

Project title: Innovative lightweight cold-formed steel-concrete composite floor system

Acronym: LWT-FLOOR Project ID: UIP-2020-02-2964

5th LWT-FLOOR Project Workshop, Zagreb, 18th-19th December 2025

Finite Element Approach On The Behaviour Of The Demountable Shear Connection In Cold-Formed Steel-Concrete Composite Beams

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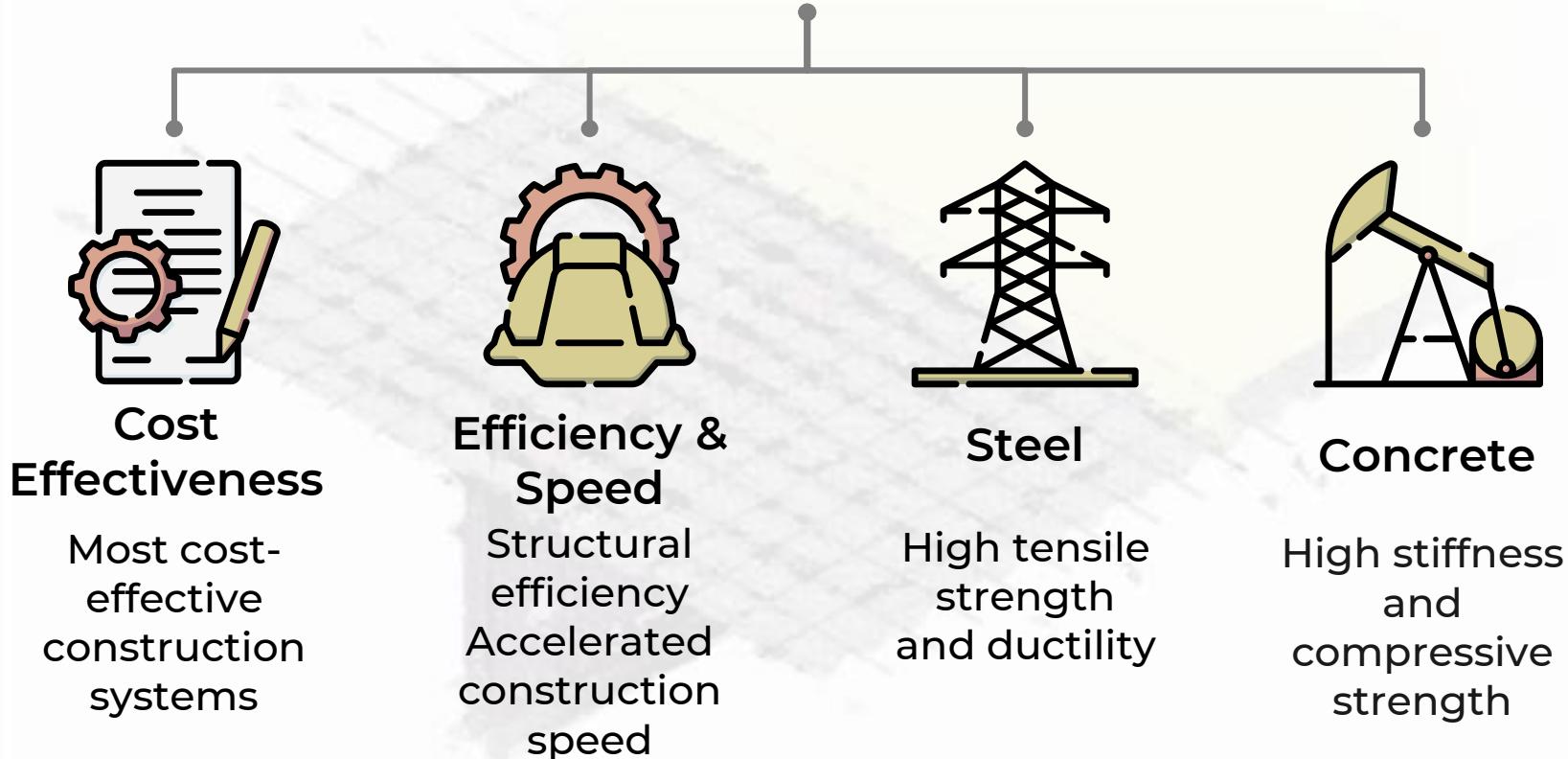


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Agenda

- Introduction
- Finite element (FE) approach
 - Finite element model
 - Characterisation of the constitutive models
 - Validation of finite element model
- Parametric analysis of shear connection
- Conclusion

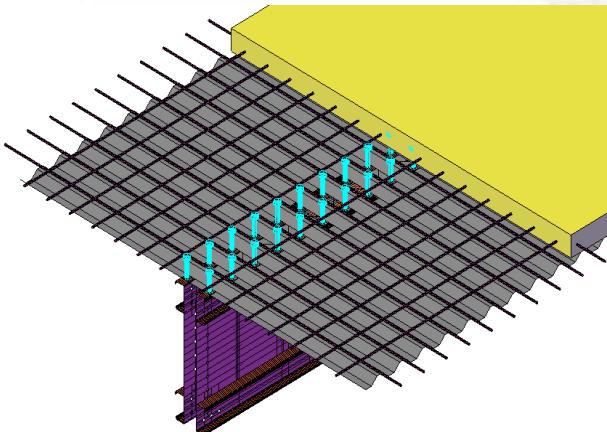
Composite steel-concrete structural systems



1. Introduction

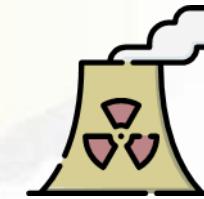
Continuous Development

Composite steel-concrete systems remain a field of continuous development.



