project Workshop, Zagreb, 18<sup>th</sup>-19<sup>th</sup> December 2025

### 3. Realised activities 2<sup>nd</sup> year

- D10. Fabrication of full-scale steel specimens – 3 specimens, see Application form (O3)



### 3. Realised activities 2<sup>nd</sup> year

- D11. Fabrication of full-scale composite specimens – 3 specimens, see Application form (O3)



# 3. Realised activities 2<sup>nd</sup> year

## • D12. Presentation of one or two papers (SDSS 2022) (O2)



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ORIGINAL ARTICLE

ISSN 2022 The International Colloquium on Stability and Durability of Steel Structures 14-15 December, University of Zagreb, Croatia

Ernst & Sohn A Wiley Brand

**Numerical Investigation of Shear Connection in Cold-formed Steel-concrete Composite Beam**

Ivan Čurković<sup>1</sup>, Ivan Lukačević<sup>1</sup>, Vlaho Žuvelek<sup>1</sup>, Andrea Rajić<sup>1</sup>

**Correspondence**  
Asist. prof. Ivan Čurković, PhD  
University of Zagreb  
Faculty of Civil Engineering  
Fro Andreja Kačića-Međimurčkog 26  
10000 Zagreb, Croatia  
Email: i.curkovic@grad.unizg.hr

**Abstract**  
Researches show that composite systems made by combining cold-formed steel (CFS) elements and concrete can produce excellent properties compared to traditional solutions. One of the solutions which employs CFS elements and concrete is the subject of research within the LWT-FLOOR project. The LWT-FLOOR system consists of built-up CFS beams with corrugated web, connected by spot welds and concrete slab with an innovative shear connection. This paper presents a numerical investigation of two types of shear connection in the proposed composite solution. One type of shear connection is constructed using bolts which provide a direct shear connection between the flange profiles of the steel girder and the concrete slab. The second type of shear connection is achieved using a composite dowel rib connector realised through a steel beam corrugated web. In this case, the connection between the profiles of the steel beam and the concrete flange is realised indirectly, i.e., through spot welds between C profiles and corrugated web. The results of FE simulations indicate that a solution with bolts ensures higher shear, but reduces its ductility. These results provide the basis for the conduct of experimental pull-out tests of the proposed shear connection types.

**Keywords**  
composite beam, cold-formed steel (CFS), spot-weld, built-up section, composite dowel rib connector, demountable shear connector

**1 Introduction**  
Over the past few years, topics regarding the environmental impact of the built environment have become widely investigated. These topics address the sustainability of the construction industry, which can be achieved by reducing the environmental impact of the material by increasing the values of the structural components and building materials during their lifecycle. An excellent example of such an approach is the application of composite steel-concrete structural systems, which have been around for quite some time now. In the first place, the application of composite steel-concrete structural systems ensures effective usage of each structural material (steel and concrete) to avoid their inherent disadvantages while also integrating increased construction speeds.

These advantages in the field of steel-concrete composite floor systems can be further enhanced by using a newly proposed structural system composed of built-up cold-formed steel (CFS) corrugated web girders and concrete slabs connected using innovative types of shear connections. The application of CFS sections in steel-concrete composite floor systems can result in many advantages depending on the applied structural solutions [1]-[4].

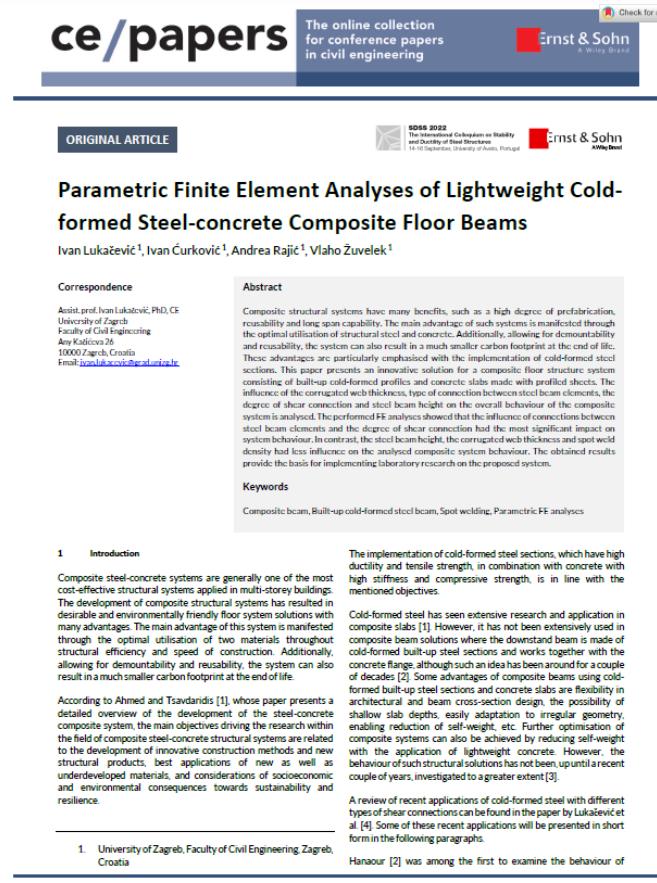
On the other hand, corrugated web beams have emerged in the past couple of decades and have seen various applications. Their primary advantages over hot-rolled or welded I-sections are weight reduction and increased beam local and global stability.

To investigate the behaviour of the newly proposed structural system which is comprised of built-up CFS with corrugated web connected by spot welds and concrete slab with innovative type of shear connection, the scientific project LWT-FLOOR has been proposed and is currently ongoing at the University of Zagreb, Faculty of Civil Engineering, Croatia. The goal of the project is to investigate all the components of the proposed system as well as the entire system using numerical, experimental, and probabilistic methods to establish analytical proposals for the design recommendations.

This paper aims to present the results of a numerical investigation of two types of shear connections that are suitable for the proposed composite solution. The first type of shear connection is completed using demountable headed stud shear connectors, i.e., bolts which provide a direct shear connection between the flange profiles of the steel girder and the concrete slab. The second type of analysed shear

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<https://doi.org/10.1002/cepa.1827>

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Ernst & Sohn A Wiley Brand

ORIGINAL ARTICLE

ISSN 2022 The International Colloquium on Stability and Durability of Steel Structures 14-15 December, University of Zagreb, Croatia

Ernst & Sohn A Wiley Brand

**Parametric Finite Element Analyses of Lightweight Cold-formed Steel-concrete Composite Floor Beams**

Ivan Lukačević<sup>1</sup>, Ivan Čurković<sup>1</sup>, Andrea Rajić<sup>1</sup>, Vlaho Žuvelek<sup>1</sup>

**Correspondence**  
Asist. prof. Ivan Lukačević, PhD, CF  
University of Zagreb  
Faculty of Civil Engineering  
Any Kadićova 26  
10000 Zagreb, Croatia  
Email: i.lukacевич@grad.unizg.hr

**Abstract**  
Composite structural systems have many benefits, such as a high degree of prefabrication, reusability and long span capability. The main advantage of such systems is manifested through the optimal utilisation of structural steel and concrete. Additionally, allowing for demountability and reusability, the system can also result in a much smaller carbon footprint at the end of life. These advantages are particularly emphasised with the implementation of cold-formed steel sections. This paper presents an analysis of the behaviour of composite structural systems combining cold-formed steel profiles and concrete slab made with integrated shear. The influence of the corrugated web thickness, type of connection between steel beam elements, the degree of shear connection and steel beam height on the overall behaviour of the composite system is analysed. The performed FE analysis showed that the influence of connections between steel beam elements and the degree of shear connection had the most significant impact on system behaviour. In contrast, the steel beam height, the corrugated web thickness and spot weld density had less influence on the analysed composite system behaviour. The obtained results provide the basis for implementing laboratory research on the proposed system.

**Keywords**  
Composite beam, Built-up cold-formed steel beam, Spot welding, Parametric FE analysis

**1 Introduction**  
The implementation of cold-formed steel sections, which have high ductility and tensile strength, in combination with concrete with high stiffness and compressive strength, is in line with the mentioned objectives.

Cold-formed steel has seen extensive research and application in composite slabs [1]. However, it has not been extensively used in composite beam solutions where the downward beam is made of cold-formed steel sections and the upper beam is made of concrete flange, although such an idea has been around for a couple of decades [2]. Some advantages of composite beams using cold-formed built-up steel sections and concrete slabs are flexibility in architectural and beam cross-section design, the possibility of shallow slab depths, easy adaptation to irregular geometry, enabling reduction of self-weight, etc. Further optimisation of composite systems can also be achieved by reducing self-weight with the application of lightweight concrete. However, the behaviour of such structural solutions has not been up until a recent couple of years, investigated to a greater extent [3].

A review of recent applications of cold-formed steel with different types of shear connections can be found in the paper by Lukačević et al. [4]. Some of these recent applications will be presented in short form in the following paragraphs.

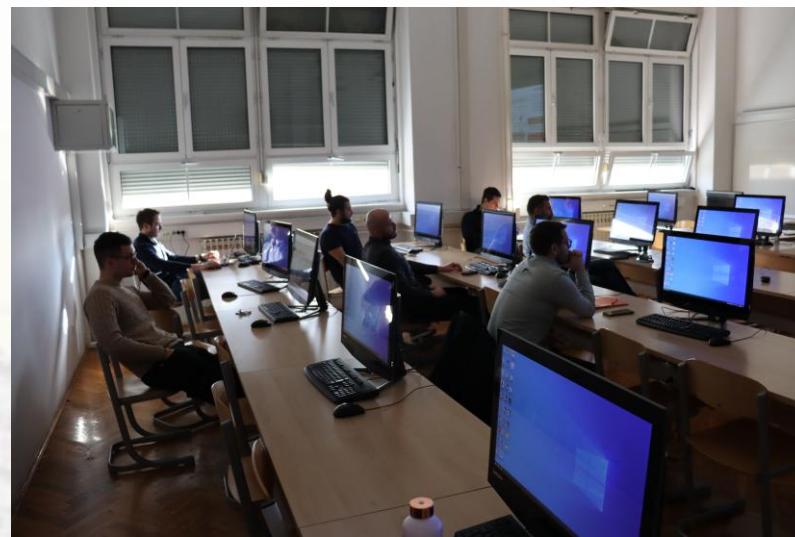
Hanauer [2] was among the first to examine the behaviour of

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<https://doi.org/10.1002/cepa.1826>

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## 3. Realised activities 2<sup>nd</sup> year

- D13. 2nd Workshop organised (O1 to O2)



## Project title: Innovative lightweight cold-formed steel-concrete composite floor system

Acronym: LWT-FLOOR Project ID: UIP-2020-02-2964

5<sup>th</sup> LWT-FLOOR Project Workshop, Zagreb, 18<sup>th</sup>-19<sup>th</sup> December 2025

# 4. Realised activities 3<sup>rd</sup> year

## 3<sup>rd</sup> Project Period

Results to be achieved	RG member
D1. Presentation of project on the web site (O1 to O6) – continuous job...	IL, AR
D2. 4 <sup>th</sup> and 5 <sup>th</sup> Research group coordination meeting (O1 to O6) – 21 <sup>st</sup> of July, 7 <sup>th</sup> of December	All
D3. Training for one group member - DAQ system (O2, O3) – finished	MB
D4. Technical report with results for full-scale steel specimens - 3 tests, see Application form (O3)– finished	IL, AR, MB, MP, FLB
D5. Technical report with results for full-scale composite floor system specimens - 3 tests, see Application form (O3) – finished	IL, AR, MB, IĆ, VŽ
D6. Technical report with interpretation of results for full-scale steel and composite floor system specimens (O3)– finished	IL, AR, MB, IĆ, VŽ
D7. Report with validation of FEM models for analysed types of shear connection (O2)– finished	IL, AR, MP, IĆ, VŽ, FLB
D8. Presentation of one or two papers (ICAEM 2023) and one or two papers (EUROSTEEL 2023) (O2, O3)–EUROSTEEL 2023, MBMST2023, IALCCE 2023 and MASE 2023	IL, AR, MB, IĆ, VŽ
D9. Journal Paper SCOPUS WoS Q1, Q2 (O2, O3)– 2 papers published	IL, AR, MB, IĆ, VŽ
D10. 3rd Workshop organised (O1 to O3) – 21.12.2023.	All

# 4. Realised activities 3<sup>rd</sup> year

## • D1. Presentation of project on the web site (O1 to O6)



LWT-FLOOR  
Hrzz project



### Eighth International Symposium on Life-Cycle Civil Engineering (IALCCE 2023)

The new research paper "A comparative life-cycle assessment of structural composite steel-concrete floor systems – A case study" coauthored by Ivan Lukačević, Andrej Rajić, Viorel Ungureanu and Raluca Buzatu is presented by Professor Viorel Ungureanu at the Eighth International Symposium on Life-Cycle...

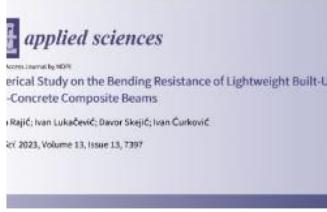
Saznaj više 06.10.2023



### 10th European conference on steel and composite structures (EUROSTEEL 2023)

Two new research papers have been presented at the 10th European Conference on Steel and Composite Structures (EUROSTEEL 2023) jointly organized by TU Delft, ETH Zurich and Bouwen met Staal, and supported by ECCS held in Amsterdam, from 12 to 14 September 2023. The paper "Performance evaluation of...

