

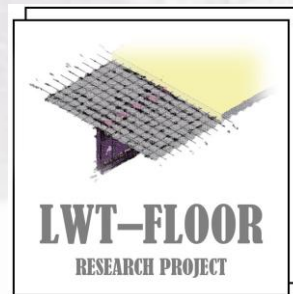
Project title: **Innovative lightweight cold-formed steel-concrete composite floor system**

Acronym: **LWT-FLOOR** Project ID: **UIP-2020-02-2964**

5th LWT-FLOOR Project Workshop, Zagreb, 18th-19th December 2025

Finite Element Approach On The Behaviour Of The Demountable Shear Connection In Cold-Formed Steel-Concrete Composite Beams

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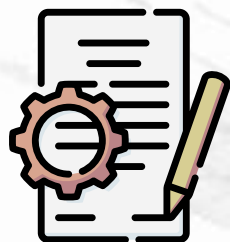
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Agenda

- Introduction
- Finite element (FE) approach
 - Finite element model
 - Characterisation of the constitutive models
 - Validation of finite element model
- Parametric analysis of shear connection
- Conclusion

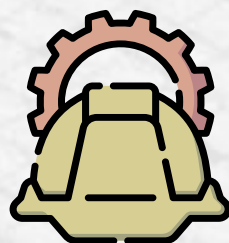
1. Introduction

Composite steel-concrete structural systems



Cost Effectiveness

Most cost-effective construction systems



Efficiency & Speed

Structural efficiency
Accelerated construction speed



Steel

High tensile strength and ductility



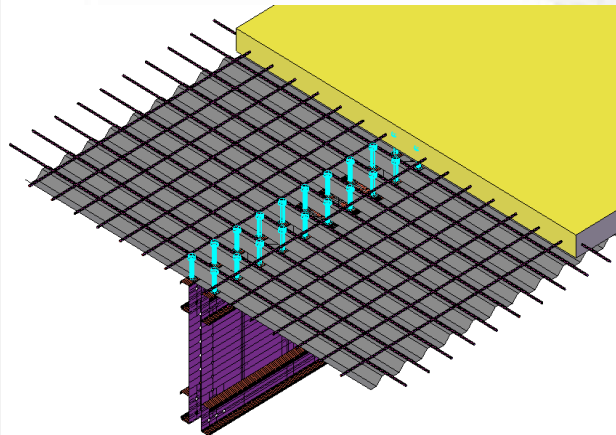
Concrete

High stiffness and compressive strength

1. Introduction

Continuous Development

Composite steel-concrete systems remain a field of continuous development.



Material Efficiency

Growing tendency to reduce material usage while enhancing performance

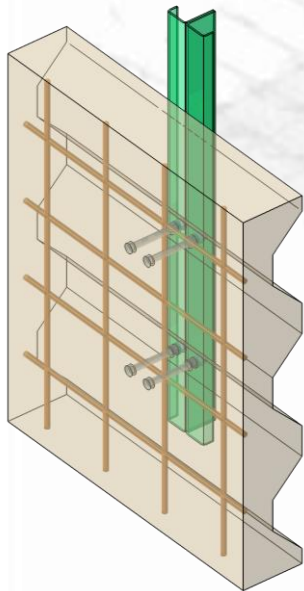


LWT-FLOOR project

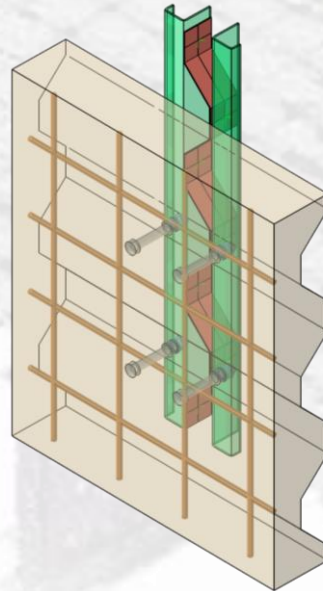
Composite built-up cold-formed steel girders (CFS) with a corrugated web and concrete slab

2. Finite element approach

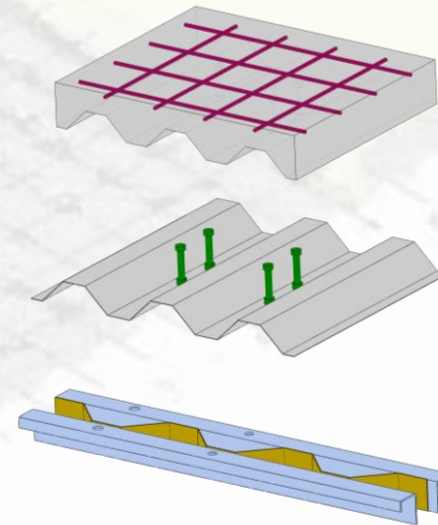
- Abaqus Explicit solver (quasi – static analysis)
 - To address geometrical and material nonlinearities
- Two configurations:
- Bolted shear connection (embedded nuts)
 - Increased stiffness
 - Easier mounting