Material Efficiency

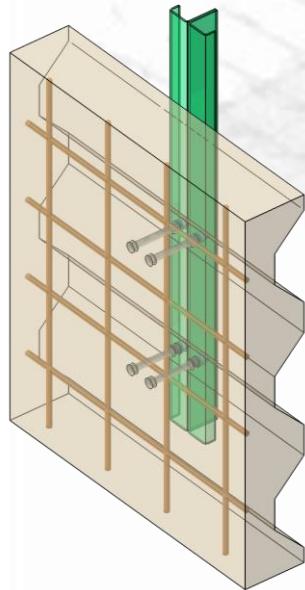
Growing tendency to reduce material usage while enhancing performance



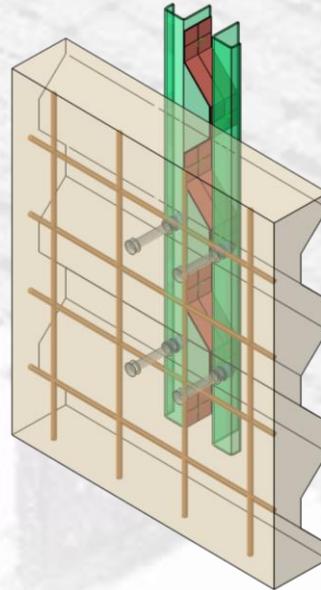
LWT-FLOOR project
Composite built-up cold-formed steel girders (CFS) with a corrugated web and concrete slab

2. Finite element approach

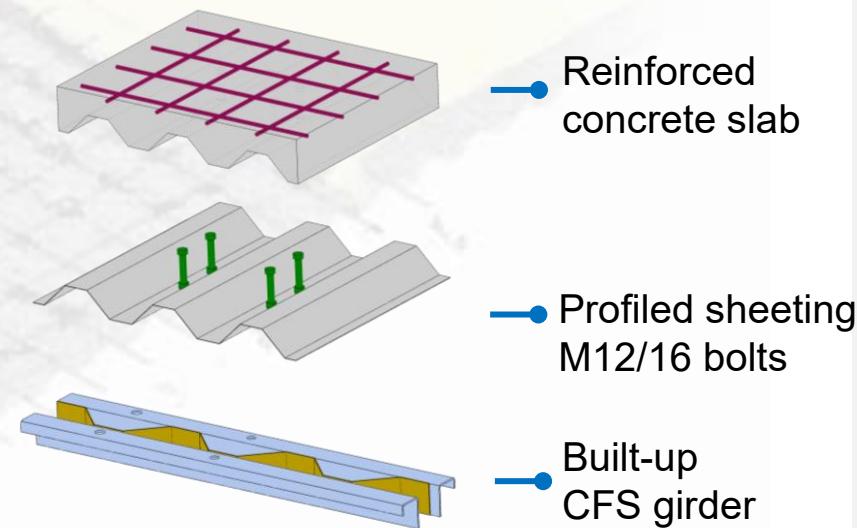
- Abaqus Explicit solver (quasi – static analysis)
 - ▶ To address geometrical and material nonlinearities
- Two configurations:



BB series

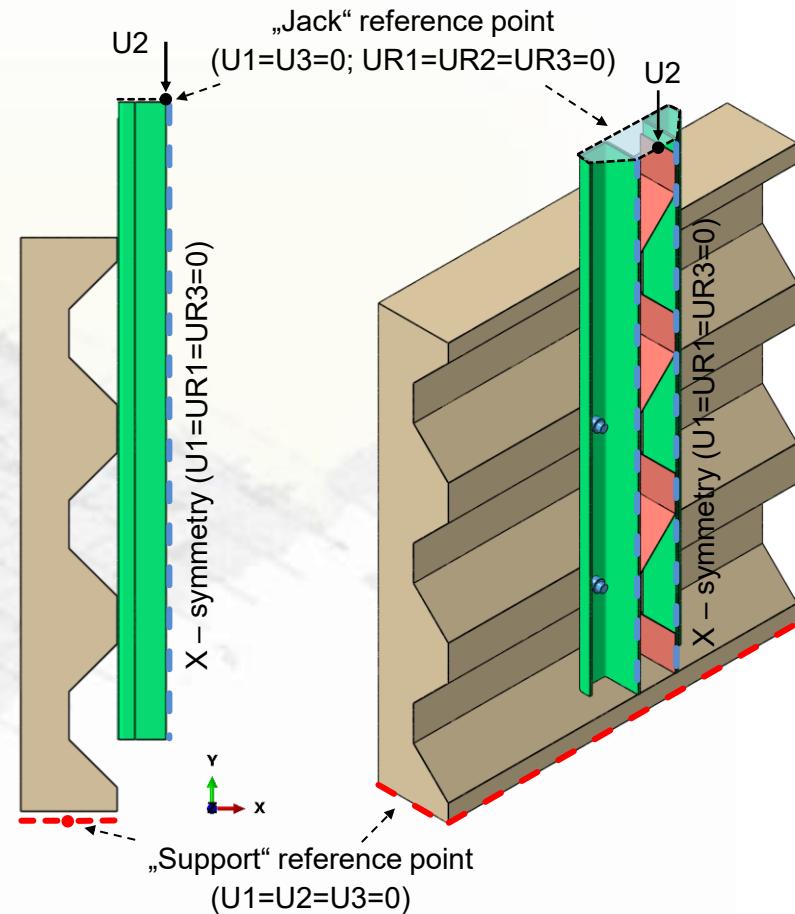


BCWB series



2. Finite element approach

- Mesh elements:
 - ▶ C3D8R, S4R and T3D2
- Boundary Conditions
 - ▶ Symmetric boundary conditions
 - ▶ Plane orthogonal to the X-axis
 - ▶ Bottom concrete plane
 - ▶ All directions
 - ▶ CFS top
 - ▶ Horizontal directions and rotations
- Load
 - ▶ Uniform vertical displacement at the CFS top