Saznaj više 06.10.2023



### New journal paper related to LWT-FLOOR project has been published!

Rajić, A.; Lukačević, I.; Skejčić, D.; Ćurković, I. Numerical Study on the Bending Resistance of Lightweight Built-Up Steel-Concrete Composite Beams. *Appl. Sci.* 2023, 13, 7397. <https://doi.org/10.3390/app13137397>

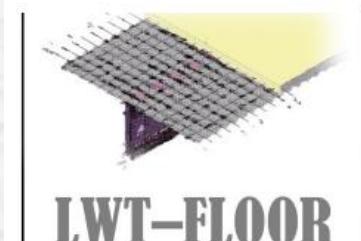
Saznaj više 17.07.2023



### Testing of LWT-FLOOR steel girders

The LWT-FLOOR steel girders were tested.

Saznaj više 17.07.2023



LWT-FLOOR

### Merry Christmas and a happy and prosperous new year!

We wish you a Merry Christmas and a happy and prosperous 2023 year! LWT-FLOOR Project Research Group Members

Saznaj više 23.12.2022



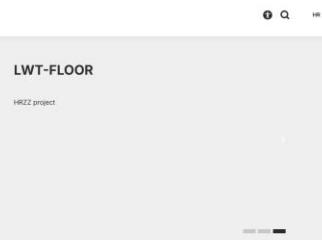
### The second workshop of LWT-FLOOR project

On December 15th, the second LWT-FLOOR project workshop was held. We thank all the presenters and participants of the workshop. The workshop presentations will be published on the project web page soon.

Saznaj više 23.12.2022

# 4. Realised activities 3<sup>rd</sup> year

## • D1. Presentation of project on the web site (O1 to O6)



### 3rd Workshop LWT-FLOOR Project

3rd LWT-FLOOR Project WORKSHOP will be organised at the University of Zagreb, Faculty of Civil Engineering, Zagreb, Croatia on 21th of December 2023, Council chamber, ground floor left, Kranjčeviceva 2. A workshop flyer with the preliminary programme is available [HERE](#).

Saznaj više 12.12.2023



### New journal paper related to LWT-FLOOR project has been published!

Rajić, A.; Lukačević, I.; Šuklje, D.; Ungureanu, V. Cold-formed Steel-Concrete Composite Beams with Back-to-Back Channel Sections in Bending. Civil engineering journal (Tehran), 9 (2023), 10; 2345-2369. doi: 10.28991/CEJ-2023-09-10-01

Saznaj više 20.11.2023



### Testing of LWT-FLOOR composite girders

The LWT-FLOOR composite girders were tested.

Saznaj više 06.10.2023



### Testing of LWT-FLOOR composite girders

The LWT-FLOOR composite girders were tested.

Saznaj više 06.10.2023



### 14th International Conference "Modern Building Materials, Structures and Techniques" (MBMST 2023)

The new research paper " Laboratory tests of lightweight composite floor system LWT-FLOOR " coauthored by Ivan Lukačević, Marko Bartolac, Ivan Čuković, Andrija Rajić and Vlado Žuvlek is presented by Professor Marko Bartolac at the 14th International Conference "Modern Building Materials, Structures...

Saznaj više 06.10.2023



### 20th International Symposium of MASE - Resilient Structures

Ivan Lukačević and Ivan Čuković presented the paper " Bending resistance of composite steel-concrete floor system made of built-up cold-formed steel elements " at the 920th International Symposium of MASE - Resilient Structures, Skopje, North Macedonia, which has been organised fro 28 to 29 September 2023 in...

Saznaj više 06.10.2023

# 4. Realised activities 3<sup>rd</sup> year

- D2. 4th and 5th Research group coordination meeting (O1 to O6)

Project title: Innovative lightweight cold-formed steel-concrete composite floor system

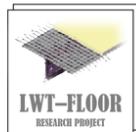
Acronym: LWT-FLOOR Project ID: UIP-2020-02-2964

4<sup>th</sup> research group meeting – 21.7.2023.

## LWT-FLOOR Project

### Innovative lightweight cold-formed steel-concrete composite floor system

Ivan Lukačević



University of Zagreb/Faculty of Civil Engineering  
<http://www.grad.unizg.hr/lwtfloor>

Project title: Innovative lightweight cold-formed steel-concrete composite floor system

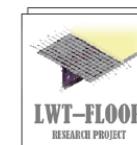
Acronym: LWT-FLOOR Project ID: UIP-2020-02-2964

5<sup>th</sup> research group meeting – 7.12.2023.

## LWT-FLOOR Project

### Innovative lightweight cold-formed steel-concrete composite floor system

Ivan Lukačević



University of Zagreb/Faculty of Civil Engineering  
<http://www.grad.unizg.hr/lwtfloor>



University of Zagreb  
Faculty of Civil Engineering  
LWT-FLOOR Project  
<http://www.grad.unizg.hr/lwtfloor>

Project title: Innovative lightweight cold-formed steel-concrete composite floor system

Acronym: LWT-FLOOR Project ID: UIP-2020-02-2964

5<sup>th</sup> LWT-FLOOR Project Workshop, Zagreb, 18<sup>th</sup>-19<sup>th</sup> December 2025

# 4. Realised activities 3<sup>rd</sup> year



- D3. Training for one group member - DAQ system (O2, O3)



## CERTIFIKAT

što potvrđuje da jest

Marko Bartolac

pohađao obuku:

za rad u programskim paketima tvrtke HBK za  
priključivanje i obradu podataka mjeranja

TRCpro d.o.o.  
3-5.1.2024

Predavač:  
Hotimir Ličen

*Hotimir Lichen*  
TRCpro d.o.o.  
Vrečkova 2, 4000 Kranj

**HBK** HOTTINGER  
BRUEL & KJÆR

**PARTNER**

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University of Zagreb  
Faculty of Civil Engineering  
LWT-FLOOR Project  
<http://www.grad.unizg.hr/lwtfloor>

Project title: **Innovative lightweight cold-formed steel-concrete composite floor system**  
Acronym: **LWT-FLOOR** Project ID: **UIP-2020-02-2964**  
5<sup>th</sup> LWT-FLOOR Project Workshop, Zagreb, 18<sup>th</sup>-19<sup>th</sup> December 2025

# 4. Realised activities 3<sup>rd</sup> year

- D4. Technical report with results for full-scale steel specimens - 3 tests, see Application form (O3)

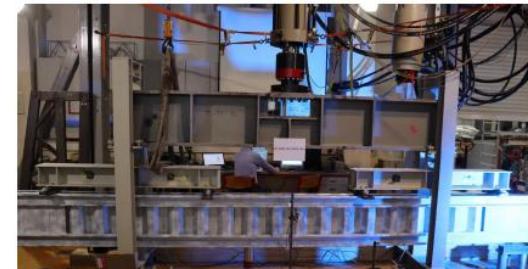


TEHNIČKO IZVJEŠĆE S REZULTATIMA ZA  
ČELIČNE UZORKE U PRIRODNOJ VELIČINI

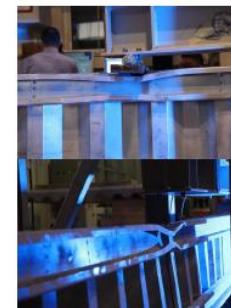
Zagreb, 2023.

Inovativna lagana modulativna konstrukcija – pregrumljeni sustav  
hladno oblikovani čelični beton – LWT-FLOOR. Projekat je pod  
finansiranjem Hrvatske znanosti i tehnologije, izrađen u suradnji  
Sveučilište u Zagrebu, Građevinski fakultet, Hrvatska  
<http://www.grad.unizg.hr/lwtfloor>  
Dokument: Tehničko izvješće – ispitivanje čeličnih nosača

2.3 Čelični nosač SG2: 500\_C20\_CW10\_SP10



Slika 7. Čelični nosač SG2: 500\_C20\_CW10\_SP10 tijekom ispitivanja



Slika 8. Čelični nosač SG2: 500\_C20\_CW10\_SP10 – način otkazivanja

6

# 4. Realised activities 3<sup>rd</sup> year

- D5. Technical report with results for full-scale composite floor system specimens - 3 tests, see Application form (O3)



## TEHNIČKO IZVJEŠĆE S REZULTATIMA ZA SPREGNUTE UZORKE U PRIRODNOJ VELIČINI

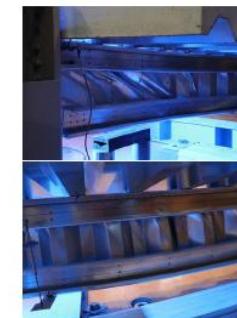
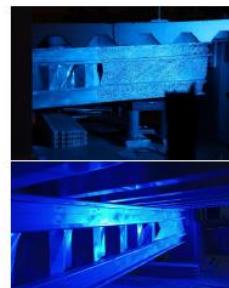
Zagreb, 2023.

Inovativna lagana međukatna konstrukcija – spregnuti sustav  
hladno oblikovani želiči i beton - LWT-FLOOR. UIP-2020-02-2964  
Voditelj: Ivan Lukečević  
Sveučilište u Zagrebu, Građevinski fakultet, Hrvatska  
<https://www.grad.unizg.hr/lwtfloor>  
Dokument: Tehničko izvješće – ispitivanje – spregnuti nosač

### 2.2 Spregnuti nosač CG1: 400\_C25\_CW10\_SP10



Slika 5. Spregnuti nosač CG1: 400\_C25\_CW10\_SP10 tijekom ispitivanja



Slika 6. Spregnuti nosač CG1: 400\_C25\_CW10\_SP10 – način otkazivanja

5

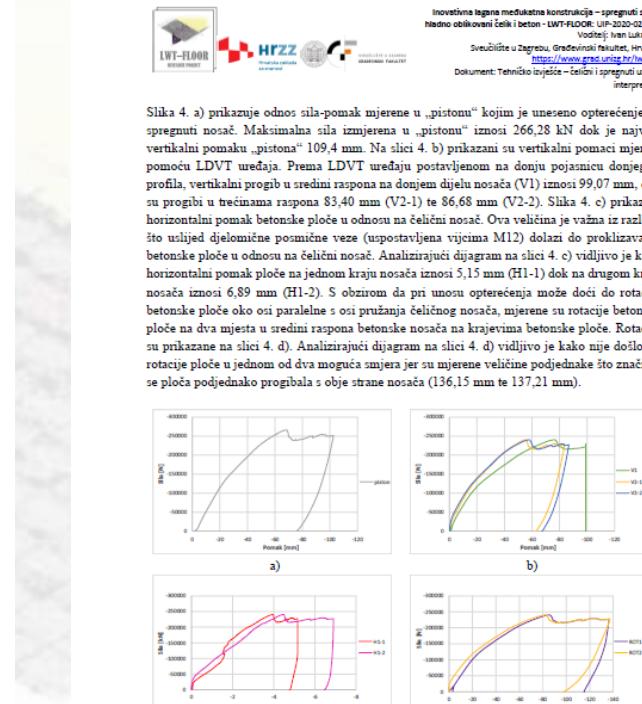
# 4. Realised activities 3<sup>rd</sup> year

- D6. Technical report with interpretation of results for full-scale steel and composite floor system specimens



## TEHNIČKO IZVJEŠĆE S INTERPRETACIJOM REZULTATA ZA ČELIČNE I SPREGNUTE UZORKE U PRIRODNOJ VELIČINI

Zagreb, 2023.



Slika 4. a) prikazuje odnos sila-pomak mjerene u „pistolu“ kojim je uneseno opterećenje na spregnuti nosač. Maksimalna sila izmjerena u „pistolu“ iznosi 266,28 kN dok je najveći vertikalni pomak „pistolu“ 109,4 mm. Na slici 4. b) prikazani su vertikalni pomaci mjereni pomoću LDVT uređaja. Prema LDVT uređaju postavljenom na donju pojascišu donjeg C profila, vertikalni progib u sredini raspona na donjem dijelu nosača (V1) iznosi 99,07 mm, dok su progib u trećinama raspona 83,40 mm (V2-1) te 86,68 mm (V2-2). Slika 4. c) prikazuje horizontalni pomak betonske ploče u odnosu na čelični nosač. Ova veličina je važna iz razloga što uslijed djelomične poznimne veze (uspovljivena vijcima M12) dolazi do proklizavanja betonske ploče u odnosu na čelični nosač. Analizirajući dijagram na slici 4. c) vidljivo je kako horizontalni pomak ploče na jednom kraju nosača iznosi 5,15 mm (H1-1) dok na drugom kraju nosača iznosi 6,89 mm (H1-2). S obzirom da pri unosu opterećenja može doći do rotacije betonske ploče oko osi paralelne s osi pružanja čeličnog nosača, mjerene su rotacije betonske ploče na dva mjeta u sredini raspona betonske nosača na krajevima betonske ploče. Rotacije su prikazane na slici 4. d). Analizirajući dijagram na slici 4. d) vidljivo je kako nije došlo do rotacije ploče u jednom od dva moguća smjera jer su mjerene veličine podjednake što znači da se ploča podjednako progibala s obje strane nosača (136,15 mm te 137,21 mm).

6

# 4. Realised activities 3<sup>rd</sup> year

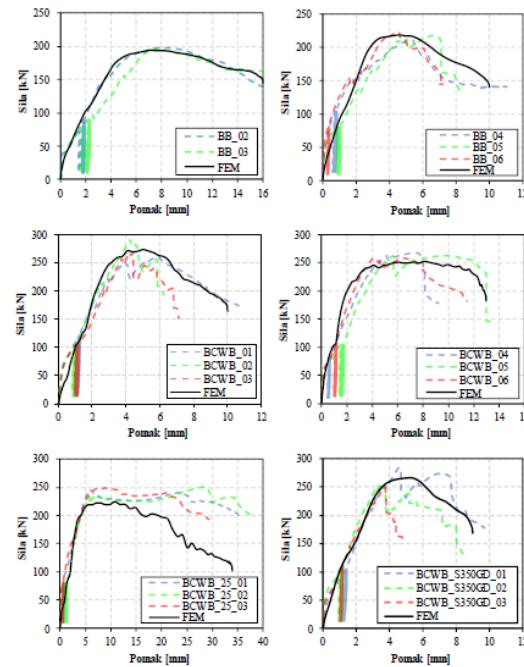
- D7. Report with validation of FEM models for analysed types of shear connection (O2)



## IZVJEŠTAJ S VALIDACIJOM MKE MODELA ZA ANALIZIRANE TIPOVE POSMIČNE VEZE

Zagreb, 2024.

numeričkih rezultata sa eksperimentalnim prikazana je kroz Tablicu 7, usporedbom  
maksimalne posmične sile  $P_u$  te pomaka  $\delta_{u,te}$  ostvarenog pri 90% maksimalne posmične sile.