BB series



BCWB series



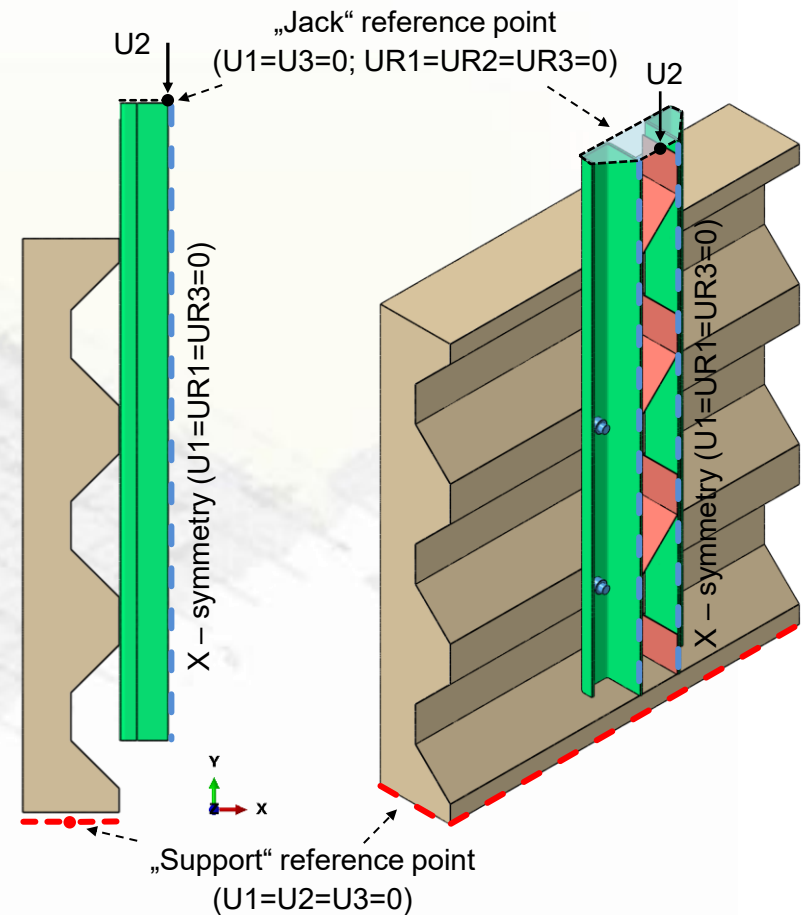
— Reinforced concrete slab

— Profiled sheeting
M12/16 bolts

— Built-up
CFS girder

2. Finite element approach

- Mesh elements:
 - ▶ C3D8R, S4R and T3D2
- Boundary Conditions
 - ▶ Symmetric boundary conditions
 - ▶ Plane orthogonal to the X-axis
 - ▶ Bottom concrete plane
 - ▶ All directions
 - ▶ CFS top
 - ▶ Horizontal directions and rotations
- Load
 - ▶ Uniform vertical displacement at the CFS top

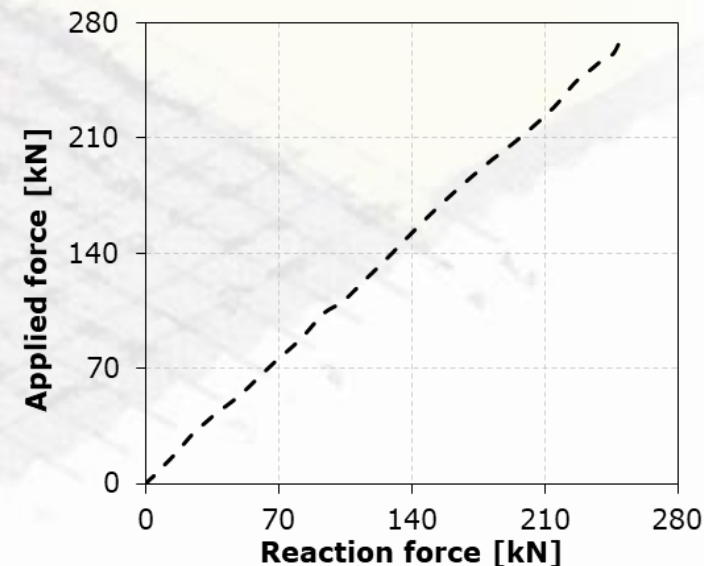
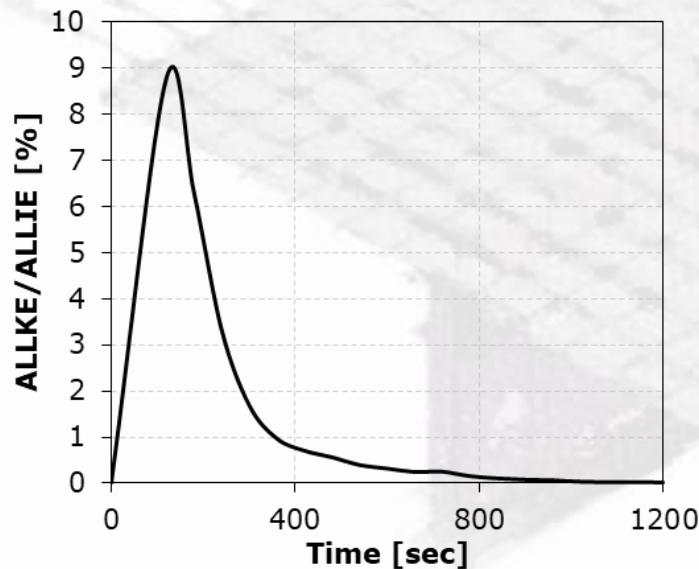