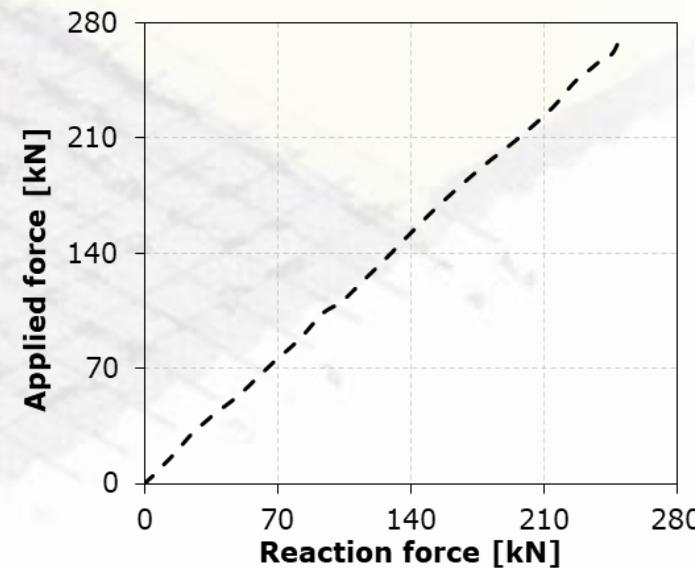
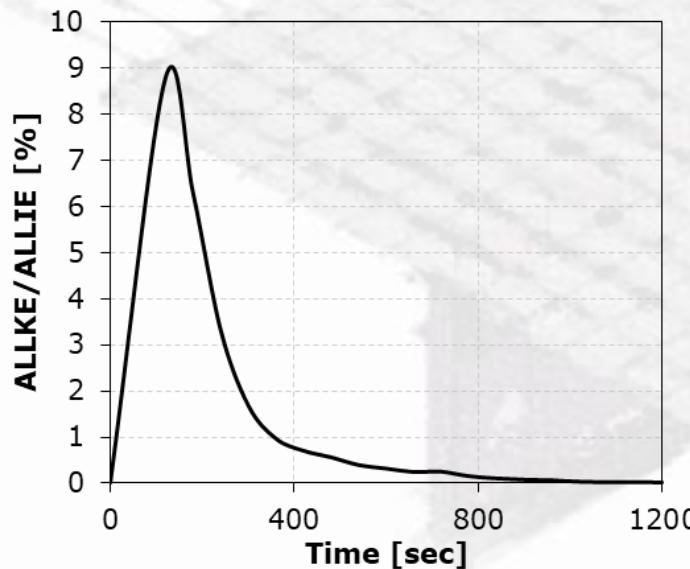


2. Finite element approach

- Interaction
 - Normal behaviour
 - ▶ Hard contact
 - Tangential behaviour
 - ▶ Penalty friction (0.1, 0.2, 0.3 and 0.7 frictional coefficient)
 - Embedment method
 - ▶ For reinforcement
 - Spot welds
 - ▶ Bushing type connectors
 - ▶ Elasticity, Plasticity, Damage and Failure characteristics

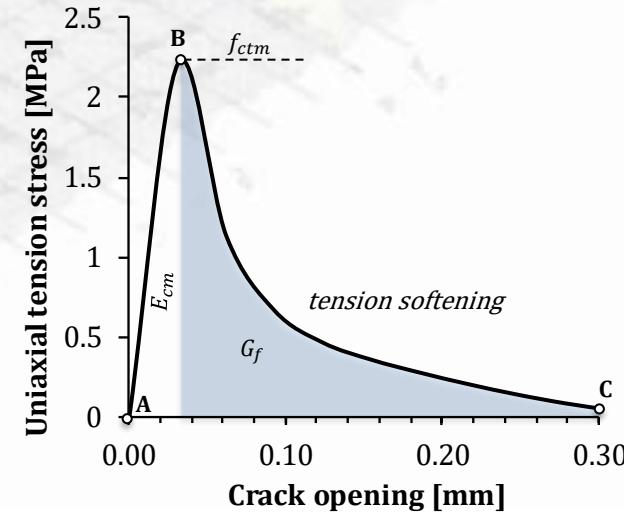
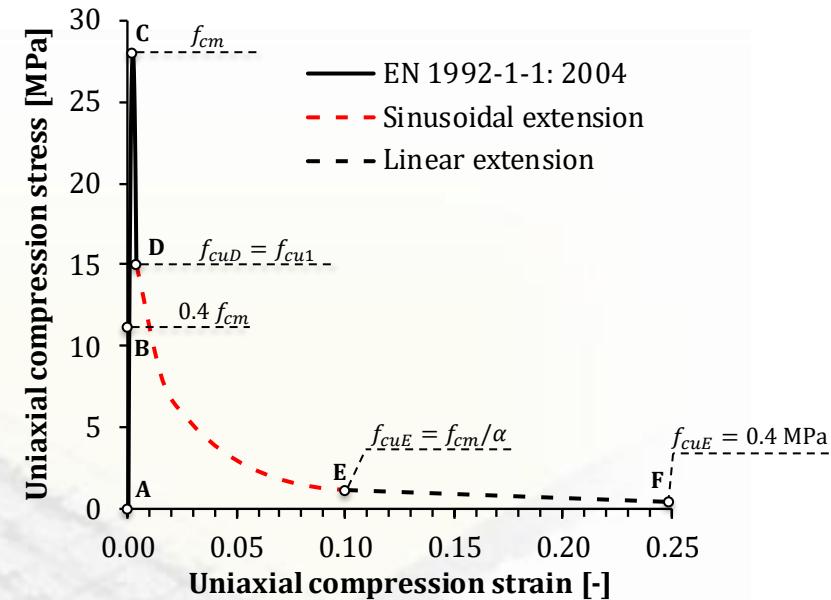
2. Finite element approach