Slika 3. Usporedba numeričkih i eksperimentalnih rezultata iz serije BB i BCWB

7

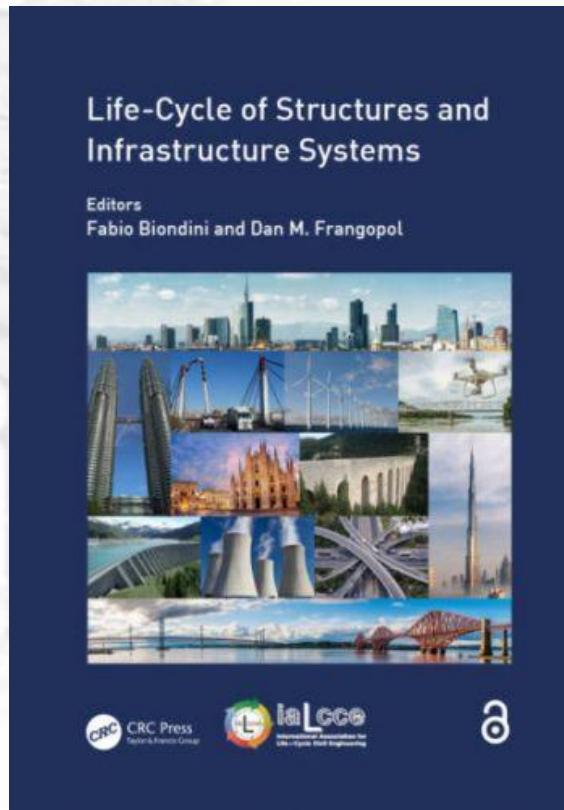
# 4. Realised activities 3<sup>rd</sup> year

- D8. Presentation of one or two papers (ICAEM 2023) and one or two papers (EUROSTEEL 2023) (O2, O3)
- **10th European conference on steel and composite structures (EUROSTEEL 2023)**



# 4. Realised activities 3<sup>rd</sup> year

- D8. Presentation of one or two papers (ICAEM 2023) and one or two papers (EUROSTEEL 2023) (O2, O3)
- **Eighth International Symposium on Life-Cycle Civil Engineering (IALCCE 2023)**



## 4. Realised activities 3<sup>rd</sup> year

- D8. Presentation of one or two papers (ICAEM 2023) and one or two papers (EUROSTEEL 2023) (O2, O3)
- **20th International Symposium of MASE - Resilient Structures**



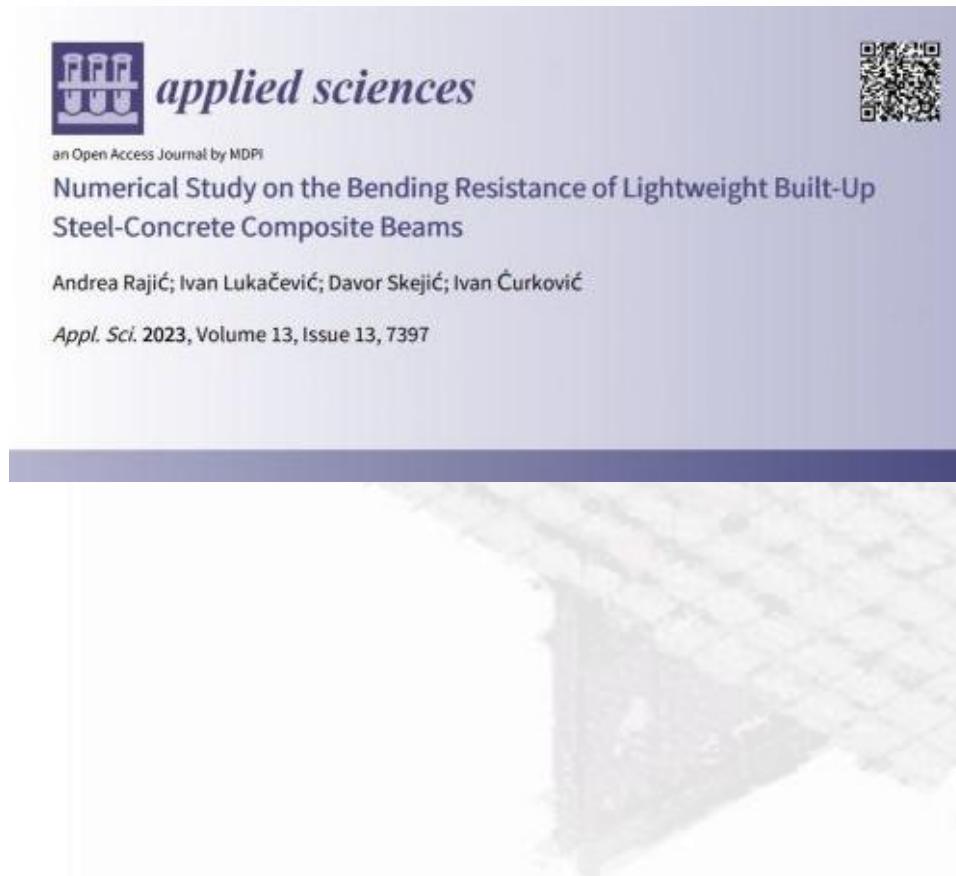
# 4. Realised activities 3<sup>rd</sup> year

- D8. Presentation of one or two papers (ICAEM 2023) and one or two papers (EUROSTEEL 2023) (O2, O3)
- **14th International Conference "Modern Building Materials, Structures and Techniques" (MBMST 2023)**



# 4. Realised activities 3<sup>rd</sup> year

- D9. Journal Paper SCOPUS WoS Q1, Q2 (O2, O3)



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**Civil Engineering Journal**

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Cold-formed Steel-Concrete Composite Beams with Back-to-Back Channel Sections in Bending

Andrea Rajić <sup>1</sup>\*, Ivan Lukačević <sup>1</sup>\*, Davor Skejić <sup>1</sup>\*, Viorel Ungureanu <sup>2,3</sup>\*\*

<sup>1</sup>Faculty of Civil Engineering, University of Zagreb, 10000 Zagreb, Kralja Tomislava 26, Croatia

<sup>2</sup>Department of Steel Structures and Structural Mechanics, Politehnica University of Timisoara, 300224 Timisoara, Ioan Cirea 1, Romania

<sup>3</sup>Laboratory of Steel Structures, Romanian Academy, Timisoara Branch, 300223 Timisoara, Mihai Viteazu 24, Romania

Received 23 May 2023; Revised 07 September 2023; Accepted 20 September 2023; Published 01 October 2023



University of Zagreb  
Faculty of Civil Engineering  
LWT-FLOOR Project  
<http://www.grad.unizg.hr/lwtfloor>

Project title: Innovative lightweight cold-formed steel-concrete composite floor system  
Acronym: LWT-FLOOR Project ID: UIP-2020-02-2964  
5<sup>th</sup> LWT-FLOOR Project Workshop, Zagreb, 18<sup>th</sup>-19<sup>th</sup> December 2025

# 4. Realised activities 3<sup>rd</sup> year

## • D10. 3rd Workshop organised (O1 to O3)



**3. Radionica LWT-FLOOR**  
3<sup>rd</sup> Workshop LWT-FLOOR

Inovativna lagana međulagana konstrukcija - spregnuti listovi hladno olikovanih čelika i beton // Innovative lightweight cold-formed steel-concrete composite floor system

Sveučilište u Zagrebu // University of Zagreb  
Gradjevinski fakultet // Faculty of Civil Engineering  
Krajičevićeva 2 // Krajičevićeva 2  
Zagreb, 25. prosinca 2023. // Zagreb, 23<sup>rd</sup> December 2023

Financiraju // Funding:

HRZZ - Hrvatska znanstvena i umjetnička zadruga  
Tehničko vještuhodiste u Zagrebu - Zagreb University of Applied Sciences

IVICOM CONSULTING

Financiraju // Funding:

HRZZ - Hrvatska znanstvena i umjetnička zadruga  
HRZZ - Croatian Science Foundation

Organizator // Organizer

IABSE

Support // Support

<https://www.grad.unizg.hr/lwtfloor>

Projekt LWT-FLOOR posvjetio se naprednoj sponzoriji u novoj, brzo i preduvjetno tehnologiji razvijajući znanstvena i inovativna rješenja sproštrujući hladno olikovanje čelika i betona. Ovaj novi i inovativni koncept je kombinacija sastavljenih hladno olikovanih čelika elemenata i betonske ploče. Ovaj ekonomičan i učinkovit koncept omogućuje učinkovito i učinkovito predstavljanje u međunarodnim standardima. Inovativni LWT-FLOOR ojači projekt i uspostavlja novu inovativnu pragu koja će potičući znanje i isprenu za izradu novih rješenja novih i inovativnih konstrukcija. Ovaj novi i inovativni znanstveni interaktivni u potrazi za konkurenčnost i međunarodnim finansiranjem, rako bi se isticalo i u međunarodnoj konkurenčnosti. U sklopu projekta se planira eksperimentalno, numerički i praktično provjeriti novi i inovativni koncept. Uz pomoć eksperimentalnih, numeričkih i praktičnih rezultata, se razvijeće novi i inovativni znanstveni priručnik za projektiranje ovog novog sustava u okviru europskih norma.

Projekt LWT-FLOOR integrira inovativne stane-of-the-art znanstvene i praktične rješenje u novoj, brzo i preduvjetno tehnologiji razvijajući znanstvena i inovativna rješenja sproštrujući hladno olikovanje čelika i betona. Ovaj novi i inovativni koncept je kombinacija sastavljenih hladno olikovanih čelika elemenata i betonske ploče. Ovaj ekonomičan i učinkovit koncept omogućuje učinkovito i učinkovito predstavljanje u međunarodnim standardima. Inovativni LWT-FLOOR ojači projekt i uspostavlja novu inovativnu pragu koja će potičući znanje i isprenu za izradu novih rješenja novih i inovativnih konstrukcija. Ovaj novi i inovativni znanstveni interaktivni u potrazi za konkurenčnost i međunarodnim finansiranjem, rako bi se isticalo i u međunarodnoj konkurenčnosti. U sklopu projekta se planira eksperimentalno, numerički i praktično provjeriti novi i inovativni koncept. Uz pomoć eksperimentalnih, numeričkih i praktičnih rezultata, se razvijeće novi i inovativni znanstveni priručnik za projektiranje ovog novog sustava u okviru europskih norma.

The LWT-FLOOR project integrates state-of-the-art knowledge in new, fast and productive splicing technology and innovative cold-formed steel-concrete composite floor systems. The new and innovative concept is a combination of built-up cold-formed steel members and cast in place concrete slab. This new and innovative concept offers a cost-effective and efficient way to produce high degree of prefabrication, reliability and long span structures. The LWT-FLOOR project will establish a new research group that will possess knowledge and equipment for research on new composite floor systems. The LWT-FLOOR project will contribute more for competitive national and international funding. In the framework of the project, the experimental, numerical and probabilistic research is planned. Within research, a parametric study will be performed to establish the new and innovative types of shear connections with possibility of demountability and the potential of re-use or recycling at the end of design life through the application of lifecycle analysis. Calibrated and validated numerical models based on experimental tests of the system and its components will be used for the probabilistic analysis and probabilistic methods, evaluation of the system reliability and life cycle. This project will bring out new skills in the research group and will establish a new research group. Two dissertations will be defended and scientific papers in international journals will be published. The LWT-FLOOR project, providing strong connections between the scientific community and industry, will increase the visibility as well as the competitiveness of the University of Zagreb in the field of civil engineering. The cooperation between the two sectors, Probabilistic analysis and life cycle analysis will be established. The LWT-FLOOR project will be the first step for establishing the first analytical proposal for design recommendations of this new system within the European standards.

Recycling at the end of design life through the application of lifecycle analysis. Calibrated and validated numerical models based on experimental tests of the system and its components will be used for the probabilistic analysis and probabilistic methods, evaluation of the system reliability and life cycle. This project will bring out new skills in the research group and will establish a new research group. Two dissertations will be defended and scientific papers in international journals will be published. The LWT-FLOOR project, providing strong connections between the scientific community and industry, will increase the visibility as well as the competitiveness of the University of Zagreb in the field of civil engineering. The cooperation between the two sectors, Probabilistic analysis and life cycle analysis will be established. The LWT-FLOOR project will be the first step for establishing the first analytical proposal for design recommendations of this new system within the European standards.