2. Finite element approach

- Interaction
 - Normal behaviour
 - ▶ Hard contact
 - Tangential behaviour
 - ▶ Penalty friction (0.1, 0.2, 0.3 and 0.7 frictional coefficient)
 - Embedment method
 - ▶ For reinforcement
 - Spot welds
 - ▶ Bushing type connectors
 - ▶ Elasticity, Plasticity, Damage and Failure characteristics

2. Finite element approach

- Sensitivity analysis
 - ▶ Mass scaling, time increment 0.006 s
 - ▶ Kinetic energy < 10% of internal energy
 - ▶ Good correlation between input and reaction forces



2. Finite element approach

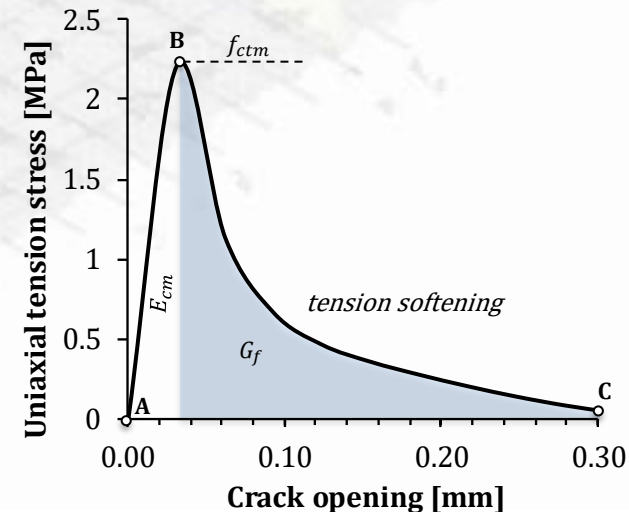
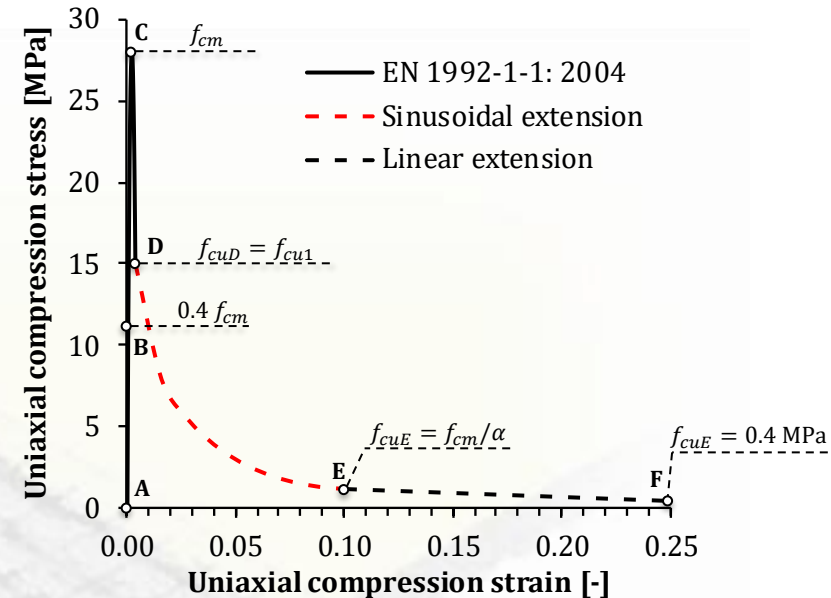
- Constitutive models