- Sensitivity analysis
 - ▶ Mass scaling, time increment 0.006 s
 - ▶ Kinetic energy < 10% of internal energy
 - ▶ Good correlation between input and reaction forces



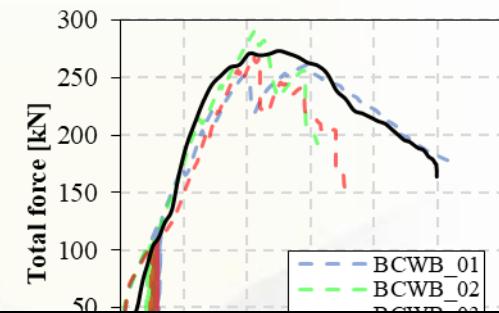
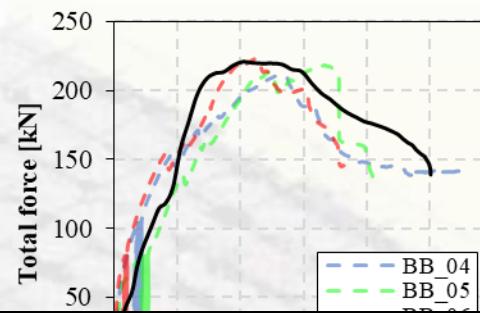
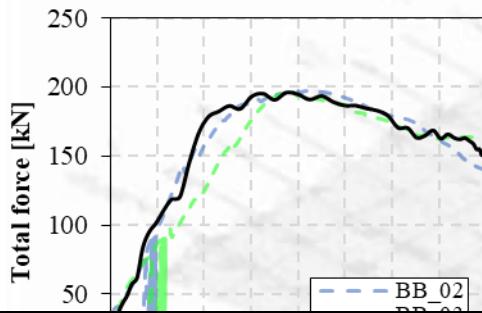
2. Finite element approach

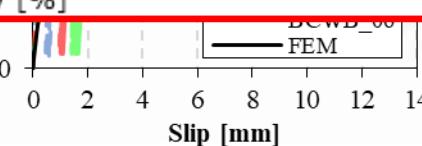
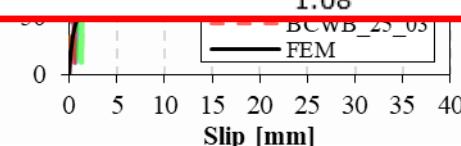
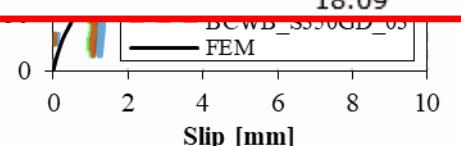
- Constitutive models
 - Steel
 - ▶ True stress-strain curve adopted based on experimental results
 - Concrete
 - ▶ Concrete Damage Plasticity (CDP) model
 - ▶ Compression failure
 - ▶ Tension failure



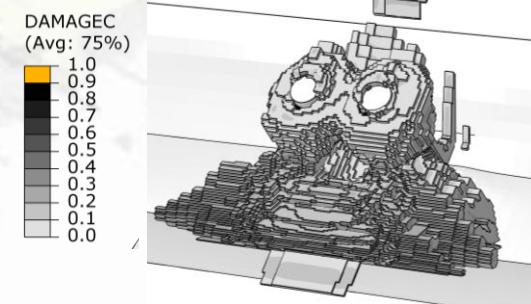
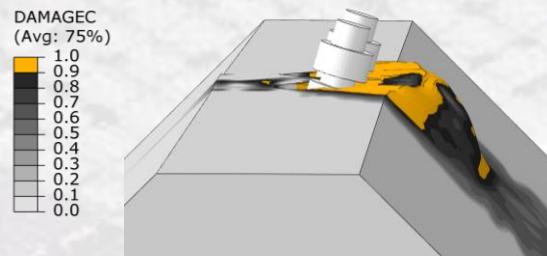
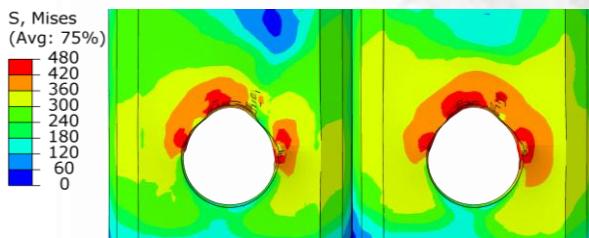
2. Finite element approach

- Validation of numerical models
 - Good agreement between experimental and numerical simulation
 - Benchmark model for parametric analyses



Specimen	Ultimate shear force [kN]			Characteristic slip [mm]		
	Experimental	FEM	Ratio	Experimental	FEM	Ratio
	$P_{ult, EXP}$	$P_{ult, FEM}$	$P_{ult, EXP} / P_{ult, FEM}$	$\delta_{u, EXP}$	$\delta_{u, FEM}$	$\delta_{u, EXP} / \delta_{u, FEM}$
BB_01-03	197.2	196.1	1.01	11.90	11.96	0.99
BB-04-06	217.3	220.6	0.99	6.39	6.52	0.98
BCWB_01-03	273.3	273.3	1.00	6.32	6.67	0.95
BCWB_04-06	263.0	261.8	1.00	9.75	11.4	0.86
BCWB_25_01-03	248.6	247.4	1.00	30.02	22.02	1.36
BCWB_S350GD_01-03	263.4	268.3	0.98	5.57	6.17	0.90
Mean			1.00			1.01
St.deviation			0.01			0.18
CoV [%]			1.08			18.09
						