PROGRAM // PROGRAMME

Vijećnica, prizemlje lijevo, Krajičevićeva 2/Council chamber, ground floor left, Krajičevićeva 2

10h40 - 10h45 REGISTRATION  
10h45 - 10h55 Ivan Lukšević  
Otvorene radionice - prezentacija LWT-FLOOR projekta i pregled realiziranih aktivnosti u 3. godini projekta  
Opening session - presentation of the LWT-FLOOR project and overview of the realised activities 3rd project year

10h40 - 11h00 Ivan Čurković, Ivan Lukšević, Andreja Rađić, Vlatko Žuvela  
Prezentacija rezultata razvoja novih konstrukcija  
Design and fabrication of steel and composite girder specimens

11h00 - 11h20 Marko Bartulac, Ivan Lukšević, Ivan Čurković, Andreja Rađić, Vlatko Žuvela  
Prezentacija razvoja novih konstrukcija  
Preparation of laboratory tests of large-scale specimens

11h20 - 11h40 Andreja Rađić, Vlatko Žuvela, Ivo Lukačević, Ivan Čurković, Marko Bartulac  
Prezentacija razvoja novih konstrukcija  
3D scanning and preparation of the steel and composite girders for measurement with the GOM ARAMIS system

11h40 - 12h00 Andreja Rađić, Ivan Lukšević, Ivan Čurković, Marko Bartulac, Vlatko Žuvela  
Prvična i analitička laboratorijska ispitivanja čelika i spregnutih nosača  
Implementation and analysis of the steel and composite girders laboratory tests

12h00 - 12h20 Marko Bartulac, Ivan Lukšević, Ivan Čurković, Andreja Rađić, Vlatko Žuvela  
Laboratorijska ispitivanja spregnutog međulagovanog sustava LWT-FLOOR  
Experimental investigation of the LWT-FLOOR composite floor system

12h20 - 13h40 Andreja Rađić, Ivan Lukšević, Ivan Čurković, Vlatko Žuvela  
Prezentacija postupaka raziskovanja zavoda kod hladno olikovanjem čelika  
Performance evaluation of cold-formed steel composite connections

13h40 - 14h00 Andreja Rađić, Ivan Lukšević, Ivan Čurković, Vlatko Žuvela  
Analiziranje mogućnosti korištenja spregnutih nosača i izveštaj o hladno olikovanjem čelika i betonom metodom konstrukcijskog elementa temeljene na podsticima ispitivanja  
Experimental investigation of composite floor system based on experimental data

14h00 - 14h20 Andreja Rađić, Ivan Lukšević, Ivan Čurković, Vlatko Žuvela  
Usporedba razine iznosa spregnutih nosača čeličnog betona - studija službe  
A comparative life-cycle assessment of structural composite steel-concrete floor systems - A case study

14h20 - 14h40 ZAVRŠNA RADIONICA // CLOSING OF WORKSHOP

<https://www.grad.unizg.hr/lwtfloor>



Project title: **Innovative lightweight cold-formed steel-concrete composite floor system**

Acronym: **LWT-FLOOR** Project ID: **UIP-2020-02-2964**

5<sup>th</sup> LWT-FLOOR Project Workshop, Zagreb, 18<sup>th</sup>-19<sup>th</sup> December 2025



University of Zagreb  
Faculty of Civil Engineering  
LWT-FLOOR Project  
<http://www.grad.unizg.hr/lwtfloor>

# 5. Realised activities 4<sup>th</sup> year

## 4<sup>th</sup> Project Period

Results to be achieved	RG member
D1. Presentation of project on the web site (O1 to O6) – continuous job...	IL, AR
D2. 6 <sup>th</sup> and 7 <sup>th</sup> Research group coordination meeting (O1 to O6) – 10th of July, 6th of December	All
D3. Report with validation of FEM models for different LWT-FLOOR system typologies (O4) - we are working on it	IL, AR, IĆ, VŽ, MP, FLB
D4. Report with results of numerical and probabilistic studies of specimens with larger spans (O4) - we are working on it	IL, AR, IĆ, IČ, MP, FLB, VŽ
D5. Recommendations for the development of constructive rules and design guidelines through life cycle analyses (O4) – we are working on it	IL, AR, IĆ, IČ, MP, FLB, VŽ
D6. Presentation of one or two papers (IABSE 2024) and one or two papers (ICAS 2024) (O4)– CESARE 2024 2 papers, ICSAS 2024 1 paper, IABSE 2024 2 papers	IL, ŠS, IL, IĆ, VŽ
D7. Journal Paper SCOPUS WoS Q1, Q2 (O3, O4)– 1 paper published	IL, AR, MB, MP, IĆ, IČ, ŠS, VŽ, FLB
D8. 4th Workshop organised (O1 to O4, O6)– December 19th 2024	IL, AR, MB, IĆ, VŽ
D9. Projects for national funding prepared (O6)– Znanstveno-tehnoloska-suradnja-između- Republike-Hrvatske-i-Republike-Srbije, NPOO-DOK-2023-10- Emanuel Krupa-Jurić	All

# 5. Realised activities 4<sup>th</sup> year

- D1. Presentation of project on the web site (O1 to O6)



LWT-FLOOR  
HRZZ project



## 1st Training School for COST Action CA21103 – Implementation of Circular Economy in the Built Environment – CircularB

Two members of our LWT-FLOOR research group, Vlaho Žuvelek and Andrea Rajić, participated in the CESARE'24 Conference and the 1st Training School for COST Action CA21103 – Implementation of Circular Economy in the Built Environment – CircularB – which took place in Timisoara, Romania, from the 29th to the...

Saznaj više 12.07.2024



## 10th International Conference on Steel and Aluminium Structures (ICASAS24)

The new research paper "Analysis of Demountable Shear Connections in Cold-formed Steel-Concrete Composite Beams: A Finite Element Approach Validated With Experimental Data" coauthored by Vlaho Žuvelek, Ivan Čuković, Ivan Lukačević and Andrea Rajić is presented by Research assistant Vlaho Žuvelek at...

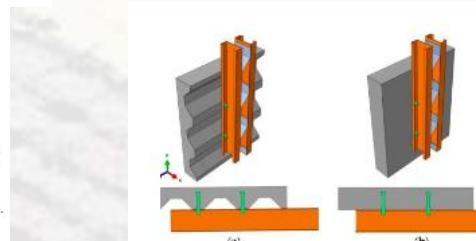
Saznaj više 12.07.2024



## 4th International Conference "Coordinating Engineering for Sustainability and Resilience" (CESARE 2024)

On the 4th International Conference "Coordinating Engineering for Sustainability and Resilience" CESARE 2024 which was held in Timisoara, Romania on May 29-31, 2024, two research papers of LWT-FLOOR group were presented. 1. Numerical investigation of double-skin cold-formed steel shear wall filled with...

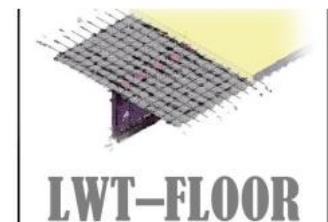
Saznaj više 12.07.2024



## New journal paper related to LWT-FLOOR project has been published!

Žuvelek, V.; Čuković, I.; Skejdić, D.; Lukačević, I. Parametric Finite Element Analyses of Demountable Shear Connection in Cold-Formed Steel-Concrete Composite Beams. *Buildings* 2024, 14, 324. <https://doi.org/10.3390/buildings14020324>

Saznaj više 07.05.2024



## Merry Christmas and a happy and prosperous new year!

We wish you a Merry Christmas and a happy and prosperous 2024 year! LWT-FLOOR Project Research Group Members

Saznaj više 01.01.2024



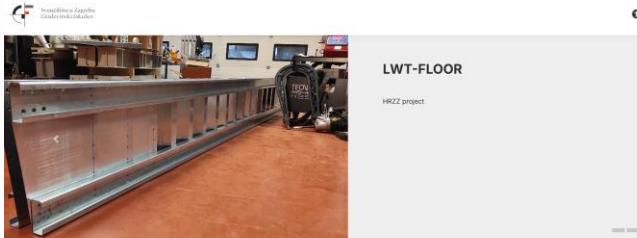
## The third workshop of LWT-FLOOR project

On December 21st, the third LWT-FLOOR project workshop was held. We thank all the presenters and participants of the workshop. The workshop presentations will be published on the project web page soon.

Saznaj više 01.01.2024

## 5. Realised activities 4<sup>th</sup> year

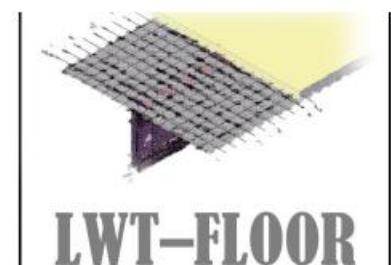
- D1. Presentation of project on the web site (O1 to O6)



## The 7th research group meeting

On 6th of December, the 7th online meeting of the research group was held, at which the achievements of the project so far were presented, as well as the plans for the continuation of the project implementation. The current members of the project were introduced to the newly employed doctoral student.

Saznaj više 08.12.2024



## New research group member!

New research group member! PhD student Emanuel Krupa-Jurić became officially a member of the LWT-FLOOR research group. Congratulations, Emanuel!

Saznai više 15.11.2024



4th LWT-FLOOR Project Workshop

The 4th LWT-FLOOR Project Workshop will be organised at the University of Zagreb, Faculty of Civil Engineering, Zagreb, Croatia, on 19th of December 2024, Small Council chamber, Kranjcevica 2. A workshop flyer with the preliminary programme is available [HERE](#).

Saznaj više 08.12.2022.



IABSE Congress 2024, San Jose, Costa Rica

LWT-FLOOR research group presented two papers at IABSE Congress 2024, San Jose, Costa Rica: 1. Advancements in Lightweight Cold-Formed Composite Steel-Concrete Floor Systems: Recent Findings from the LWT-FLOOR Project (Ivan Lukáčević, Ivan Čurković, Andreja Raičić, Mlađa Živulek) presented by associate

Szanai-vienna 08.11.2024

# 5. Realised activities 4<sup>th</sup> year

- D2. 6th and 7th Research group coordination meeting (O1 to O6)

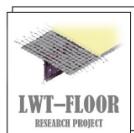
Project title: Innovative lightweight cold-formed steel-concrete composite floor system

Acronym: LWT-FLOOR Project ID: UIP-2020-02-2964

6<sup>th</sup> research group meeting – 10.07.2024.

## LWT-FLOOR Project Innovative lightweight cold-formed steel-concrete composite floor system

Ivan Lukačević



University of Zagreb/Faculty of Civil Engineering  
<http://www.grad.unizg.hr/lwtfloor>

Project title: Innovative lightweight cold-formed steel-concrete composite floor system  
Acronym: LWT-FLOOR Project ID: UIP-2020-02-2964

7<sup>th</sup> research group meeting – 06.12.2024.

## LWT-FLOOR Project Innovative lightweight cold-formed steel-concrete composite floor system

Ivan Lukačević



University of Zagreb/Faculty of Civil Engineering  
<http://www.grad.unizg.hr/lwtfloor>



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5<sup>th</sup> LWT-FLOOR Project Workshop, Zagreb, 18<sup>th</sup>-19<sup>th</sup> December 2025

# 5. Realised activities 4<sup>th</sup> year



- D3. Report with validation of FEM models for different LWT-FLOOR system typologies (O4)



TEHNIČKO IZVJEŠĆE S VALIDACIJOM MKE  
MODELJA ZA RAZLIČITE TIPOLOGIJE SUSTAVA  
LWT-FLOOR

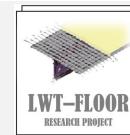
Zagreb, 2025.



University of Zagreb  
Faculty of Civil Engineering  
LWT-FLOOR Project  
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Project title: **Innovative lightweight cold-formed steel-concrete composite floor system**  
Acronym: **LWT-FLOOR** Project ID: **UIP-2020-02-2964**  
5<sup>th</sup> LWT-FLOOR Project Workshop, Zagreb, 18<sup>th</sup>-19<sup>th</sup> December 2025

# 5. Realised activities 4<sup>th</sup> year



- D4. Report with results of numerical and probabilistic studies of specimens with larger spans (O4)



TEHNIČKO IZVJEŠĆE S REZULTATIMA  
NUMERIČKIH I PROBABILISTIČKIH STUDIJA  
UZORAKA S VEĆIM RASPONIMA

Zagreb, 2025.



University of Zagreb  
Faculty of Civil Engineering  
LWT-FLOOR Project  
<http://www.grad.unizg.hr/lwtfloor>

Project title: **Innovative lightweight cold-formed steel-concrete composite floor system**  
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5<sup>th</sup> LWT-FLOOR Project Workshop, Zagreb, 18<sup>th</sup>-19<sup>th</sup> December 2025

# 5. Realised activities 4<sup>th</sup> year



- D5. Recommendations for the development of constructive rules and design guidelines through life cycle analyses (O4)



PREPORUKE ZA RAZVOJ KONSTRUKTIVNIH  
PRAVILA I SMJERNICA ZA PROJEKTIRANJE  
KROZ ANALIZE ŽIVOTNOG CIKLUSA

Zagreb, 2025.