- Steel

- True stress-strain curve adopted based on experimental results

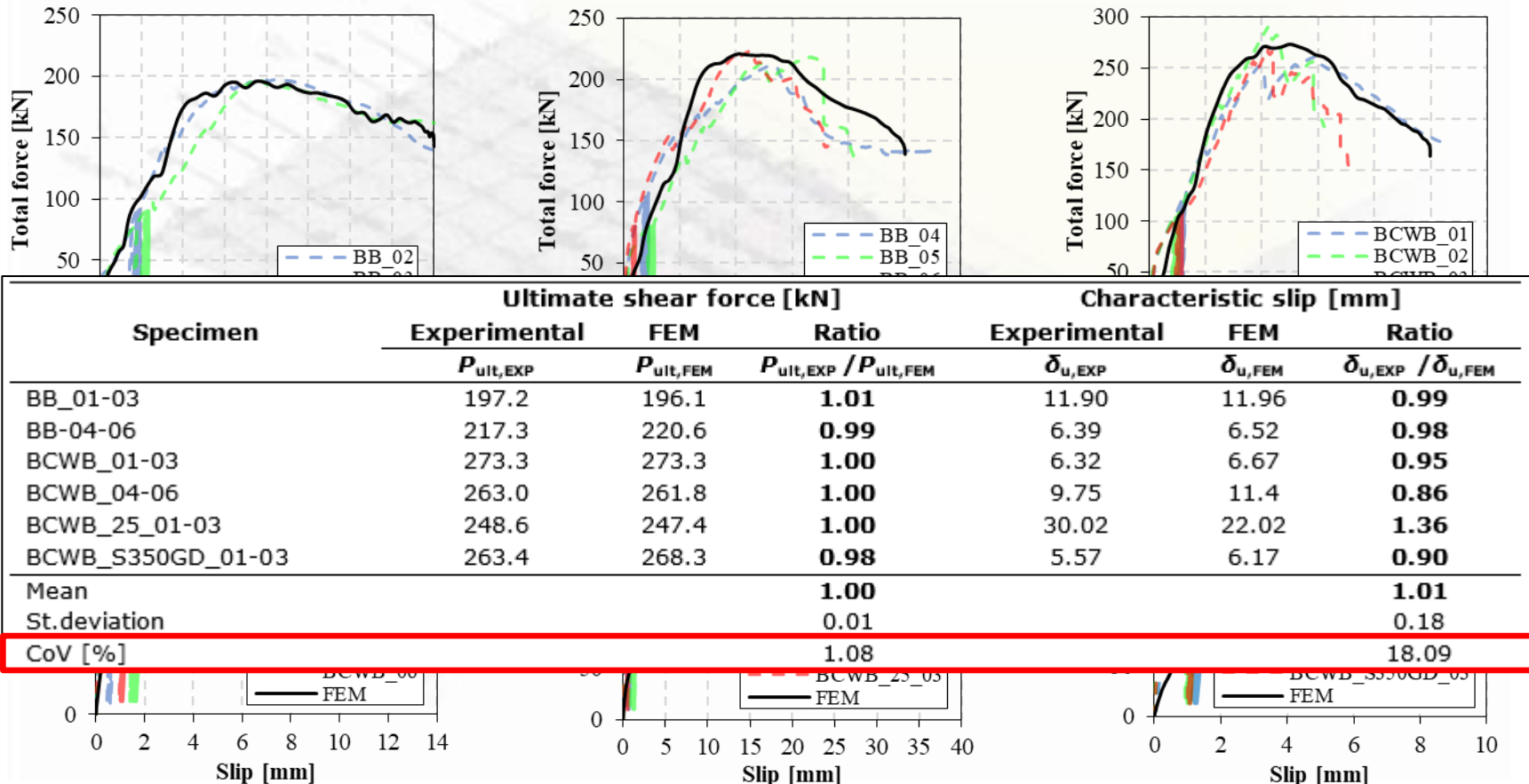
- Concrete

- Concrete Damage Plasticity (CDP) model
 - Compression failure
 - Tension failure