						
						

2. Finite element approach



Validation of failure mechanism between experimental and FE analysis results

3. Parametric analysis – shear conn.

- Objective: Investigate factors affecting resistance and ductility of bolted shear connections
- Main parameters:
 - ▶ CFS section thickness
 - ▶ Bolt diameter
 - ▶ Concrete strength
 - ▶ Bolt embedment depth
- Scope: 228 numerical models analysed

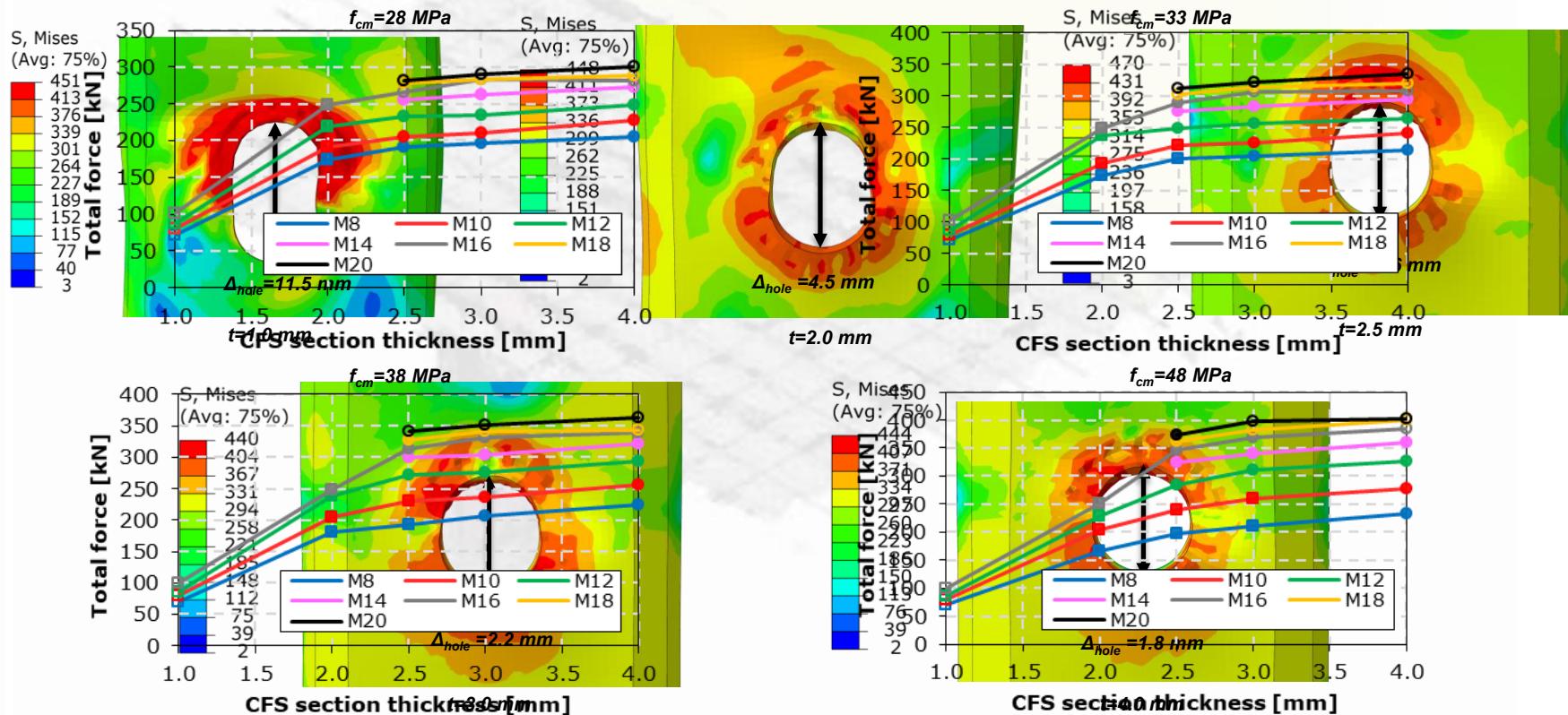
t [mm]	d [mm]	f_{cm} [MPa]	h_{sc} [mm]
1, 2, 2.5, 3, 4	8, 10, 12, 14, 16, 18, 20	28, 33, 38, 48	95
3	12, 14, 16, 18	28, 33, 38, 48	75-105

Note: **Bold** values represent the parameters that are varied throughout the parametric study