University of Zagreb  
Faculty of Civil Engineering  
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5<sup>th</sup> LWT-FLOOR Project Workshop, Zagreb, 18<sup>th</sup>-19<sup>th</sup> December 2025

# 5. Realised activities 4<sup>th</sup> year

- D6. Presentation of one or two papers (IABSE 2024) and one or two papers (ICSAS) 2024) (O4)
- **4th International Conference "Coordinating Engineering for Sustainability and Resilience" (CESARE 2024)**



# 5. Realised activities 4<sup>th</sup> year

- D6. Presentation of one or two papers (IABSE 2024) and one or two papers (ICSAS) 2024) (O4)
- **10th International Conference on Steel and Aluminium Structures (ICSAS24), Rio de Janeiro, Brasil**



# 5. Realised activities 4<sup>th</sup> year

- D6. Presentation of one or two papers (IABSE 2024) and one or two papers (ICSAS) 2024) (O4)
- **1st Training School for COST Action CA21103 – Implementation of Circular Economy in the Built Environment – CircularB**



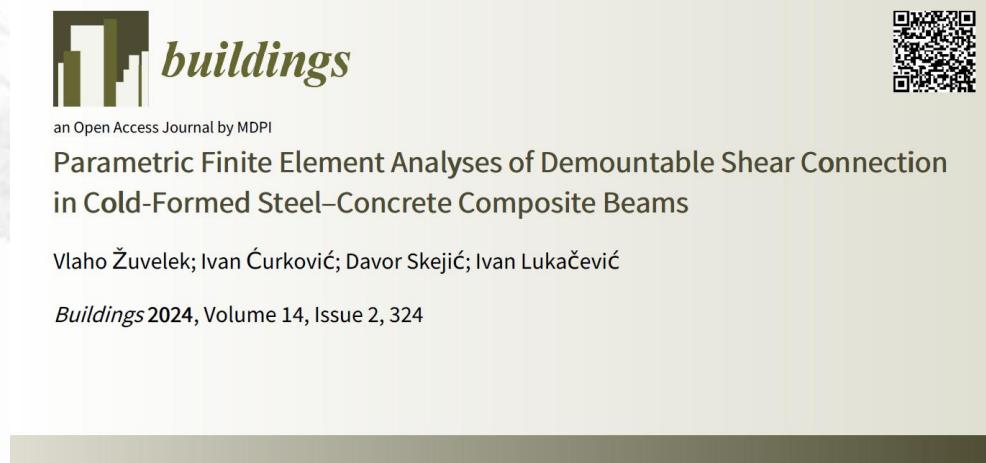
# 5. Realised activities 4<sup>th</sup> year

- D6. Presentation of one or two papers (IABSE 2024) and one or two papers (ICSAS) 2024) (O4)
- **IABSE Congress 2024, San Jose, Costa Rica**



# 5. Realised activities 4<sup>th</sup> year

- D7. Journal Paper SCOPUS WoS Q1, Q2 (O3, O4)



# 5. Realised activities 4<sup>th</sup> year



- D8. 4th Workshop organised (O1 to O4, O6)



University of Zagreb  
Faculty of Civil Engineering  
LWT-FLOOR Project  
<http://www.grad.unizg.hr/lwtfloor>

## Project title: Innovative lightweight cold-formed steel-concrete composite floor system

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5<sup>th</sup> LWT-FLOOR Project Workshop, Zagreb, 18<sup>th</sup>-19<sup>th</sup> December 2025

# 5. Realised activities 4<sup>th</sup> year

- D9. Projects for national funding prepared (O6)



## Razvoj karijera mladih istraživača - izobrazba novih doktora znanosti

(DOK-2023-10)

Obrazac A<sup>1</sup> - Prijedlog mentora

Rok za prijavu: 31.10.2023.

Potpisan i ovjeren obrazac u PDF formatu potrebno je podignuti u EPP sustav prije isteka roka za prijavu.

Molimo Vas da prije ispunjavanja obrasca pažljivo pročitate uvjete natječaja i Upute za prijavu na natječaj Projekt razvoja karijera mladih istraživača - izobrazba novih doktora znanosti.

Vaša prijava vrednovat će se prema objavljenim kriterijima i na temelju podataka koje ste naveli. Naknadne dopune i izmjene teksta neće biti moguće.

Tekst izvan propisanog ograničenja neće se uzimati u obzir prilikom vrednovanja. Molimo Vas da poštujete sljedeća ograničenja oblikovanja teksta: font Arial, veličina 10, desna i lijeva marga 2.0, donja marga 1.5, jednostruki prored.

### Naslovna stranica:

Organizacija-prijavitelj	Sveučilište u Zagrebu, Građevinski fakultet
Čelnik Organizacije-prijavitelja	Prof. dr. sc. Domagoj Damjanović
Ime i prezime kandidata za mentora	Ivan Lukačević
Znanstveno područje kandidata za mentora	Tehničke znanosti
Znanstveno polje kandidata za mentora	Građevinarstvo
Naziv doktorskog studija koji će asistent upisati i ustanova na kojoj se provodi	Poslijediplomski siveučilišni studij Doktorski studij, smjer Inženjerske konstrukcije, Sveučilište u Zagrebu, Građevinski fakultet
Naziv znanstvenog projekta <sup>2</sup> u koji je uključen mentor i u okviru kojeg će asistent provoditi istraživanje	Inovativna lagana međukatna konstrukcija – spregnuti sustav hladno oblikovani čelik i beton – LWT-FLOOR, UIP-2020-02-2964
Organizacija/e na kojoj se projekt provodi	Sveučilište u Zagrebu, Građevinski fakultet
Izvor financiranja projekta	Hrvatska zaklada za znanost
Iznos na koji je projekt ugovoren <sup>3</sup>	1.674.300,00
Status mentora na projektu (voditelj/suradnik)	Voditelj
Datum početka i završetka projekta	11.01.2021-10.01.2026.

# 5. Realised activities 4<sup>th</sup> year

## • D9. Projects for national funding prepared (O6)

### ZNANSTVENO-TEHNOLOŠKA SURADNJA SA SRBIJOM

#### 1. NAZIV PROJEKTA

NAZIV PROJEKTA NA HRVATSKOME JEZIKU	Razvoj demontažnih spregnutih međukatnih konstrukcija kao doprinos zaštiti životne sredine
NAZIV PROJEKTA NA ENGLESKOME JEZIKU	Development of demountable composite floor structures to contribute to environmental protection
ZNANSTVENO PODRUČJE – POLJE - GRANA	Tehničke znanosti-Gradjevinarstvo-Nosive konstrukcije
VRSTA ISTRAŽIVANJA	<input type="checkbox"/> TEMELJNO <input type="checkbox"/> PRIMJENJENO <input checked="" type="checkbox"/> RAZVOJNO
TRAJANJE PROJEKTA	01.05.2024. do 30.04.2026.

#### 1. a. – AKTIVAN PROJEKT (koji osigurava temeljno finansiranje) - navesti naziv i datum završetka projekta

Hrvatska zaklada za znanost a) voditelj b) suradnik uz suglasnost voditelja	Inovativnu lagano međukatna konstrukcija – spregnuti sustav hladno oblikovani čelični i beton, LWT-FLOOR, UIP-2020-02-2964, 10.01.2026.
Europski strukturni i investicijski fondovi, programi EU-a a) voditelj b) suradnik uz suglasnost voditelja	-
Sredstava muščne ustanove a) voditelj b) suradnik uz suglasnost voditelja	-

#### 2. HRVATSKI VODITELJI PROJEKTA

IME	Ivan
PREZIME	Lukačević
AKADEMSKI STUPANJ	Doktor znanosti
ZNANSTVENO ILI ZNANSTVENO-NASTAVNO RADNO MJESTO	Izvanredni profesor
USTANOVNA	Sveučilište u Zagrebu, Građevinski fakultet
ADRESA	Fra Andrije Kačića-Miošića 26 (privremena adresa Kranjčevićeva 2)
TEL/E-MAIL	+385 1 4690 874 / ivan.lukacevic@grad.unizg.hr
OIB USTANOVE	62924153420
IBAN USTANOVE	HR0223600001101219412

#### 3. SRPSKI VODITELJ PROJEKTA

IME	Milan
PREZIME	Spremić
AKADEMSKI STUPANJ	Doktor znanosti
ZNANSTVENO ILI ZNANSTVENO-NASTAVNO RADNO MJESTO	Izvanredni profesor
USTANOVNA	Sveučilište u Beogradu, Građevinski fakultet
ADRESA	Bulevar kralja Aleksandra 73, Beograd
TEL/E-MAIL	+381 63 866 4910 / spremic@imk.grf.bg.ac.rs

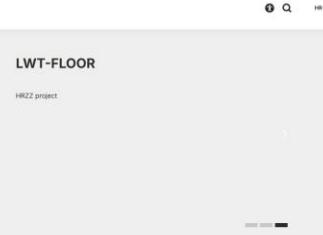
# 6. Realised activities 5<sup>th</sup> year

## 5<sup>th</sup> Project Period

Results to be achieved	RG member
D1. Presentation of project on the web site (O1 to O6) – continuous job...	IL, AR
D2. 8 <sup>th</sup> and 9 <sup>th</sup> Research group coordination meeting (O1 to O6) - 16 <sup>th</sup> of July, 9 <sup>th</sup> today ☺	All
D3. Analytical proposal for design recommendations for steel simply supported girders (O5) - we are working on it	IL, AR, IĆ, VŽ, EKJ
D4. Analytical proposal for design recommendations for composite LWT-FLOOR system elements (O5) - we are working on it	IL, AR, IĆ, VŽ, EKJ
D5. Recommendations for design and fabrication prepared (O5) – we are working on it	IL, AR, IĆ, VŽ, EKJ
D6. Presentation of one or two papers (SDSS 2025 and on IABSE 2025 conferences) (O5) – Zajednički temelji 2025 1 paper, PhD Symposium 1 paper, IABSE 2025 1 paper, SDSS 2025 3 papers	IL, IĆ, AR, EKJ
D7. Journal Paper SCOPUS WoS Q1, Q2 (O3, O4)– 1 paper published (2 papers under review)	IL, AR, IĆ, VŽ, MB
D8. 5th Workshop organised (O1 to O4, O6)– Today ☺	All
D9. Projects for international funding prepared (O6) - HORIZON-FASTER, INSTITUCIONALNI ISTRAŽIVAČKI PROJEKT –CWBframe	All

# 6. Realised activities 5<sup>th</sup> year

## • D1. Presentation of project on the web site (O1 to O6)



LWT-FLOOR  
Hrzz project



### International Colloquium on Stability and Ductility of Steel Structures (SDSS 2025), Barcelona, Spain

The LWT-FLOOR research group presented three papers: 1. Finite Element Approach on the Behaviour of the Demountable Shear Connection in Cold-Formed Steel-Concrete Composite Beams (Vlaho Žuvelek, Ivan Čuković, Ivan Lukacović, Andrea Rajić) presented by associate professor Ivan Čuković 2. Performance of...

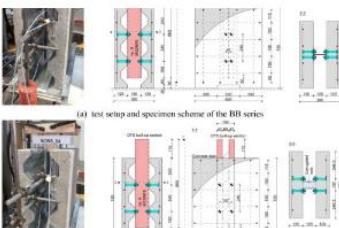
Saznaj više 19.09.2025



### IABSE Congress 2025, Ghent, Belgium

LWT-FLOOR research group member presented one paper at the IABSE Congress 2025, Ghent, Belgium: Parametric sensitivity analysis on bending resistance of built-up cold-formed steel-concrete composite system (Andrea Rajić, Ivan Lukacović, Ivan Čuković, Vlaho Žuvelek) presented by research assistant Andrea...

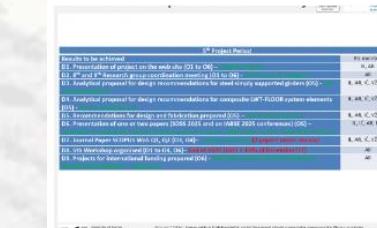
Saznaj više 19.09.2025



### New journal paper related to LWT-FLOOR project has been published!

Žuvelek, V.; Čuković, I.; Lukacović, I.; Rajić, A.; Analysis of demountable shear connections in cold-formed steel-concrete composite beams: A finite element approach validated with experimental data, *Thin-Walled Structures*, Volume 214, September 2025, 11327, <https://doi.org/10.1016/j.tws.2025.11327>

Saznaj više 08.05.2025



Tasks to be achieved	Project Period
O1. Analytical proposal for design recommendations for composite LWT-FLOOR system elements	O1, O2, O3, O4, O5, O6
O2. Analytical proposal for design recommendations for steel directly supported girders	O1, O2, O3, O4, O5, O6
O3. Analytical proposal for design recommendations for composite LWT-FLOOR system elements	O1, O2, O3, O4, O5, O6
O4. Standardization for design of hybrid systems proposed (SDSS 2025)	O1, O2, O3, O4, O5, O6
O5. Preparation of use of these papers (SDSS 2025 and on IABSE 2025 conference) (SDS)	O1, O2, O3, O4, O5, O6
O6. Journal Paper in IABSE 2025 (SDS, O2, O3, O4)	O1, O2, O3, O4, O5, O6
O7. Project for International funding prepared (O4)	O1, O2, O3, O4, O5, O6

### 9th research group meeting

On 5th December, the 9th online meeting of the research group was held, during which the project's achievements to date were presented, along with plans for the continuation of the project.

Saznaj više 08.12.2025



### Andrea Rajić has successfully defended PhD thesis

The LWT-FLOOR research group is delighted to share that our member Andrea Rajić has successfully defended her PhD thesis: Reliability of composite steel-concrete floor system made of built-up cold-formed steel elements. Our congratulations go to Andrea on this remarkable achievement! The...

Saznaj više 19.09.2025



### Vlaho Žuvelek has successfully defended PhD thesis

LWT-FLOOR research group is proud to announce that our member Vlaho Žuvelek has successfully defended their PhD thesis: Reliability of shear connection in cold-formed steel-concrete composite system. We warmly congratulate Vlaho on this great achievement! This dissertation was carried out under...

Saznaj više 19.09.2025

Project title: Innovative lightweight cold-formed steel-concrete composite floor system

Acronym: LWT-FLOOR Project ID: UIP-2020-02-2964

5<sup>th</sup> LWT-FLOOR Project Workshop, Zagreb, 18<sup>th</sup>-19<sup>th</sup> December 2025

# 6. Realised activities 4<sup>th</sup> year

- D2. 8th and 9th Research group coordination meeting (O1 to O6)

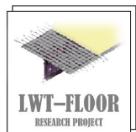
Project title: Innovative lightweight cold-formed steel-concrete composite floor system

Acronym: LWT-FLOOR Project ID: UIP-2020-02-2964

6<sup>th</sup> research group meeting – 10.07.2024.