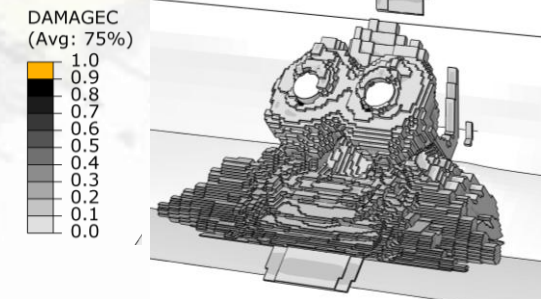
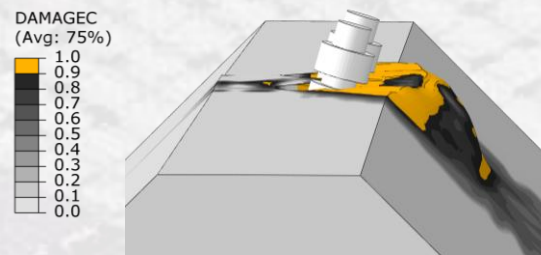
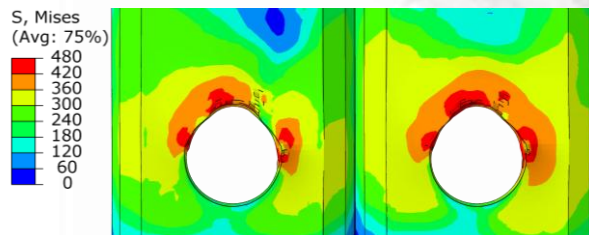
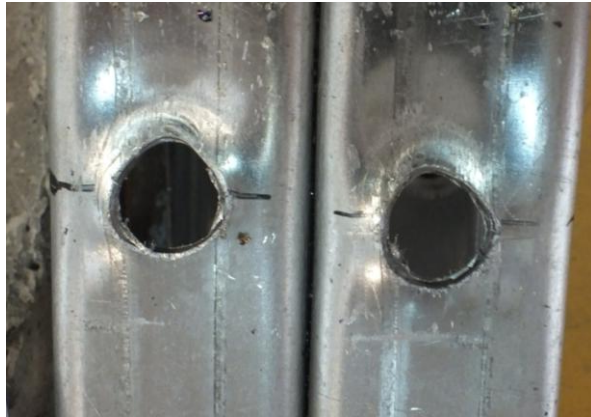


2. Finite element approach

- Validation of numerical models
 - Good agreement between experimental and numerical simulation
 - Benchmark model for parametric analyses



2. Finite element approach



Validation of failure mechanism between experimental and FE analysis results

3. Parametric analysis – shear conn.

- Objective: Investigate factors affecting resistance and ductility of bolted shear connections
- Main parameters:
 - ▶ CFS section thickness
 - ▶ Bolt diameter
 - ▶ Concrete strength
 - ▶ Bolt embedment depth
- Scope: 228 numerical models analysed

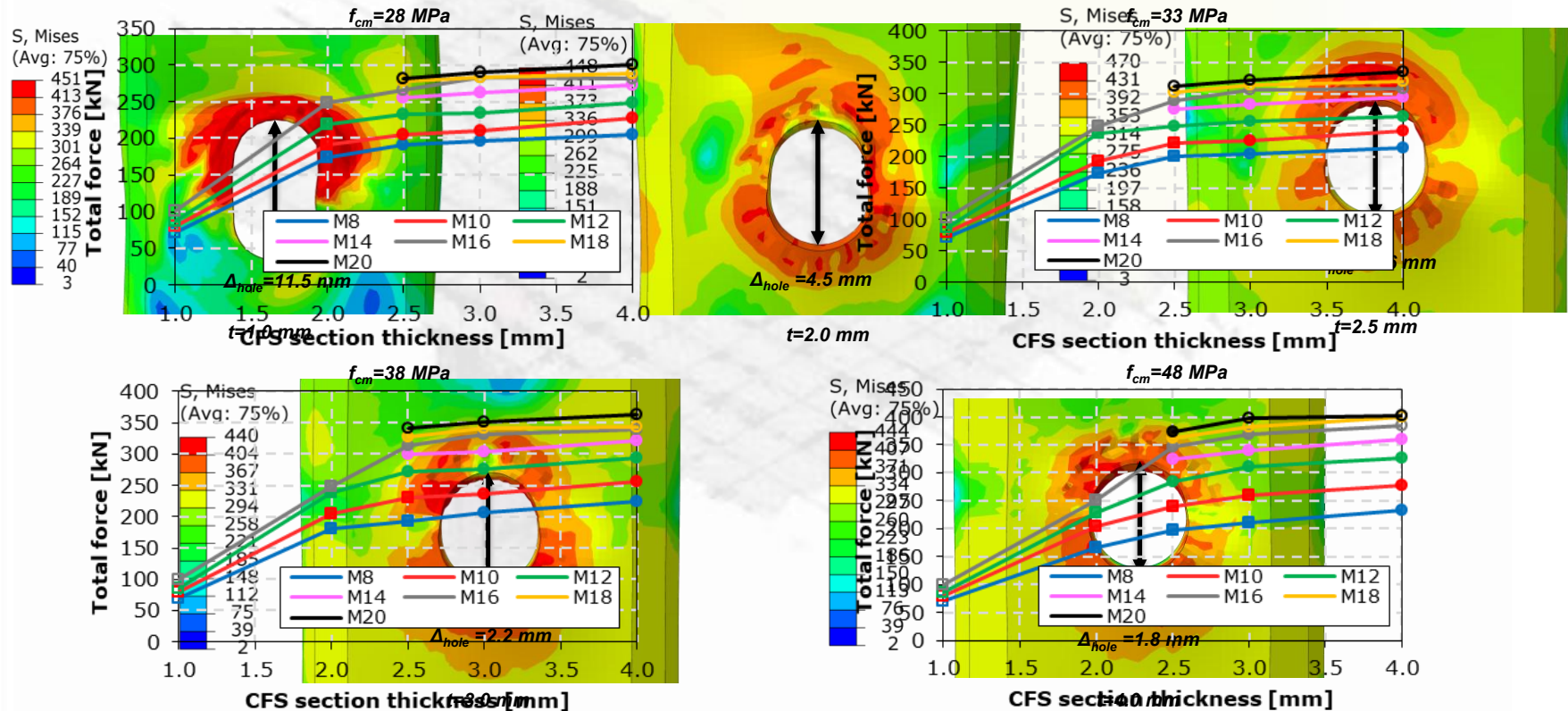
t [mm]	d [mm]	f_{cm} [MPa]	h_{sc} [mm]
1, 2, 2.5, 3, 4	8, 10, 12, 14, 16, 18, 20	28, 33, 38, 48	95
3	12, 14, 16, 18	28, 33, 38, 48	75-105