3. Parametric analysis – shear conn.

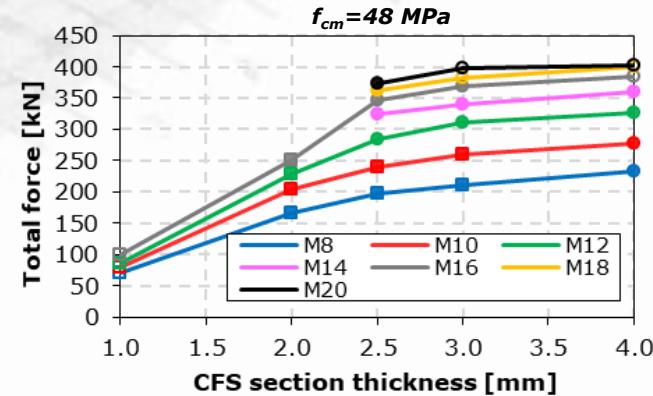
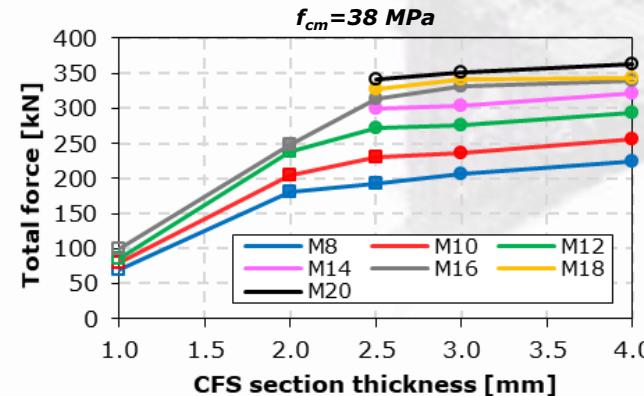
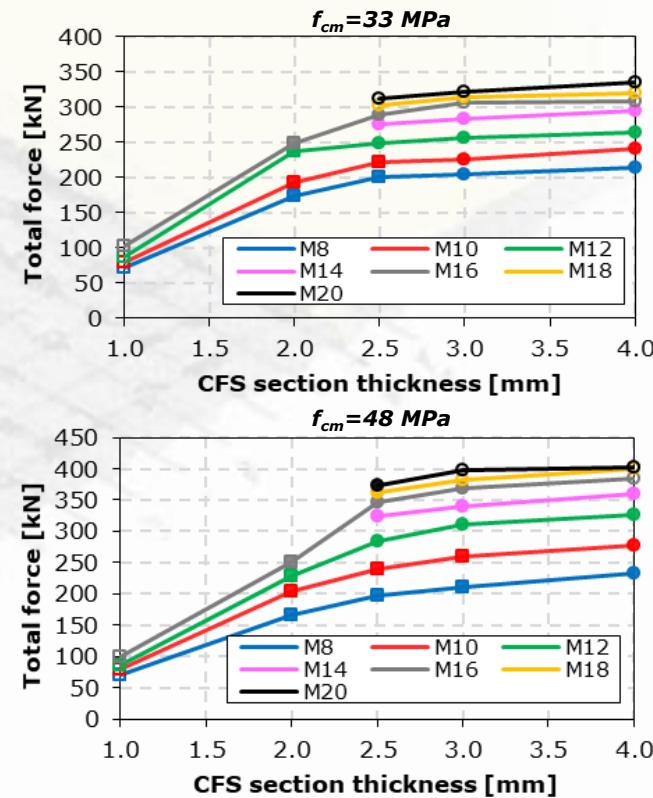
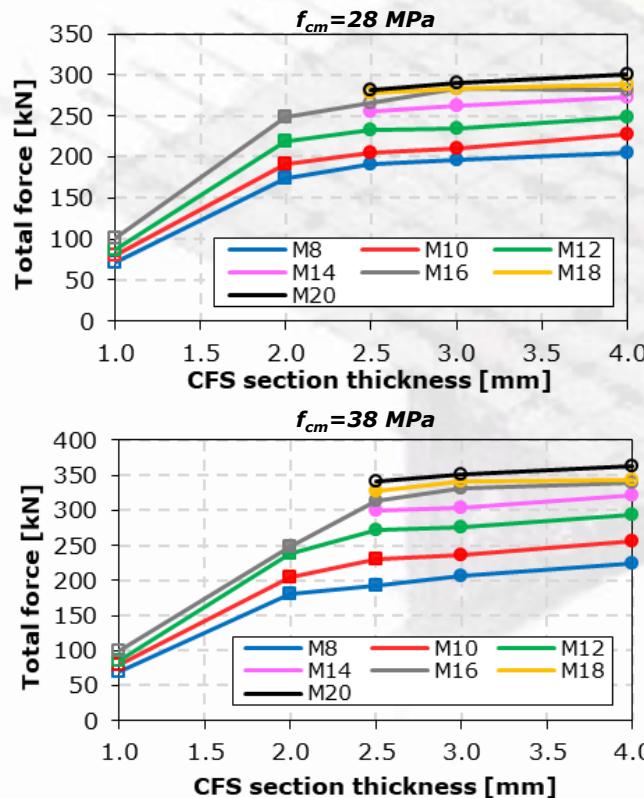
- CFS thickness:**

- ↑ thickness → ↑ shear capacity, but effect reduces beyond 3 mm
- Thin sections → brittle, bearing failure dominant
- Medium thickness (2 mm) → ductile, good stress redistribution
- Thick sections (≥ 2.5 mm) → concrete failure dominates, slip decreases