## LWT-FLOOR Project Innovative lightweight cold-formed steel-concrete composite floor system

Ivan Lukačević



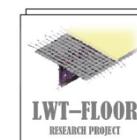
University of Zagreb/Faculty of Civil Engineering  
<http://www.grad.unizg.hr/lwtfloor>

Project title: Innovative lightweight cold-formed steel-concrete composite floor system  
Acronym: LWT-FLOOR Project ID: UIP-2020-02-2964

7<sup>th</sup> research group meeting – 06.12.2024.

## LWT-FLOOR Project Innovative lightweight cold-formed steel-concrete composite floor system

Ivan Lukačević



University of Zagreb/Faculty of Civil Engineering  
<http://www.grad.unizg.hr/lwtfloor>

Project title: Innovative lightweight cold-formed steel-concrete composite floor system

Acronym: LWT-FLOOR Project ID: UIP-2020-02-2964

5<sup>th</sup> LWT-FLOOR Project Workshop, Zagreb, 18<sup>th</sup>-19<sup>th</sup> December 2025



University of Zagreb  
Faculty of Civil Engineering  
LWT-FLOOR Project  
<http://www.grad.unizg.hr/lwtfloor>

# 6. Realised activities 5<sup>th</sup> year

- D3. Analytical proposal for design recommendations for steel simply supported girders (O5)
- D4. Analytical proposal for design recommendations for composite LWT-FLOOR system elements (O5)
- D5. Recommendations for design and fabrication prepared (O5)
- we are working on reports...

# 6. Realised activities 5<sup>th</sup> year

- D6. Presentation of one or two papers (SDSS 2025 and on IABSE 2025 conferences) (O5)
- **IABSE Congress 2025, Ghent, Belgium**



# 6. Realised activities 5<sup>th</sup> year

- D6. Presentation of one or two papers (SDSS 2025 and on IABSE 2025 conferences) (O5)
- **International Colloquium on Stability and Ductility of Steel Structures (SDSS 2025), Barcelona, Spain**



# 6. Realised activities 5<sup>th</sup> year

- D7. Journal Paper SCOPUS WoS Q1, Q2 (O3, O4)



Thin-Walled Structures

Volume 214, September 2025, 113327



Analysis of demountable shear connections in cold-formed steel-concrete composite beams: A finite element approach validated with experimental data

Vlaho Žuvelek  Ivan Ćurković   Ivan Lukačević  Andrea Rajić 

Show more 

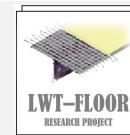
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<https://doi.org/10.1016/j.tws.2025.113327> 

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# 6. Realised activities 5<sup>th</sup> year

## • D8. 5th Workshop organised (O1 to O4, O6)



**5. Radionica LWT-FLOOR**  
5<sup>th</sup> Workshop LWT-FLOOR

Inovativni hladno oblikovani konstrukcijski – spregnuti sustav hladno oblikovanih čelik i beton // Innovative lightweight cold-formed steel-concrete composite system – spinned system of cold-formed steel profiles and concrete

Sveučilište u Zagrebu // University of Zagreb  
Građevinski fakultet // Faculty of Civil Engineering  
Kakovačeva 26 // Kaciceva 26  
Zagreb, 18.-19. prosinca 2025. // Zagreb, 18<sup>th</sup>-19<sup>th</sup> December 2025

Financirane // Funding:

Partnerske organizacije // Partners organisations:

SVUČIŠTE U ZAGREBU  
GRADIVINSKI FAKULTET  
UNIVERSITY OF ZAGREB  
FACULTY OF CIVIL ENGINEERING

TEHNIČKO VELIČULČE U  
ZAGREBU ZAGREB UNIVERSITY  
OF APPLIED SCIENCES

IVICOM  
CONSULTING

Organizator // Organizer

Organizator // Organizer

Potpore // Support

Organizator // Organizer

Potpore // Support

<https://www.grad.unizg.hr/lwtfloor>

<https://www.grad.unizg.hr/lwtfloor>

**5. Radionica LWT-FLOOR**  
5<sup>th</sup> Workshop LWT-FLOOR

Innovativni hladno oblikovani konstrukcijski – spregnuti sustav hladno oblikovanih čelik i beton // Innovative lightweight cold-formed steel-concrete composite system – spinned system of cold-formed steel profiles and concrete

Sveučilište u Zagrebu // University of Zagreb  
Građevinski fakultet // Faculty of Civil Engineering  
Kakovačeva 26 // Kaciceva 26  
Zagreb, 18.-19. prosinca 2025. // Zagreb, 18<sup>th</sup>-19<sup>th</sup> December 2025

Financirane // Funding:

Partnerske organizacije // Partners organisations:

SVUČIŠTE U ZAGREBU  
GRADIVINSKI FAKULTET  
UNIVERSITY OF ZAGREB  
FACULTY OF CIVIL ENGINEERING

TEHNIČKO VELIČULČE U  
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<https://www.grad.unizg.hr/lwtfloor>

### PROGRAM // PROGRAMME

1. dan, soba 121, 1. kat glavna zgrada // 1<sup>st</sup> day, room 121, 1<sup>st</sup> floor main building

14h00 – 14h10 REGISTRACIJA // REGISTRATION

14h10 – 14h30 DANIŠTVO / PRESENTATION

14h30 – 15h00 Daništvor / Upravljanje

Najnovija dostignuća u sastavljenim čeličnim elementima od hladno oblikovanih profila s valovitim hrgom

Recent Developments in Built-Up Cold-Formed Steel Components with Corrugated Webs

15h00 – 15h30 Daništvor / Upravljanje

2. dan, soba 215, 2. kat glavna zgrada // 2<sup>nd</sup> day, room 215, 2<sup>nd</sup> floor main building

11h00 – 11h10 REGISTRACIJA // REGISTRATION

11h10 – 12h00 Ivan Lukčević

Projekt LWT-FLOOR – predstavljanje rezultata aktivnosti

LWT-FLOOR project – overview of the realized activities

Ivan Lukčević, Ivan Čurković, Vlado Žuvela, Andrea Rađić, Marko Bartol

Desperimantno istraživanje ponašanja demonstrativnog posilnjenog spajanja s pregrnutim nosačima od hladno oblikovanih čelika i betona

Experimental Investigation on the Behaviour of the Demountable Shear Connection in Cold-Formed Steel-Concrete Composite Beams

12h00 – 12h40 Ivan Lukčević, Vlado Žuvela

Prištva metodom kontinuiranih elemenata ponašanja demonstrativnog posilnjenog spajanja s pregrnutim nosačima od hladno oblikovanih čelika i betona

Finite Element Method for the Behaviour of the Demountable Shear Connection in Cold-Formed Steel-Concrete Composite Beams

Vlado Žuvela, Ivan Lukčević

Analiza i optimizacija spajanja na bazi pregrnutog sustava izvedenog od hladno oblikovanoga čelika i betona – sažetak doktorskog rada

Analysis and Optimization of the Splicing Connection on Bending Resistance of Built-Up Cold-Formed Steel-Concrete Composite System – PhD summary

13h00 – 13h30 STANKA / BESLJED

13h30 – 13h50 Ivan Lukčević, Andrea Rađić, Vlado Žuvela, Marko Bartol

Ponašanje LWT-FLOOR spregnutih međukontinuiranih nosača: eksperimentalno ispitivanje

Performance of LWT-FLOOR Spun Cold-Formed Steel-Concrete Composite Beams: Full-Scale Experimental Study

13h50 – 14h10 Emanuel Krupa-Harić, Ivan Lukčević

Parametarska analiza i optimizacija otpornosti na sečenje spregnutog sustava od sastavljenih hladno oblikovanih čeličnih profila i betona

Parametric Analysis and Optimization on Bending Resistance of Built-Up Cold-Formed Steel-Concrete Composite System

Andrea Rađić, Ivan Lukčević

Pouzdanost spregnutog međukontinuiranog sustava čeličnih elemenata – sažetak doktorskog rada

Reliability of Spun Cold-Formed Steel Composite Beams – PhD summary

14h30 – 14h50 Emanuel Krupa-Harić, Ivan Lukčević

Primjena sastavljenih nosača od hladno oblikovanih čeličnih profila s valovitim hrgom

Application of Demountable Shear Connection Made of Cold-Formed Steel Profiles with Corrugated Webs

ZAVRŠNJE RADIONICE // CLOSING OF WORKSHOP

<https://www.grad.unizg.hr/lwtfloor>

University of Zagreb  
Faculty of Civil Engineering  
LWT-FLOOR Project  
<http://www.grad.unizg.hr/lwtfloor>

Project title: **Innovative lightweight cold-formed steel-concrete composite floor system**  
Acronym: **LWT-FLOOR** Project ID: **UIP-2020-02-2964**  
5<sup>th</sup> LWT-FLOOR Project Workshop, Zagreb, 18<sup>th</sup>-19<sup>th</sup> December 2025

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# 6. Realised activities 5<sup>th</sup> year

## • D9. Projects for international funding prepared (O6)

### Administrative forms

Proposal ID **SEP-211126249**

Acronym **FASTER**

### 1 - General information

Fields marked \* are mandatory to fill.

Topic	HORIZON-CLS-2024-D4-02-04	Type of Action	HORIZON-RIA
Call	HORIZON-CLS-2024-D4-02	Type of Model Grant Agreement	HORIZON-AG
Acronym	FASTER		

Proposal title **Flexible Adaptable Modular Structures for Transformative Earth-centric Renovation**

Note that for technical reasons, the following characters are not accepted in the Proposal Title and will be removed: < > \* &

Duration in months **48**

Fixed keyword 1 **Energy efficient buildings**

*Reclaimed & Recycled Materials; Reversible structures; Renovation and Retrofitting; Adaptable Building Solutions;*

Free keywords **Stakeholder Engagement; Service Life Extension; Structural Health Monitoring**

### Abstract \*

The project "Flexible Adaptable Modular Structures for Transformative Earth-centric Renovation" (FASTER) introduces a next-generation approach to construction and renovation, built on the principles of the circular economy. Key objectives include developing innovative structural elements and building components from sustainable and recycled materials, incorporating reversible connections to enhance deconstruction and reuse, and using digital tools like Digital Twin and BIM for lifecycle management.

By developing modular building components—ranging from 1D load-bearing elements (e.g., beams, columns) to 2D panels (e.g., walls, facades, floors)—FASTER empowers architects, engineers, and contractors to assemble and disassemble structures quickly, safely, and with minimal waste.

Drawing on recycled and CO<sub>2</sub>-storing materials (timber, steel, concrete, and masonry) and innovative connection methods, the project extends the service life of buildings, making them more adaptable to changing uses and future expansions. Through robust structural health monitoring enabled by digital twins and IoT sensors, FASTER ensures that modular elements remain reliable over time—facilitating early detection of defects and preventative maintenance.

FASTER leverages a multi-disciplinary consortium comprising academic institutions, industry partners, and regional stakeholders. Together, they will produce novel design guidelines, conduct life-cycle assessments, and validate the performance of pilot projects in diverse European climates—Involving renovation scenarios. Beyond technical innovations, FASTER engages with local and regional value chains, providing training to the workforce and facilitating participatory approaches that strengthen social acceptance. The project's ambition is to reshape the construction sector: reducing material consumption, cutting carbon emissions, and establishing a replicable blueprint for future-ready, modular and reversible buildings across Europe.

# 6. Realised activities 5<sup>th</sup> year

## • D9. Projects for international funding prepared (O6)



### 1. OSNOVNI PODATCI O PROJEKTU

#### Naziv projekta

na hrvatskom jeziku

Primjena sastavljenih nosača od hladno oblikovanih čeličnih profila s valovitim hrptom u okvirnim konstrukcijama

#### Naziv projekta

na engleskom jeziku

Application of Built-up Cold-Formed Steel Corrugated Web Beams in Frame Structures

#### Akrонim

CWBframe

#### Znanstveno područje projekta

*Navesti znanstveno područje u kojem se projekt prijavljuje.*

Tehničke znanosti

#### Znanstveno polje projekta

*Navesti znanstveno polje u kojem se projekt prijavljuje.*

Gradevinarstvo

#### Sažetak projekta

*najviše 1000 znakova bez razmaka*

Projekt CWBframe usmjeren je na istraživanje i razvoj inovativnog konstrukcijskog sustava okvirne konstrukcije izvedene sastavljenim nosačima od hladno oblikovanih čeličnih profila s valovitim hrptom (CWB). CWB nosači objedinjuju prednosti tankostjenih profila i prednosti valovitog hrpta, čime se postiže velika krutost i otpornost uz znatno smanjenje utroška materijala u usporedbi s konvencionalnim valjanim profilima. Takvo rješenje omogućuje visoki stupanj predgotovljenosti i racionalizaciju procesa proizvodnje, čime se doprinosi povećanju učinkovitosti i smanjenju ugičnog otiska. Glavni cilj projekta je razviti pouzdanu proračunu za primjenu CWB nosača u čeličnim okvirnim konstrukcijama koji integriira analitičke, numeričke, eksperimentalne i probabilističke metode. Provest će se laboratorijska ispitivanja CWB nosača te opsežne parametarske analize temeljene na razvijenim i validiranim naprednim numeričkim modelima. Poseban naglasak stavlja se na istraživanje mehanizama otkazivanja uz primjenu probabilističkih metoda i analiza životnog ciklusa u svrhu ocjene pouzdanosti i dugoročne održivosti sustava.