Note: **Bold** values represent the parameters that are varied throughout the parametric study

3. Parametric analysis – shear conn.

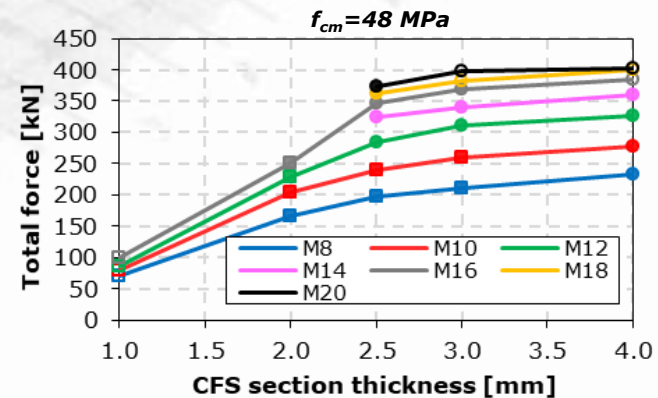
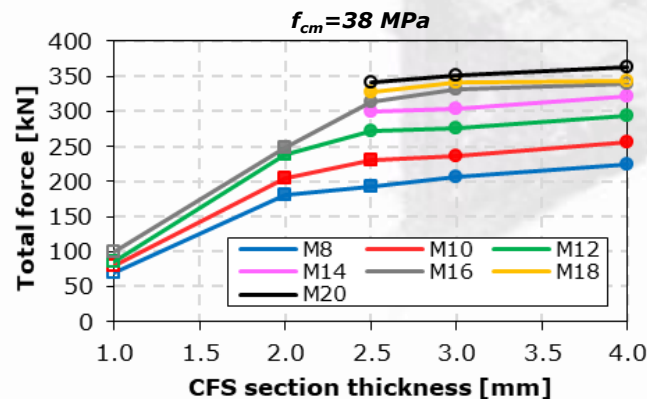
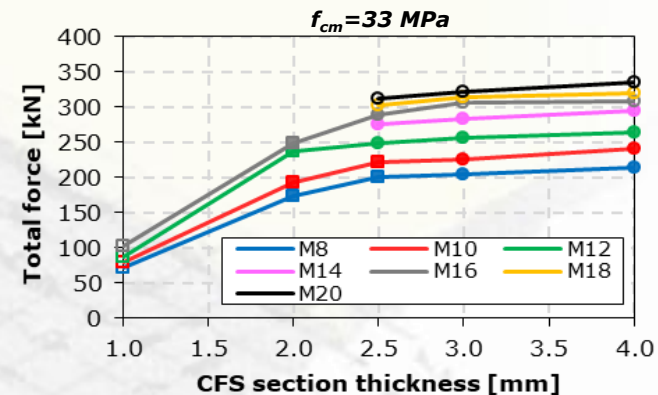
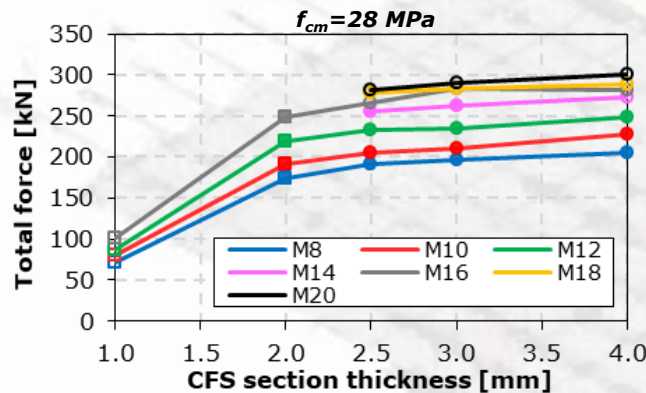
• CFS thickness:

- ❑ \uparrow thickness $\rightarrow \uparrow$ shear capacity, but effect reduces beyond 3 mm
- ❑ Thin sections \rightarrow brittle, bearing failure dominant
- ❑ Medium thickness (2 mm) \rightarrow ductile, good stress redistribution
- ❑ Thick sections (≥ 2.5 mm) \rightarrow concrete failure dominates, slip decreases



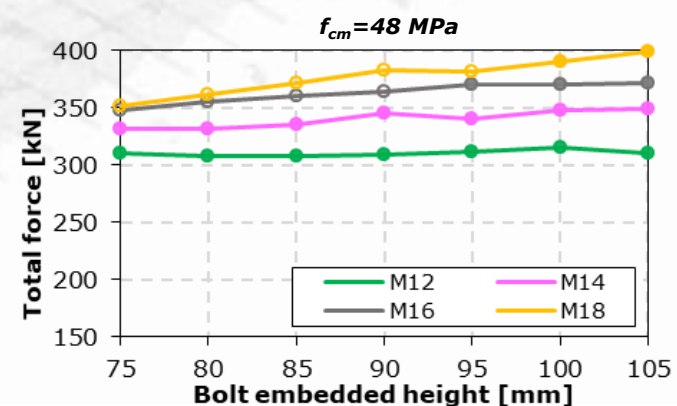
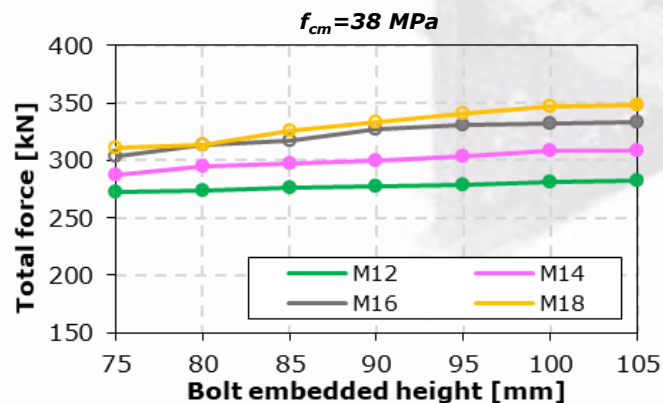
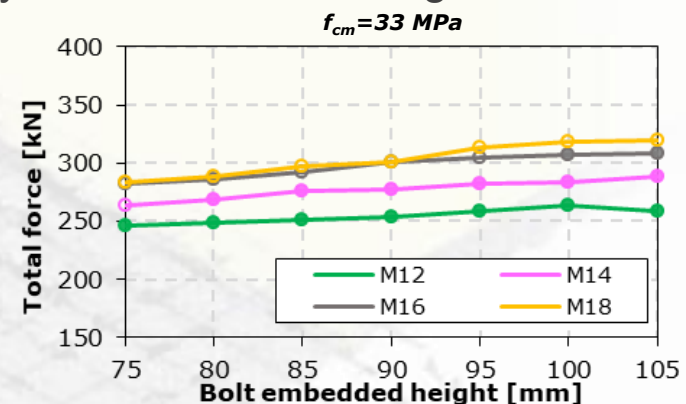
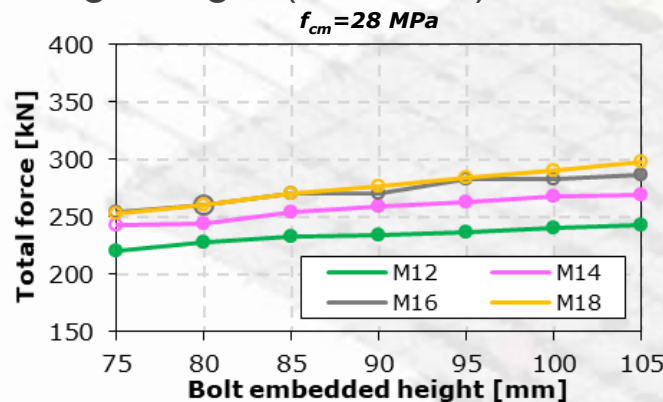
3. Parametric analysis – shear conn.