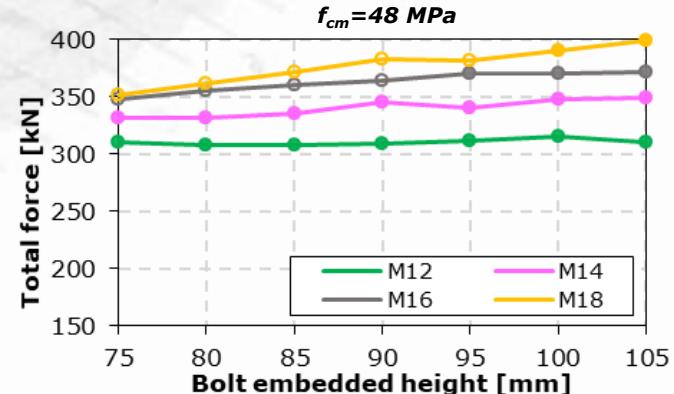
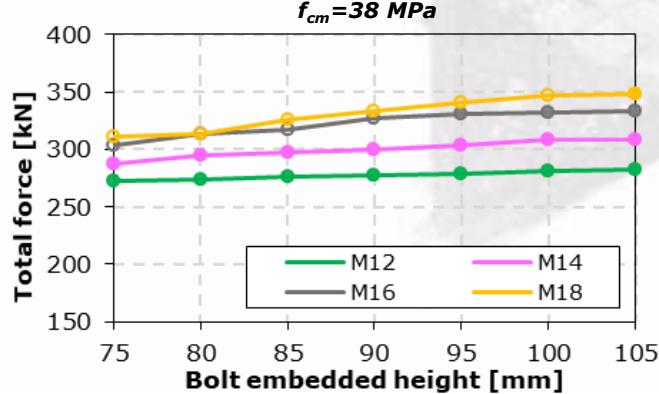
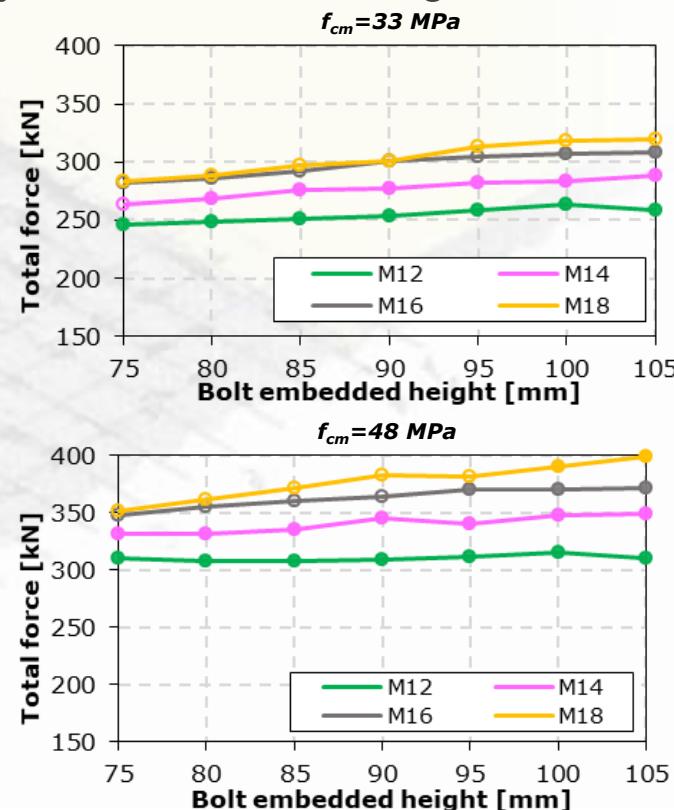
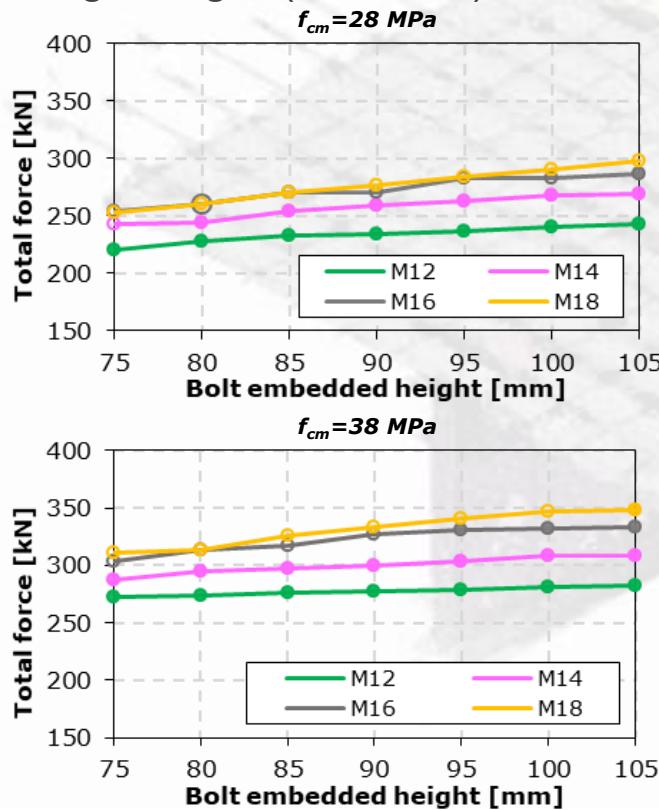
3. Parametric analysis – shear conn.

- Bolt diameter:**
 - Larger bolts → ↑ shear strength, ↓ ductility
- Concrete strength:**
 - Limited effect on small diameter bolts
 - ↑ slip capacity for M14 and larger diameter bolts