# 7. Publications

Journal papers:

1. Lukačević, Ivan; Ungureanu, Viorel; Valčić, Andelo; Ćurković, Ivan: **Numerical study on bending resistance of cold-formed steel back-to-back built-up elements** // *ce/papers*, 4 (2021), 2-4; 487-494  
doi:10.1002/cepa.1320 (međunarodna recenzija, članak, znanstveni)
2. Lukačević, Ivan; Ćurković, Ivan; Rajić, Andrea; Čudina, Ivan: **Innovative Lightweight Cold-Formed Steel-Concrete Composite Floor System – LWT-FLOOR project** // IOP conference series. Materials science and engineering, 1203 (2021), 1-10 doi:10.1088/1757-899X/1203/3/032078 (međunarodna recenzija, članak, znanstveni)
3. Lukačević, Ivan; Ćurković, Ivan; Rajić, Andrea; Bartolac, Marko: **Lightweight Composite Floor System—Cold-Formed Steel and Concrete—LWT-FLOOR Project** // *Buildings*, 12, (2022) no. 2: 209; /doi.org/10.3390/buildings12020209 (međunarodna recenzija, članak, znanstveni)
4. Lukačević, Ivan; Ćurković, Ivan; Rajić, Andrea; Žuvelek, Vlaho: **Parametric Finite Element Analyses of Lightweight Cold-formed Steel-concrete Composite Floor Beams** // *ce/papers*, 5 (2022), 4; 836-846  
doi:10.1002/cepa.1826 (međunarodna recenzija, članak, znanstveni)
5. Ćurković, Ivan; Lukačević, Ivan; Žuvelek, Vlaho; Rajić, Andrea: **Numerical Investigation of Shear Connection in Cold-formed Steel-concrete Composite Beam** // *ce/papers*, 5 (2022), 4; 847-856 doi:10.1002/cepa.1827 (međunarodna recenzija, članak, znanstveni)
6. Rajić, A.; Lukačević, I.; Skejić, D.; Ćurković, I. **Numerical Study on the Bending Resistance of Lightweight Built-Up Steel-Concrete Composite Beams** // *Appl. Sci.* 13 (2023), 7397. /doi.org/10.3390/app13137397 (međunarodna recenzija, članak, znanstveni)
7. Rajić, A.; Lukačević, I.; Ćurković, I.; Žuvelek, V. **Performance evaluation of cold-formed steel spot weld connections** // *ce/papers*, 6/2023 (2023), 3-4; 1959-1964. doi: 10.1002/cepa.2627
8. Žuvelek, V.; Ćurković, I.; Lukačević, I.; Rajić, A. **Finite Element Analyses of Demountable Shear Connection in Cold-Formed Steel-Concrete Composite Beam Based on Experimental Data** // *ce/papers*, 6/2023 (2023), 3-4; 213-219. doi: 10.1002/cepa.2629
9. Rajić, A.; Lukačević, I.; Skejić, D.; Ungureanu, V. **Cold-formed Steel-Concrete Composite Beams with Back-to-Back Channel Sections in Bending** // Civil engineering journal (Tehran), 9 (2023), 10; 2345-2369. doi: 10.28991/CEJ-2023-09-10-01
10. Žuvelek, V.; Ćurković, I.; Skejić, D.; Lukačević, I. **Parametric Finite Element Analyses of Demountable Shear Connection in Cold-Formed Steel-Concrete Composite Beams** // *Buildings* 2024, 14(2), 324.
11. Žuvelek, V.; Ćurković, I.; Lukačević, I.; Rajić, A.; **Analysis of demountable shear connections in cold-formed steel-concrete composite beams: A finite element approach validated with experimental data**, *Thin-Walled Structures*, Volume 214, September 2025, 113327, <https://doi.org/10.1016/j.tws.2025.113327>

# 7. Publications

## Conference Papers:

1. Rajić, Andrea; Lukačević, Ivan: **Behaviour of lightweight built up cold-formed steel concrete composite beam in bending** // 10th International Conference on Business, Technology and Innovation 2021 - Conference Book of Abstract / Hjrizi, Edmond (ur.). Pristina: UBT – Higher Education Institution, 2021. str. - (predavanje, međunarodna recenzija, cjeloviti rad (in extenso), znanstveni)
2. Lukačević, Ivan; Čurković, Ivan; Rajić, Andrea; Čudina, Ivan: **Numerical analysis of lightweight cold-formed steel- concrete composite floor system** // 3rd International Conference on Lightweight Materials & Engineering Structures LIMAS – 2021 Proceedings / Das, Purnendu (ur.). Glasgow: ASRANet Ltd, 2021. str. 20-28 (predavanje, međunarodna recenzija, cjeloviti rad (in extenso), znanstveni)
3. Žuvelek Vlaho; Čurković Ivan: **Numeričko modeliranje posmične veze između čelika i betona kod spregnutih nosača izvedenih od hladno oblikovanih profila** // 8. Simpozij doktorskog studija građevinarstva Zbornik radova (Proceedings of the 8th Symposium on Doctoral Studies in Civil Engineering) / Štirmer, Nina (ur.). Zagreb, 2022. str. 97-110 doi:10.5592/CO/PhDSym.2022.08 (ostalo, domaća recenzija, cjeloviti rad (in extenso), znanstveni)
4. Andrea Rajić, Ivan Lukačević: **Analiza otpornosti na savijanje LWT-FLOOR sustava** // Osmi simpozij doktorskog studija građevinarstva, Zagreb, Republika Hrvatska, 2022. str. 57-71 doi:10.5592/CO/PhDSym.2022 (predavanje, domaća recenzija, cjeloviti rad (in extenso), znanstveni)
5. Rajić, Andrea ; Lukačević, Ivan **Numerička analiza spregnutog sustava hladno oblikovani čelik-beton s demontažnim posmičnim spojem** // Zbornik radova devetog skupa istraživača iz područja građevinarstva i srodnih tehničkih znanosti / Krstić, Hrvoje ; Anić, Filip ; Jeleč, Mario (ur.). Osijek: Građevinski i arhitektonski fakultet Sveučilišta Josipa Jurja Strossmayera u Osijeku, 2022. str. 125-130
6. Žuvelek, Vlaho ; Čurković, Ivan **Numeričko modeliranje ponašanja demontažne posmične veze spregnutih nosača izvedenih od hladno oblikovanog čelika i betona** // Zbornik radova devetog skupa istraživača iz područja građevinarstva i srodnih tehničkih znanosti / Krstić, Hrvoje ; Anić, Filip ; Jeleč, Mario (ur.). Osijek: Građevinski i arhitektonski fakultet Sveučilišta Josipa Jurja Strossmayera u Osijeku, 2022. str. 107-116
7. Žuvelek, Vlaho; Čurković, Ivan; Lukačević, Ivan; Rajić, Andrea: **Numerical study of the behavior of the bolted shear connection in cold-formed steel-concrete composite beam** // Cold-Formed Steel Research Consortium Colloquium 2022 (CFSRC Colloquium 2022), Baltimore, United States, 2022. ID102, 12 (predavanje, međunarodna recenzija, cjeloviti rad (in extenso), znanstveni)
8. Rajić, Andrea; Lukačević, Ivan; Čurković, Ivan; Žuvelek, Vlaho: **Numerical study of cold-formed steel- concrete composite floor system with demountable shear connectors** // Cold-Formed Steel Research Consortium Colloquium 2022 (CFSRC Colloquium 2022), Baltimore, United States, 2022. ID103, 10 (predavanje, međunarodna recenzija, cjeloviti rad (in extenso), znanstveni)

# 7. Publications

9. Lukačević, Ivan; Ungureanu, Viorel **Numerical parametric study on corrugated web built- up beams with pinned end supports** // *Cold-Formed Steel Research Consortium Colloquium 2022 (CFSRC Colloquium 2022)*, Baltimore, United States, 2022. ID59, 10 (predavanje, medunarodna recenzija, cjeloviti rad (in extenso), znanstveni)
10. Lukačević, Ivan; Rajić, Andrea; Ungureanu, Viorel; Buzatu, Raluca **A comparative life-cycle assessment of structural composite steel-concrete floor systems – A case study** // *Life-Cycle of Structures and Infrastructure Systems*. London: Taylor & Francis, 2023. str. 751-758 doi: [/doi.org/10.1201/9781003323020](https://doi.org/10.1201/9781003323020)
11. Lukačević, Ivan; Ćurković, Ivan; Rajić, Andrea; Žuvelek, Vlaho **Bending resistance of composite steel-concrete floor system made of built-up cold-formed steel elements** // *PROCEEDINGS OF THE 20th INTERNATIONAL SYMPOSIUM OF MASE*. Skopje: Sveučilište sv. Ćirila i Metoda Skopje, 2023. str. 421-430
12. Lukačević, Ivan; Bartolac, Marko; Ćurković, Ivan; Rajić, Andrea; Žuvelek, Vlaho **Laboratory Tests of Lightweight Composite Floor System LWT-FLOOR** // *Modern Building Materials, Structures and Techniques*. Springer Nature Switzerland, 2023.
13. Lukačević, Ivan; Ungureanu, Viorel; Ćurković, Ivan; Žuvelek, Vlaho; Rajić, Andrea **Investigations on spot weld and shear connections in built-up corrugated web steel-concrete composite beams** // *Proceedings of the 11th International Conference on Advances in Steel Structures*. Hong Kong: Hong Kong Institute of Steel Construction, 2023. str. 1-2.
14. Rajić, Andrea; Lukačević, Ivan; Ćurković, Ivan; Žuvelek, Vlaho **Influence of Shear Connection and End Supports onto Self-vibrations of Cold-Formed Steel Concrete Composite Floor** 4th International Conference "Coordinating Engineering for Sustainability and Resilience" & Midterm Conference of CircularB "Implementation of Circular Economy in the Built Environment". Cham: Springer Nature Switzerland, 2024. str. 95-104 doi: [10.1007/978-3-031-57800-7\\_8](https://doi.org/10.1007/978-3-031-57800-7_8)
15. Žuvelek, Vlaho; Ćurković, Ivan; Lukačević, Ivan; Rajić, Andrea **Numerical Investigation of Double-Skin Cold-Formed Steel Shear Wall Filled with Concrete** 4th International Conference "Coordinating Engineering for Sustainability and Resilience" & Midterm Conference of CircularB "Implementation of Circular Economy in the Built Environment". Cham: Springer Nature Switzerland, 2024. str. 105-115 doi: [10.1007/978-3-031-57800-7\\_9](https://doi.org/10.1007/978-3-031-57800-7_9)
16. Žuvelek, Vlaho; Ćurković, Ivan; Lukačević, Ivan; Rajić, Andrea **Analysis of Demountable Shear Connections in Cold-formed Steel-Concrete Composite Beams: A Finite Element Approach Validated With Experimental Data** 10th International Conference on Steel and Aluminium Structures (ICSAS 2024), Rio de Janeiro, Brasil, 2024
17. Lukačević, Ivan; Ćurković, Ivan; Rajić, Andrea; Žuvelek, Vlaho **Advancements in Lightweight Cold-Formed Composite Steel-Concrete Floor Systems: Recent Findings from the LWT-FLOOR Project** IABSE Congress San Jose 2024 Beyond Structural Engineering in a Changing World, San Jose, Costa Rica, 2024
18. Rajić, Andrea; Lukačević, Ivan; Ćurković, Ivan; Žuvelek, Vlaho **Numerical parametric study of LWT-FLOOR system: effect of various web openings** IABSE Congress San Jose 2024 Beyond Structural Engineering in a Changing World, San Jose, Costa Rica, 2024

# 7. Publications

Conference Abstracts:

1. Lukačević, Ivan; Čurković, Ivan; Rajić, Andrea; Čudina, Ivan: **Innovative Lightweight Cold-Formed Steel-Concrete Composite Floor System – LWT-FLOOR project** // *6th WMCAUS 2021 - 6th World Multidisciplinary Civil Engineering-Architecture-Urban Planning Symposium - ABSTRACT BOOK* / Yilmaz, Işık ; Marschalko, Marian ; Drusa, Marian (ur.). Prag: World Multidisciplinary Civil Engineering-Architecture-Urban Planning Symposium, 2021. str. 427-427 (predavanje, međunarodna recenzija, sažetak, znanstveni)
2. Rajić, Andrea; Lukačević, Ivan: **Behaviour of lightweight built up cold-formed steel concrete composite beam in bending** // *10th International Conference on Business, Technology and Innovation 2021 - Conference Book of Abstract* / Hajrizi, Edmond (ur.). Pristina: UBT – Higher Education Institution, 2021. str. 247-247 (predavanje, međunarodna recenzija, sažetak, znanstveni)
3. Rajić, Andrea; Lukačević, Ivan; Čurković, Ivan; Žuvelek, Vlaho: **Innovative lightweight composite floor system – built-up cold formed steel-concrete** // *Modern structures of metal and wood - Book of Abstract* Odesa: Ministry of Education and Science of Ukraine; Odesa State Academy of Civil Engineering and Architecture Rzeszów; University of Technology (Poland); University of Rijeka (Croatia), 2022. str. 18-20 (predavanje, međunarodna recenzija, sažetak, znanstveni)

# 7. Publications

## 1<sup>st</sup> LWT-FLOOR Project Workshop

1<sup>st</sup> LWT-FLOOR Project WORKSHOP was organised at the University of Zagreb, Faculty of Civil Engineering, Zagreb, Croatia on 17th of December 2021.

Aims of the workshop was the presentation of the LWT-FLOOR project background, presentations and discussions about planned activities and recent results and presentation of other activities of the research group members and project advisors related to the composite and cold-formed steel structural elements. A workshop flyer with the programme is available [HERE](#).