- **Bolt diameter:**
 - Larger bolts → ↑ shear strength, ↓ ductility
- **Concrete strength:**
 - Limited effect on small diameter bolts
 - ↑ slip capacity for M14 and larger diameter bolts



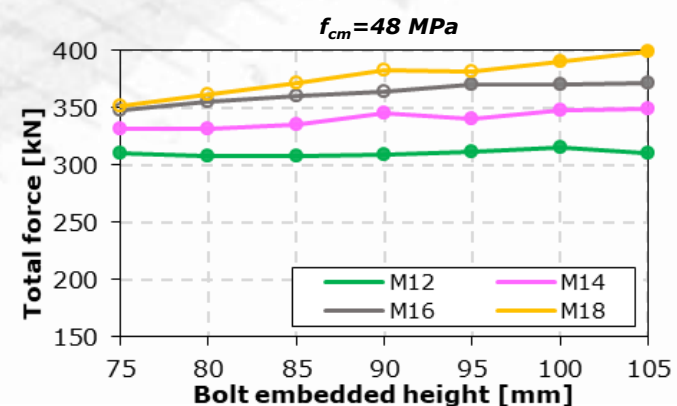
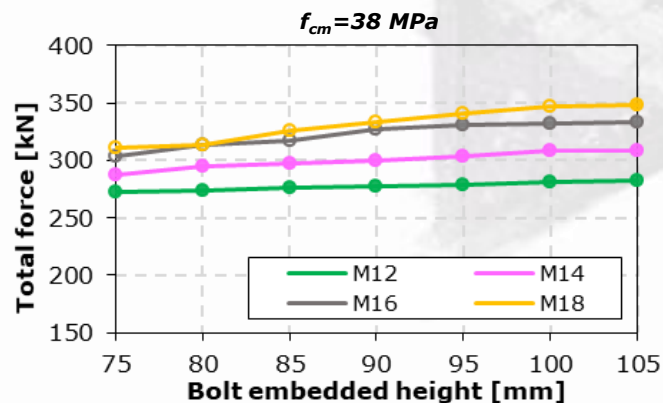
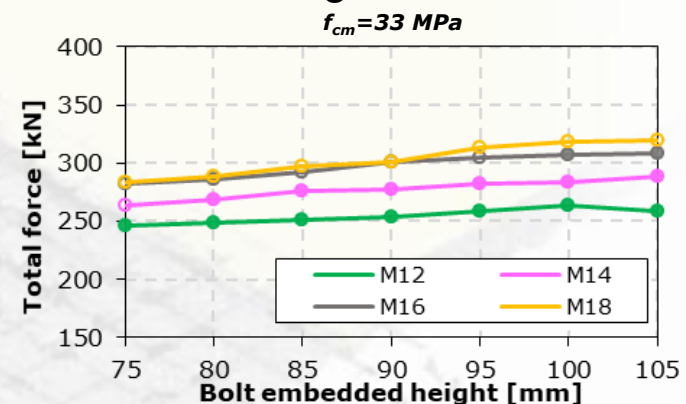
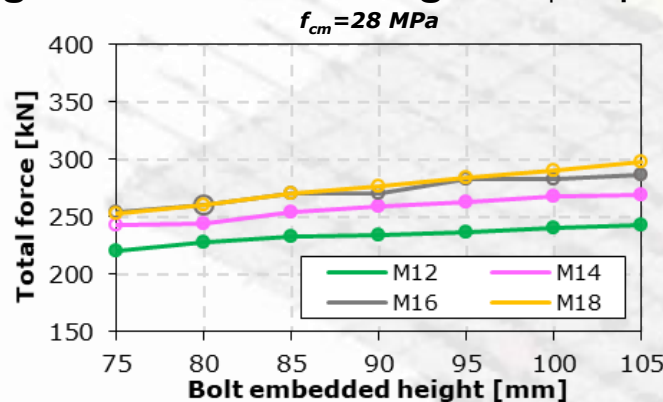
3. Parametric analysis – shear conn.

- **General trend:**
 - \uparrow embedded height $\rightarrow \uparrow$ shear resistance \rightarrow more pronounced for larger bolts
- **M12 and M14 bolts:**
 - Low height (≤ 85 mm) \rightarrow concrete pry-out dominant
 - High height (≥ 90 mm) \rightarrow interaction of pry-out and bolt bending



3. Parametric analysis – shear conn.

- **Larger bolts at same height:**
 - ❑ Reduced slip capacity
 - ❑ Less bolt deformation → lower interaction with concrete
 - ❑ M18 example: minimal deformation, lowest ductility
- **Higher embedded heights:** ↑ slip capacity due to bolt bending



4. Conclusion

- The FE analysis has revealed the complex behaviour of the shear connection, highlighting the interaction of several failure modes that influence the ultimate resistance of the connection.
- Selecting the appropriate section thickness, bolt diameter and concrete strength is crucial to achieve an optimal balance between shear resistance and ductility in bolted shear connections.
- The influence of embedded bolt height should be included in the analytical methods to determine the shear resistance and ductility of bolted connections accurately.

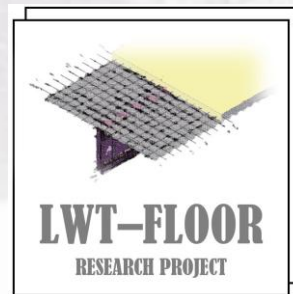
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