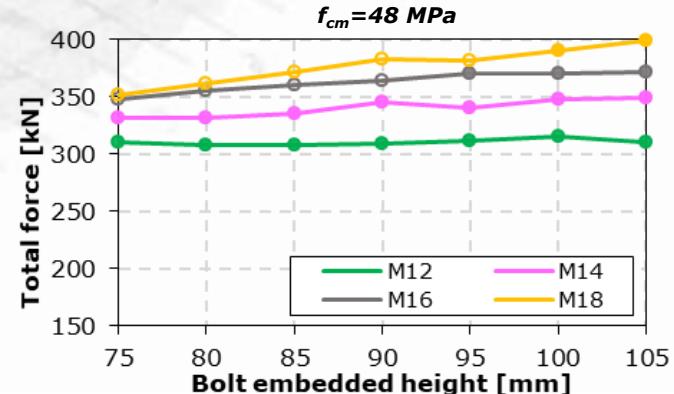
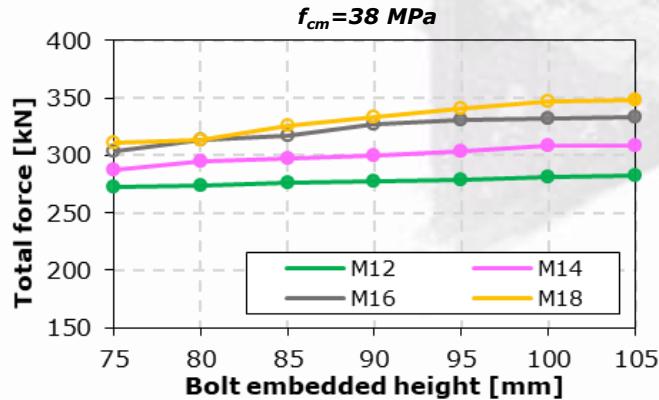
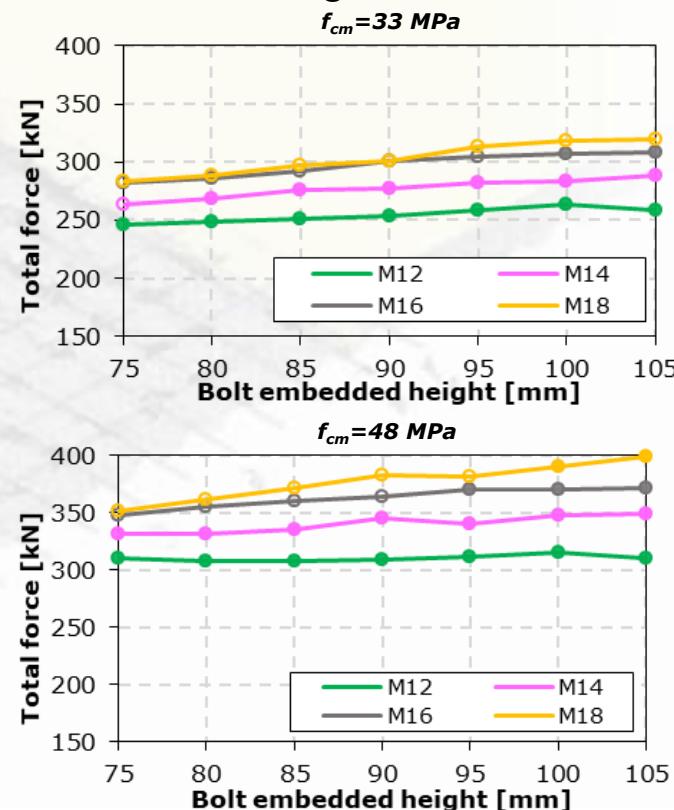
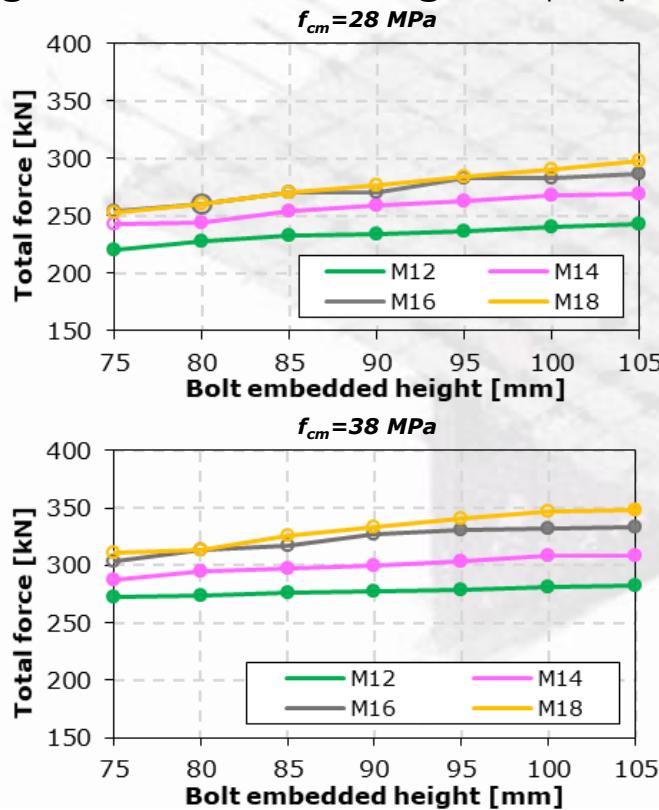
3. Parametric analysis – shear conn.

- **General trend:**
 - ↑ embedded height → ↑ shear resistance → more pronounced for larger bolts
- **M12 and M14 bolts:**
 - Low height (≤ 85 mm) → concrete pry-out dominant
 - High height (≥ 90 mm) → interaction of pry-out and bolt bending



3. Parametric analysis – shear conn.

- Larger bolts at same height:**
 - Reduced slip capacity
 - Less bolt deformation → lower interaction with concrete
 - M18 example: minimal deformation, lowest ductility
- Higher embedded heights:** ↑ slip capacity due to bolt bending



4. Conclusion

- The FE analysis has revealed the complex behaviour of the shear connection, highlighting the interaction of several failure modes that influence the ultimate resistance of the connection.
- Selecting the appropriate section thickness, bolt diameter and concrete strength is crucial to achieve an optimal balance between shear resistance and ductility in bolted shear connections.
- The influence of embedded bolt height should be included in the analytical methods to determine the shear resistance and ductility of bolted connections accurately.

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