The recorded videos of the workshop presentations are available via the following links:

doc. dr. sc. Ivan Lukačević: [Opening Session – presentation of the LWT-FLOOR project](#)

prof. dr. sc. Daniel Viorel Ungureanu, izv. prof. dr. sc. Ioan Both: [Corrugated web built-up cold-formed beams](#)

doc. dr. sc. Ivan Lukačević: [Investigations on spot welded built-up cold-formed steel beams](#)

Andrea Rajić, mag. ing. aedif., Vlaho Žuvelek, mag. ing. aedif.: [Numerical analysis of lightweight cold-formed steel-concrete composite floor system](#)

doc. dr. sc. Marko Bartolac: [Scope of activities of Structural testing laboratory at the University of Zagreb - Faculty of Civil Engineering](#)

Andrea Rajić, mag. ing. aedif.: [Behaviour of lightweight built up cold-formed steel-concrete composite beam in bending](#)

doc. dr. sc. Ivan Lukačević: [Numerical study on bending resistance of cold-formed steel back-to-back built-up elements](#)

doc. dr. sc. Ivan Ćuković: [Steel and composite steel-concrete shear panels](#)

Anton Kralj, mag. ing. aedif., prof. dr. sc. Davor Skejčić: [Loadbearing capacity of LSF walls under fire exposure](#)

doc. dr. sc. Ivan Lukačević: [Closing of Workshop](#)

## **Presentations from Cold-Formed Steel Research Consortium Colloquium 2022 (CFSRC Colloquium 2022)**

Andrea Rajić, mag. ing. aedif.: [Numerical study of cold-formed steel-concrete composite floor system with demountable shear connectors](#)

Vlaho Žuvelek, mag. ing. aedif.: [Numerical study of the behavior of the bolted shear connection in cold-formed steel-concrete composite beam](#)

doc. dr. sc. Ivan Lukačević: [Numerical parametric study on corrugated web built-up beams with pinned end supports](#)

## 2nd LWT-FLOOR Project Workshop

2nd LWT-FLOOR Project WORKSHOP was organised at the University of Zagreb, Faculty of Civil Engineering, Zagreb, Croatia on 15th of December 2022.

The workshop presentations are available via the following links:

doc. dr. sc. **Ivan Lukačević**: [Opening Session presentation of the LWT FLOOR project and overview of the realised activities](#)

doc. dr. sc. **Ivan Lukačević**, doc. dr. sc. **Ivan Ćuković**, Andrea Rajić, mag. ing. aedif., Vlaho Žuvelek, mag. ing. aedif.: [Design and fabrication of material, spot welded and push-out specimens](#)

doc. dr. sc. Ivan Lukačević, doc. dr. sc. Ivan Ćuković, izv. prof. dr. sc. Marko Bartolac, **Andrea Rajić**, mag. ing. aedif., Vlaho Žuvelek, mag. ing. aedif.: [Implementation and analyses of laboratory tests-base material & spot welds](#)

doc. dr. sc. Ivan Ćuković, doc. dr. sc. Ivan Lukačević, izv. prof. dr. sc. Marko Bartolac, **Vlaho Žuvelek**, mag. ing. aedif., Andrea Rajić, mag. ing. aedif.: [Implementation and analysis of the push-out test on shear connectors in composite beams cold-formed steel profiles-concrete](#)

doc. dr. sc. Ivan Lukačević, doc. dr. sc. Ivan Ćuković, **Andrea Rajić**, mag. ing. aedif., Vlaho Žuvelek, mag. ing. aedif.: [Parametric finite element analyses of lightweight cold-formed steel-concrete composite floor beams](#)

doc. dr. sc. **Ivan Ćuković**, doc. dr. sc. Ivan Lukačević, Vlaho Žuvelek, mag. ing. aedif., Andrea Rajić, mag. ing. aedif.: [Numerical investigation of shear connection in cold-formed steel-concrete composite beam](#)

**Andrea Rajić**, mag. ing. aedif., doc. dr. sc. Ivan Lukačević, doc. dr. sc. Ivan Ćuković, Vlaho Žuvelek, mag. ing. aedif.: [Numerical study of cold-formed steel-concrete composite floor system with demountable shear connectors](#)

**Vlaho Žuvelek**, mag. ing. aedif., doc. dr. sc. Ivan Ćuković, Andrea Rajić, mag. ing. aedif., doc. dr. sc. Ivan Lukačević: [Numerical study of the behaviour of the bolted shear connection in cold-formed steel-concrete composite beams](#)

doc. dr. sc. **Ivan Lukačević**, prof. dr. sc. Daniel Viorel Ungureanu: [Numerical parametric study on corrugated web built-up beams with pinned end supports](#)

# 7. Publications

## 3<sup>rd</sup> LWT-FLOOR Project Workshop

3<sup>rd</sup> LWT-FLOOR Project WORKSHOP was organised at the University of Zagreb, Faculty of Civil Engineering, Zagreb, Croatia on 21<sup>th</sup> of December 2023.

The workshop presentations are available via the following links:

**Ivan Lukačević:** Opening Session – presentation of the LWT-FLOOR project and overview of the realised activities 3rd project year

**Ivan Čurković**, Ivan Lukačević, Andrea Rajić, Vlaho Žuvelek: Design and fabrication of steel and composite girder specimens

**Marko Bartolac**, Ivan Lukačević, Ivan Čurković, Andrea Rajić, Vlaho Žuvelek: Preparation of laboratory tests of large-scale specimens

**Andrea Rajić**, Vlaho Žuvelek, Ivan Lukačević, Ivan Čurković, Janko Košćak, Marko Bartolac: 3D scanning and preparation of the steel and composite girders for measurement with the GOM ARAMIS system

**Andrea Rajić**, Ivan Lukačević, Ivan Čurković, Marko Bartolac, Vlaho Žuvelek: Implementation and analysis of the steel and composite girders laboratory tests

**Marko Bartolac**, Ivan Lukačević, Ivan Čurković, Andrea Rajić, Vlaho Žuvelek: Laboratory Tests of Lightweight Composite Floor System LWT-FLOOR

**Andrea Rajić**, Ivan Lukačević, Ivan Čurković, Vlaho Žuvelek: Performance evaluation of cold-formed steel spot weld connections

**Vlaho Žuvelek**, Ivan Čurković, Ivan Lukačević, Andrea Rajić: Finite Element Analyses of Demountable Shear Connection in Cold-Formed Steel-Concrete Composite Beam Based on Experimental Data

**Ivan Lukačević**, Andrea Rajić, Daniel Viorel Ungureanu, Raluca Buzatu: A comparative life-cycle assessment of structural composite steel-concrete floor systems – A case study

## 4<sup>th</sup> LWT-FLOOR Project Workshop

4<sup>th</sup> LWT-FLOOR Project WORKSHOP was organised at the University of Zagreb, Faculty of Civil Engineering, Zagreb, Croatia on 19<sup>th</sup> of December 2024.

The workshop presentations are available via the following links:

**Ivan Lukačević:** Opening Session – presentation of the LWT-FLOOR project and overview of the realised activities 4th project year

**Ivan Lukačević**, **Ivan Čurković**, Andrea Rajić, Vlaho Žuvelek: Advancements in Lightweight Cold-Formed Composite Steel-Concrete Floor Systems: Recent Findings from the LWT-FLOOR Project

**Vlaho Žuvelek**, Ivan Čurković, Ivan Lukačević, Andrea Rajić: Analysis of Demountable Shear Connections in Cold-formed Steel-Concrete Composite Beams: A Finite Element Approach Validated With Experimental Data

**Andrea Rajić**, Ivan Lukačević, Ivan Čurković, Vlaho Žuvelek: Influence of Shear Connection and End Supports onto Self-vibrations of Cold-Formed Steel-Concrete Composite Floor

**Andrea Rajić**, Ivan Lukačević, Ivan Čurković, Vlaho Žuvelek: Numerical parametric study of LWT-FLOOR system: effect of various web openings

**Ivan Čurković**, Davor Skejic, Janko Košćak, Ivan Lukačević: Experimental Study on the Performance of Steel and Composite Plate Shear Walls Under Cyclic Behaviour

**Vlaho Žuvelek**, Ivan Čurković, Ivan Lukačević, Andrea Rajić: Numerical Investigation of Double-Skin Cold-Formed Steel Shear Wall Filled with Concrete

**Emanuel Krupa-Jurić**, Ivan Lukačević: Nonlinear analysis of multi-storey steel building with innovative shear wall bracing system

# 8. Equipment

- Inverter Spot-welding machine



# 8. Equipment

- Data Aquisition System



# 8. Equipment

- 2 PCs



# 8. Equipment

- Force measuring sensors



- Linear Variable Differential Transformers



# 8. Equipment

- Camera



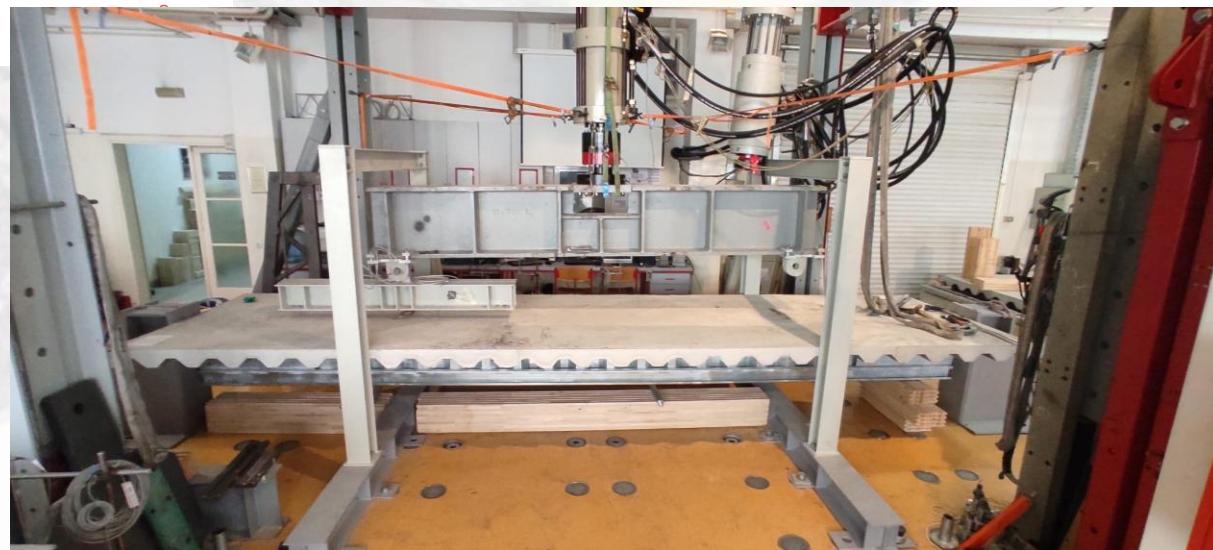
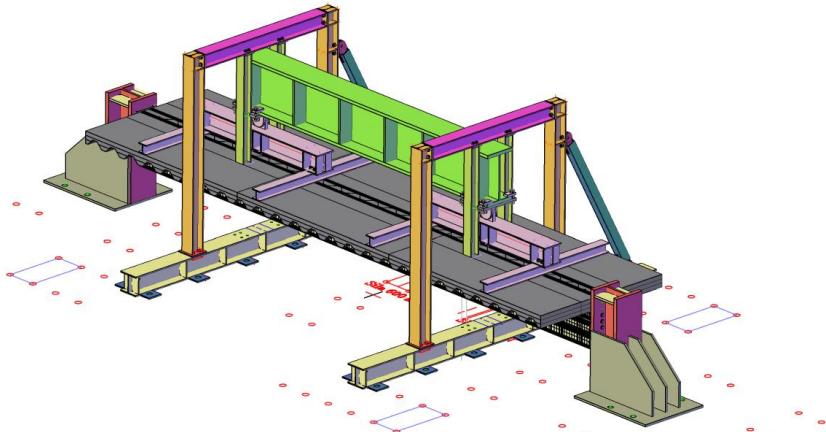
# 8. Equipment

- 3D scanner



# 8. Equipment

- Test rig for Zwick&Roell servo hidraulic machine



# 8. Equipment

- Workstation Fujitsu CELSIUS R970B



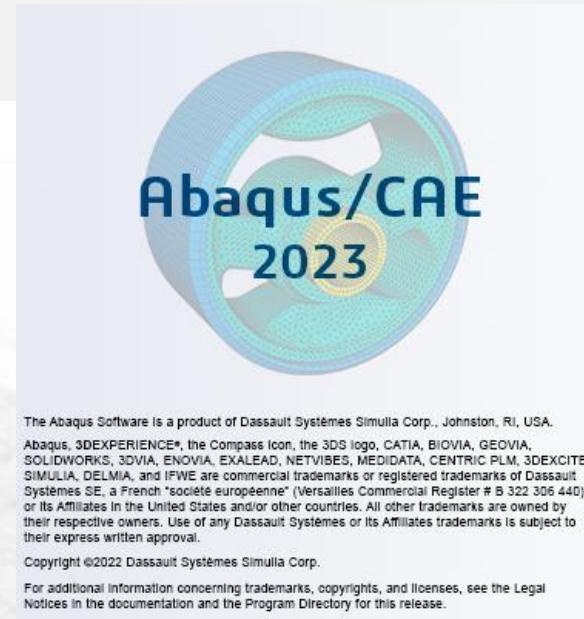
# 8. Equipment

- PC Lenovo ThinkCentre Neo 50t G4, 12JB0023CR



# 9. Software

- Abaqus



- StruRel



- OpenLCA



Project title: **Innovative lightweight cold-formed steel-concrete composite floor system**

Acronym: **LWT-FLOOR** Project ID: **UIP-2020-02-2964**

5<sup>th</sup> LWT-FLOOR Project Workshop, Zagreb, 18<sup>th</sup>-19<sup>th</sup> December 2025

# LWT-FLOOR Project Overview of the realised activities

Ivan Lukačević

